

02-03 YAMAHA YZF 1000 R-1

**CAUTION:** STAINLESS STEEL EDGES CAN BE SHARP!

**NOTE:** LIGHTING PROVIDED IS NOT D.O.T. APPROVED AND MAY NOT BE SUITABLE FOR STREET USE IN YOUR AREA.

1. REMOVE REAR SEAT
2. DROP REAR FENDER [4 ALLENS IN STORAGE] WITH FENDER HANGING REMOVE 6 PLASTIC RIVETS ON UNDERTAIL, GENTLY DROP UNDERTAIL [PULL DOWN & PUSH FORWARD] STRAIGHTEN WIRE RETAINING HOOK. LIFT WIRES UP AND OVER PLASTIC HOOK ON LEFT SIDE. UNPLUG TURN SIGNALS AND LICENCE PLATE LIGHT. SET REAR FENDER AND UNDERTAIL ASIDE. RE-ROUTE WIRE OVER FRAME RAIL AND INTO STORAGE AREA [SEE PHOTO FIG D]
3. REMOUNT UNDERTAIL WITH STOCK PLASTIC RIVETS [\*NOTE: ON KIT WITH FLUSHMOUNT SIGNALS LEAVE 2 REAR MOST RIVETS OUT].
4. USING TEMPLATE [BELOW] DRILL TWO ¼ HOLES WHERE INDICATED. [\*NOTE, PUT UPWARD PRESURE ON UNDERTAIL AS YOU DRILL. DRILL THROUGH BOTH THE UNDERTAIL AND STORAGE COMPARTMENT]
5. MOUNT LICENSE PAN WITH 2 ¾ INCH TRUSS HEAD IN FORWARD HOLES, USE 3 LARGE WASHERS WITH STOCK BUSHING DOWN THROUGH WASHERS AND ¼" LOCK-NUT. IN REAR HOLES USE 1 ¼ " TRUSS WITH 3 LARGE WASHERS, BUSHING, 2 SMALL WASHERS, ¼ NUT. THEN PLACE LICENSE LIGHT MOUNT, SECURE WITH WASHER AND LOCK-NUT.
6. USING ½ INCH DRILL BIT [USE MOUNT AS A GUIDE, DRILL DOWN THROUGH BLACK PLASTIC. IF DRILL IS NOT AVAILABLE THIS CAN BE ACCOMPLISHED BY HEATING THE TUBE PROVIDED AND PUSHING IT THROUGH]. INSERT LICENSE LIGHT [FIG H] INTO MOUNT, THERE SHOULD BE A 1/16 INCH CLEARANCE FROM ALL METAL.
7. MOUNT LICENSE PLATE, TURN SIGNAL BRACKETS, TURN SIGNALS [ FIG C ] RUN WIRES UP THROUGH PREVIOUSLY DRILLED HOLES.
8. REMOVE FRONT SIGNALS [ THIS CAN BE ACCOMPLISHED BY REMOVING UPPER AND LOWER FAIRING INSERTS. PULL EARS OFF OF PLASTIC MOUNT ON SIGNAL AND DISCONNECT WIRES]
9. INSERT NEW SIGNAL THROUGH OPENING IN BODY WORK [USE SIGNAL MOUNT AS SHOWN IN FIG G, FIG F IS FINISHED LOOK ] CONNECT ALL WIRES AND REPLACE ALL FAIRINGS.
10. CHECK ALL LIGHTS AND REPLACE SEAT.

**PARTS LIST:** Main pan, 2 rear turn signal brackets, 2 front turn signal brackets, license light mount, 2 sets of signals, 2 1 ¼" truss head screws, 2 ¾" truss head screws, 12 large washers, 16 small washers, 2 ¼" nuts, 8 ¼" lock-nuts, 4 ½" screws, 8 connectors, ½" tube.



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**DRILL 1/4" HOLES HERE**

**SHORT STALKS ONLY!!!**

