



<<<<<< IT IS RECOMMENDED THAT THIS PRODUCT BE INSTALLED BY A QUALIFIED TECHNICIAN >>>>>>

# 2017 KTM RC390

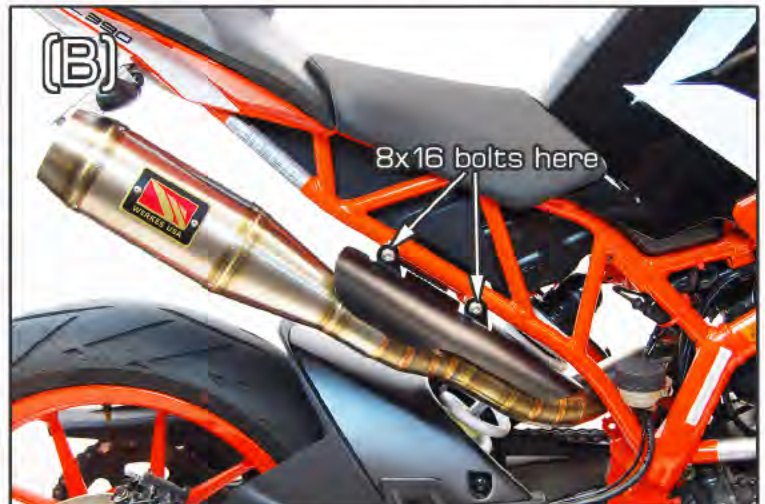
## Highmount Slip-on Exhaust

- REMOVAL:**
- 1) Remove stock side exhaust canister (1- bolt, 1- clamp).
  - 2) Remove lower engine shroud (2- bolts near front tire, 2- bolts under engine pull out side panels).
  - 3) Remove rear mounting bracket for lower engine shroud (3- bolts).
  - 4) Remove center exhaust collector (3- bolts, 1- clamp).
  - 5) Remove u-nuts from frame to prevent loss.
  - 6) Remove short mid-pipe containing catalytic converter (1- clamp).
  - 7) Remove passenger footpeg hangers (2- bolts per side).
- INSTALL:**
- 1) Transfer stock red mounting grommets/spacers to supplied canister and mid-pipe. \*FIG (A)
  - 2) Install WerkesUSA mid-pipe using stock gasket and clamp at head pipe. \*leave loose\*
  - 3) Install one of the Hanger Brackets to the outside of mounting grommet/spacers shown in \*FIG (A) using supplied 6x30 allen bolt through small hole in bracket (nut on back). Use 8x16 bolt into frame \*finger tight\*.
  - 4) Slip WerkesUSA Canister into position and install supplied spring.
  - 5) Install other Hanger Bracket to outside of mounting grommet/spacers (6x30 bolt and nut).
  - 6) Secure canister with 8x16 allen bolt to frame. \*NOTE\* OPTIONAL Heatshield can be installed at this point by using both 8x16 allen bolts. See FIG (B).
  - 7) Adjust for maximum swingarm clearance by rotating mid-pipe. Tighten all hardware and clamp.
  - 8) Clean exhaust of fingerprints and grime with WD-40 (or similar).
  - 9) Replace mounting bracket and lower engine shroud using stock hardware.

### PARTS LIST:

- 1- Canister    1- Mid-pipe    2- Hanger Brackets    2- 6x30 Allen Bolts    2- 8x16 Allen Bolts  
 2- 6mm Nuts    1- Spring    1-Heatshield

**\*\*IMPORTANT\*\*** To insure uniform coloring thoroughly clean with WD-40 or like product before starting motorcycle **\*\*IMPORTANT\*\***



The purchaser releases Competition Werkes Inc. from all liabilities pertaining to the installation and use of purchased parts. Purchaser recognizes that any alteration and/or modifications to the vehicle may increase the risk of injury or accident, and may also render the vehicle illegal for use on public roads.