

# PrusaSlicer Guide

## ➤ PrusaSlicer installation

**Method 1:** Copy the PrusaSlicer installation package from the SD card to your computer. We recommend that you do this because we have directly packaged the configuration parameters of the Anycubic Kobra 2 in it. Please refer to [Part 1](#) for the specific usage process.

**Method 2:** Download the software from the website

[https://www.prusa3d.com/page/prusaslicer\\_424/](https://www.prusa3d.com/page/prusaslicer_424/) and install it, which already includes the configured printing parameters. Please refer to [Part 2](#) for the specific usage process.

**Method 3:** If you have already installed PrusaSlicer, please refer to the [parameter configuration](#) process in Part 2.

## Part 1

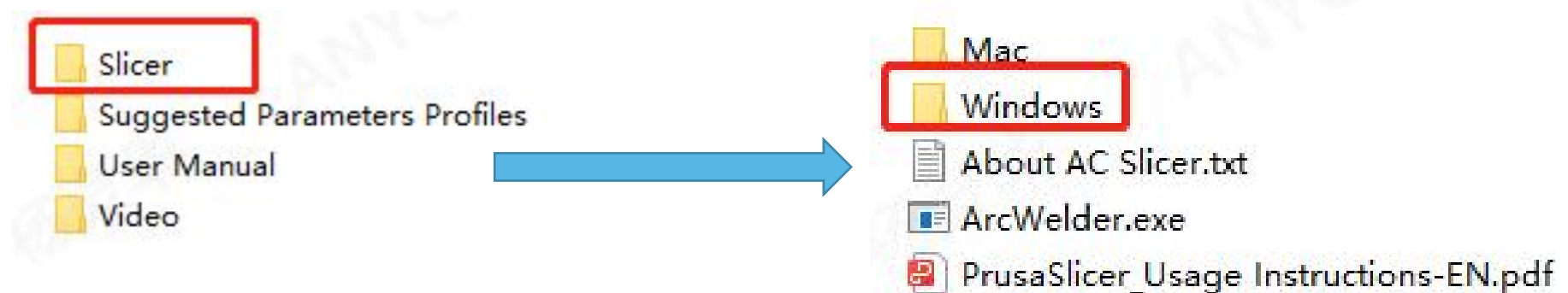
### ● Windows System:

#### 1. Software installation

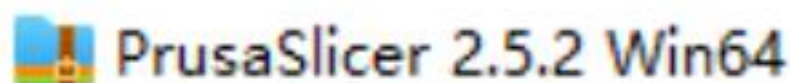
1.1 Insert the supplied TF card into the computer through the card reader, find "Files\_English\_Ancubic Kobra 2" from the TF file, and double-click to open it.



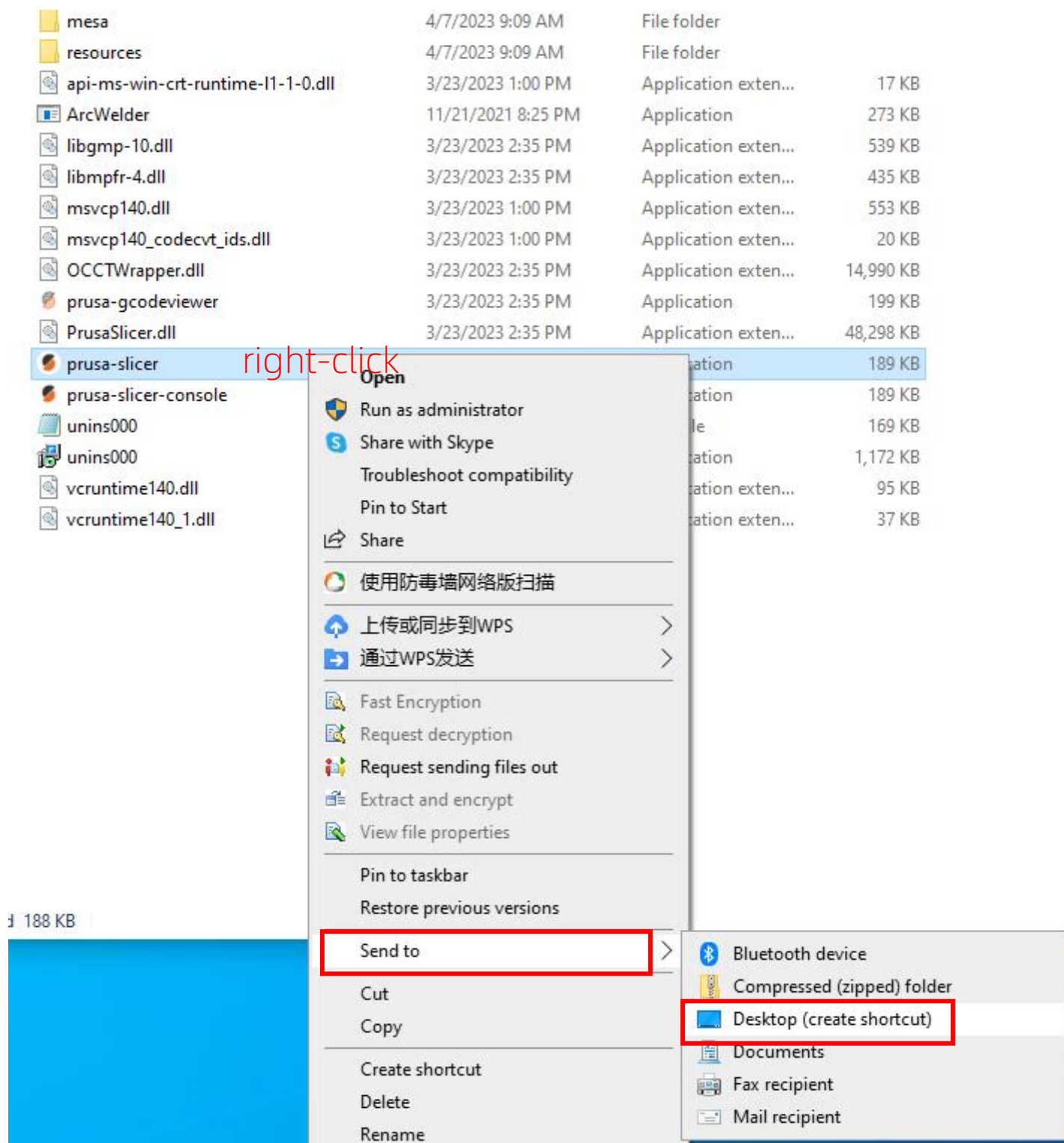
1.2 Click "Slicer" - "Windows".



1.3 Extract files "PrusaSlicer 2.5.2 Win64 .zip".

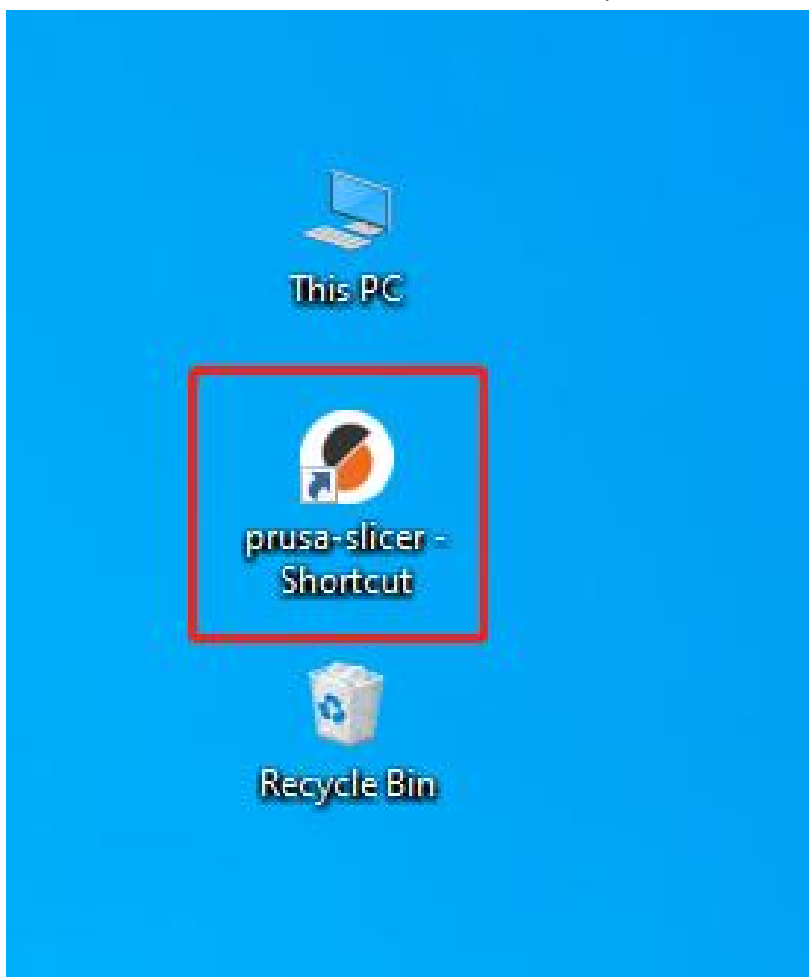


1.4 After extracting, find "prusa-slicer.exe" and right-click "Send to desktop shortcut".

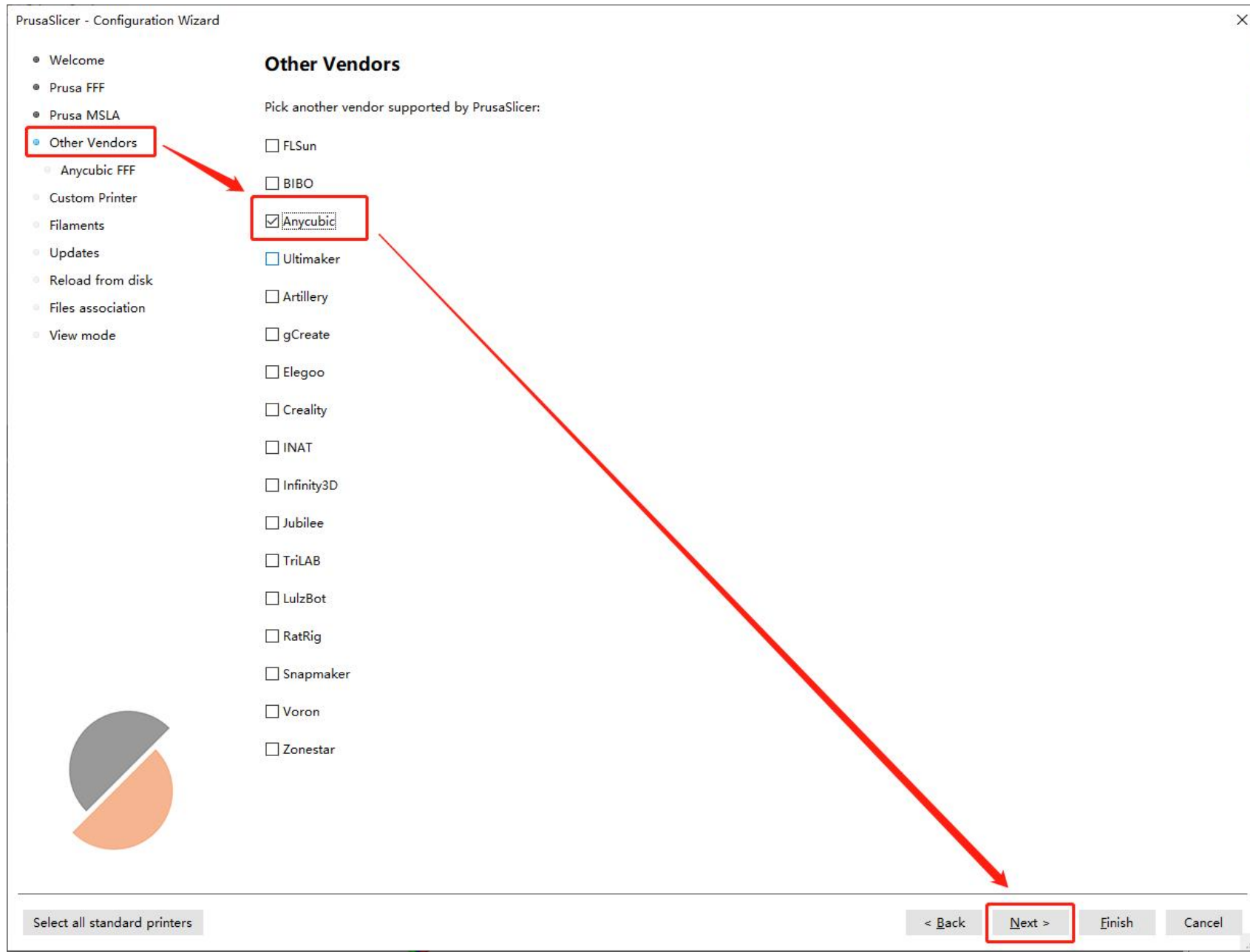


## 2. Software configuration

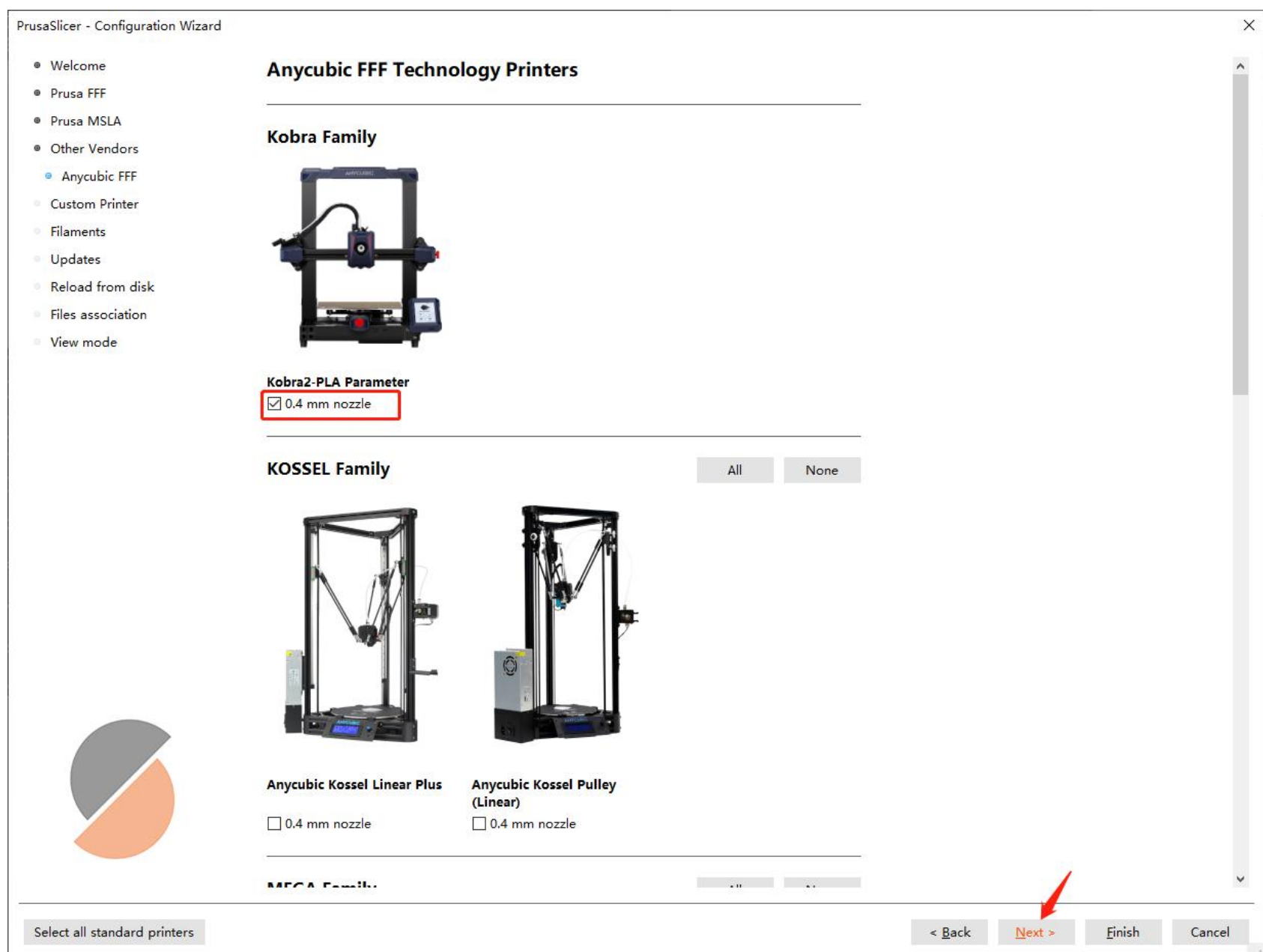
2.1 Double-click the desktop shortcut to open the software. .



## 2.2 Select "Other Vendors--Anycubic", Then Click "Next";



## 2.3 Select "Kobra2-PLA Parameter", Then Click "Next";



## 2.4 Click "Next";

PrusaSlicer - Configuration Wizard


- Welcome
- Prusa FFF
- Prusa MSLA
- Other Vendors
  - Anycubic FFF
- Custom Printer
- Filaments
- Updates
- Reload from disk
- Files association
- View mode

### Custom Printer Setup

Define a custom printer profile

Custom profile name:

My Settings



Select all standard printers

< Back   **Next >**   Finish   Cancel

2.5 Select "Kobra2-PLA Parameter" -- "PLA" -- "(All)" -- "Kobra2-PLA Parameter\*", Then Click "Finish".

PrusaSlicer - Configuration Wizard

- Welcome
- Prusa FFF
- Prusa MSLA
- Other Vendors
  - Anycubic FFF
- Custom Printer
- Filaments**
- Updates
- Reload from disk
- Files association
- View mode

### Filament Profiles Selection

Printer:	Type:	Vendor:	Profile:
(All)	(All)	(All)	<input checked="" type="checkbox"/> Kobra2-PLA Parameter *
Original Prusa MINI & MINI+	PLA	(Unknown)	
Original Prusa i3 MK3S & MK3S+			
Kobra2-PLA Parameter			

All None

Filaments marked with \* are **not** compatible with some installed printers.

