

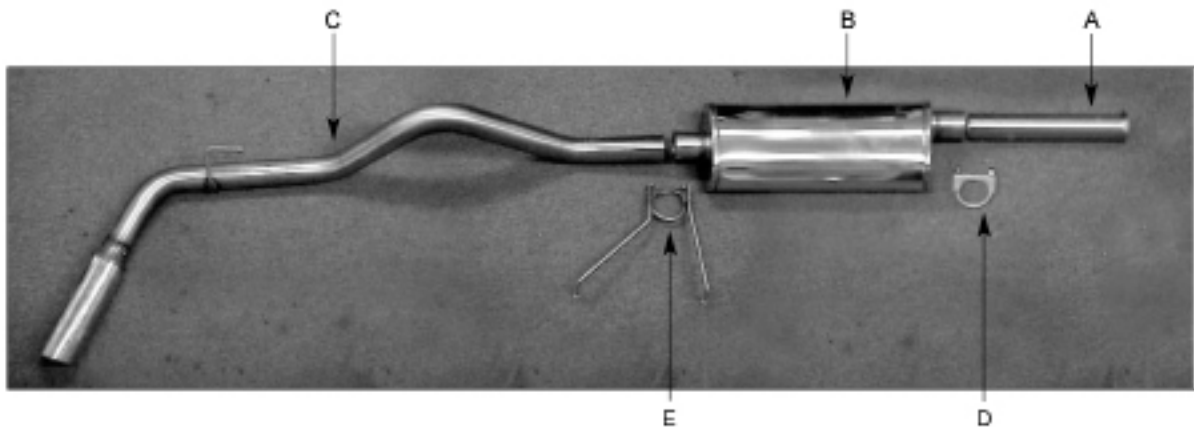
JBA

PERFORMANCE EXHAUST

A PerTronix Performance Brand ~ www.pertronixbrands.com ~ 909 599-5955

Installation Instructions & Warranty Information

40-9014 ~ 2000-06 Tundra V8-4.7L 2/4 WD Ext Cab/Std. Bed
Cat Back Exhaust



PerTronix® thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing. Headers will have the part number stamped in the flange.

Work Smart – Work Safe! Most Header and Exhaust Installation are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

⚠ WARNING:

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

REV. 4 2-11-21 DSL

TO START:

1. Remove and inventory new JBA exhaust.
2. Disconnect negative battery cable and allow vehicle exhaust to cool.



3. With vehicle raised and properly supported, using a reciprocating saw or hack saw, cut the tail pipe approximately 2" behind muffler. See note #2.



4. Spray lubricant on rear tail pipe hanger rod at lower hole in rubber grommet.



5. Remove rear tail pipe hanger rod from lower hole in rubber grommet.



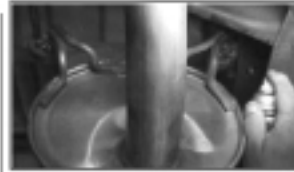
6. Remove tail pipe assembly from rear of vehicle.



7. Using a 12mm socket, remove bolt from coupling clamp in front of muffler.



8. Spread clamp open just enough to slide forward off coupling flange.



9. Spray lubricant on rear muffler hanger rods at lower hole in rubber grommet.



10. With muffler properly supported, remove rear muffler hanger rods from lower holes in rubber grommets using channel lock pliers.



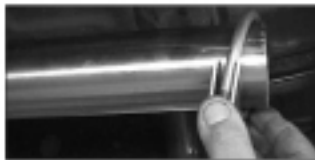
11. Without damaging gasket seal, remove muffler assembly from coupling slip joint.



12. Install JBA head pipe (A) tapping it on with a rubber mallet making sure it is seated on the gasket.



13. Install coupling clamp over flare connection and tighten using a 12mm socket.



14. Install the 2-1/2" clamp (D) over end of head pipe.



15. Install rear muffler clamp/hanger (E) into lower holes in rubber grommets.



16. Install muffler (B) on head pipe (A) with offset slip joint forward and to the bottom.



17. Slip rear muffler clamp/hanger (E) over end of muffler (B) rear slip joint and hand tighten only at this time. NOTE: USE ANTI-SEIZE ON ALL THREADS.



18. Position muffler making sure it is straight up and down. Tighten 2-1/2" clamp (D) completely using a 9/16" socket. NOTE: USE ANTI-SEIZE ON ALL THREADS



19. Install tailpipe (C) from rear of vehicle slipping into rear of muffler. Slip rear tail pipe hanger rod into lower hole in rubber grommet.



20. Rotate tail pipe to desired position, leaving clearance on rear body panel.



21. Tighten 2-1/2" clamp/hanger(E) completely using a 9/16" socket. NOTE: USE ANTI-SEIZE ON ALL THREADS.

22. After installation, it is recommended that all clamps be retightened.

23. Tack weld all slip connections in three spots.

24. Using a soft cloth, remove all prints from turnout tip (D).

25. Lower vehicle and reattach the negative battery cable.

NOTES:

- 1) Use anti-seize on threads of clamps (D) and (E). Nut will gall if not used.

- 2) If vehicle is properly raised high enough, step #3 can be eliminated and exhaust system can be removed in one piece.

Parts List:

A. Head pipe	1	B. Muffler, oval	1
C. Tail pipe with tip	1	D. 2-1/2" clamp	1
E. 2-1/2" rear muffler clamp/hanger	1		

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This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

JBA LIMITED WARRANTY

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.