

# JBA

## PERFORMANCE EXHAUST

A PerTronix Performance Brand ~ [www.pertronixbrands.com](http://www.pertronixbrands.com) ~ 909 599-5955

### **Installation Instructions & Warranty Information**

30-3055 ~ 2019-21 Silverado / Sierra  
GMT T1XX chassis 5.3L WILL NOT FIT 6.2L  
Dual Tip 3" Cat back Exhaust



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This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

#### **⚠ WARNING:**

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

REV. 5 1-18-21 DSL

## ***PLEASE READ BEFORE PROCEEDING***

PerTronix® thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing.

Work Smart – Work Safe! Most Exhaust Installations are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

Before starting, allow the vehicle to cool, disconnect the battery, and spray penetrating oil on all hardware and fittings that will need to be removed. Silicone spray on rubber hangers will make them easier to remove and install.

### ***Removal;***

1. Remove the stock exhaust. In many cases you will need to cut the stock exhaust pipe behind the muffler before it goes over the axle.
2. Disconnect the stock hangers from the Rubber insulators. The rubber insulators will be reused, leave them hanging on the truck. Remove the tail pipe.
3. Unbolt the muffler inlet from the catalytic converter, disconnect the hangers from the rubber insulators and remove the muffler.

### ***Installation;***

1. The intermediate pipe is designed for ALL variations of these trucks. On some variations you will need to shorten the intermediate pipe; install the muffler and then measure to cut the intermediate pipe to suit. Install the intermediate pipe to the ball flange using the stock hardware, and slip the hanger into the rubber isolator.
2. Insert the 3 hangers on the JBA muffler into the stock rubber insulators, WD40 may make it easier to slip the hanger into the insulator. When all three hangers are installed, this will locate the muffler.
3. Slip the muffler over the intermediate pipe with one of the provided clamps. Install the double hanger on the back of the muffler and into the stock rubber isolators.
4. Slip the over axle pipe into the muffler. Install the tail pipe onto the over axle pipe with one of the supplied clamps. Slide the tailpipe hanger into the stock rubber isolator
5. Adjust the Tail Pipe, Over Axle pipe, and Chrome Tips so that they clear all body, frame, and suspension parts. JBA recommends that the tip be at least 1/2" away from the lower body panel.
6. Once you are happy with all the clearances, tighten all the JBA clamps to 40 lbs. ft.
7. JBA recommends that you inspect and retighten all clamps after 50 miles.

JBA Performance Also manufactures Cat4Ward Exhaust Headers for your Vehicle.

See [www.Pertronixbrands.com](http://www.Pertronixbrands.com) for more information, or call 909 599-5955 for your closest Performance Retailer.

**Parts List**

**Qty.**

1	Tail Pipe with Chrome Tip	1	Clamp Double Hanger
1	Over Axle Pipe	1	Intermediate Pipe
1	Muffler	2	Clamps

**JBA LIMITED WARRANTY**

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.