Only the following installed printers are compatible with the selected filaments:  
Kobra2-PLA Parameter

Select all standard printers

< Back **Next >** Finish Cancel



\*Untitled - PrusaSlicer-2.5.2 based on Slic3r

File Edit Window View Configuration Help

Plater Print Settings Filament Settings Printer Settings

Simple Advanced **Expert**

Print settings:

- Kobra2-PLA Parameter
- Filament: Kobra2-PLA Parameter
- Printer: Kobra2-PLA Parameter
- Supports: None
- Infill: 10% Brim:

Name Editing

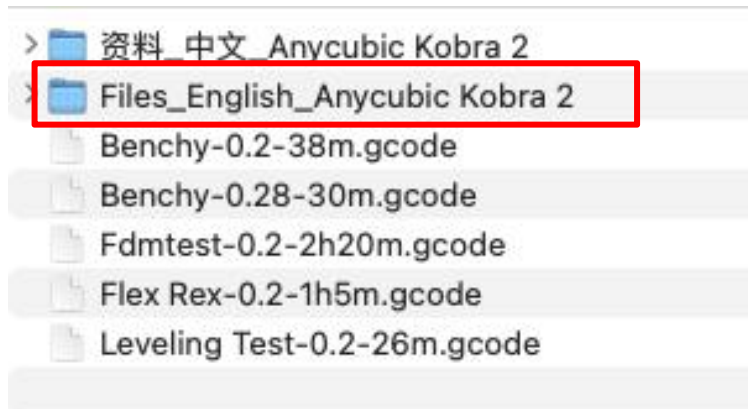
Slice now

## Part 1

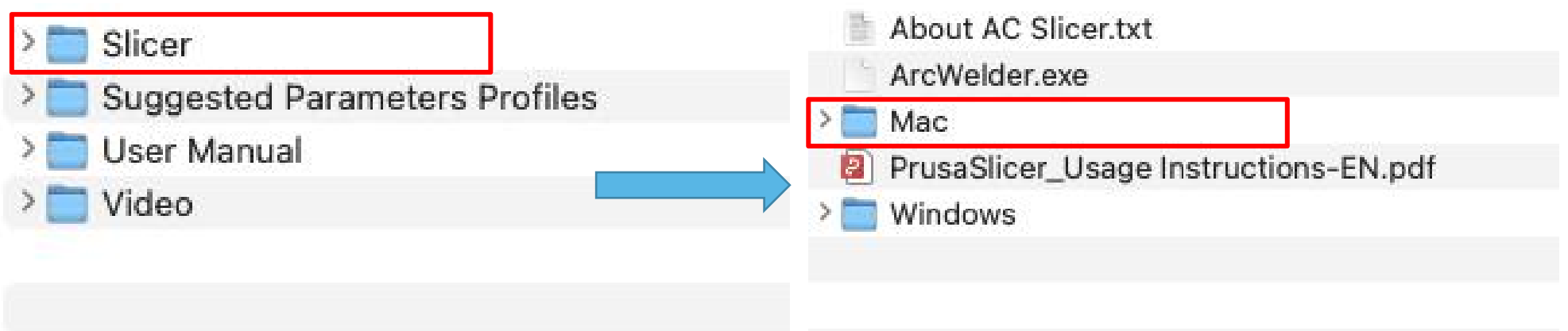
- MAC系统:

### 1. Software installation

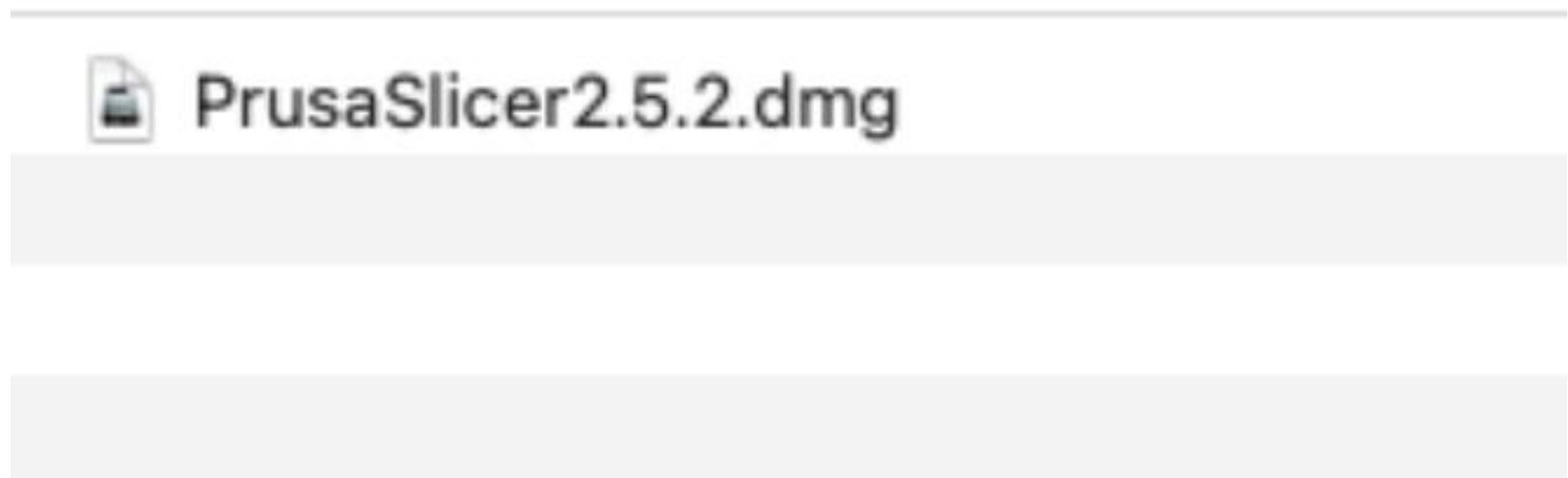
1.1 Insert the supplied TF card into the computer through the card reader, find "Files\_English\_Ancubic Kobra 2" from the TF file, and double-click to open it.



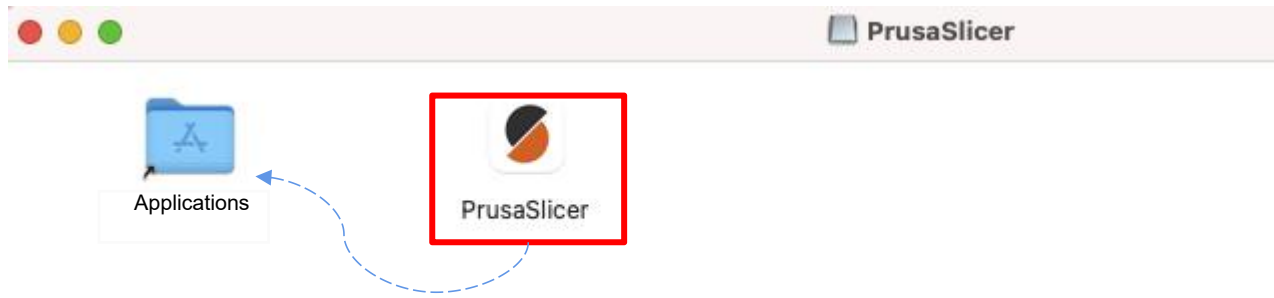
1.2 Click "Slicer" - "Mac".



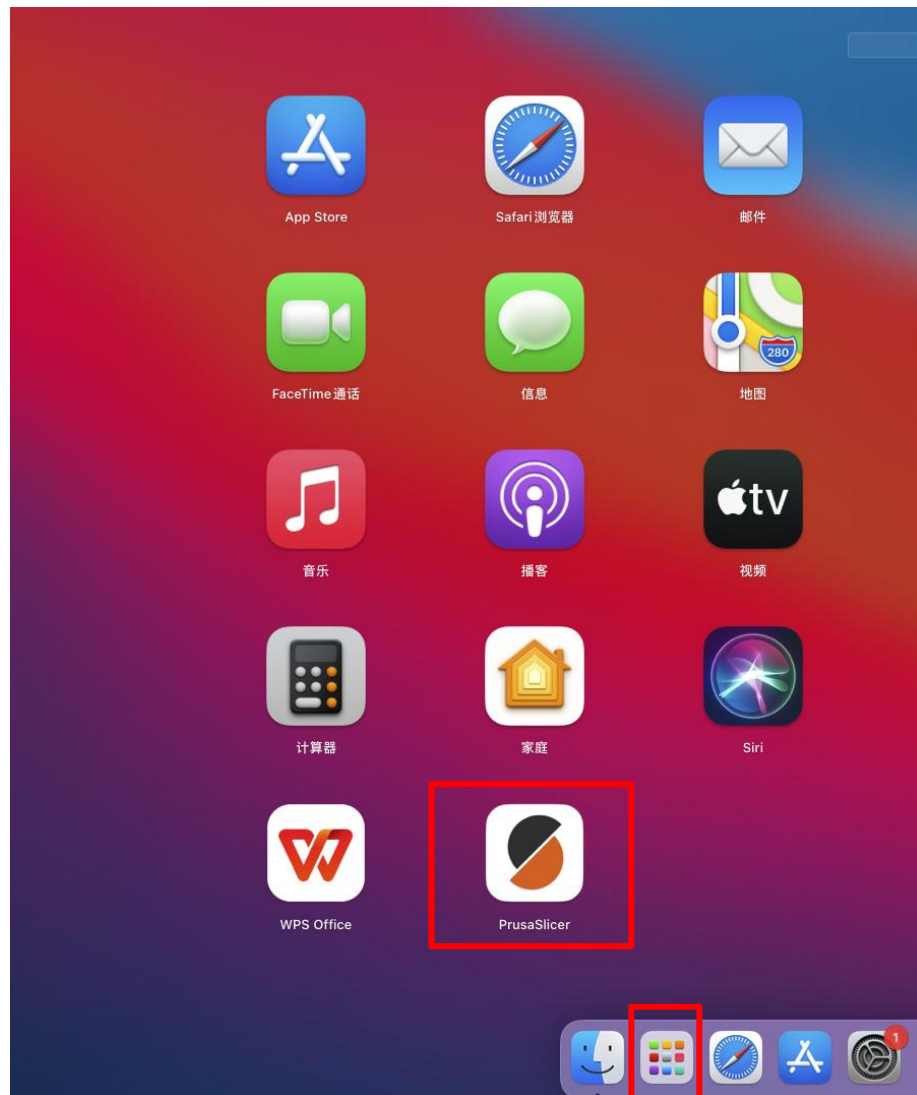
1.3 Double-click "PrusaSlicer 2.5.2.dmg".



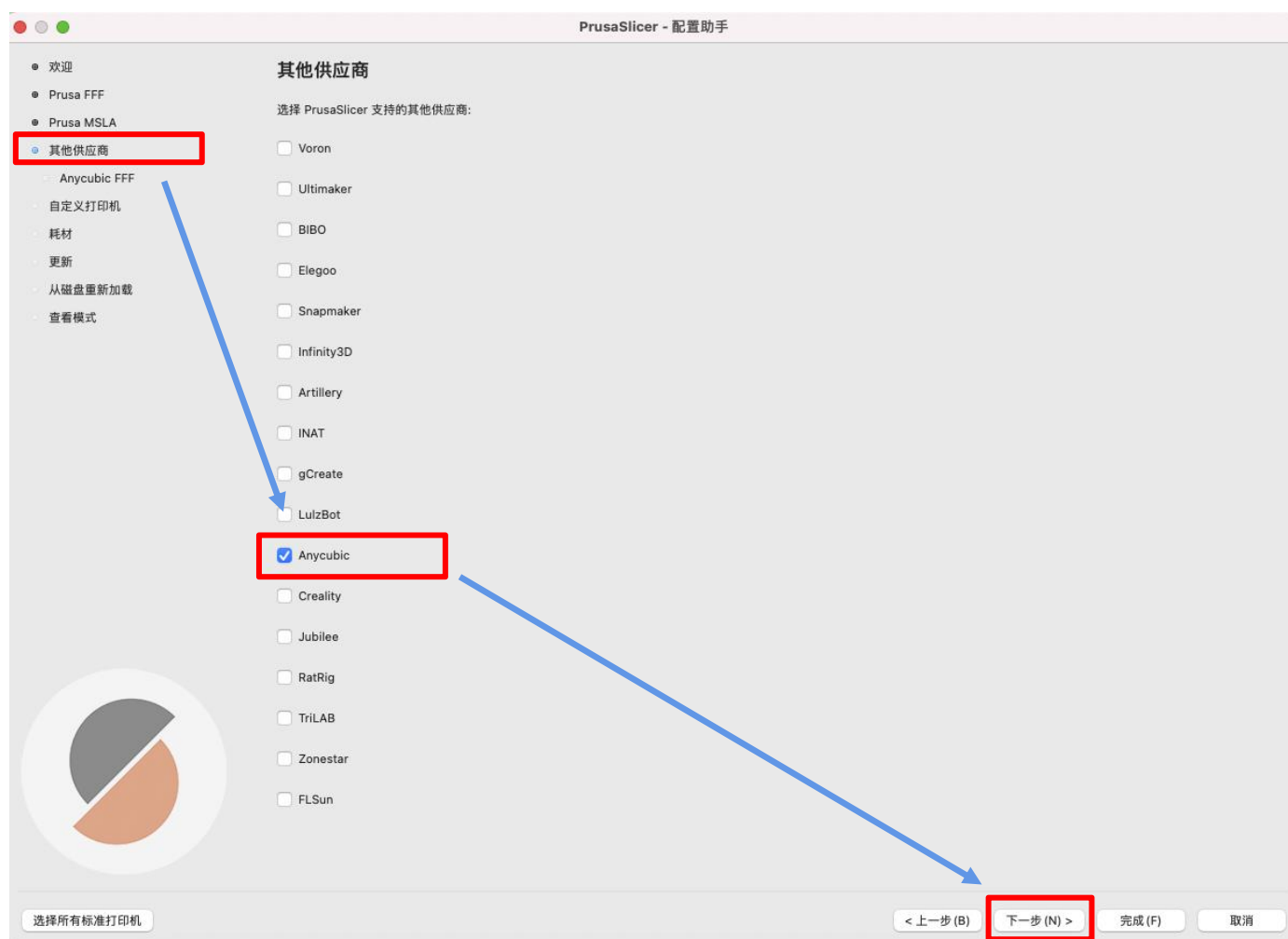
1.4 Drag PrusaSlicer to the "Applications" folder.



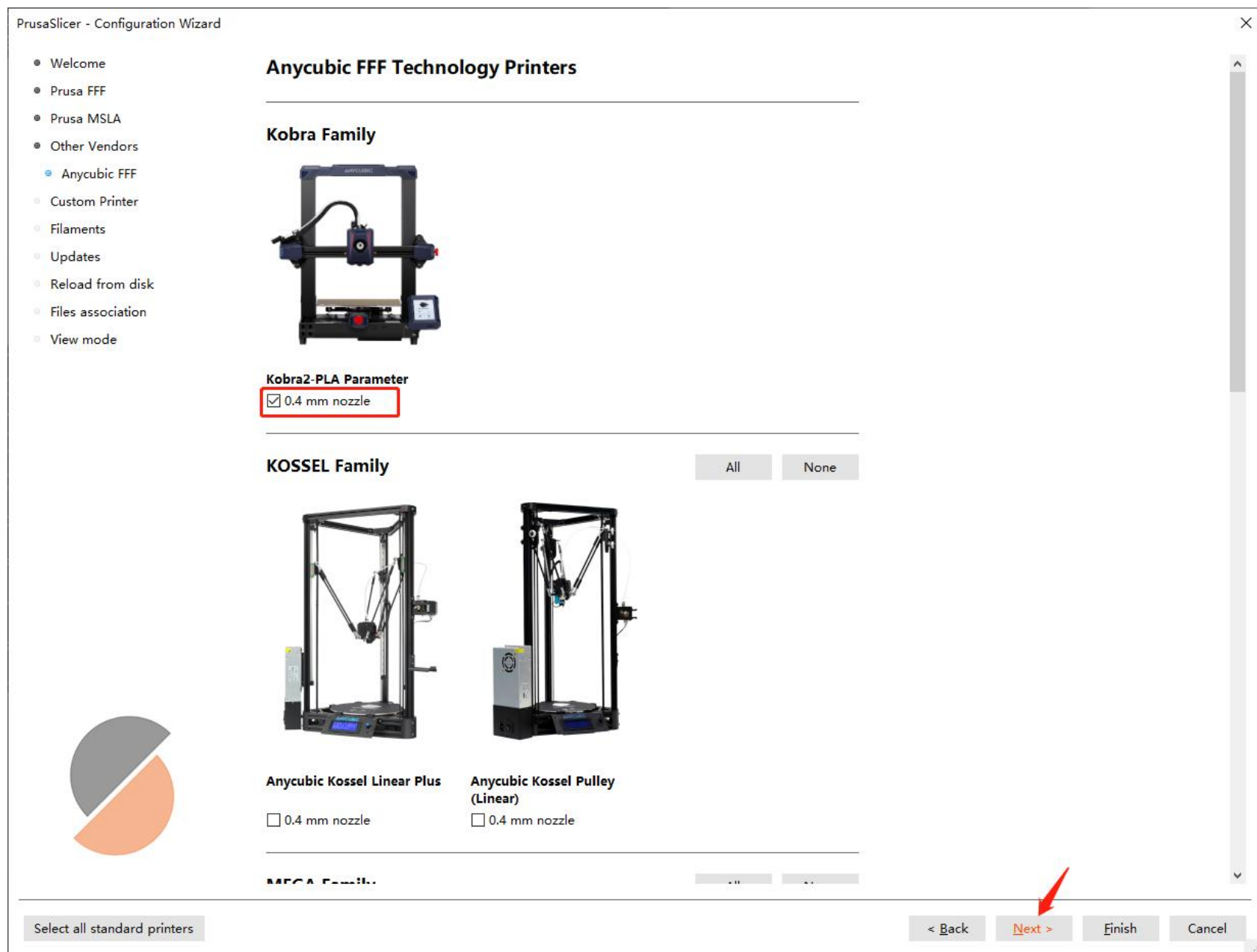
1.5 Double-clicking PrusaSlicer in the startup items will open the software.



