

The Timken Company

4500 Mt Pleasant St. NW N. Canton, OH 44720

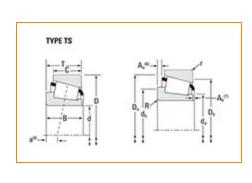
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Part Number 3984 - 3920, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -		
	Series	3900
	Cone Part Number	3984
	Cup Part Number	3920
	Design Unit	Inch
	Cage Material	Stamped Steel
	Related Assembly Number(s)	3984-90040 KIT482874-90000

Dimensions		-
- Bore	2.6250 in 66.675 mm	

D - Cup Outer Diameter	4.4375 in 112.713 mm
B - Cone Width	1.1830 in 30.048 mm
C - Cup Width	0.9375 in 23.813 mm
T - Bearing Width	1.1875 in 30.163 mm

Abutment and Fillet Dimensions –			
	R - Cone Backface "To Clear" Radius ¹	0.14 in 3.600 mm	
	r - Cup Backface "To Clear" Radius ²	0.130 in 3.30 mm	
	da - Cone Frontface Backing Diameter	2.91 in 74 mm	
	db - Cone Backface Backing Diameter	3.15 in 80 mm	
	Da - Cup Frontface Backing Diameter	4.18 in 106.17 mm	
	Db - Cup Backface Backing Diameter	3.90 in 99.06 mm	
	Ab - Cage-Cone Frontface Clearance	0.08 in 2 mm	
	Aa - Cage-Cone Backface Clearance	0.06 in 1.5 mm	
	a - Effective Center Location ³	-0.18 in -4.6 mm	

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) ⁴	8090 lbf 36000 N
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	31200 lbf 139000 N
C0 - Static Radial Rating	43000 lbf 191000 N
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	5570 lbf 24800 N

Factors –		
	K - Factor ⁷	1.45
	e - ISO Factor ⁸	0.4
	Y - ISO Factor ⁹	1.49
	G1 - Heat Generation Factor (Roller-Raceway)	75.2
	G2 - Heat Generation Factor (Rib-Roller End)	21.3
	Cg - Geometry Factor ¹⁰	0.109

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10 6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

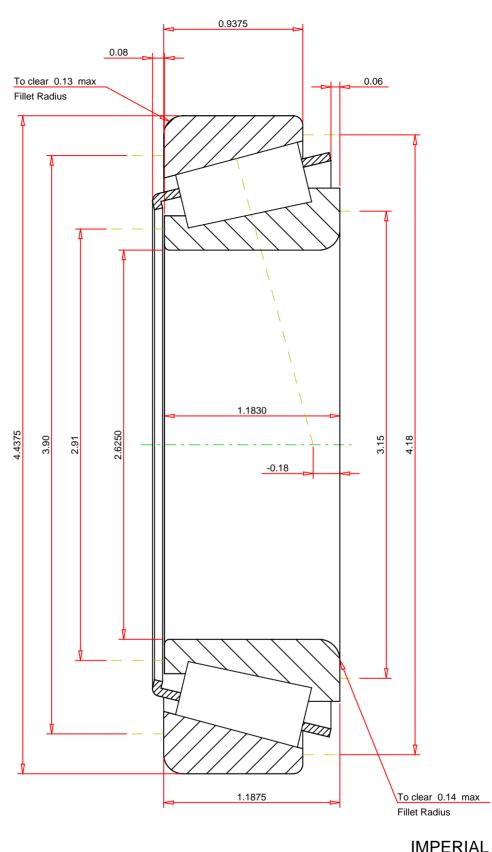
 $^{^6}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

 $^{^{7}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

¹⁰ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.4 1.49 2.6 lb 22 -0.18 inch	
		THE TIMKEN COMPANY NORTH CANTON, OHIO USA

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K Factor 1.45 Dynamic Radial Rating - C90 8090 Dynamic Thrust Rating - Ca90 5570 lbf Static Radial Rating - C0 43000 Dynamic Radial Rating - C1 31200 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY