

WerkesUSA

<<<<<< IT IS RECOMMENDED THAT THIS PRODUCT BE INSTALLED BY A QUALIFIED TECHNICIAN >>>>>>

(800)736-2114

REMOVAL:

- 1) Release cable retaining clip and remove cable from the exhaust valve motor (near oil filter). *FIG (A)
- 2) Remove lower left exhaust spring *FIG (B).
- 3) Remove exhaust bolt from lower left side *FIG (B), exhaust bolt from lower right side *FIG (C), and upper left exhaust bolt *FIG's (D) & (E). *NOTE* leave side mounting brackets on bike.
- 4) Remove upper left heat shield cover (2- bolts) *FIG (D).
- 5) Loosen upper exhaust clamp *FIG (E).
- 6) Partially remove rear brake reservoir to gain access to the O2 sensor. *FIG (F)
- 7) Release (or cut) zip-ties holding O2 sensor wires.
- 8) Remove O2 sensor using O2 Sensor Socket tool provided.
- 9) Remove upper right side heat shield cover bolts *FIG (F).
- 10) Remove heat shields on both sides (1- bolt per side and shared clamp at head pipe). *FIG (G)
- 11) Remove engine oil vent tube from top of the engine to access head pipe bolts. *FIG's (F), (G), and (H)
- 12) Loosen head pipe bolts enough to pivot the exhaust back and off the lower (front) head pipe. Drop the down through the swingarm

INSTALLATION:

- 1) Slip the stock upper clamp onto the WerkesUSA Collector Pipe. Position Collector Pipe onto bike using same pivoting method as used while removing. *NOTE* leave clamp loose.
- 2) Tighten head pipe bolts. Install lower exhaust spring, and secure with stock bolt into left side bracket.
- 3) Position supplied clamp onto WerkesUSA GP Canister. Install canister to bike using stock bolt and supplied 6mm Washer and 6mm Ny-loc Nut. *FIG (K) **NOTE** canister bracket goes behind mount.
- 4) Check clearances and adjust as needed for maximum ground clearance before tightening clamps.
- 5) Replace heat shields, heat shield covers, O2 sensor, oil vent tube, and rearbrake reservoir. Use supplied Zip-ties to secure O2 sensor wires to frame.
- 6) Remove exhaust valve motor. Plug in supplied Servo Eliminator in its place. *FIG's (I) & (J) Secure with zip-tie.
- 7) Clean exhaust of fingerprints and grime before starting.

"IMPORTANT" To insure uniform coloring thoroughly clean with WD-40 or like product before starting motorcycle **"IMPORTANT"**

PARTS LIST:

- | | | |
|-------------------|---------------------|-------------------------------|
| 1- GP Canister | 1- Collector Pipe | 1- Servo Eliminator (21-1001) |
| 1- 2.5" Clamp | 1- 6mm Washer | 1- 6mm Ny-loc Nut |
| 3- Small Zip-ties | 1- O2 Sensor Socket | |