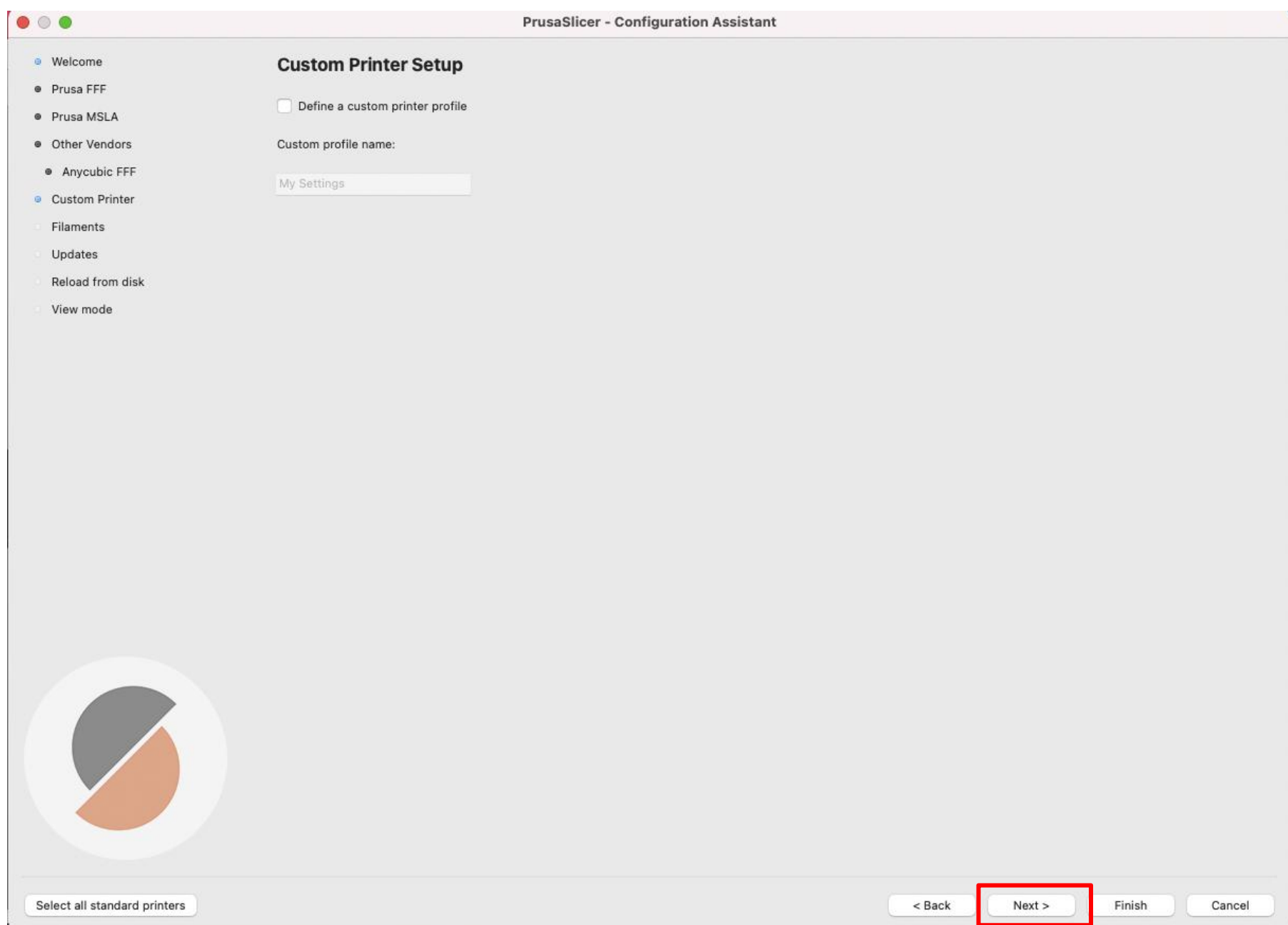
1.5 Select "Other vendors", then check "Anycubic", and click "Next".



1.6 Select "Kobra2-PLA Parameter", Then Click "Next";



1.7 Click "Next";





1.9 Select "Kobra2-PLA Parameter"--"PLA"--"(All)"--"Kobra2-PLA Parameter\*", Then Click "Finish".

PrusaSlicer - Configuration Wizard

- Welcome
- Prusa FFF
- Prusa MSLA
- Other Vendors
  - Anycubic FFF
- Custom Printer
- Filaments
- Updates
- Reload from disk
- Files association
- View mode

### Filament Profiles Selection

Printer:	Type:	Vendor:	Profile:
(All)	(All)	(All)	<input checked="" type="checkbox"/> Kobra2-PLA Parameter *
Original Prusa MINI & MINI+	PLA	(Unknown)	
Original Prusa i3 MK3S & MK3S+			
Kobra2-PLA Parameter			

All None

Filaments marked with \* are **not** compatible with some installed printers.

Only the following installed printers are compatible with the selected filaments:  
Kobra2-PLA Parameter

Select all standard printers

< Back **Next >** Finish Cancel



\*Untitled - PrusaSlicer-2.5.2 based on Slic3r

File Edit Window View Configuration Help

Plater Print Settings Filament Settings Printer Settings

Print settings: Kobra2-PLA Parameter

Filament: Kobra2-PLA Parameter

Printer: Kobra2-PLA Parameter

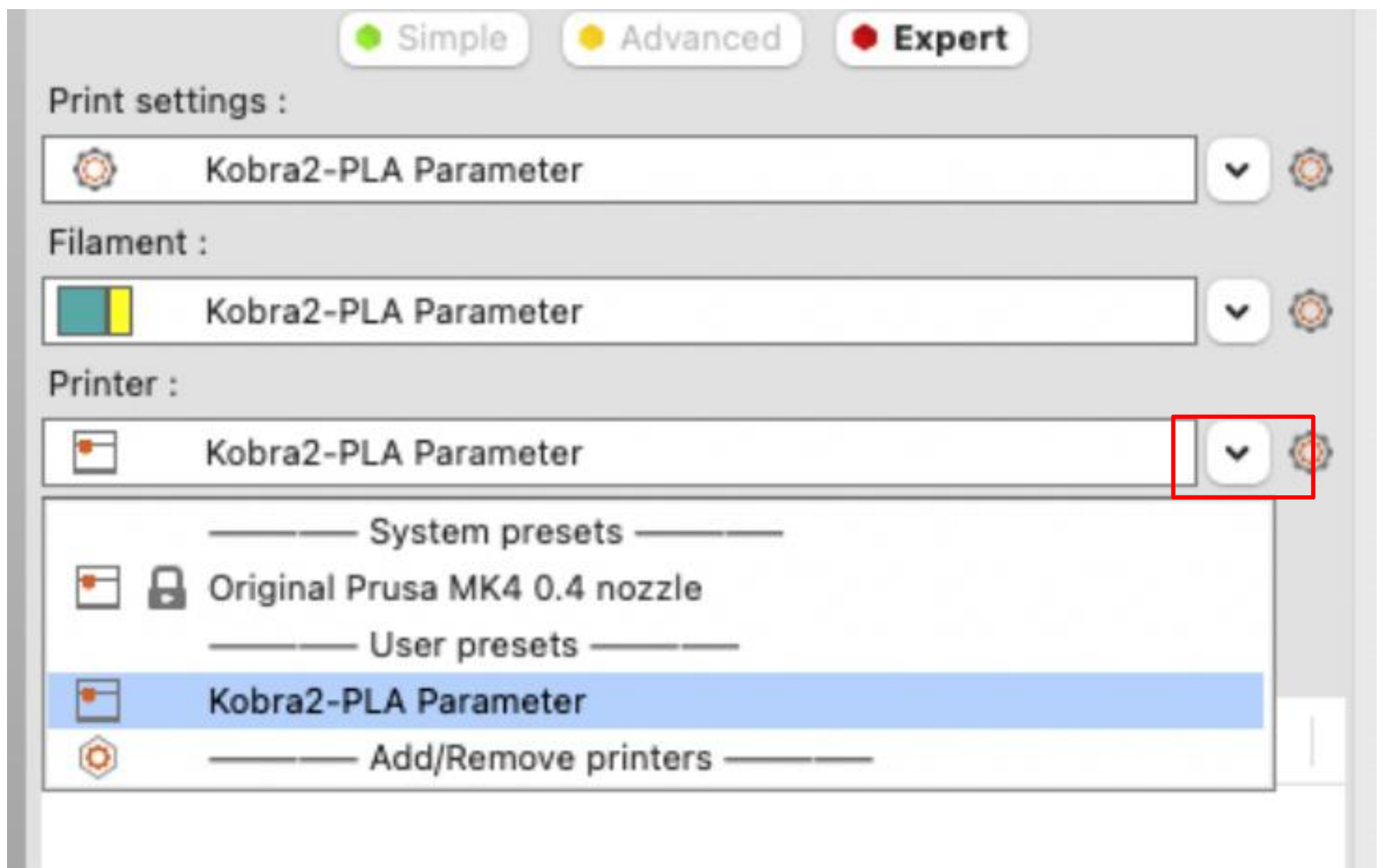
Supports: None

Infill: 10% Brim:

Name Editing

Slice now

If the Kobra 2 configuration is not displayed, click on the printer settings, select Kobra2-PLA Parameter.



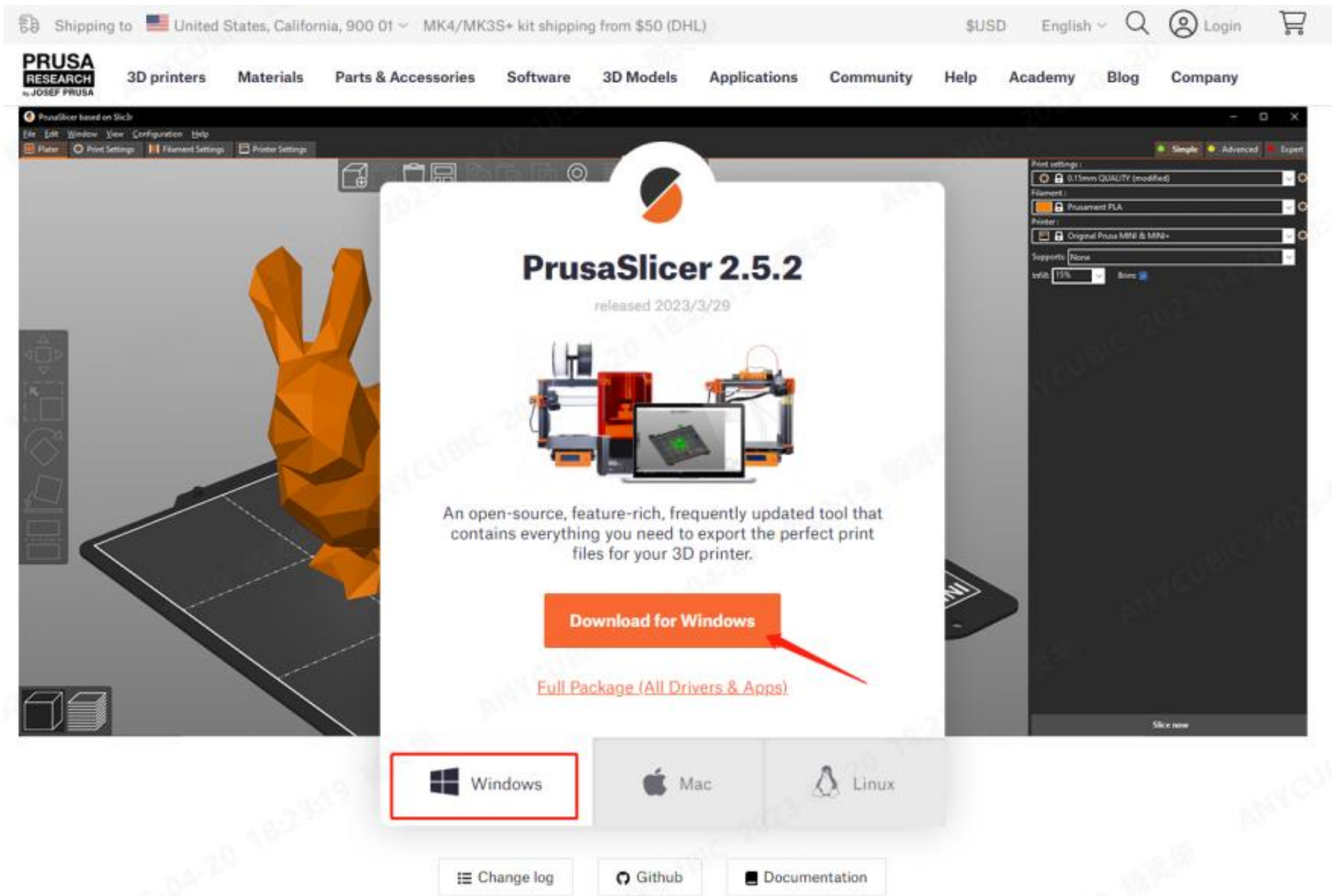
## Part 2

### ● Windows System

#### 1. Download Software


Download PrusaSlicer Software from

[https://www.prusa3d.com/page/prusaslicer\\_424/](https://www.prusa3d.com/page/prusaslicer_424/), Select Windows Version.



#### 2. Software installation

2.1 Double-click the exe.file and then click the "Next" button to install;



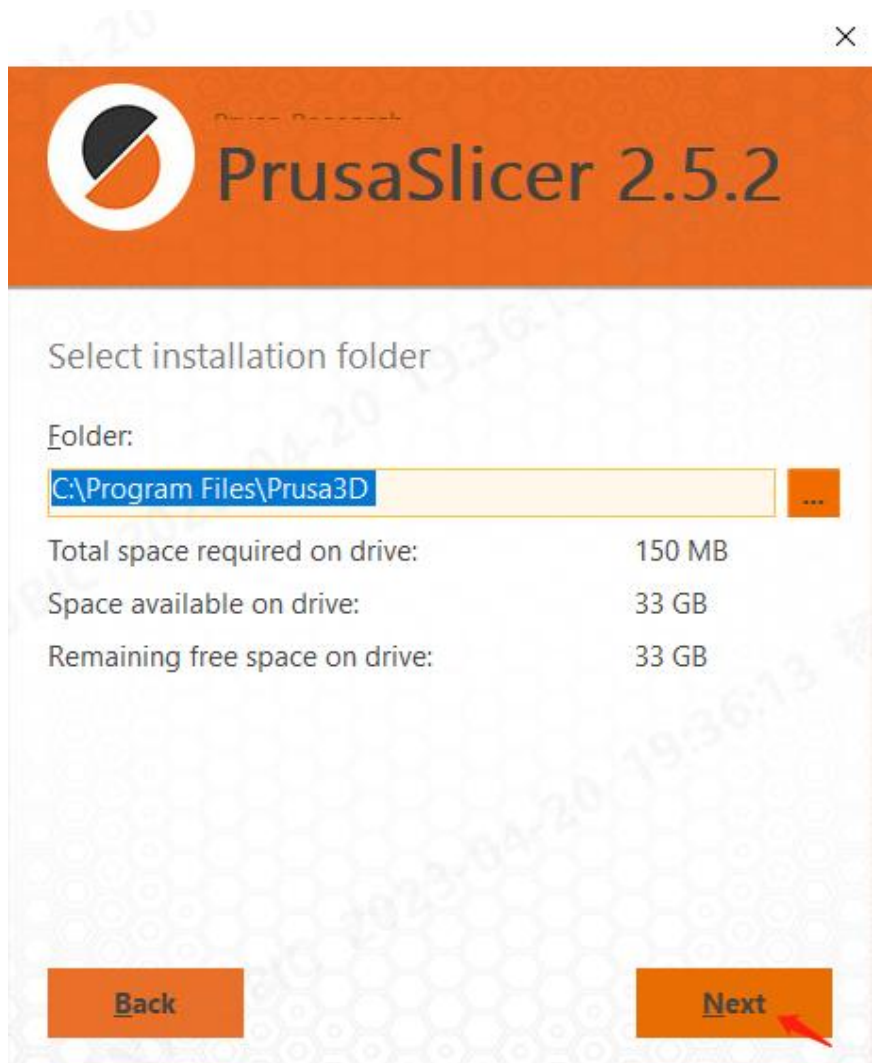
PrusaSlicer\_Win  
\_standalone\_2.5  
.2.exe



