

# Suzuki SV 650/1000 Fender Eliminator Kit

**\*\*CAUTION\*\*:** Stainless steel edges can be sharp!

1. Remove; Rear seat, handrail (2 bolts), right and left side panels where the front seat meets the tank ( 1 allen bolt each side), and front seat (2 allen bolts).
2. Remove: Tail section ( 4 phillips screws on top, 4 rivets on underside, 1 rivet and 1 screw just behind front seat at seam.\*NOTE\* it is NOT necessary to remove rivets behind rear seat. Unplug white tail light connector. Disconnect seat latch cable). Carefully spread tail section apart and lift off by pulling back.
3. Remove: Rear fender (2 bolts to subframe. Pull down on undertail to expose the 4 bolts holding fender. Remove those 4 bolts, unplug turn signals and lic light)\*FIG(C). Replace 2 bolts holding under tail to subframe.
4. Identify which subframe option you have by looking at inset photo's on top of photo page. Option 1, go on to step 5. Option 2, skip to step 9.

## Option 1:

5. Remove: 4 bolts holding rear footrests to frame.
6. Position License Pan (in front of protrusion hanging down) and secure with stock bolts in front holes. Use 2 Large Washers supplied as spacers for rear rear bolts.\*FIG(A).
7. Attach: License plate with 2-6x10 Allen Bolts at bottom (washers and nuts behind), and insert 2 Small Metal Plugs at top.
8. Drill: 1/4" hole from top down through hole in License Pan for License Light wires.\*NOTE\* should be close to location shown in \*FIG(E). While running wires up through hole adhere License Light to License Pan\*FIG(A). Skip to Step 13.

## Option 2;

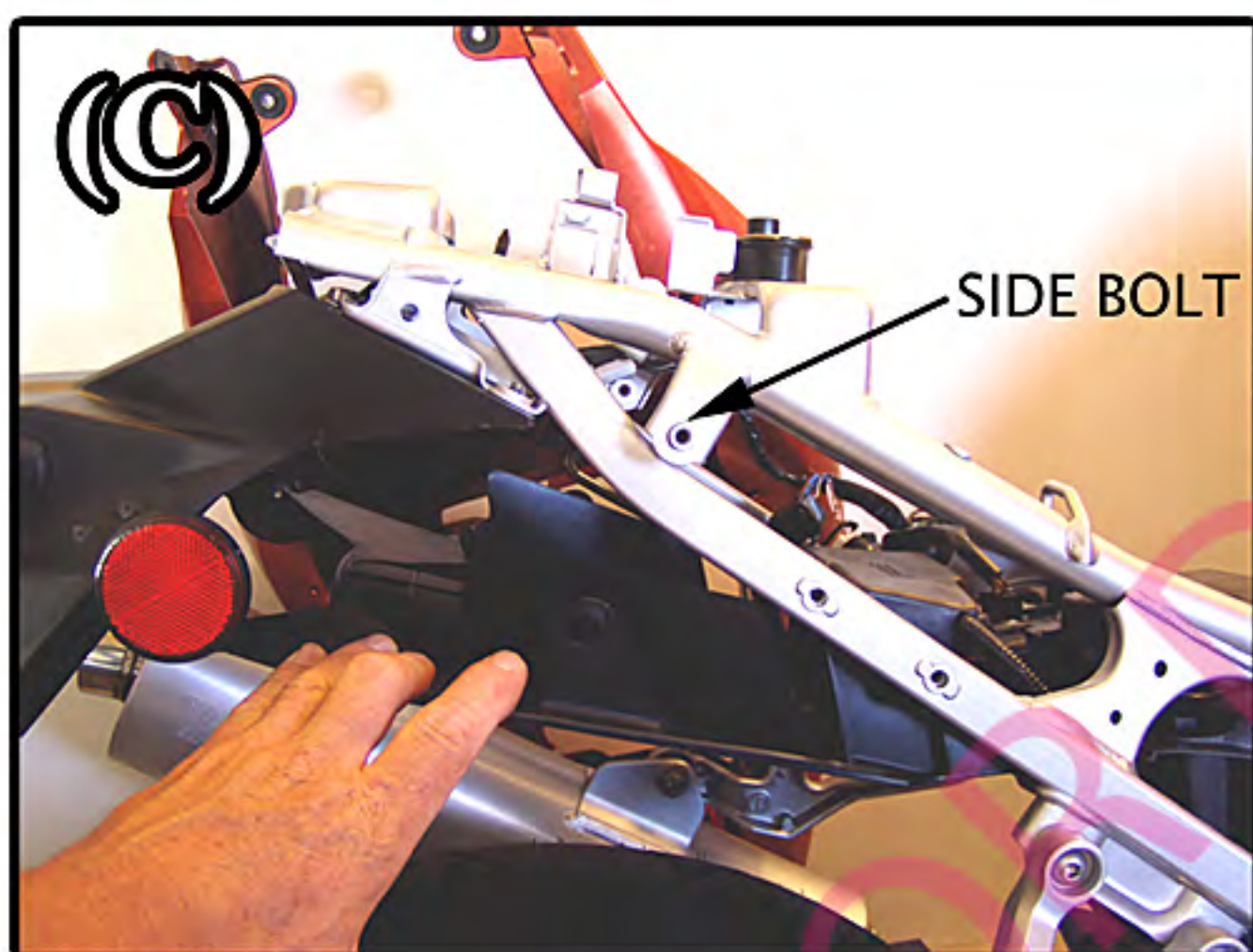
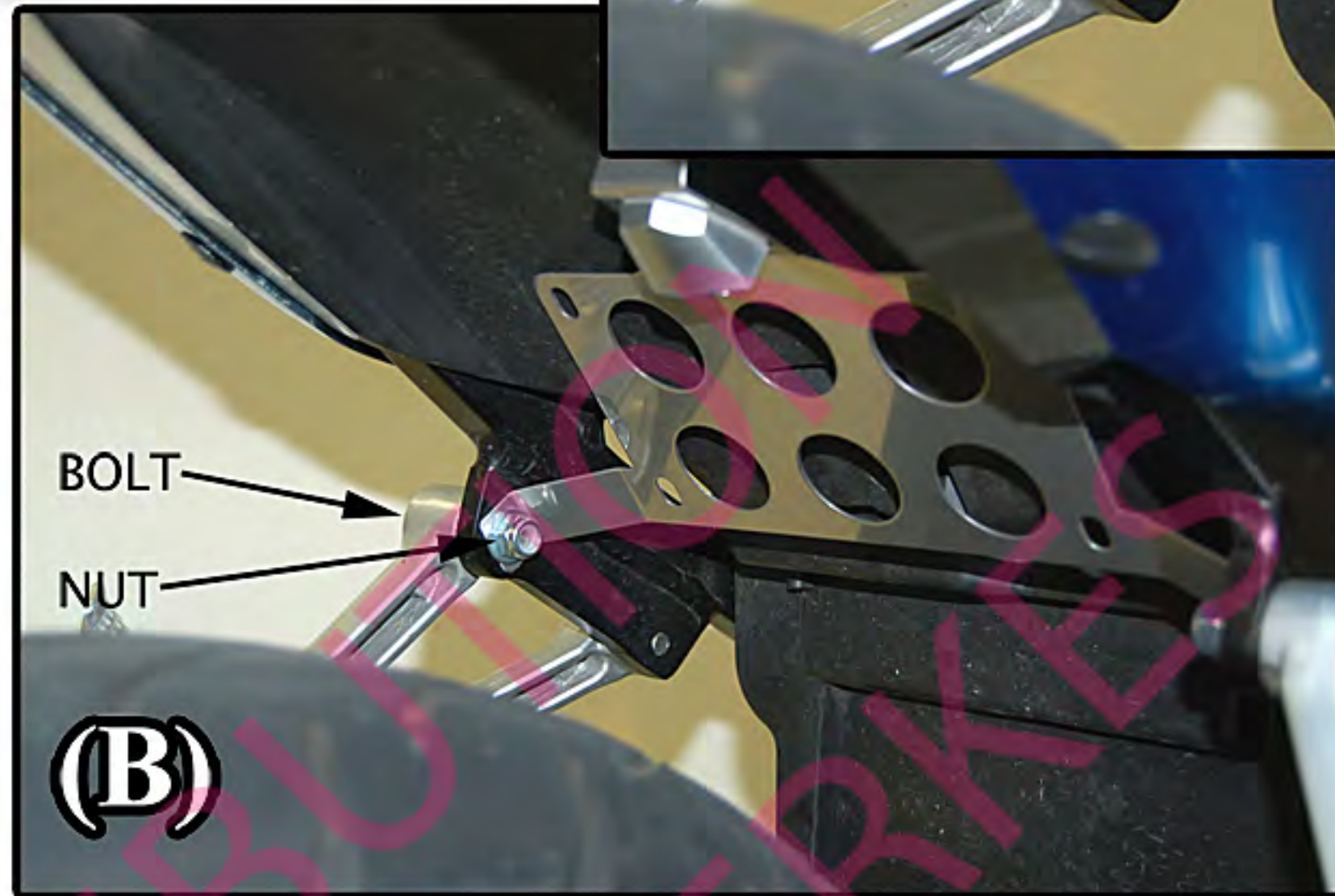
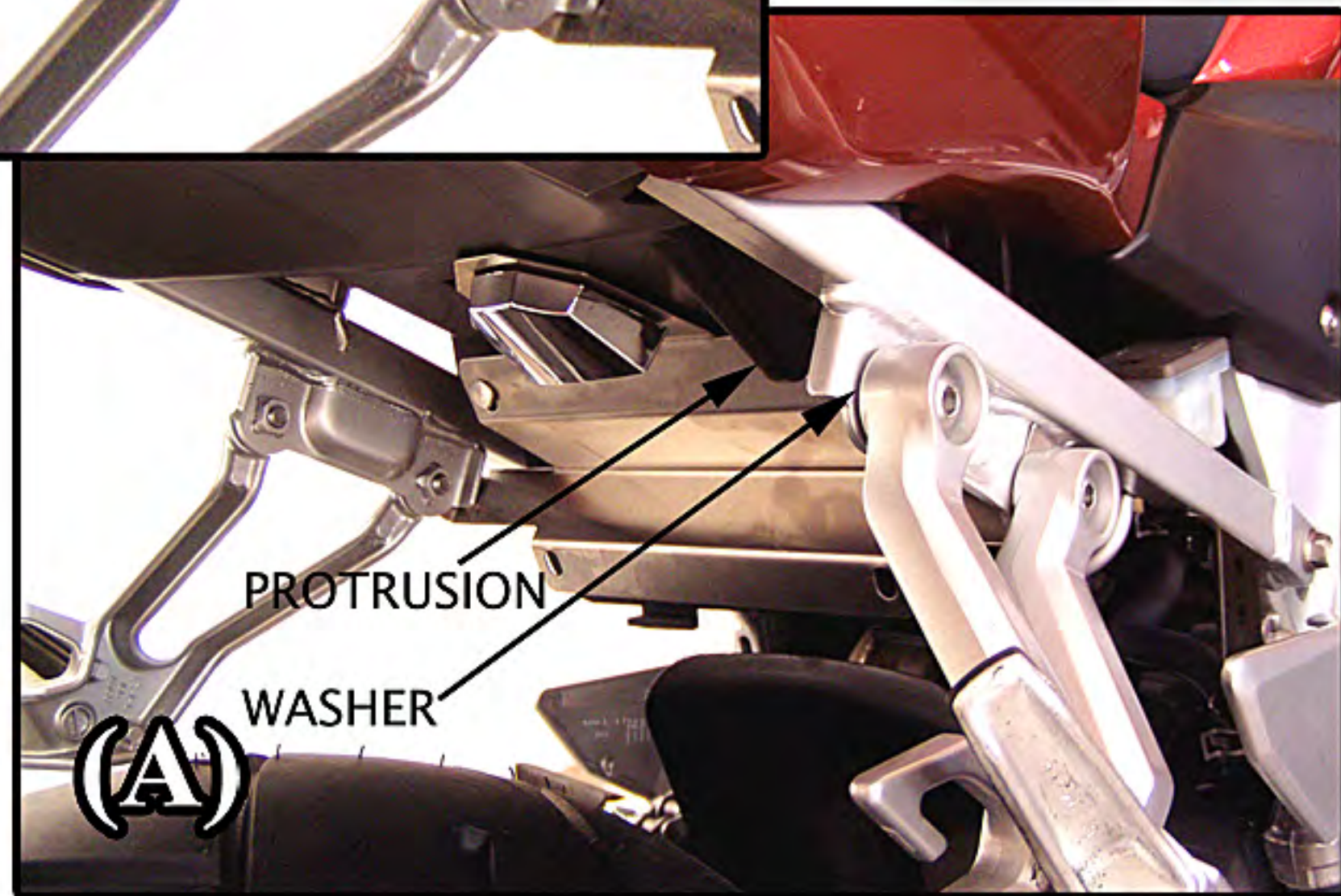
9. Remove: 2 rear bolts from rear footrests (one per side). Replace one bolt with longer 8x35m Allen Bolt supplied. Position: License Pan in place between footrest's, and insert other 8x35 Allen Bolt \*FIG(B). Secure License Pan with 2- large 8mm Nuts supplied.
10. Drill: 1/4" hole up through License Pan and undertail\*FIG(D). \*NOTE\* check above for clearance. Insert 6x10 Allen Bolt with washer and nut above. Drill; another 1/4" hole about 1/2" forward of previously drilled hole for License Light wires.
11. Adhere: License Light to License Pan routing wires up through hole just drilled.
12. Attach; license plate with 2-6x10 Allen Bolts at bottom (washers and nuts behind), and insert 2 Small Metal Plugs at top.
13. Remove: stock trim piece from tail section between the tail lights (2 plastic rivets).
14. Position: tail section back in place and connect seat latch cable. \*NOTE\* check for proper function.
