



Evo X Valve Cover Bolt Kit Install Guide

Recommended Tools:

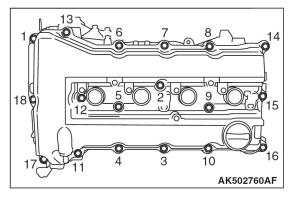
- o 10 mm socket
- o 5 mm hex key socket
- o 3/8 torque wrench
- o Small 3/8 extension
- o 15 minutes of your time

Installation:

Take a look at the hardware, and pull out the 4 medium length bolts. These are for the coil packs, so replace those first. Hand tight will do for these.

Start by removing all bolts from the valve cover. Place the **factory valve**

cover bolts in bolt holes 1 and 2 according to the diagram; these help align the valve cover onto the head. The torque sequence for the bolts is a two-step process. Following the torque diagram, torque all the bolts to 26.5 +/-8.8 inch-lbs in the order shown. When you reach bolt 18, replace bolts 1 and 2 with the supplied bolts with double washers. Continue the torque sequence with bolt 3 to 48.5 +/- 4.5 inch-lbs. Do



not forget to do the final torque on bolts 1 and 2. Take a step back, clap twice and admire your work. You're awesome.

Questions?

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