2.2 Select "Everybody(all user)",Click "Next";



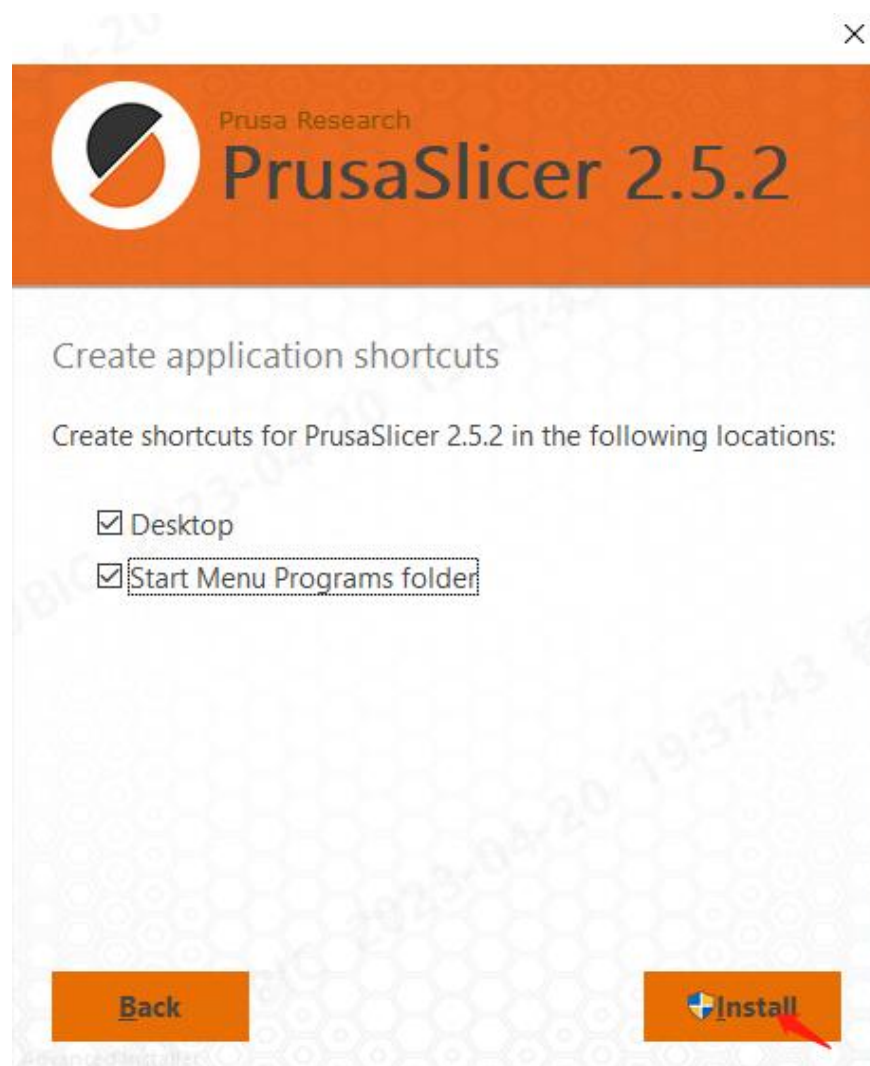
2.3 Select the installation location, (default location recommended),Click "Next";



2.4 (default settings recommended), Click "Next";



2.5 (default settings recommended), Click "Install";

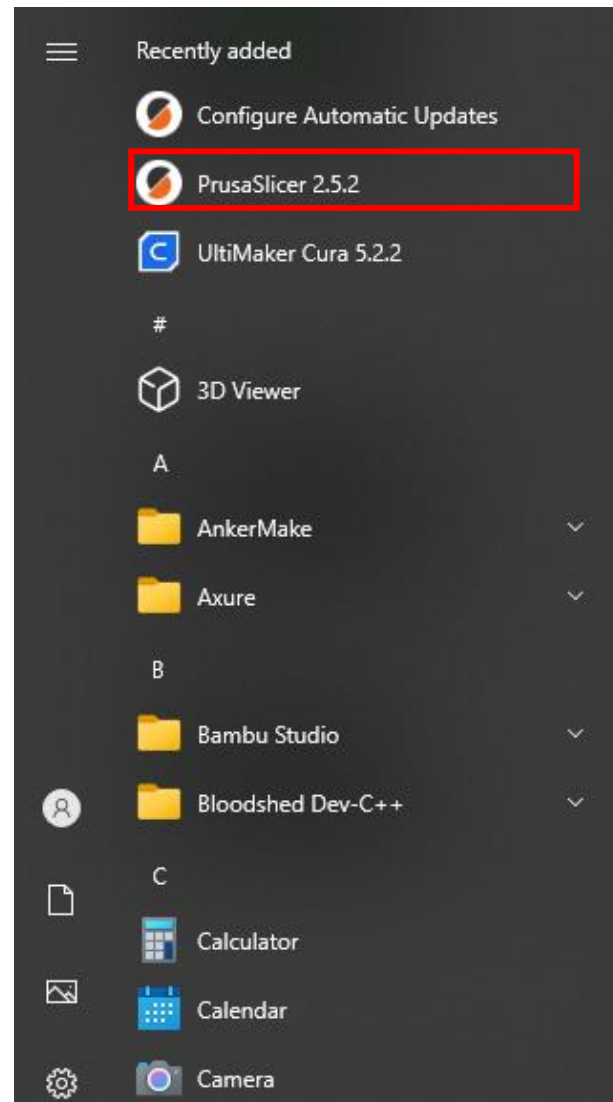
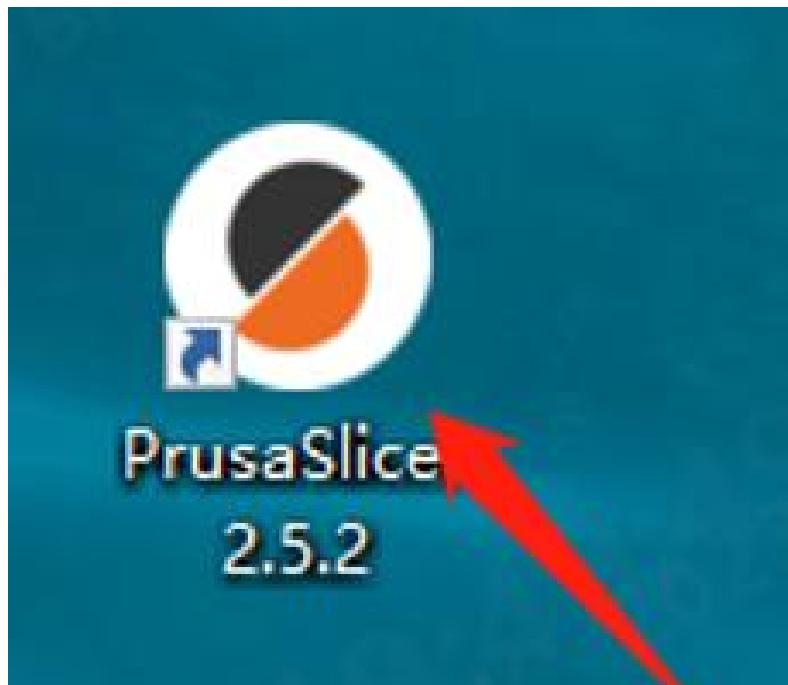


2.6 Click "Finish" to complete the installation.



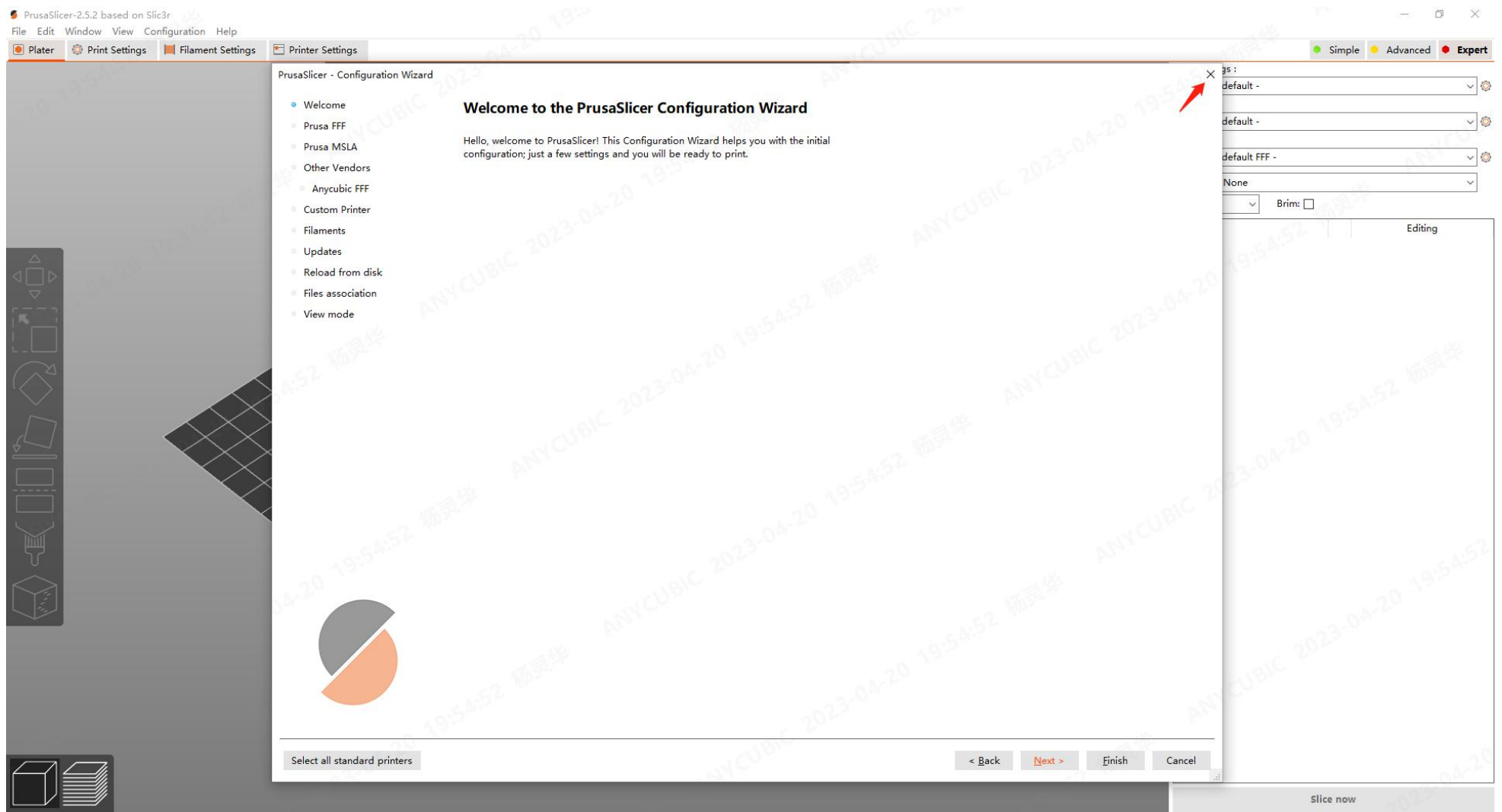
### 3. Parameter configuration

3.1 Double-click the desktop shortcut to run the software.

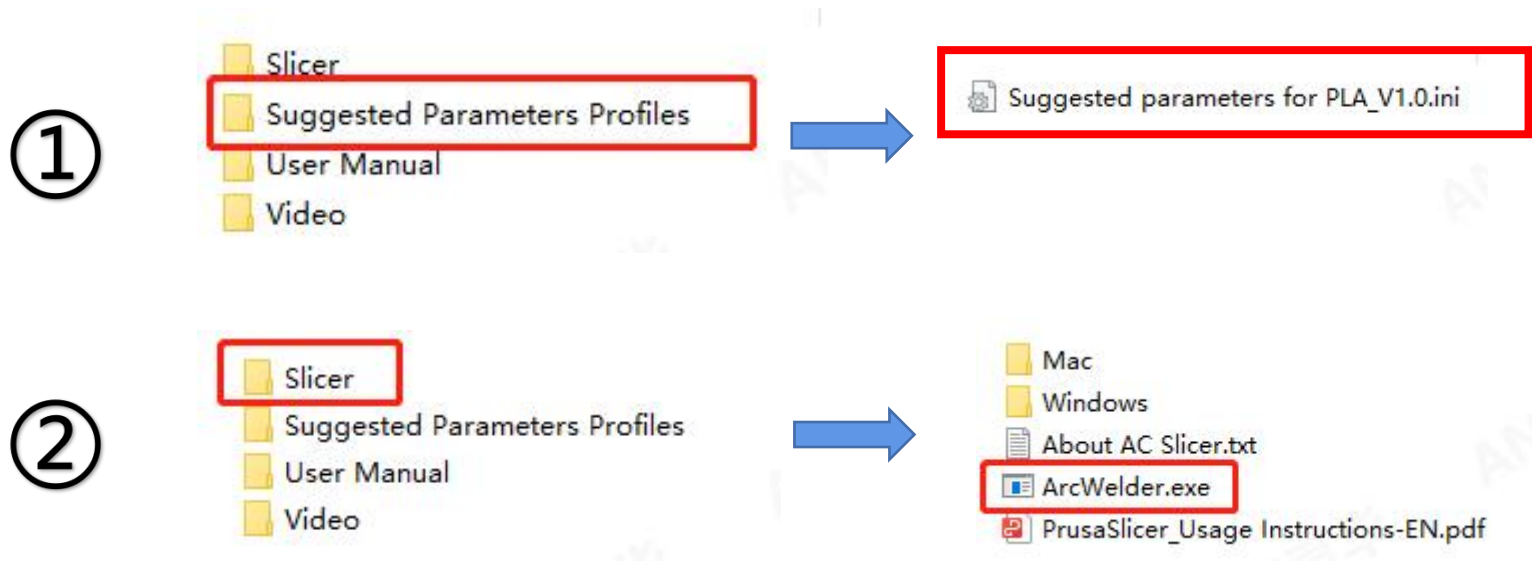


If you cannot find the shortcut, please open it from the Start menu.

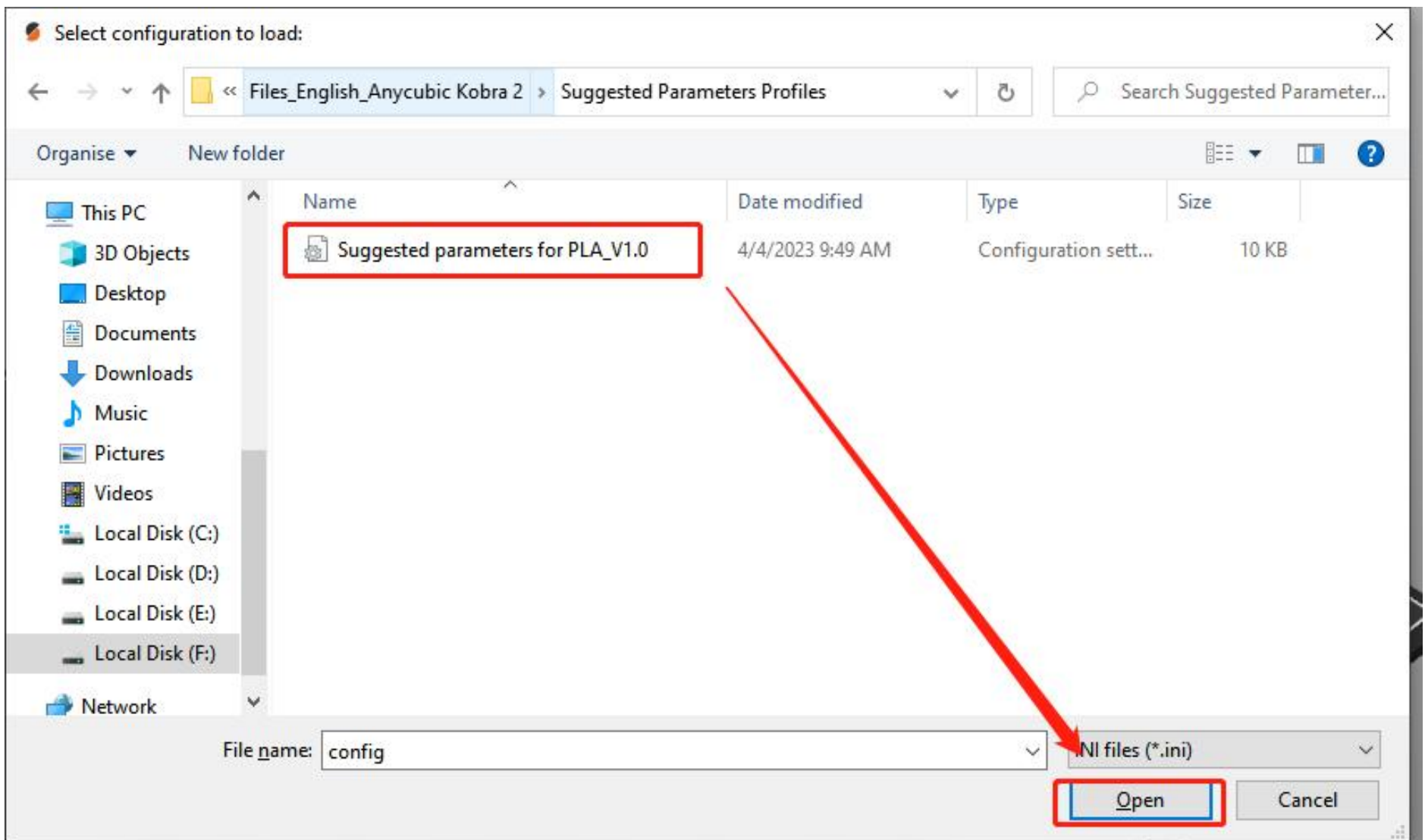
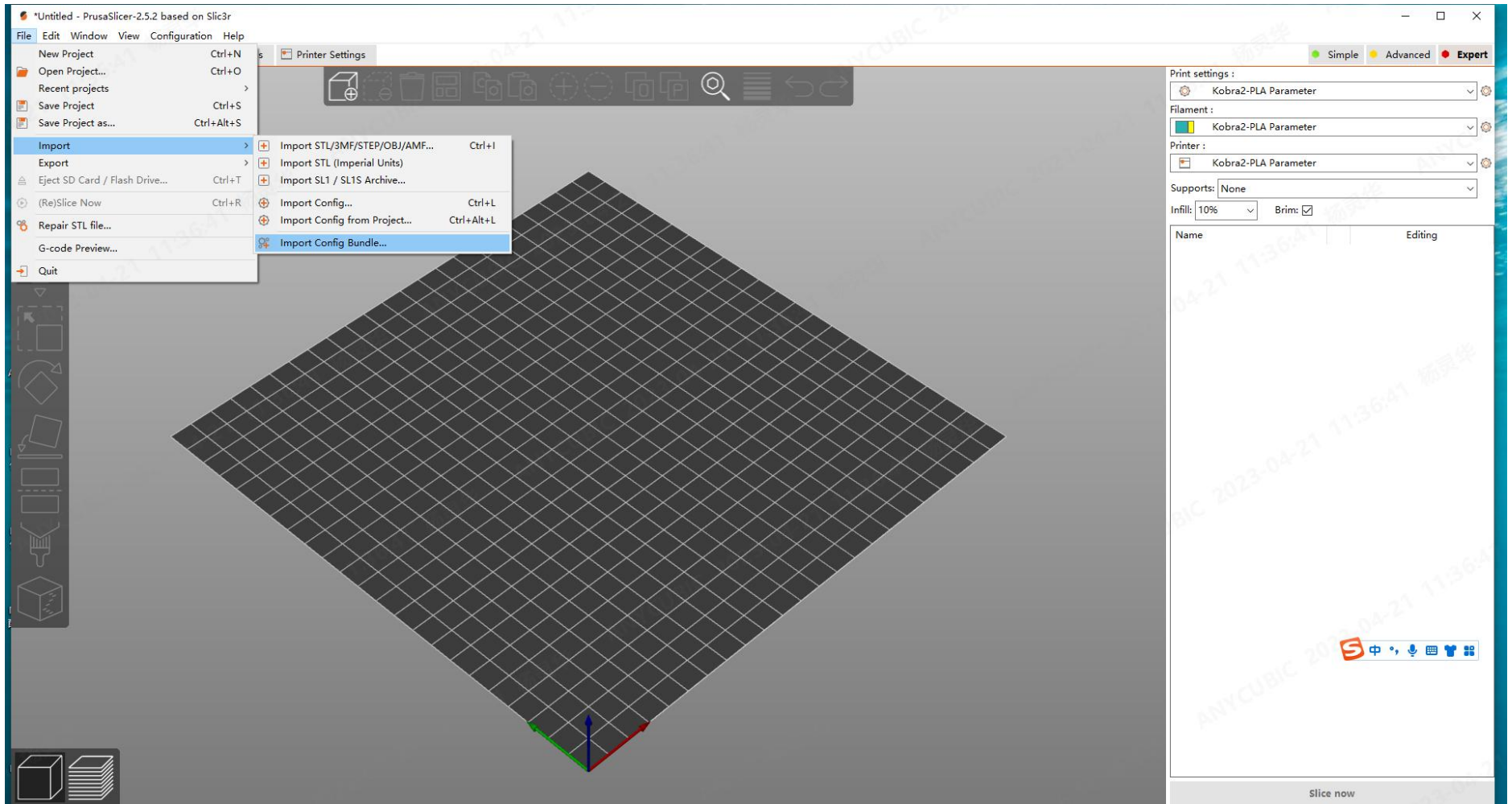
3.2 The first time you install the software, a pop-up window will pop up, click to close it.



