

CAUTION: STAINLESS STEEL EDGES CAN BE SHARP!

1. REMOVE SEAT, HANDRAIL AND TAIL SECTION (2 ALLEN HD SCREWS ON FRONT SIDE PANEL JUST BELOW GAS TANK, 2 PHILLIPS SCREWS ON TOP SIDES AND 2 ON BOTTOM OF SIDES). UNSCREW SEAT LATCH FROM FRAME AND UNPLUG TAIL LIGHT. REMOVE TAIL SECTION BY SLIDING BACK, YOU WILL HAVE TO SPREAD THE FRONT SIDE PANELS AT SAME TIME.
2. REMOVE TWO BOLTS FROM UNDER SIDE OF FENDER AND REPLACE WITH 45M. BOLTS. (OUTSIDE IN).
3. REMOVE TURN SIGNALS AND LICENSE PLATE LIGHT FROM STOCK FENDER.
4. MAKE CUTS TO FENDER USING DIAGRAMS AS A GUIDE. SIDE CUTS ARE ABOUT AN 1/8" ABOVE SEAM. A HACKSAW BLADE OR HEATED PUTTY KNIFE WORKS WELL.
5. DRILL 1/4" HOLE IN TOP OF TOOL POUCH STRAP CENTERED BETWEEN THE 2 RIVETS. DRILL 9/16 HOLE IN TOP OF FENDER AS SHOWN. A SOCKET THE RIGHT SIZE CAN BE HEATED UP AND MELTED THROUGH THE PLASTIC IF YOU DON'T HAVE A DRILL LARGE ENOUGH.
6. BOLT LICENSE PAN UNDERNEATH USING 1/4"x3/4" BOLT THROUGH HOLE DRILLED, USE 2 WASHERS.
7. THREAD 2 6M. NUTS ONTO THE 45M. BOLTS ABOUT A 1/2" TO ACT AS SPACERS FOR SIGNAL BRACKETS. SLIDE A WASHER ON EACH SIDE THEN THE SIGNAL BRACKETS, WASHER AND NUT. TURN THE INSIDE NUT UNTILL SIGNAL BRACKETS ARE LINED UP WITH HOLES IN LICENSE PAN THEN TIGHTEN OUTER NUT. ATTACH LICENSE PLATE USING 4 SCREWS WITH WASHER ON EACH SIDE.
8. SET TURN SIGNALS IN PLACE WITH NUTS JUST BARELY STARTED, ROUTE WIRES BACK AND UP THROUGH ORIGINAL HOLE AND RECONNECT. (GREEN WIRE TO RIGHT SIGNAL). DISSASSEMBLE LICENSE PLATE LIGHT AND PUSH RUBBER SOCKET INTO PLACE IN 9/16 HOLE FACING DOWN.
9. SLIDE INNER FENDER ONTO TAIL SECTION. **NOTE: EDGES ARE SHARP, BE CAREFULL NOT TO CUT YOURSELF OR SCRATCH PAINT. IT'S EASIEST IF YOU FIRST PRY THE CROSS BRACE THAT'S RIVETED ON AWAY FROM INNER FENDER ON EACH SIDE ABOUT AN 1/8". LINE UP WITH HOLES. IF YOU HAVE A GAP YOU CAN REMOVE AND THEN PUT IN A LITTLE BIT OF BOW AT REAR EDGE USING YOUR FINGERS.**
10. SLIDE TAIL SECTION ON AND IN POSITION PLUGGING IN TAIL LIGHT AS YOU DO. MOVE SIGNALS TO THE SIDE AND INSTALL THE 2 SCREWS THAT ATTACH INNER FENDER. TIGHTEN SIGNALS AND INSTALL OTHER HARDWARE, SEAT LATCH, HANDRAIL AND SEAT. CHECK THAT LIGHTS OPERATE PROPERLY BEFORE RIDING.

