



LEAD REPLACEMENT

THE ENVIRONMENTAL CHOICE WITH
THE LOOK & FEEL OF TRADITIONAL LEAD

APPLICATION INSTRUCTION

IKOflash-e is to be applied in accordance with LSA (lead sheet association) guidelines.

- Temperature changes have little or no effect on the expansion or contracting of the product.
- IKOflash-e can be installed from -20°C, but could be more difficult to process. The ideal installation temperature is from 5°C upwards.
- Always make sure the surface is dry and free of grease and dust before applying IKOflash-e
- An overlap (80 mm) can be made by using hot air or a high-tack sealant. The recommended welding temperature is 400-420 °C, depending on the ambient temperature. Use the roller to press down the welding seam.
- In places and areas which are frequently exposed to wind, IKOflash-e can be secured using a high-tack sealant. When moulded or used as facing material, we recommend securing with a high-tack sealant. Also use a high-tack sealant to seal off any edges and seams.
- IKOflash-e can be fastened to joints using fixing clips.
- Use your hands to preform IKOflash-e and a lead dresser or roller to mould it into place.
- After application, remove the protective film from the face and reverse.
- IKOflash-e is suitable with all types of roofing materials (EPDM, bitumen, plastics and metals). On these materials, only use a high-tack sealant for fixation (no hot air).
- The product is designed to dismantle, which means that it can be recycled at the end of its service life. The materials can be reclaimed and used for IKOflash-e products.
- IKOflash-e can be used on all lead code 5 applications. However, for flat and low-slope roofs the edges and seams need to be sealed with a high-tack sealant.



LIGHTWEIGHT



EASY TO APPLY



FLEXIBLE



WEATHER RESISTANT



ENVIRONMENTAL



LONG LIFESPAN



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