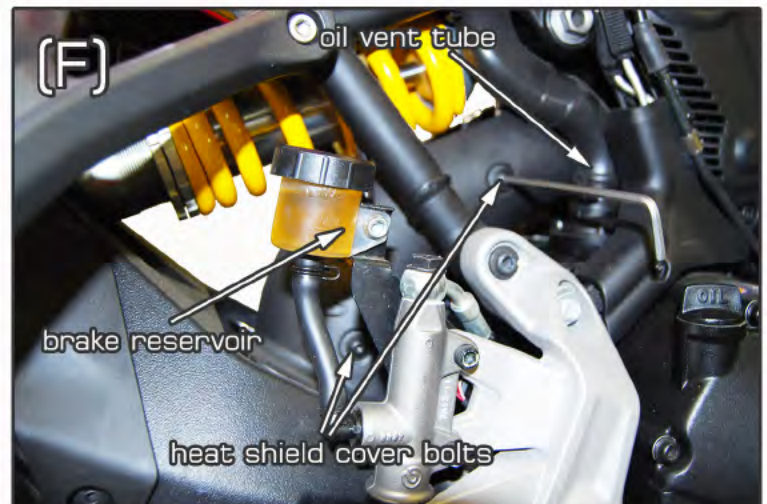
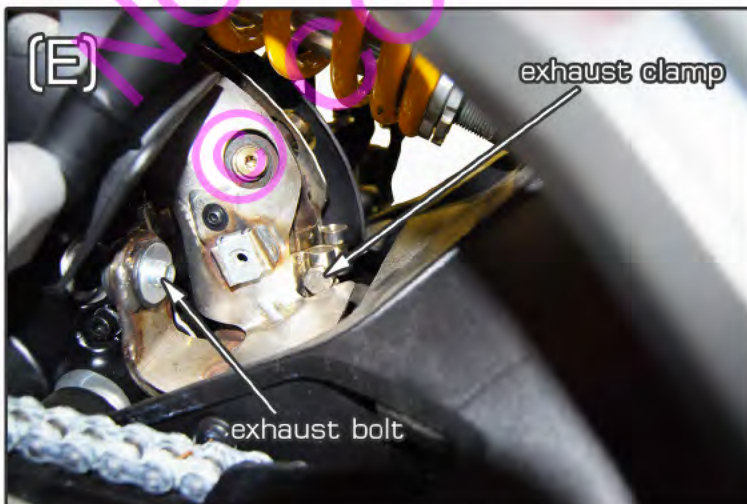
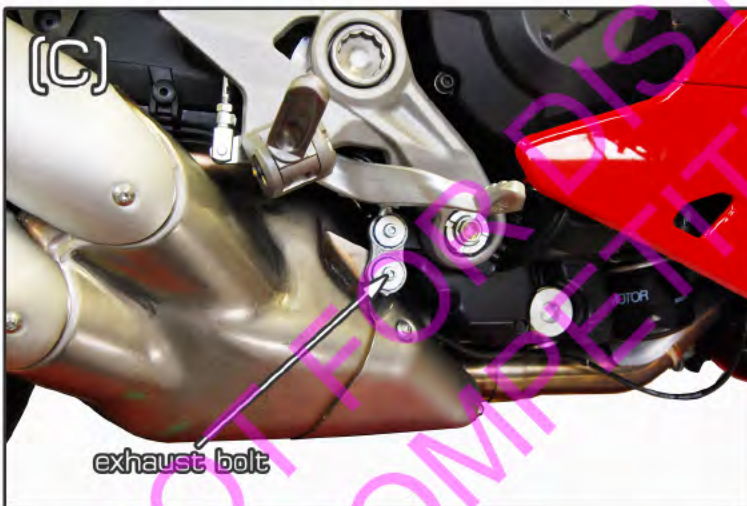
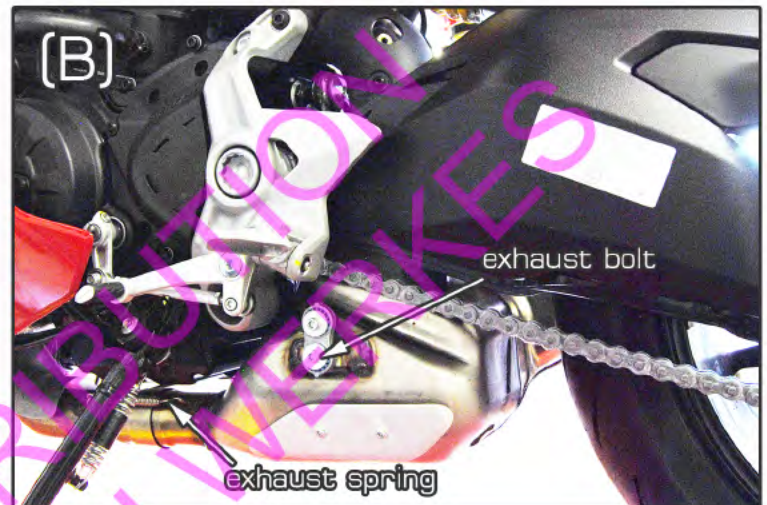
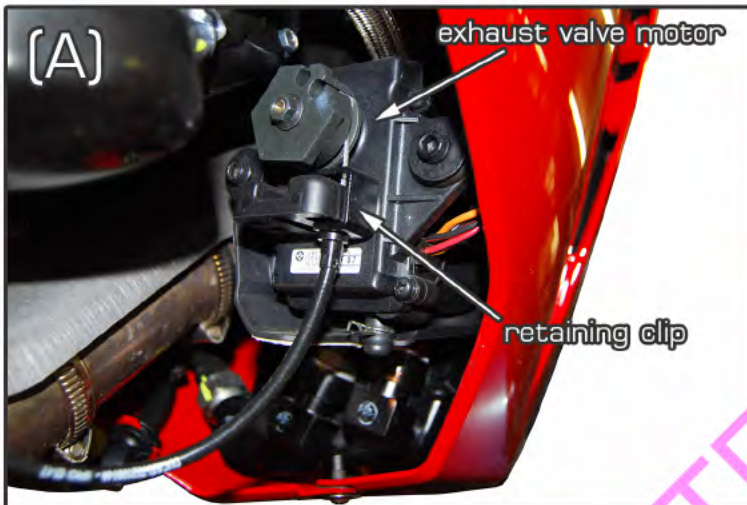