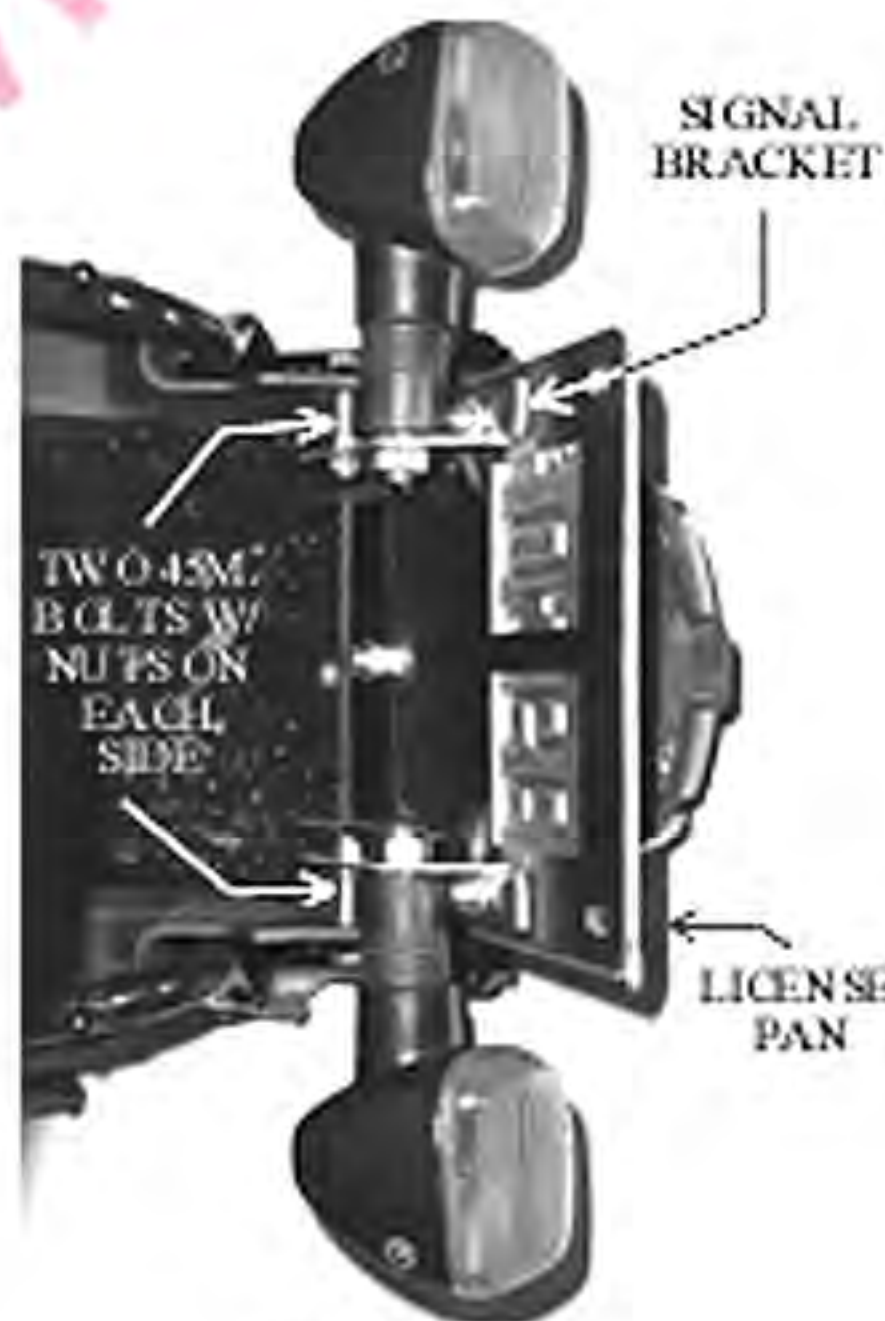
PARTS LIST: INNER FENDER, LICENSE PAN, 2 SIGNAL BRACKETS, 2 6MX45M BOLTS, 4 6M NUTS, 1 1/4"x3/4 BOLT, 4 1/2" SCREWS, 5 1/4" NUTS, 14 WASHERS.

FENDER AFTER CUTS MADE

CUT 1/8" ABOVE SEAM



TOP VIEW



BOTTOM VIEW



BOTTOM VIEW