

## **REMOVAL AND INSTALLATION**

1. Before proceeding with the following repair procedure, review all warnings and cautions (Refer to 23 - Body/Seats - Warning).
  2. Disconnect and isolate the negative battery cable. If equipped with an Intelligent Battery Sensor (IBS), disconnect the IBS connector first before disconnecting the negative battery cable.
  3. Position the seat in the full forward position, and remove the rear seat bolts.
  4. Move the seat to the full rearward position, and remove the front seat bolts.
  5. Tilt the seat up and disconnect the wire harness connectors, then remove the seat.
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1. Position the front seat into the vehicle and connect the wire harness connectors.
  2. Install all the seat bolts and tighten to the proper (Torque Specifications).
  3. Connect the negative battery cable. If equipped with an Intelligent Battery Sensor (IBS), connect the IBS connector.
  4. The supplemental restraint system verification test procedure should be performed following service of any supplemental restraint system component (Refer to 28 - DTC-Based Diagnostics/CONTROLLER, Occupant Restraint (ORC) - Standard Procedure).