



DISTRIBUTOR INFORMATION



STEP DRILLS

PRECISION METAL CUTTING



The Switchback™ step drill is your solution for precision hole cutting in a range of materials including metals, plexiglass, plasterboard, and plastics. It is designed to cut faster and last longer when performing repetitive hole cutting or enlargement for electrical, automotive, and sheet metal applications. The spiral flute design allows for faster cutting, and all but the largest sizes are compatible with the 1/4" impact shank. Longer steps on the drill bit offer enhanced control and precision when cutting, and the 135-degree split point tip allows for faster penetration in every cut. Make quick, accurate work of hole cutting and enlarging on your job site with the Switchback step drill.

FEATURES

Fast - 135-degree split point tip allows faster penetration than standard points

Durable - Spiral flute design means longer tool life.

Accurate - Longer steps on the drill bit offer enhanced control and precision.

Versatile - Cut holes in a wide range of materials.

APPLICATIONS

- ▼ Steel
- ▼ Sheet Metal
- ▼ Aluminum
- ▼ Copper
- ▼ Glass
- ▼ Plexiglass
- ▼ Plasterboard
- ▼ PVC and other plastics



STEP DRILLS

PRECISION METAL CUTTING

| Description | Shank | High Speed Steel | | TiN Coated | |
|-------------|-------|------------------|--|------------|--|
|-------------|-------|------------------|--|------------|--|



| Self-Starting | | Model | | Part | |
|----------------------|------------|--------|--------|-----------|--------|
| | | 1/Box | | 1/Box | |
| 1/8 - 1/2 by 32nds | 1/4 Impact | SDSS01 | 124409 | SDSS01TIN | 124522 |
| 1/8 - 3/8 by 16ths | 1/4 Impact | SDSS02 | 124416 | | |
| 1/8 - 1/2 by 16ths | 1/4 Impact | SDSS03 | 124423 | | |
| 3/16 - 1/2 by 16ths | 1/4 Impact | SDSS04 | 124430 | | |
| 3/16 - 7/8 by 16ths | 1/4 Impact | SDSS05 | 124447 | SDSS05TIN | 124539 |
| 1/4 - 3/4 by 16ths | 1/4 Impact | SDSS06 | 124454 | SDSS06TIN | 124546 |
| 1/4 - 1 by 16ths | 1/4 Impact | SDSS08 | 124478 | | |
| 1/4 - 1 1/8 by 16ths | 1/4 Impact | SDSS09 | 124485 | | |
| 1/4 - 1 3/8 by 8ths | 3/8 | SDSS10 | 124492 | | |

| Hole Enlarging - 1/2" or Larger Pilot Hole | | | | | |
|--|------------|--------|--------|--|--|
| 3/16 - 1 by 16ths | 1/4 Impact | SDHE11 | 124508 | | |
| 3/4 - 1 3/8 by 16ths | 3/8 | SDHE12 | 124515 | | |



Scan for video on product details



Kit - Electrician's/Automotive

| High Speed Steel | | Components | |
|------------------|--------|----------------------|------------|
| Model | Part | Description | Shank |
| SDKIT01 | 124607 | 1/8 - 1/2 by 32nds | 1/4 Impact |
| | | 3/16 - 7/8 by 16ths | 1/4 Impact |
| | | 1/4 - 1 1/8 by 16ths | 1/4 Impact |

RELATED PRODUCTS



CARBIDE TIPPED HOLE CUTTERS

Precision cutting for high-production applications. Makes clean, fast cuts in sheet metal, stainless steel, pipe, conduit, aluminum, and composites.



BI-METAL MHS HOLE SAWS

General purpose cutting across a range of materials including metals, wood, drywall, and composites.



CARBIDE TIPPED MHSTK HOLE SAWS

A new patent-pending tooth design allows faster cutting, better chip clearance, easier slug removal, and a smoother entry cut for all of your cutting needs including fiberglass, plastic, composites, fastener-embedded wood, stainless steel and more.