

SYSTEM OVERVIEW







COMPONENT LIST

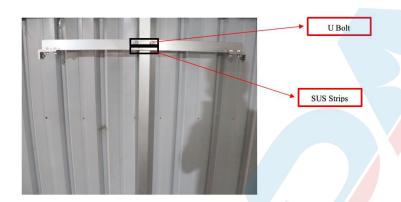
End clamp		Rail 4010	
L Foot	SIC 30 AR	Angle Aluminum	SICOLAR
Adjustable support	ME SEAR	U Bolt	SIC SÖLA
SUS Strips			



Step 1:Install angle aluminum

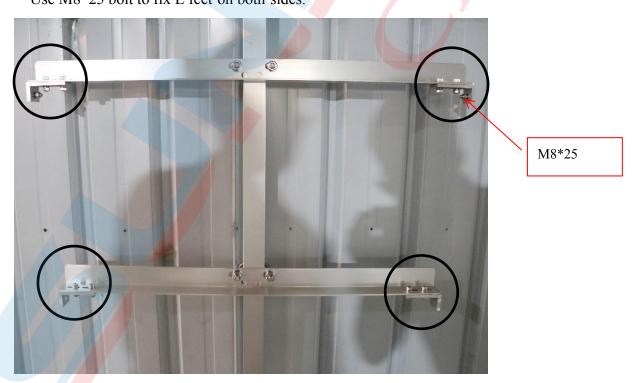
Determine the position of the long and short angle aluminum according to the drawing, then put the U-bolt into the long hole at the upper end of the angle aluminum on the outer diameter of the column, lock the nut and flat spring washer to fix it. Then put the stainless steel strips into the round hole at the lower end of the angle aluminum and tie it to the column.

* Do not lock it first, install the Adjustable support, adjust it and then lock it, which is convenient for installation



Step2: Install Lfeet

Use M8*25 bolt to fix L feet on both sides.





Step3: Install Rail 4010

Fixed two rails $4010\ \text{by}$ assembly L feet , and fixed to Angle aluminum.

*Do not lock it first, install the Adjustable support and adjust it and then lock it, which is easy to install.





T-M8*25



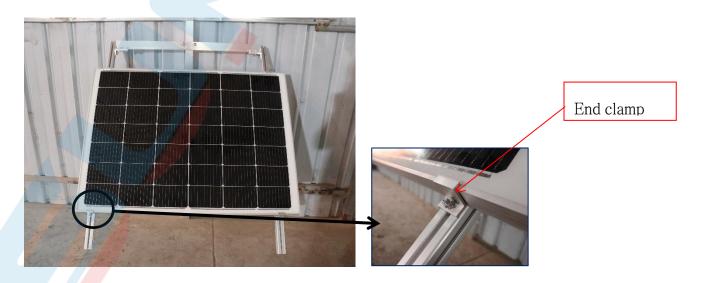
Step4:Install and adjust the Adjustable support

Use bolt fixed the **Adjustable support** to L Feet, then adjust the inner tube of **Adjustable support** fixed to Rail 4010. Adjust the **Adjustable support** and L feet on the same level.



Step5: Install solar panel

Put the solar panel on rail, use end clamp fixed the panel on rails.





Step6:Installation finished.

Attention: Check all bolt and nut lock perfectly.



