

Vintage RCBS Rockchucker RC, RC1 & RC2 Original Rock Chucker Catcher Installation

To install this catcher:

1. Hopefully this is not a surprise step - The pin holding the ram must be temporarily removed and the ram must be rotated. If you have the original **Rock Chucker** the ram will be held by **a tapered pin** most likely. This means you must push it out in the direction from the side with the narrowest taper. Push it back in with the small side first.
2. Place the magnet mounted primer director into the slot in the ram so that it is flush with the ram and won't catch when the ram is raised and lowered. Don't put it way up high in the slot or the primers will exit too early. It should sit down a little and be completely hidden inside the ram.

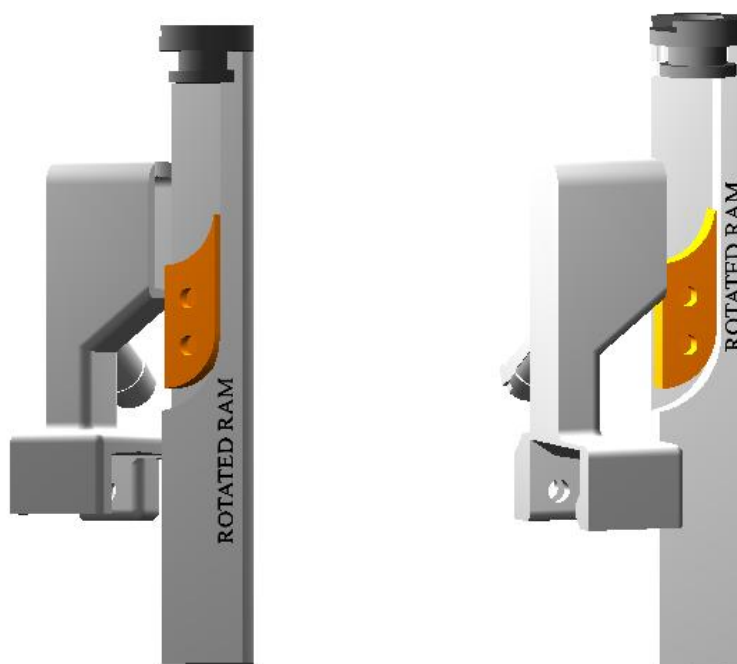


Figure 1 Installation of the Magnetic Primer Director Cutout View

3. Back the screw out far enough so that it sticks through to the inside. Put the left side in first and tilt into place. Already have the hose attached at this point before you install it.
4. Tighten the screw until it touches the press, this will bring the catcher mouth into alignment with the ram. DO NOT OVERTIGHTEN.
5. **If you overtighten the screw the legs of the catcher will eventually spread out since metal will always defeat plastic. You will find it doesn't take much force to hold it in place, the weight of the tube will likely pull it into position also.**