3.3 Copy the "Suggested parameters for PLA - V1.0.ini" and "ArcWelder.exe" from the SD card to the computer desktop for backup.

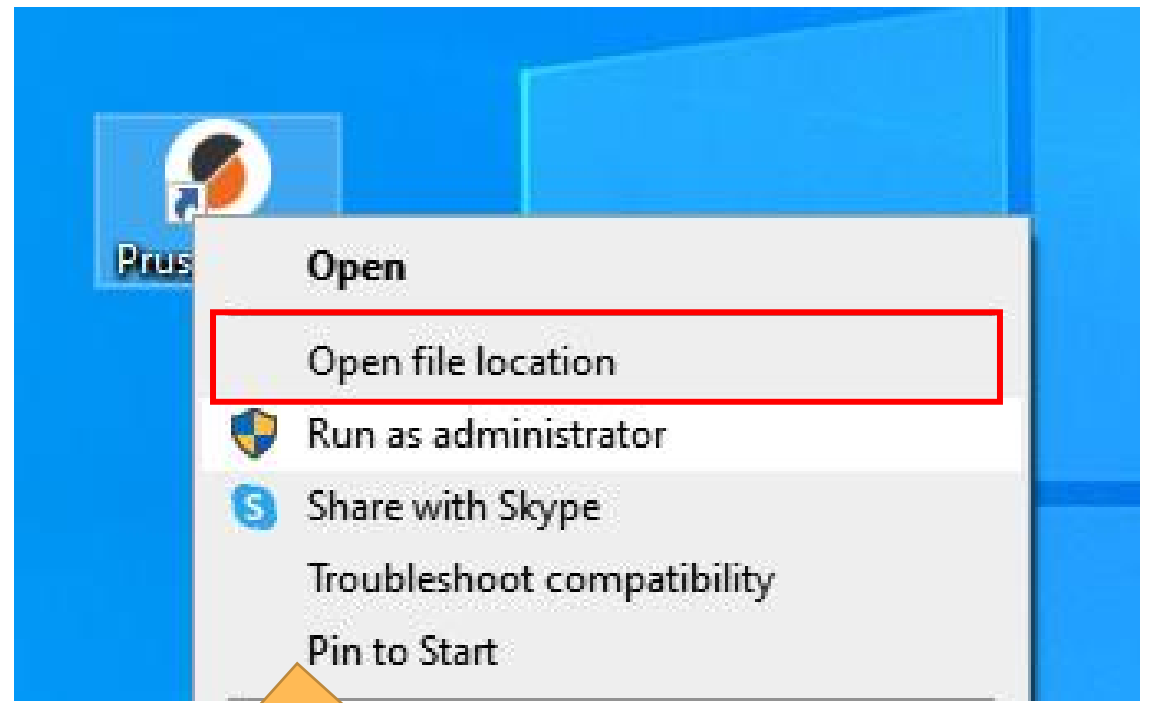


3.4 Select "File--Import--Import config bundle",Select "Suggested parameters for PLA - V1.0.ini".

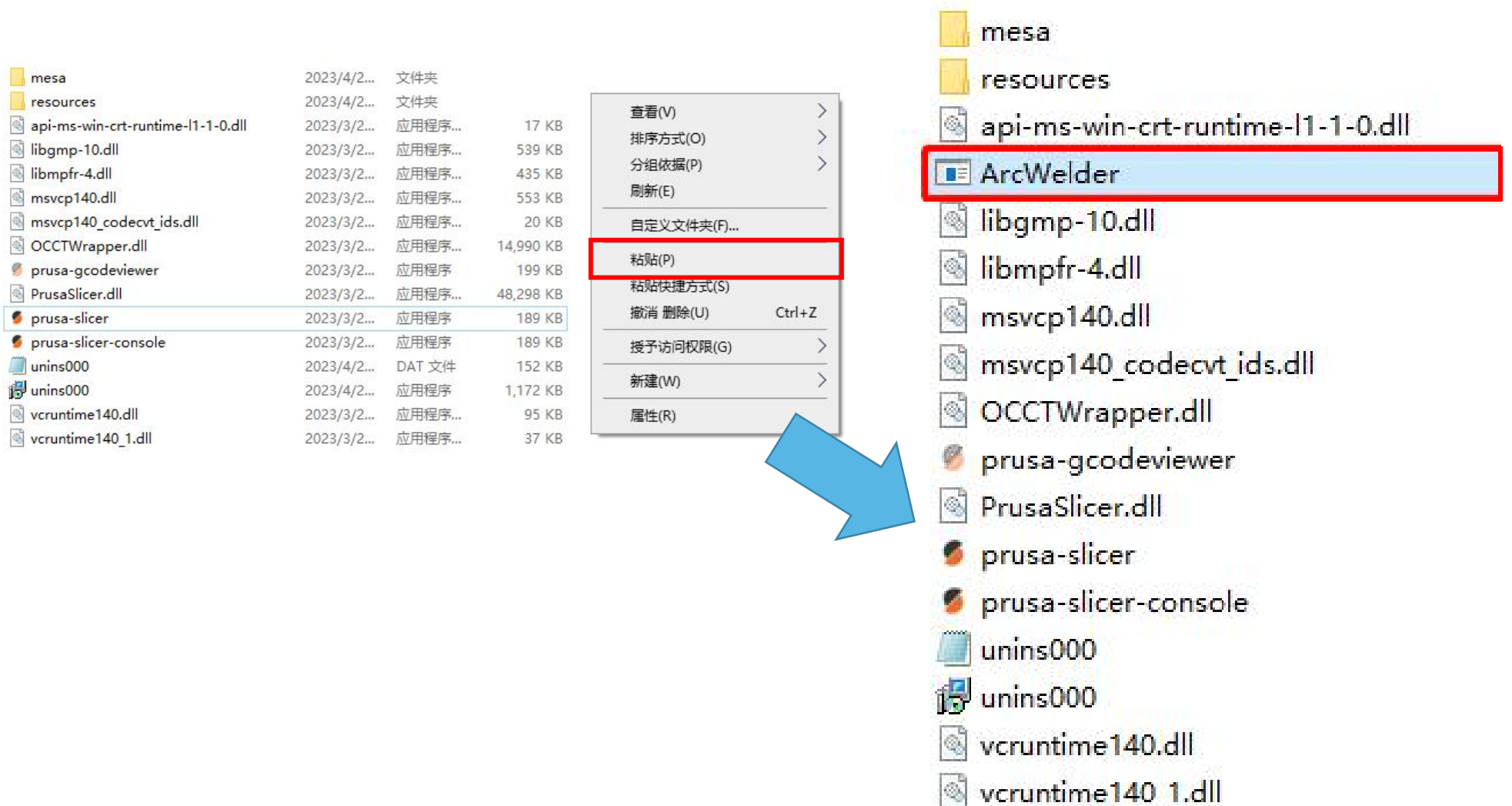




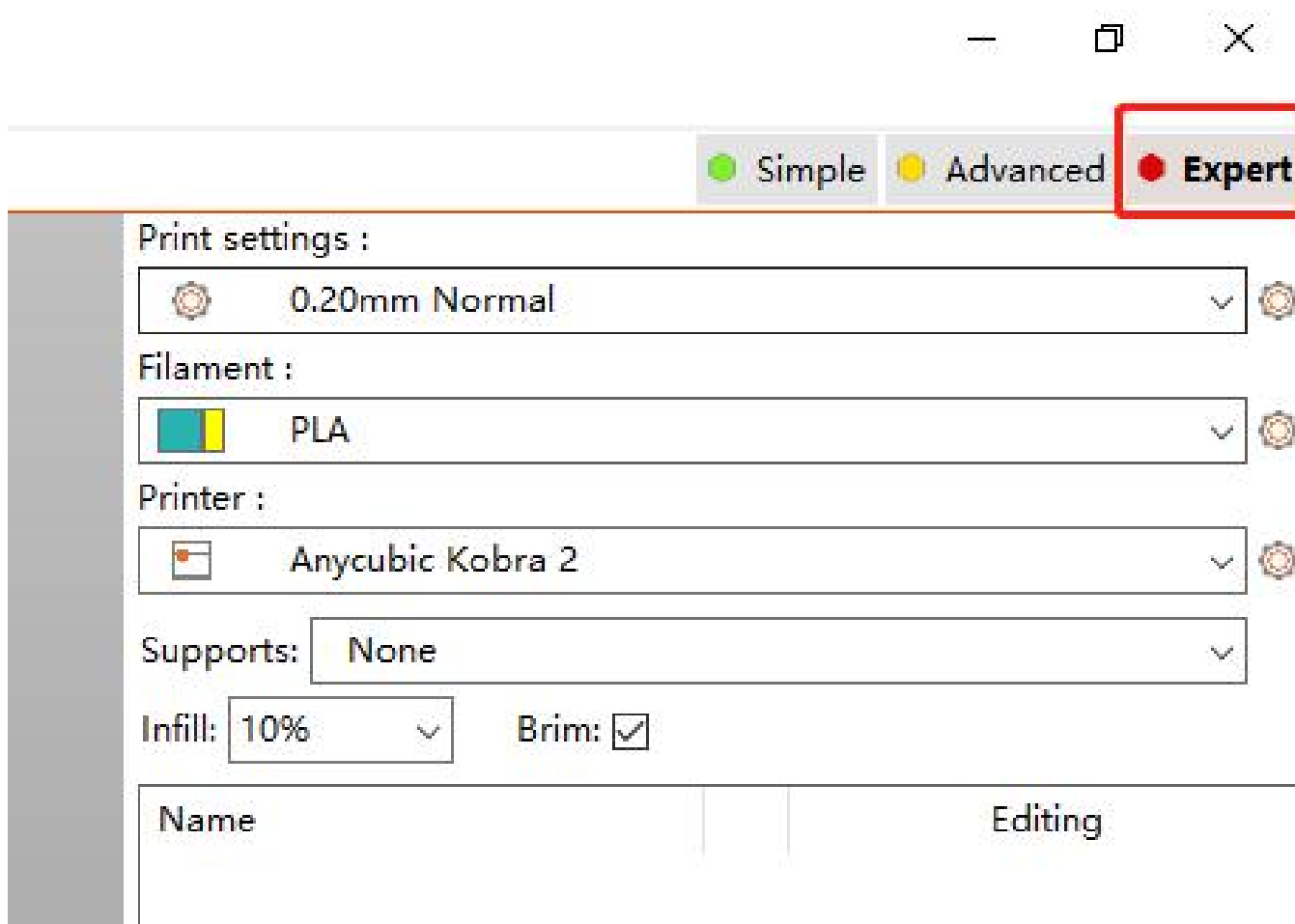
3.5 Copy the ArcWelder.exe on the desktop, then select the PrusaSlicer desktop shortcut, right-click and "Open the location of the file".



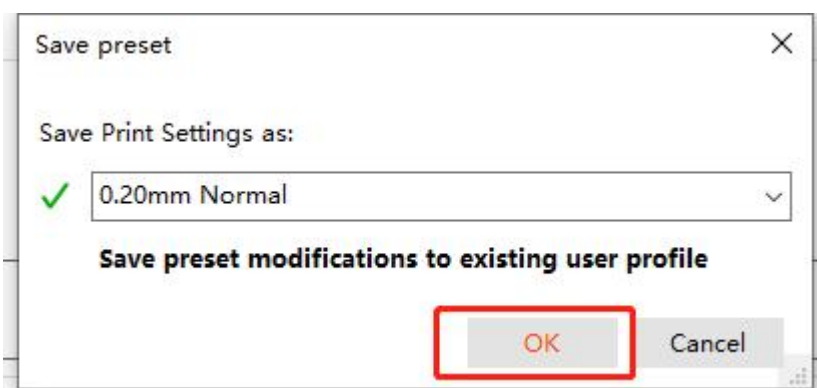
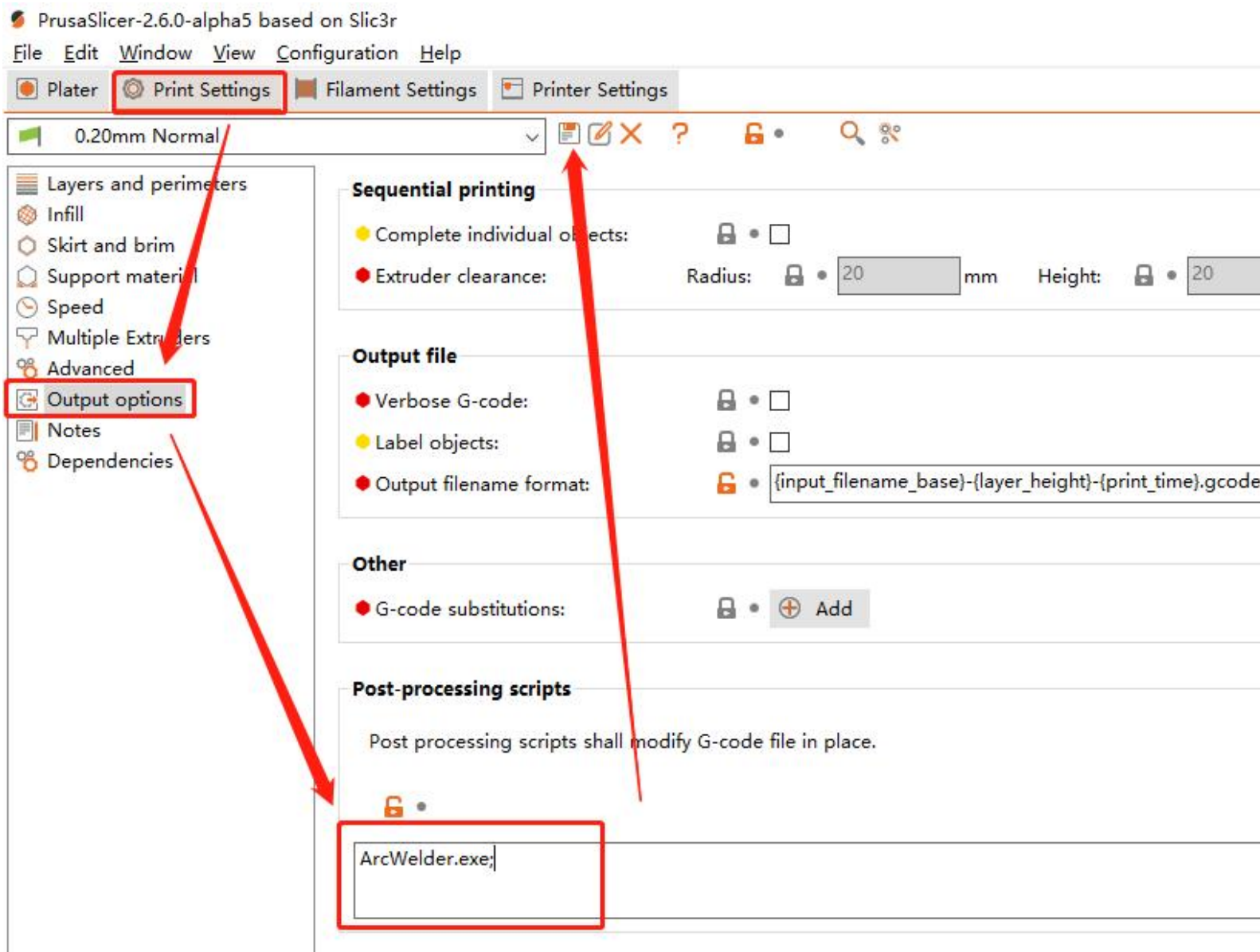
3.6 Right-click in the blank space and select "Paste" to paste the file "ArcWelder.exe" copied in step 3.5 into the folder where "PrusaSlicer" is located



