

# Hunting Beast Gear Assembly and Parts List Per Stick (1 PK) Version 4

**WARNING:** failure to follow all warnings listed could result in serious injury or death  
**WARNING:** Do not use without full body harness (Fall Arrest System) that meets requirements of Test Method F2337.  
**WARNING:** Do not use before reading all instructions  
**WARNING:** Maximum weight capacity is 300 lbs  
 BGCS89827, BGCSNO89827, BGCS89826, BGCSNO89826  
 Hunting Beast Gear P.O. Box 139 Lannon, WI 53046 262-293-6412  
 Instructions are available at [www.huntingbeastgear.com](http://www.huntingbeastgear.com)



## Parts List

- A. (2) 1 inch Plastic End Caps
- B. (5) 1/4-20 Hex Lock Nut
- C. (1) Delrin Beast Gear Button
- D. (1) Beast Gear Stick Tube
- E. (2) Beast Gear Antler Brackets
- F. (2) Beast Gear Step Brackets
- G. (1) 1/4-20 x 1.25" Hex bolt (Beast Gear Button Bolt)
- H. (2) 1/4-20 x .75" Hex bolt (Beast Gear Step Bracket Bolt)
- I. (2) 1/4-20 x 2.0" Hex bolt (Beast Gear Antler Bolt)