15. While referring to \*FIG(F) Attach Trim Piece to Belly Pan using 6x10 Allen Bolt (leave slightly loose). Position Belly Pan between the tail section and the undertail, inserting the Trim Piece into slot above the tail lights. Using a small phillip's screwdriver align holes in the Belly Pan for the stock rivets (make sure rivets go through both the Belly Pan and the holes in the tail light). Align holes for the Large Rivets supplied \*NOTE\* these rivets need to go through the tail section, Belly Pan, and undertail. Watch from above as you insert these to be sure of proper alignment. It may be necessary to push down on undertail for a secure fit. Tighten screw for trim piece.
16. Drill: 1/4" holes for Turn Signal wires using the holes in the Belly Pan as a template. \*NOTE\* check for clearance above.
17. Adhere: Turn Signals to Belly Pan, routing wires up through holes just drilled.\*FIG(F).
18. Cut the connectors off the stock signals and license light, and connect to supplied lighting using Butt Connectors. Plug in.\*NOTE\* check all lighting for proper function.
19. Replace; remaining bolts in tail section, handrail, seats, and side panels.

## Parts List:

- |                                    |                        |
|------------------------------------|------------------------|
| 1- Belly Pan                       | 4- 6mm Nuts            |
| 2- License Pan's                   | 4- Washers             |
| 1- Trim Piece                      | 2- Large 5/16" Washers |
| 1- Pair Flush mount V Turn Signals | 6- Butt Connectors     |
| 1- License Light                   | 2- 8x35m Allen Bolts   |
| 4- Large Rivets                    | 2- Large 8m Nuts       |
| 4-6x10 Allen Bolts                 | 2- Small Metal Plugs   |

The purchaser releases Competition Werkes inc from all liabilities pertaining to the installation and use of purchased parts. Purchaser recognizes that any alteration and/or modifications to the vehicle may increase the risk of injury or accident, and may also render the vehicle illegal for use on public roads.

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