3.7 Back in the PrusaSlicer software, Select "Expert" enter the expert mode.



3.8 Select Print Settings---output options,Write in the post-processing script: ArcWelder.exe;



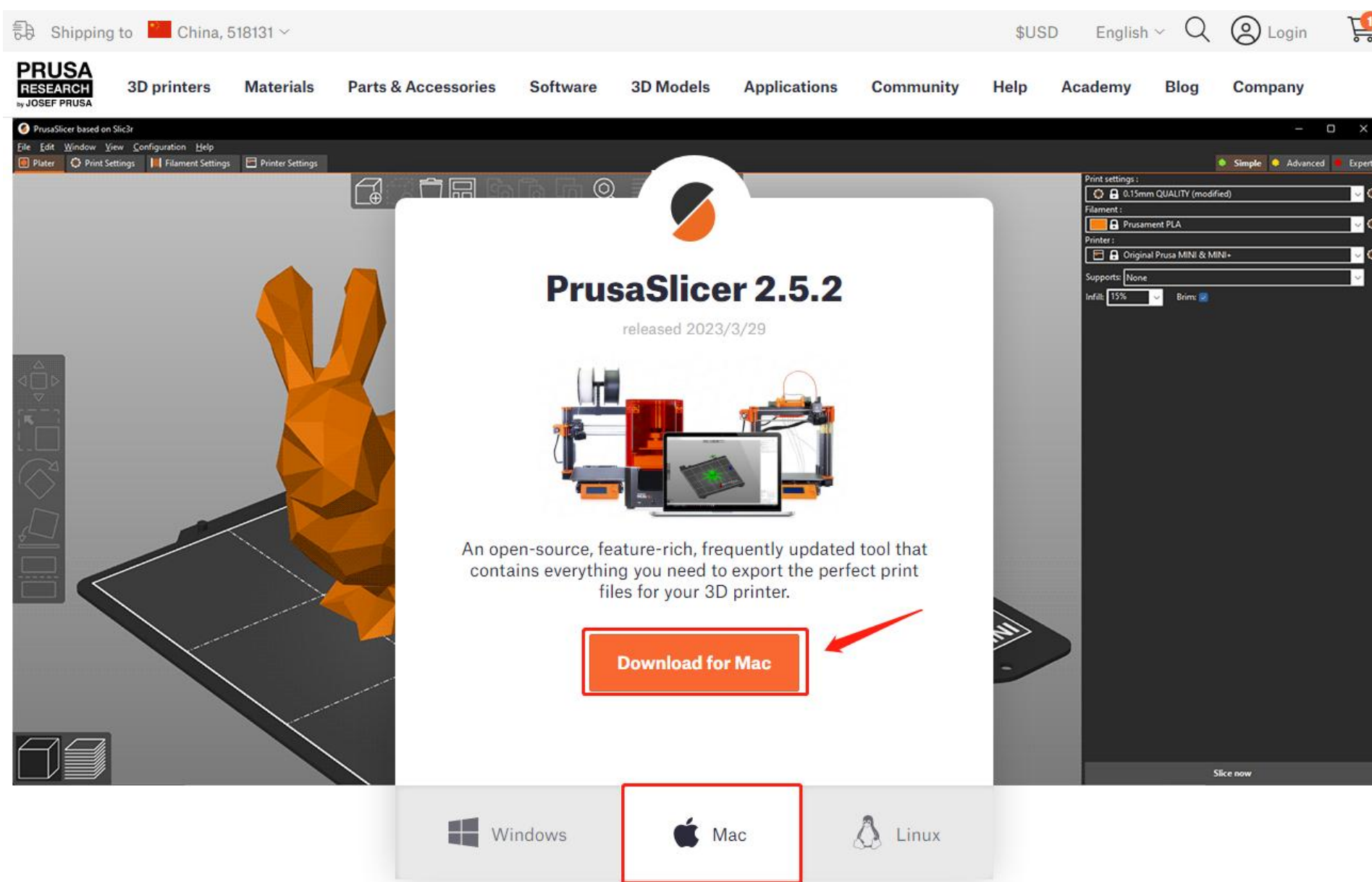
## Part 2

### ● Mac System

#### 1. Download Software

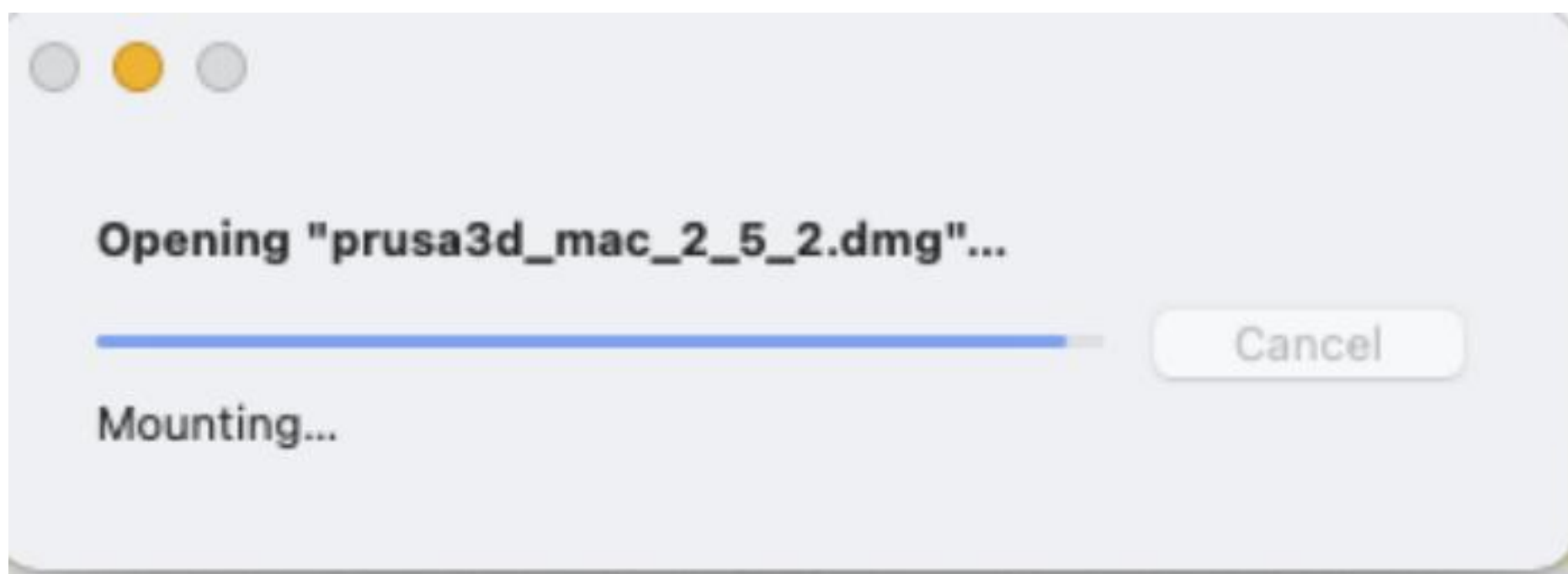
Download PrusaSlicer Software from

[https://www.prusa3d.com/page/prusaslicer\\_424/](https://www.prusa3d.com/page/prusaslicer_424/), Select Mac Version.

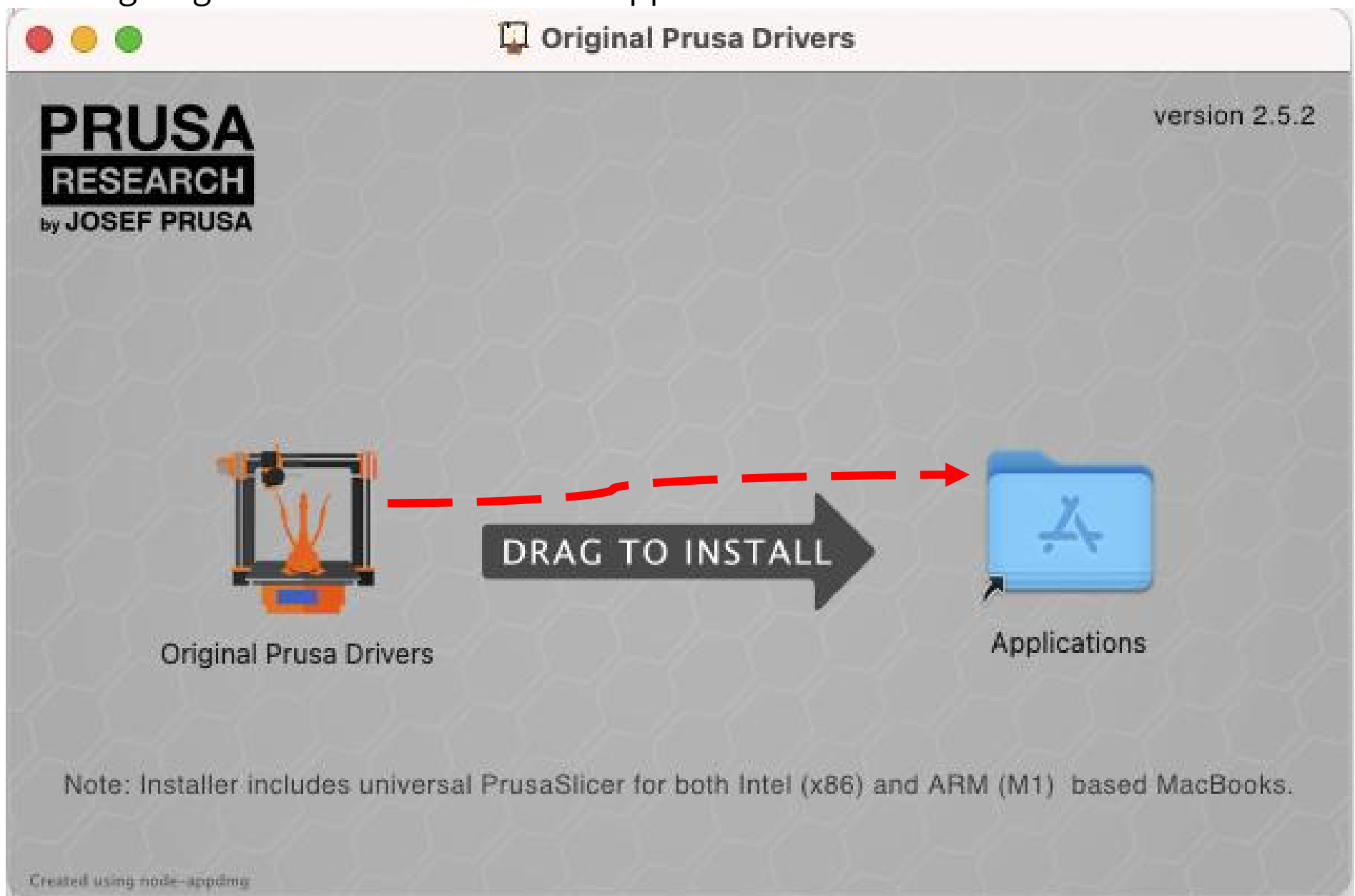


#### 2. Software installation

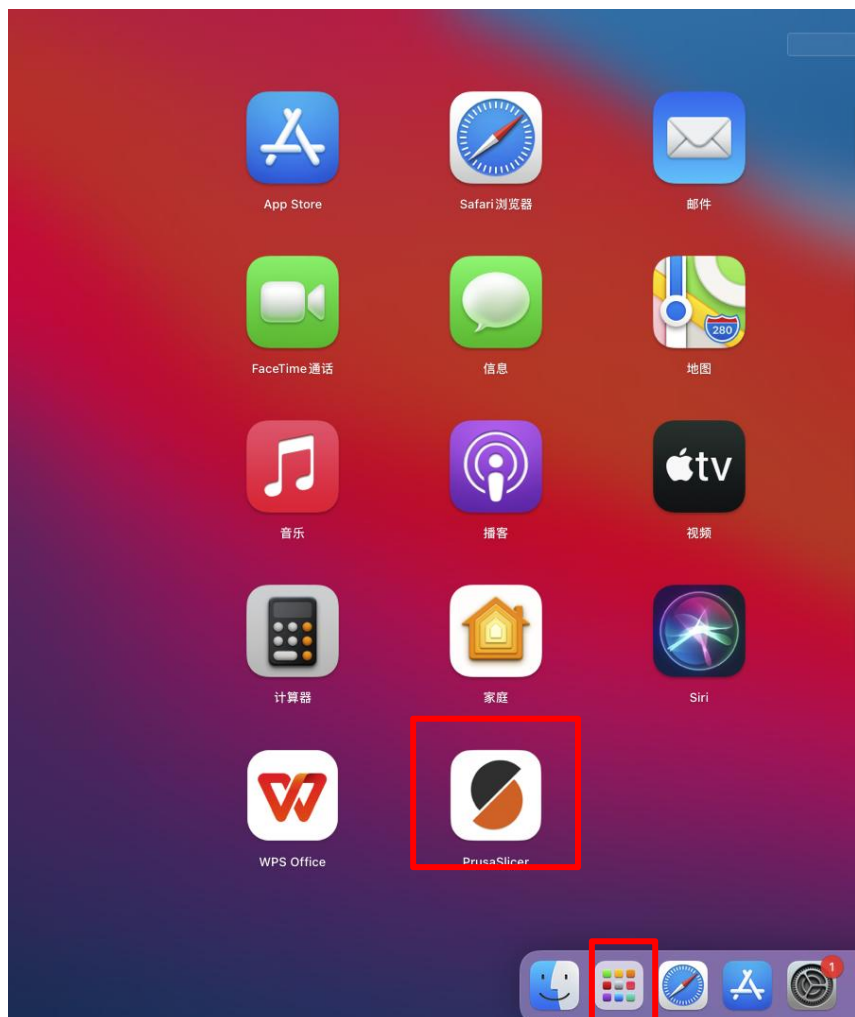
2.1 Double-click on the downloaded program software.



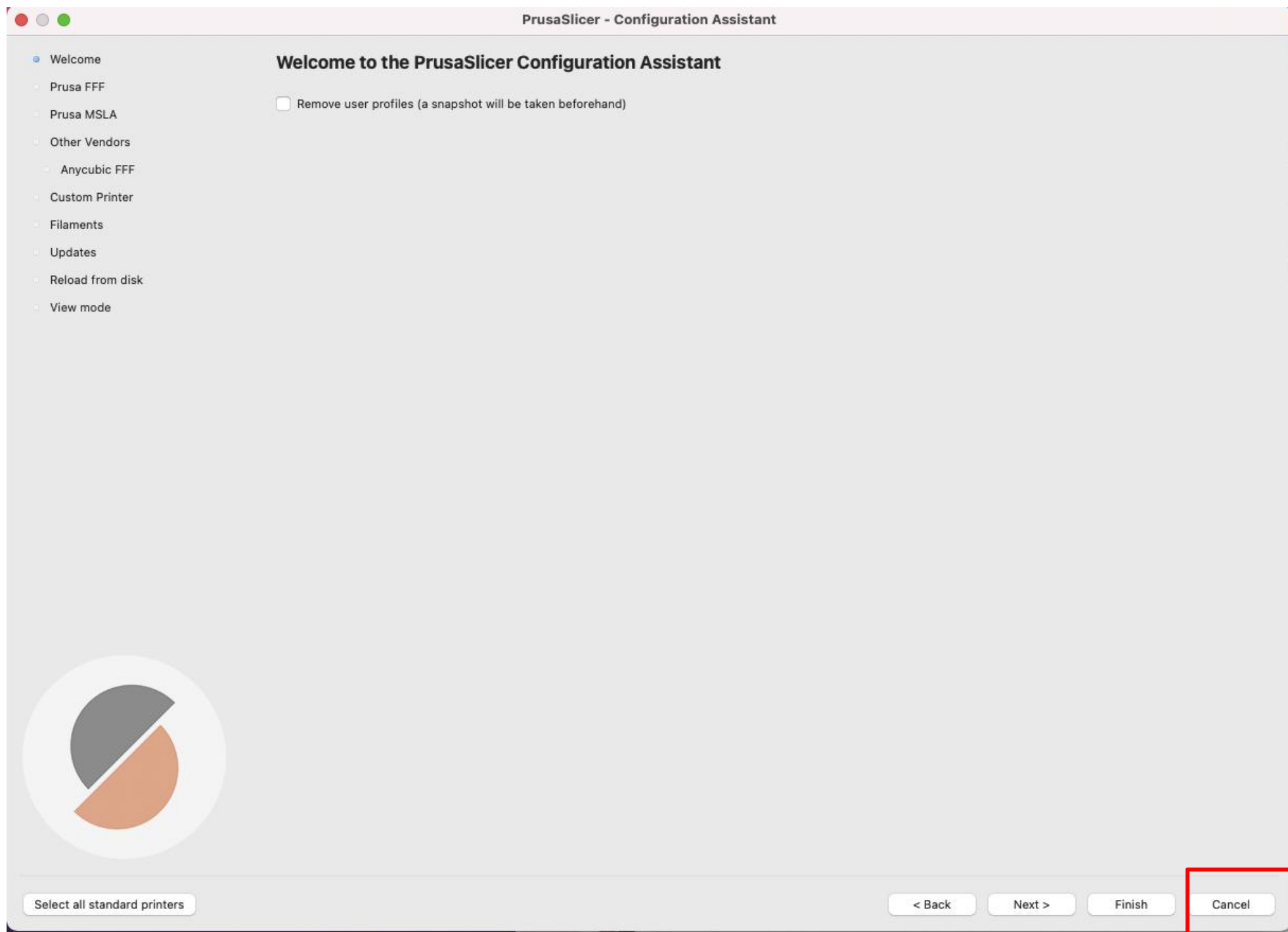
2.2 Drag Original Prusa Drivers to the "Applications" folder.