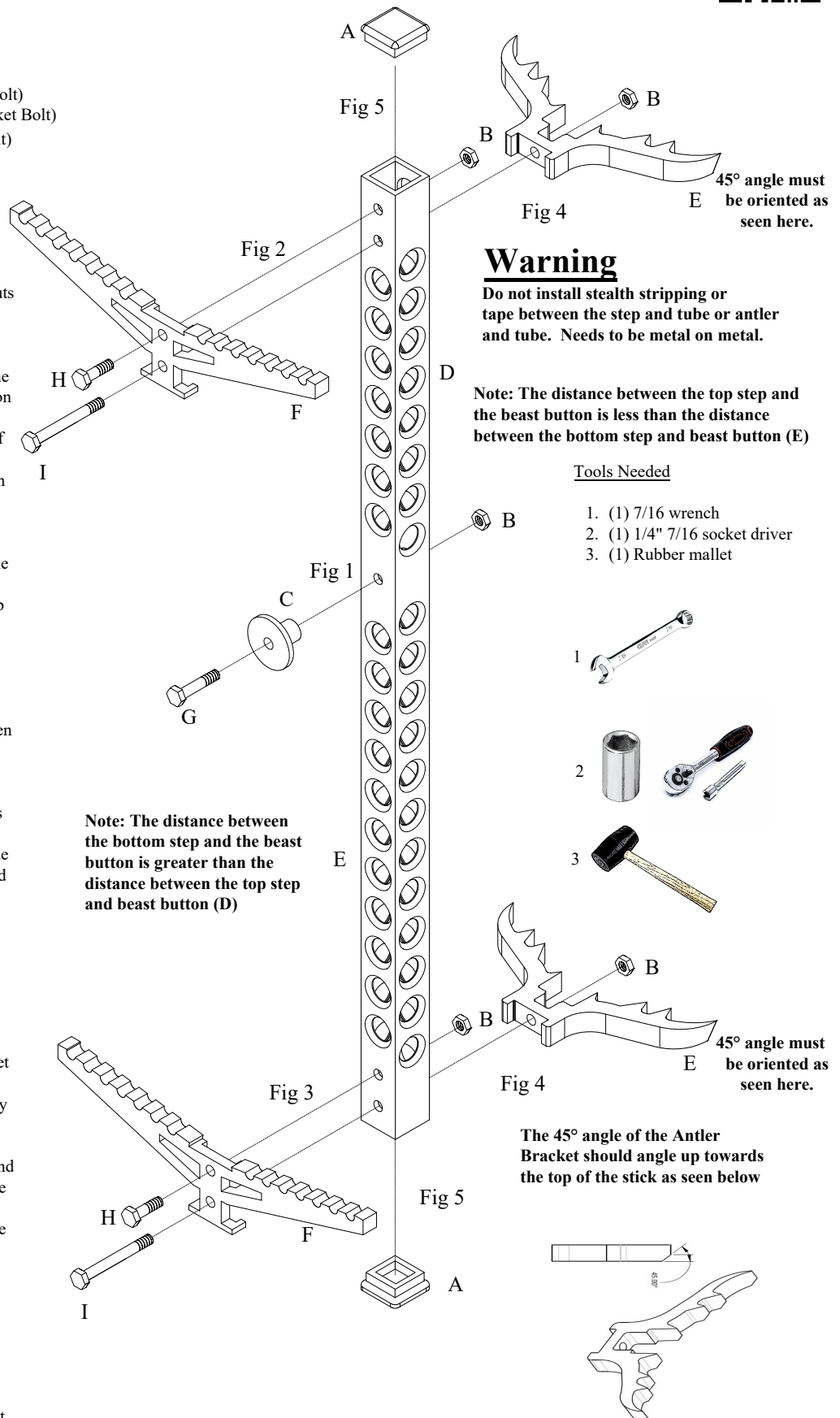
## Assembly Notes / instructions

### Order of part assembly

1. Beast Button + Beast Button Bolt + Lock Nut
2. Step Brackets + Step Bracket Bolts + Lock Nuts
3. Antler Brackets + Antler Bracket Bolts + Lock Nuts
4. End Caps

### Assembly Notes

1. Beast Button (Fig 1): Align the beast button with the 1/4" bolt hole in the beast tube, slide the beast button bolt through the beast button and tube. Fasten the beast button nut through the hole on the backside of the tube using a 1/4" 7/16 socket driver. After tightening, the beast button should not rotate or spin against the tube.
2. Top Step (Fig 2): Align the top step bracket inset surface with the stick tube, matching the holes in the step with the holes in the tube. The top step may press fit onto the tube, that is normal. Slide the step bolt (H) through the top hole in the step and tube. Tighten the step lock nut with a 1/4" 7/16 socket from the hole on the back side of the tube while securing the bolt with a 7/16 wrench. Position note (D), the distance between the top step and the beast button is less than the distance between the bottom step and the beast button (E).
3. Bottom Step (Fig 3): Align the bottom step bracket inset surface with the stick tube, matching the holes in the bottom step with the holes in the tube. The step may press fit onto the tube, that is normal. Slide the step bolt (H) through the top hole in the step and tube. Tighten the step nut with a 1/4" 7/16 socket from the hole on the back side of the tube while securing the bolt with a 7/16 wrench. Position note (E), the distance between the bottom step and beast button is greater than the distance between the top step and beast button (D).
4. Antler Bracket (Fig 4): Slide the antler bolt (I) through the bottom step hole, slide the antler bracket onto the bolt, slide the nut into the antler bracket until it touches the antler bolt (I). Note the bolt only fits into the antler bracket one way. Slowly hand tighten the antler bolt (I) with a 7/16 wrench until there is not space between the antler bolt (I) head and the step. Note there should be no space between the lock nut (B) and the antler bracket base. To finish, turn the antler bolt another quarter turn to secure the antler bracket to the tube and step. Note, when secure, there should be no movement in the step or antler bracket. Repeat the process for each antler bracket. **The 45° angle on the antler bracket should angle up towards the top of the stick as seen in the diagram to the right**
5. End caps (Fig 5): Align and set the end caps on the end of the stick tube. The end cap is a hard press fit into the tube. Once the cap is centered on the tube, strike firmly with a rubber mallet to insert the end cap into the tube. You may see some shavings from the end cap, that is normal. Repeat for both end caps.



## Warning

**Do not install stealth stripping or tape between the step and tube or antler and tube. Needs to be metal on metal.**

**Note: The distance between the top step and the beast button is less than the distance between the bottom step and beast button (E)**

### Tools Needed

1. (1) 7/16 wrench
2. (1) 1/4" 7/16 socket driver
3. (1) Rubber mallet

