

2000 YAMAHA YZF1000R-1 FENDER ELIMINATOR KIT INSTRUCTIONS

CAUTION: STAINLESS STEEL EDGES CAN BE SHARP!

1. REMOVE SEATS.
2. REMOVE TAIL SECTION (8 PLASTIC RIMTS, 2 PHILLIPS SCREWS ON BOTTOM 1 ON TOP AND TWO ON THE FRONT SIDES.) PLASTIC RIMTS CAN BE REMOVED BY PRYING UP EDGE WITH FINGER NAIL OR SMALL BLADED SCREWDRIVER AND THEN PRYING OUT WITH A LARGER BLADED SCREWDRIVER).
3. UNSCREW TAIL LIGHT (2 PHILLIPS HEAD SCREWS). NOTE POSITION OF FOAM GASKET.
4. REMOVE TURN SIGNALS AND UNPLUG WIRES. OPTION: REMOVE SIDE REFLECTORS.
5. REMOVE TAIL LIGHT MOUNT, 2 PLASTIC RIMTS GOING INTO ROUND FRAME RAIL CROSSMEMBER AND ONE UP UNDERNEATH IN THE CENTER GOING UP INTO THE BOTTOM OF THE TAIL LIGHT HOUSING.
6. REMOVE THE 2 SIDE BOLTS HOLDING FENDER TO FRAME. LOWER FENDER AND MOVE TAIL LIGHT TO THE SIDE. COVER REPAINTED FENDER WITH A CLOTH TO PROTECT IT. MAKE CUTS FOLLOWING THE DIAGRAM. CUTS CAN BE MADE WITH A HACKSAW BLADE OR OTHER CUTTING DEVICE. CUT ALONG BOTH SIDES FIRST, FRONT TO BACK, CUTTING FLUSH AGAINST THE BOTTOM OF THE EDGING. TAKE YOUR TIME, DON'T SCRAPE UP THE EDGING AS IT WILL SHOW. AS YOU BEGIN YOUR CUT WITH BLADE ON A HORIZONTAL PLANE, YOUR BLADE WILL CUT INTO THE CARGO AREA. REPOSITION YOUR BLADE SO THAT THE END IS NOW INSIDE THE CARGO AREA AND CONTINUE. CONNECT SIDE CUTS BY CUTTING ACROSS BOTTOM OF FENDER. NEXT CONNECT THE 2 SIDES CUTS AT THE REAR BY CUTTING ALONG EDGE OF TAIL LIGHT HOUSING WHERE IT MEETS FENDER. NOTE PICTURE TO SEE HOW MUCH TO REMOVE, CHECK THE FIT OF THE LICENSE PAN BY SETTING IT UP BEHIND TAIL LIGHT HOUSING. CLEAN UP CUTS WITH A RAZOR BLADE, SANDPAPER, OR A FILE CHECK THAT INNER FENDER FITS FLUSH UP AGAINST BOTTOM OF FENDER.
7. SET INNER FENDER INTO POSITION AND DRILL 2 $\frac{1}{2}$ " HOLES USING INNER FENDER AS A TEMPLATE. MOUNT WITH 2 TRUSS HEAD SCREWS WITH NUT AND WASHER ON TOP. JUST SNUG FOR NOW.
8. BOLT LICENSE PAN TO INNER FENDER USING 2 TRUSS HEAD SCREWS IN THE 2 REARMOST HOLES WITH NUT AND WASHER ON TOP, LEAVE SNUG. MOUNT THE 2 SIGNAL BRACKETS TO THE REAR HOLES USING $\frac{1}{2}$ " BOLTS WITH NUT AND WASHER ON TOP, LEAVE SNUG. MOUNT SIGNALS. INSTALL 2 RUBBER GROMMETS IN $\frac{3}{8}$ " HOLES AND RUN WIRES THROUGH. CRIMP THE FEMALE CONNECTORS A LITTLE TIGHTER AND CONNECT SIGNAL WIRES. SEE BACKING CARD FROM TURN SIGNALS TO SEE WHICH WIRES TO USE. GREEN IS YOUR RIGHT SIGNAL, BROWN-LEFT, BLACK-GROUND.
9. REMOUNT TAIL LIGHT HOUSING TO FRAME RAIL (TO REINSTALL RIMTS PULL OUT CENTER PLUNGER ABOUT $\frac{3}{16}$ ". PUSH RAIL IN PLACE AND THEN PUSH IN PLUNGER TO SECURE). INSTALL $\frac{1}{2}$ " BOLT IN CENTER HOLE FROM UNDERNEATH GOING UP INTO THE RECESS IN BOTTOM OF TAIL LIGHT HOUSING. IT'S TIGHT BUT BY SETTING THE NUT IN THE RECESS YOU CAN HOLD IT WITH AN OPEN END WRENCH WHILE TURNING BOLT UNTIL IT STARTS. USE WASHER UNDERNEATH. DON'T OVERTIGHTEN AS TO DISTORT PLASTIC. ALIGN EVERYTHING AND TIGHTEN SCREWS AND BOLTS. REMOUNT TAIL LIGHT AND BOLT FENDER BACK UP INTO PLACE IN FRAME.
10. ATTACH LICENSE PLATE USING 4 SCREWS PROVIDED WITH NUT AND WASHER ON BACK. NOTE: THIS KIT IS NOT DESIGNED TO CARRY THE WEIGHT OF A LICENSE PLATE FRAME.
11. CHECK LIGHTS FOR PROPER OPERATION, REMOUNT BODYWORK AND SEATS.
PARTS LIST: INNER FENDER, LICENSE PAN, 2 SIGNAL MOUNTS, 2 TURN SIGNALS, 4 TRUSS HEAD SCREWS, 3 $\frac{1}{2}$ " BOLTS, 4 SCREWS, 11 NUTS, 11 WASHERS, 2 GROMMETS.

TOP VIEW AFTER CUTS