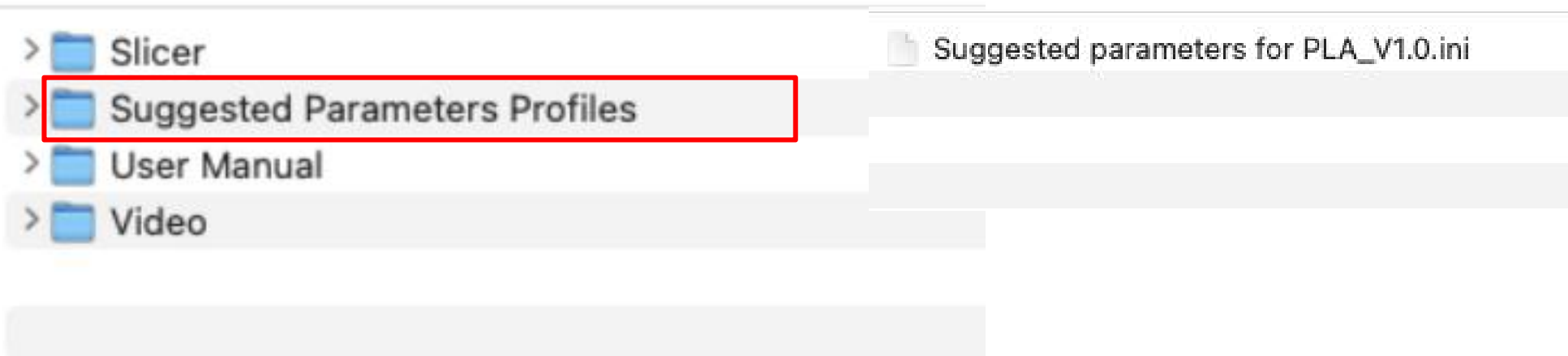
2.3 Double-clicking PrusaSlicer in the startup items will open the software.



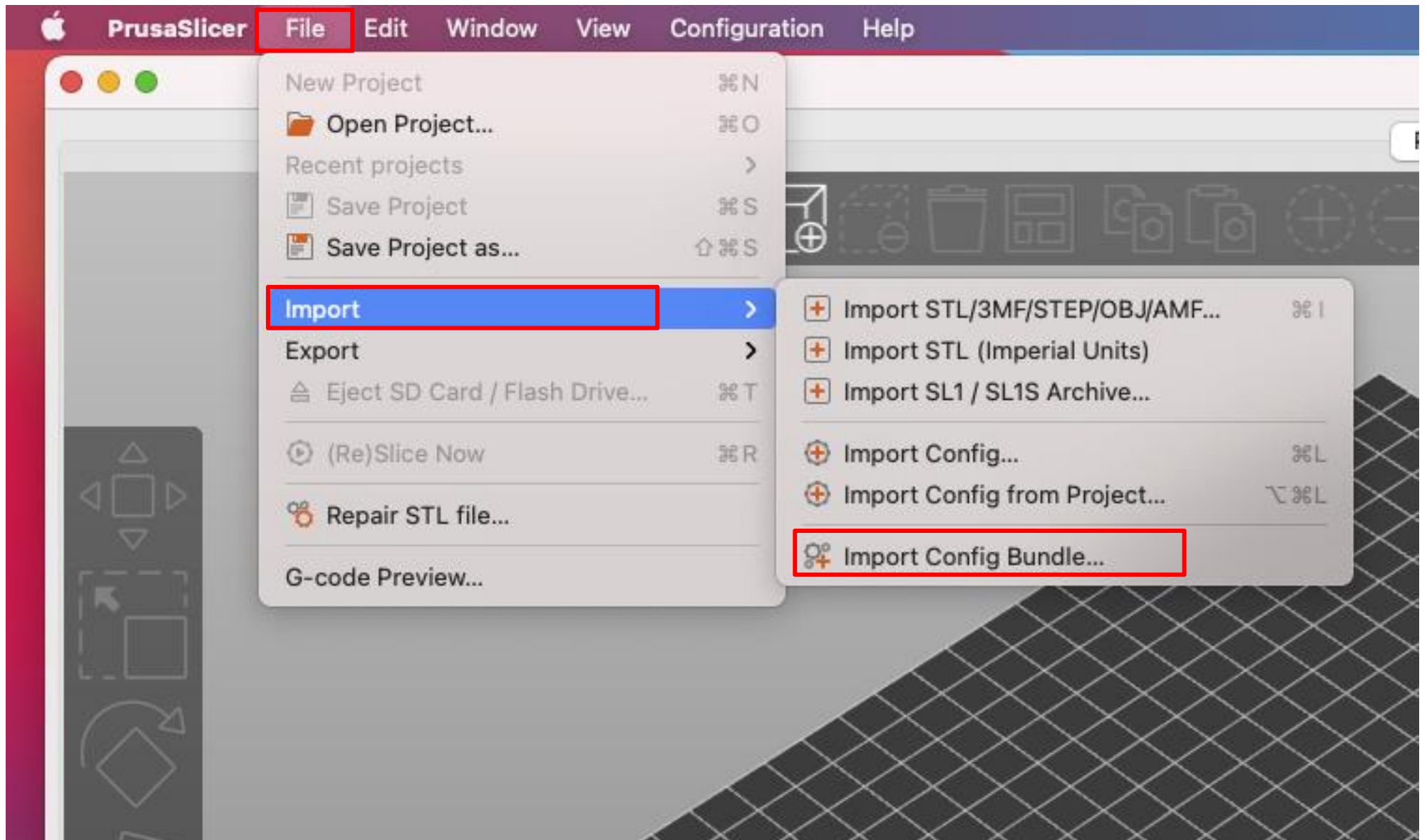
3.2 The first time you install the software, a pop-up window will appear prompting you to set it up. Click on the close button to close the pop-up window.



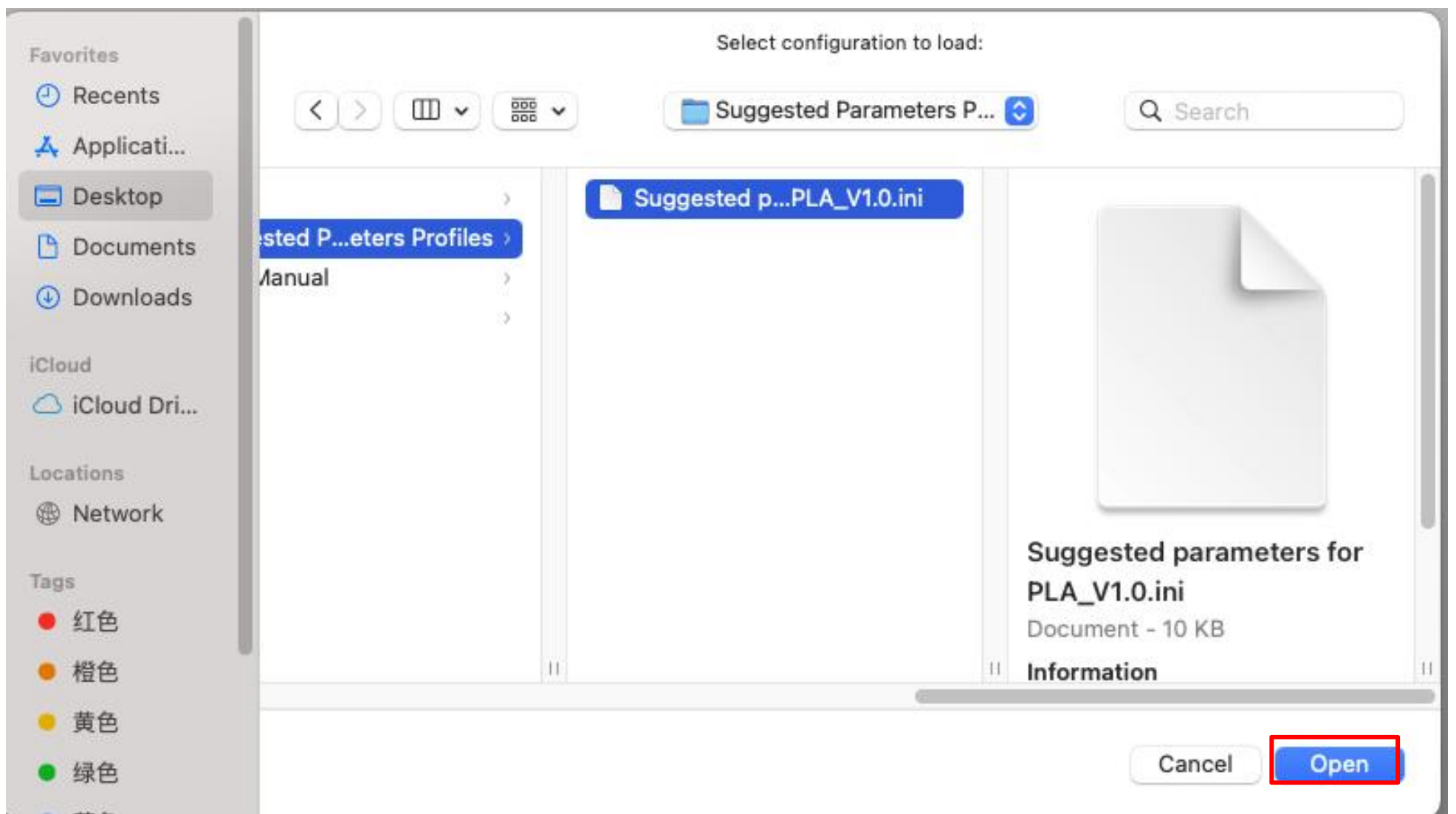
3.3 Copy "PLA Suggested Parameters-V1.0.ini" from the included SD card to your computer desktop for backup.



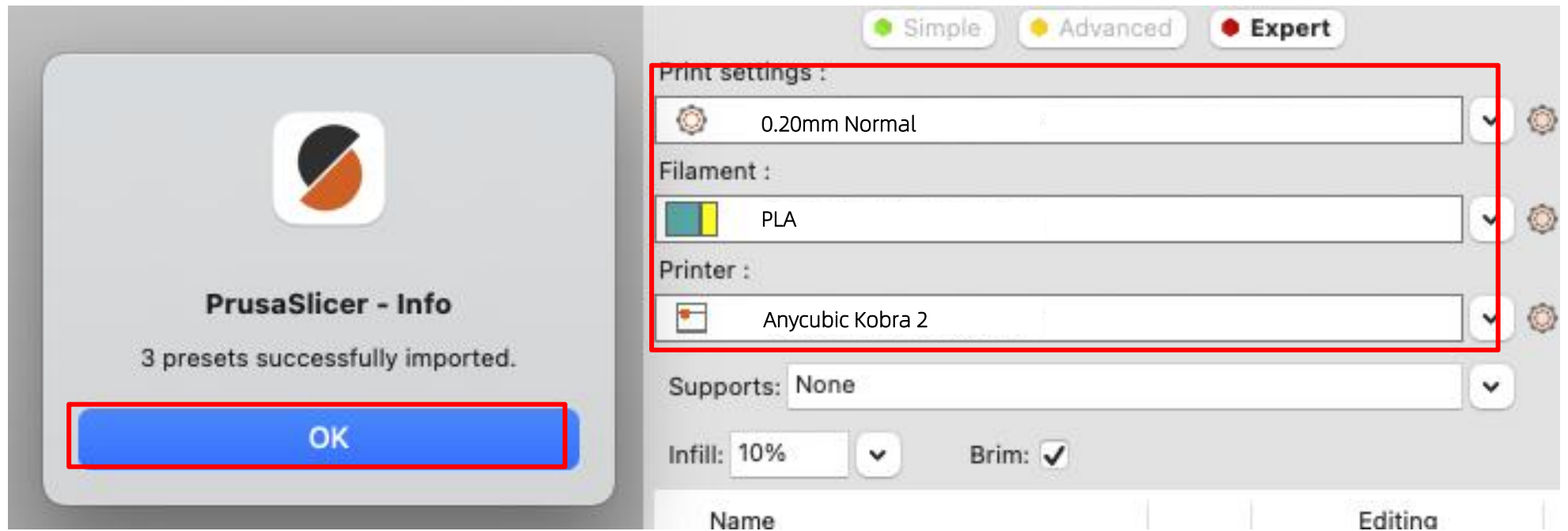
3.4 Go back to the Prusa software and click on the menu bar "File" - "Import" - "Import Config Bundle".



3.5 Select the file "PLA Suggested Parameters-V1.0.ini" that you just copied to the desktop.



### 3.6 Import successful.



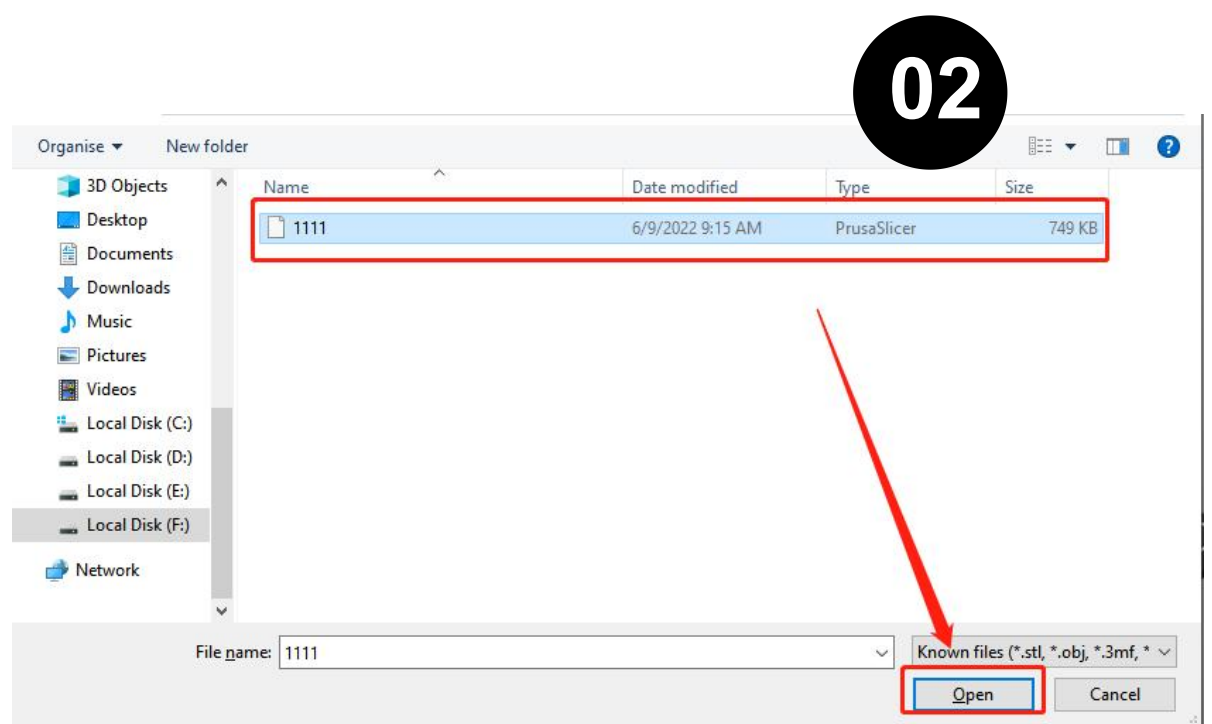
## ➤ Software Usage

### 1.Importing a Model

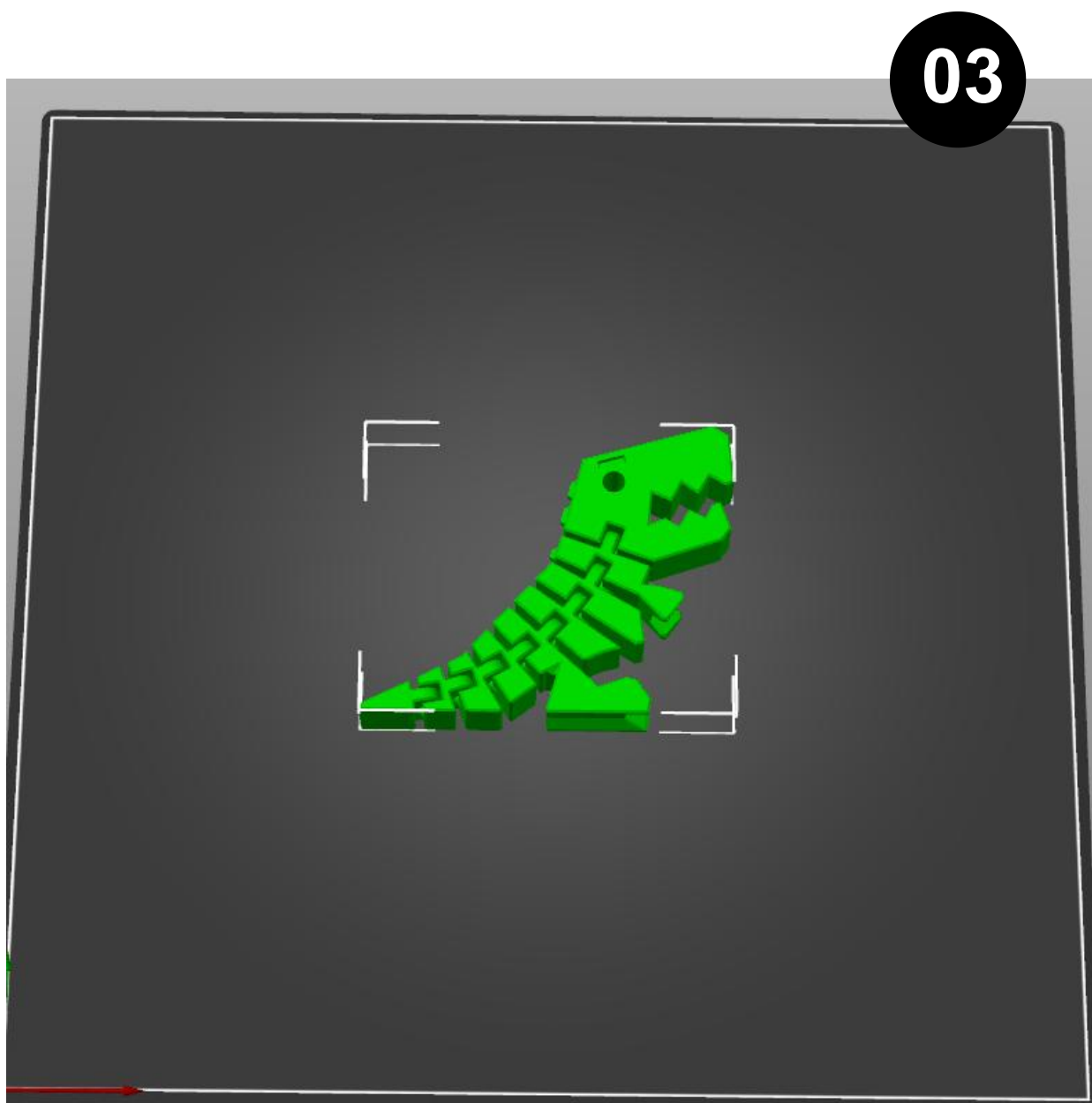
1.1 Click the "+" icon to add a model, and you can import files in formats such as .stl, .obj, .3mf, .amf, .step, .stp, etc. (You can download models from model websites.)



