23 - Body/Seats, Second Row/SEAT, Second Row/Removal and Installation

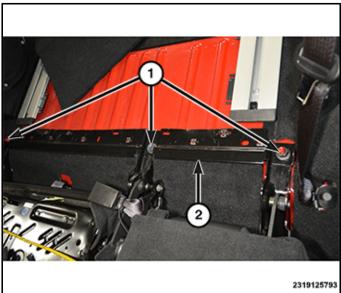
## REMOVAL AND INSTALLATION

NOTE: The 40% seat must be removed first, then the 60% seat can be removed.

- 1. Fold the rear seats forward and pull back the rear floor cover.
- 2. Using trim tools (2), release the clips along the length of the panel (1) and remove the panel.



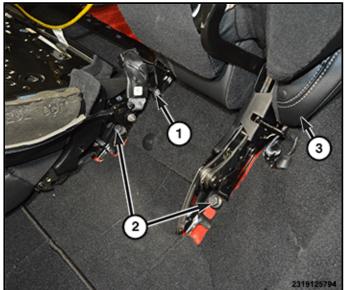
3. Remove the rear seat bolt and nuts (1), then the bracket (2).



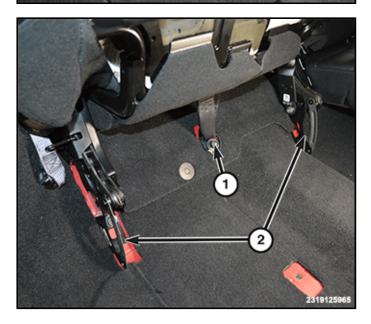
4. Remove the 40% rear seat feet bolts (1).



- 5. Lift the 40% cushion, remove the rear seat bolts (2) and the seat pivot nut (1).
- 6. Lift the 40% seat assembly removing it from the center pivot and remove from the vehicle.

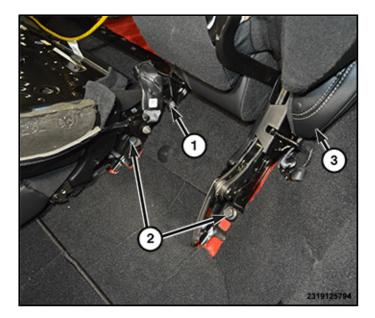


- 7. Remove the 60% rear seat feet bolts.
- 8. Lift the 60% cushion, remove the rear seat bolts (2).
- 9. Remove the seat belt anchor bolt (1).
- 10. Remove the 60% seat assembly from the vehicle.



1. If necessary, position the 60% seat into the vehicle.

- 2. If necessary, install the seat belt anchor bolt (Refer to 10 Restraints/RETRACTOR, Seat Belt/Removal and Installation).
- 3. Position the 40% seat onto the pivot stud.
- 4. Start the pivot nut (1) and the bolts (2).



- 5. Install the bracket (2) then the nuts and bolts (1).
- 6. Tighten the second row seat bolts and nuts to the proper (Torque Specifications).
- 7. Install the seat belt anchor bolt (Refer to 10 Restraints/RETRACTOR, Seat Belt/Removal and Installation).
- 8. Tighten the second row seat pivot nut to the proper (Torque Specifications).
- 9. Lower the cushion and install the second row seat feet bolts, and tighten to the proper (Torque Specifications).