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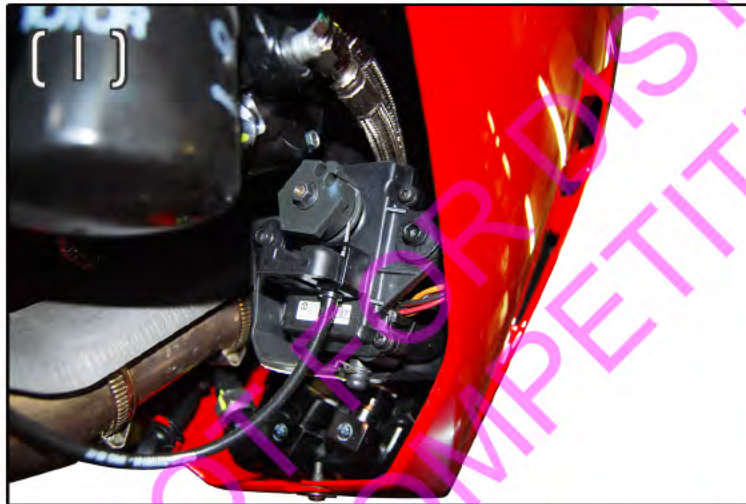
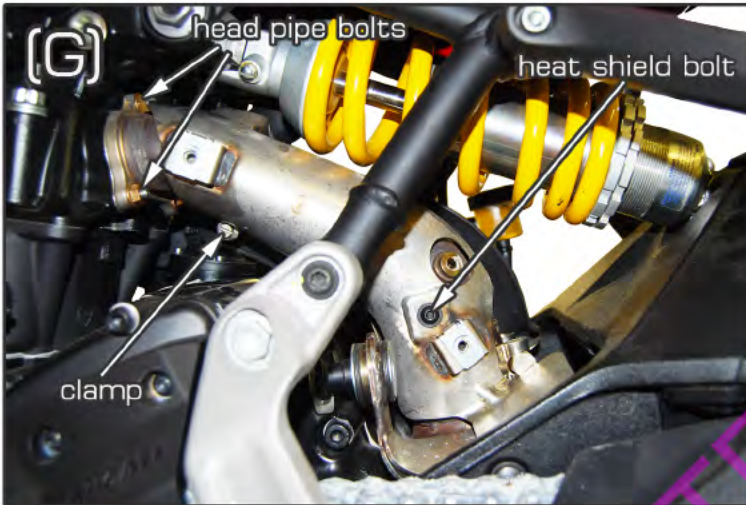
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