Click on the "+" icon.



Select model file.



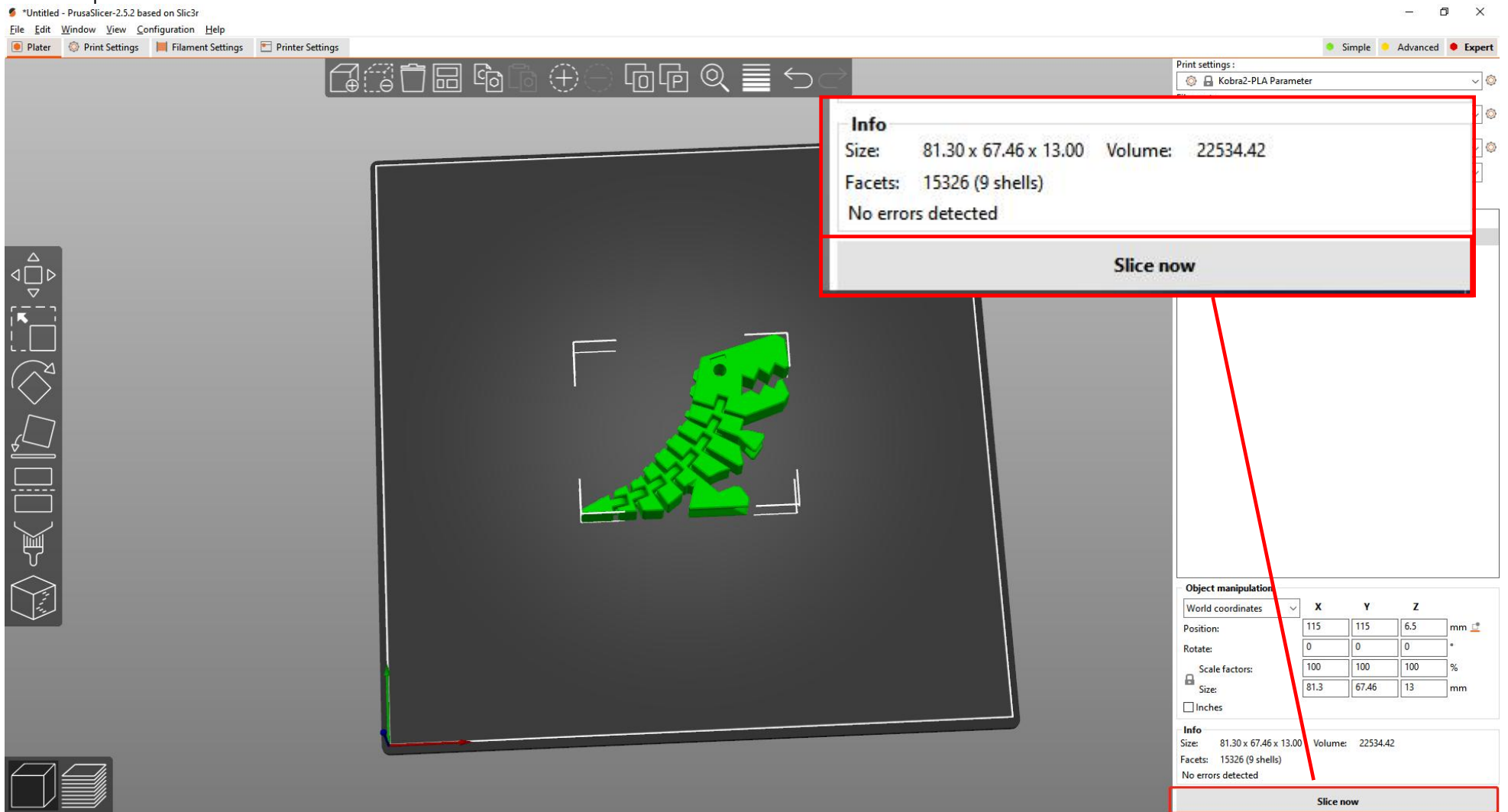
Model import completed.

Note: The model used in the demonstration does not require support structures. If you need further information, please pay attention to our official operation guide videos for the slicing software.

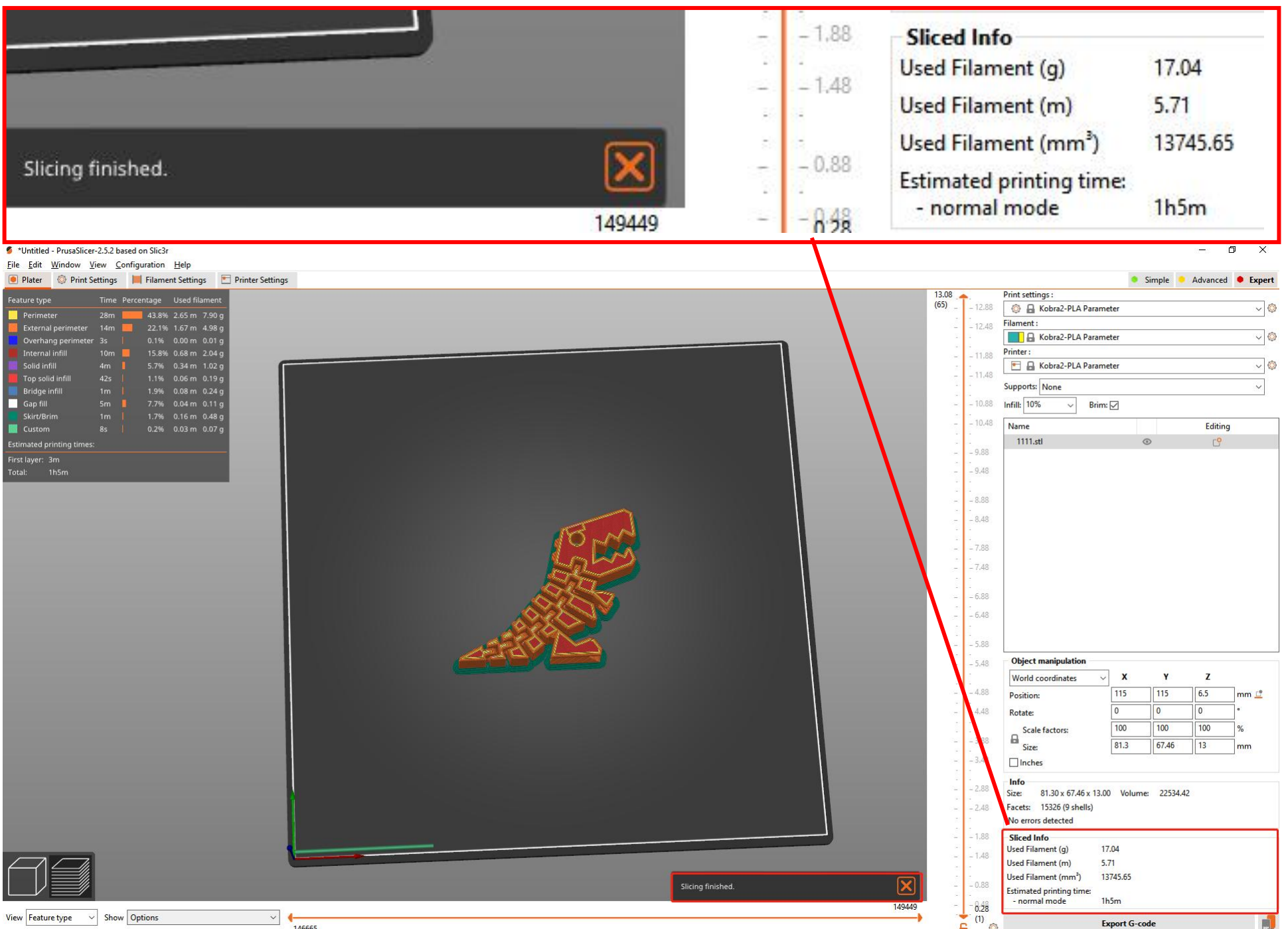


## 2.Slicer

2.1 Click on "Slice Now" in the lower right corner and wait for a moment for the slicing to complete.



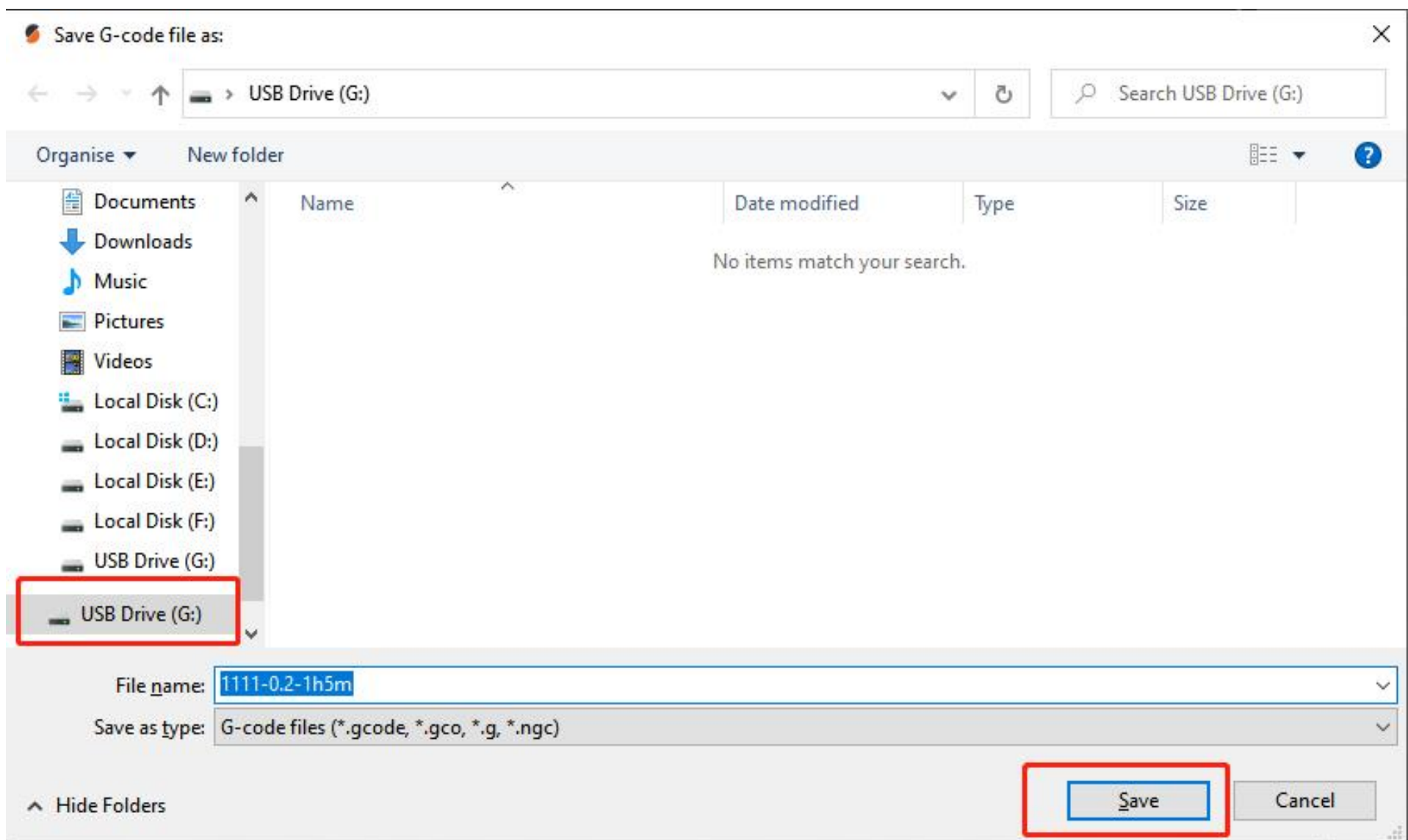
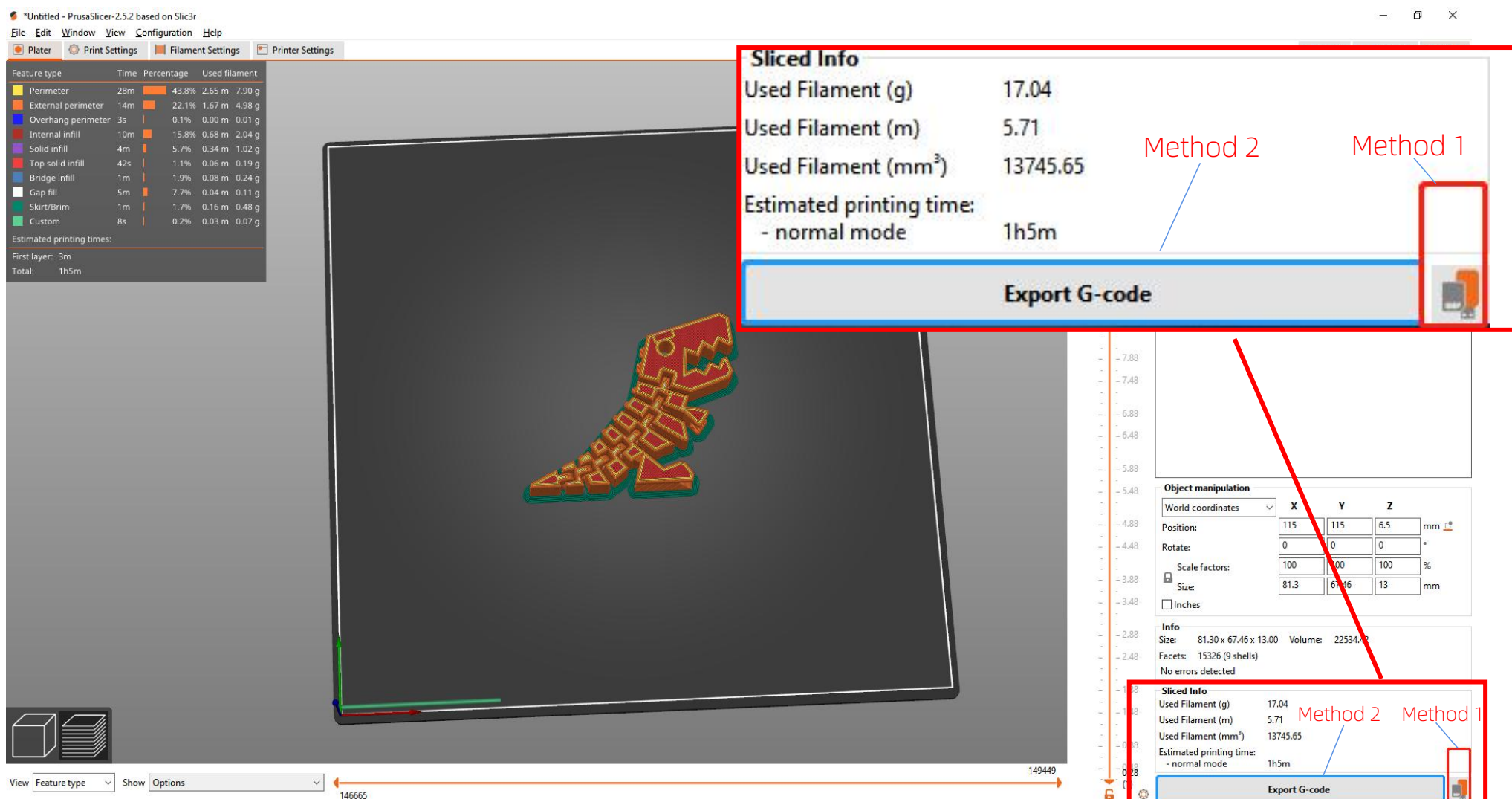
2.2 After slicing is completed, you can view parameters such as the weight of the consumed materials and printing time on the right-hand side.



### 3. Export G -Code

Method 1: Click "Export to SD Card/USB Drive" in the lower right corner, and then click "Save" to save the sliced file to the SD card. (Make sure the SD card is inserted into the computer beforehand.)

Method 2: Click "Export G-code" in the lower right corner, choose the export location, and then click "Save" to export the file. (It is recommended to export directly to the SD card.)



### 4. Print

4.1 Insert the SD card into the card slot on the printer, select the corresponding model on the screen, and then click "Start Print" to start printing.

(Please refer to the user manual that comes with the printer for more detailed instructions on how to use the printer.)