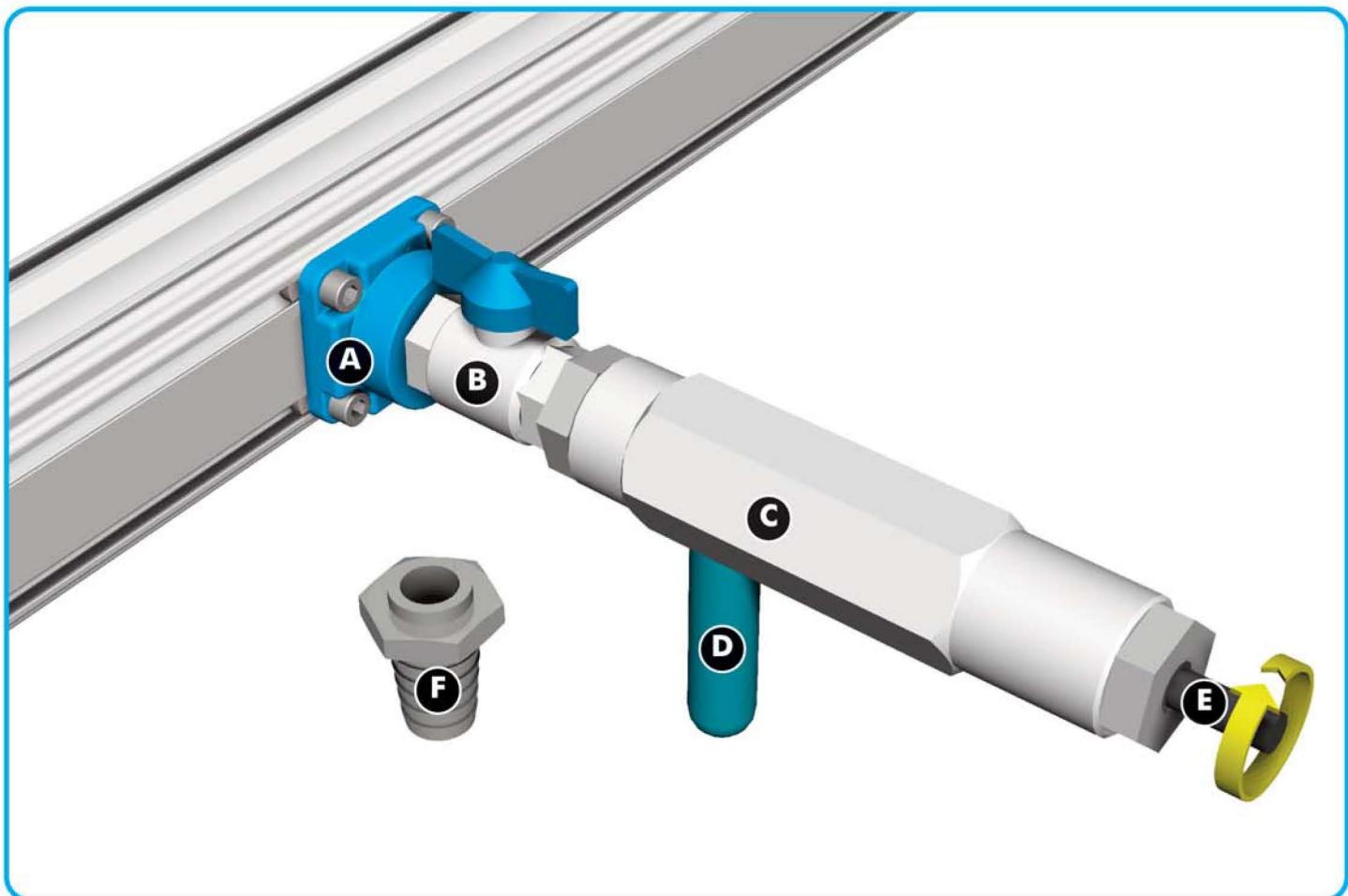


Drilling Tool



Istruzioni di utilizzo

User Instructions / Gebrauchsanleitung / Manuel d'instructions

ATTENZIONE: LEGGERE QUESTE BREVI ISTRUZIONI PRIMA DI UTILIZZARE L'ATTREZZO.
La ditta Teseo S.r.l. declina ogni responsabilità per incidenti causati dalla mancata osservanza delle istruzioni qui descritte.

ATTENTION: READ THESE BRIEF INSTRUCTIONS BEFORE USING THE DRILLING TOOL.
Teseo S.r.l. declines any responsibility for injuries/damages caused by the non-observance of the instruction listed below.

HINWEIS: LESEN SIE BITTE DIESE BETRIEBSANLEITUNG VOR GEBRAUCH AUFMERKSAM DURCH.
Die Teseo srlS.r.l. übernimmt keine Haftung für Schäden, die durch unsachgemäße Anwendung und durch Nichtbeachtung der Anleitung verursacht wurden.

ATTENTION: NOUS VOUS DEMANDONS DE LIRE CES BREVES INSTRUCTIONS DE MONTAGE AVANT D'UTILISER CET OUTIL.
La société TESEO S.r.l. décline toute responsabilité pour des accidents dus au non-respect des instructions mentionnées.

Cod. n° 993.005.009

Drilling tool "DT" (code 005 004 021 – 005 004 026) – USER INSTRUCTIONS

USE OF "DT" ON PRESSURIZED COMPRESSED AIR DISTRIBUTION LINES.

The drilling tool "DT" is designed to allow the safe drilling of a hole into a HBS or AP compressed air distribution line that is still under pressure, without the need of emptying the pipework before hand.

1. Fix the outlet plate (A) where the HBS or AP profile must be drilled.
2. Screw the ball valve (B) on the outlet plate (A), putting a sealant on the thread (i.e. Teflon).
3. Open the ball valve (B).
4. Screw the threaded side of the tool (C) on the ball valve (B).
5. Put the filter/silencer (D) on the body of the tool (C).
6. Insert the tool end (E) into the spindle of a drill, tightening properly.
7. Drill the hole in the profile.
8. Move the drill backwards completely, thus allowing the tool (E) to pass through the valve (B).
9. Shut off the valve (B).
10. Unscrew the filter/silencer (D) and remove the aluminium chips.
11. Unscrew the tool (C) from the valve (B).
12. The tool is now ready for a new drilling session.

USE OF "DT" ON NON-PRESSURIZED COMPRESSED AIR OR FLUID DISTRIBUTION LINES.

In order to avoid the aluminium chips falling inside the profile, it is possible to connect DT to an ordinary vacuum cleaner, connected to the body of the tool by means of a flexible hose and a $\frac{1}{2}$ " joint.

1. Fix the outlet plate (A) where the HBS or AP profile must be drilled.
2. Screw the threaded side of the tool (C) straight into the outlet plate (A).
3. Fix the $\frac{1}{2}$ " joint (F) on the body of the tool (C).
4. Connect the joint (F) to the vacuum cleaner using a flexible hose.
5. Switch the cleaner on and drill the hole in the profile: aluminium chips will be automatically removed by the vacuum cleaner through the joint (F).

