

## YAMAHA YZF1000R1

**CAUTION:** STAINLESS STEEL EDGES CAN BE SHARP!

1. REMOVE FRONT AND REAR SEATS, REMOVE THE SCREWS HOLDING THE PAINTED TAIL SECTION (2 SCREWS ON FRONT SIDES, 2 UNDER THE SEAT, 2 UNDER SIDES WHERE BODY WORK MEETS FENDER. YOU WILL ALSO NEED TO REMOVE THE PLASTIC RIVETS ALONG UNDER SIDES, SLIDE YOUR FINGER NAIL OR KNIFE EDGE UNDER EDGE OF RIVIT ENOUGH TO GET A SCREW DRIVER BLADE UNDERNEATH, *SLOWLY* WORK THE BLADE AROUND *CAREFULLY* PRYING THE RIVIT OUT AS YOU DO.
2. REMOVE THE 2 BOLTS INSIDE OF CARGO AREA, THIS WILL ALLOW THE FENDER TO DROP DOWN ENOUGH TO MAKE CUTS.
3. UNPLUG TURN SIGNAL WIRES, REMOVE SIGNALS AND THEIR RUBBER MOUNTS FROM FENDER.
4. PUT SOMETHING OVER THE SMALL PAINTED REAR FENDER TO PROTECT IT WHILE CUTTING.
5. MAKE CUTS FOLLOWING DIAGRAMS (A HACKSAW BLADE WORKS WELL). FIRST MAKE THE TWO SIDE CUTS AND THEN CONNECT THE TWO BY CUTTING ACROSS THE BOTTOM AS SHOWN. **NOTE:** HOUSING AROUND TAIL LIGHT CAN BE RETAINED AS AN OPTION BY NOT CONTINUING THE SIDE CUT AS FAR, TRIM TO FIT LICENCE PAN AS NEEDED. TAKE YOUR TIME, IT'S DIFFICULT TO ACCURATELY DEPICT CUTS IN A DRAWING, IF NOT SURE CALL US (541) 673-6059. CLEAN EDGES WITH RAZOR BLADE, ESPECIALLY THOSE THAT NEED TO BE FLUSH WITH FENDER BOTTOM.
6. PUSH FENDER BACK UP INTO POSITION AND INSTALL THE 2 BOLTS THAT WERE REMOVED.
7. SET INNER FENDER INTO PLACE AND INSTALL THE 3 SCREWS THAT GO UP INTO TAIL LIGHT BASE (ONE ON EACH SIDE AND ONE IN THE MIDDLE). USING A 1/4 DRILL, DRILL 2 HOLES DOWN THROUGH THE 2 HOLES IN FRONT OF INNER FENDER.
8. BOLT SIGNAL BRACKETS, LICENSE PAN, AND LICENSE PLATE UP TO THE INNER FENDER, USE THE 2 TRUSS HEAD SCREWS IN THE TOP LICENSE PLATE HOLES WITH THE HEAD OF THE SCREW BEHIND LICENSE PLATE, USE WASHER ON PLATE SIDE ONLY, USE 5/8 BOLTS, LOCKNUTS, AND WASHERS ON EACH SIDE AT OTHER POINTS EXCEPT BOTTOM LICENSE PLATE HOLES (1/2 SCREW).
9. MOUNT TURN SIGNAL AS SHOWN, BE SURE TO USE RUBBER MOUNTS AND STEEL WASHER REMOVED FROM STOCK FENDER. INSTALL THE TWO RUBBER GROMMETS IN INNER FENDER AND RUN WIRES UP THROUGH AND CONNECT. CHECK FOR PROPER OPERATION OF SIGNALS AT THIS POINT.
10. MOUNT PAINTED TAIL SECTION. TO REINSTALL THE PLASTIC RIVETS, FIRST REMOVE THE CENTER PLUNGER, PUSH RIVIT INTO PLACE AND WHILE HOLDING, PUSH PLUNGER HOME TILL IT CLICKS.

**PARTS LIST:** INNER FENDER, LICENSE PAN, PAIR SIGNAL BRACKETS, 2 GROMMETS, 1 6X16M BOLT, 6 1/4X5/8 BOLTS, 2 1/4X1/2 TRUSS HEAD SCREWS, 2 1/4 X1/2 SCREWS, 10 1/4 NUTS, 19 WASHERS. **NOTE:** SOME HARDWARE MAY OR MAY NOT BE METRIC.

