



<<<<<< IT IS RECOMMENDED THAT THIS PRODUCT BE INSTALLED BY A QUALIFIED TECHNICIAN >>>>>>

(800)736-2114

# 2021 KTM 390 DUKE

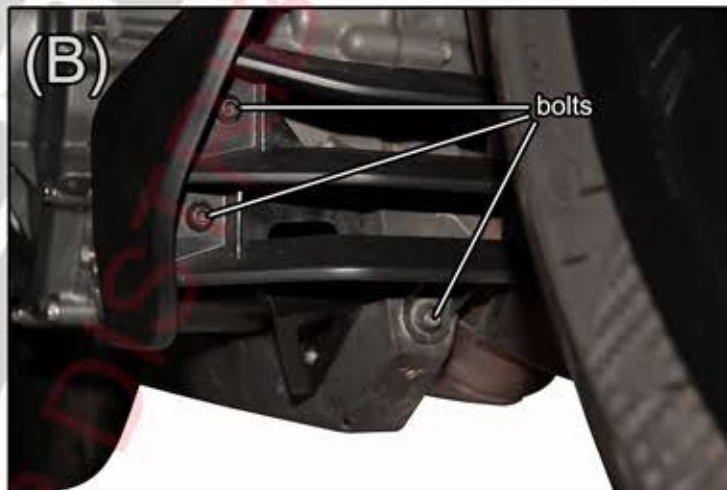
## Chamber Delete

### REMOVAL:

- 1) Remove rear exhaust canister (1- bolt, 1- clamp).
- 2) Remove lower front heat shield (5- bolts) \*FIG's (A)&(B).
- 3) Remove head-pipe (2- bolts, 1- O2 sensor, 1- clamp).
- 4) Remove center exhaust chamber (3- bolts).

### INSTALL:

- 1) Transfer grommet, spacer tube, and large inlet gasket from stock exhaust chamber to the WerkesUSA Chamber Delete.
- 2) Reinstall the head-pipe. But, leave loose.
- 3) Install WerkesUSA Chamber Delete using stock bolt and clamp. \*FIG (C) Do not tighten.
- 4) Install rear exhaust canister using stock hardware. But, do not fully tighten.
- 5) Check head-pipe clearance and tighten. Replace and tighten O2 sensor.
- 6) Tighten clamp and bolt securing the chamber delete.
- 7) Tighten clamp and bolt securing the rear canister.
- 8) Clean entire exhaust of fingerprints and grime using WD-40 (or similar product).
- 9) Reinstall front heat shield using stock hardware.



Parts List:  
1- WerkesUSA Chamber Delete

**"IMPORTANT"** To insure uniform coloring thoroughly clean with WD-40 or like product before starting motorcycle **"IMPORTANT"**

The purchaser releases Competition Werkes Inc. from all liabilities pertaining to the installation and use of purchased parts. Purchaser recognizes that any alteration and/or modifications to the vehicle may increase the risk of injury or accident, and may also render the vehicle illegal for use on public roads.

WKT393D