



ROCTEC® 100 abrasive waterjet nozzles



If you use it, we supply it.

What makes AccuStream parts better?

AccuStream's value in premium consumable parts is simple: high quality for your waterjet system, more money in your pocket. That's what the ROCTEC brand nozzles offer by delivering consistent repeatable performance throughout the life of the nozzle while providing users with superior wear resistance which means a reduction in the number of nozzles needed to be purchased, decreasing operating costs.

Ordering information

Replacement parts suitable for:

DiaLine® and Flow®

.281 ROCTEC® 100 mixing tubes (nozzles)

Hypertherm part number	Description	Replaces	Price
1-12779-020-20	.281 Mixing Tube, .020 in. × 2.00 in.	012680-20-20	\$75.00
1-12779-020-30	.281 Mixing Tube, .020 in. × 3.00 in.	012680-20-30	\$75.00
1-12779-020-40	.281 Mixing Tube, .020 in. × 4.00 in.	012680-20-40	\$85.00
1-12779-030-30	.281 Mixing Tube, .030 in. × 3.00 in.	012680-30-30	\$75.00
1-12779-030-35	.281 Mixing Tube, .030 in. × 3.50 in.	012680-30-35	\$85.00
1-12779-030-40	.281 Mixing Tube, .030 in. × 4.00 in.	012680-30-40	\$85.00
1-12779-035-30	.281 Mixing Tube, .035 in. × 3.00 in.	012680-35-30	\$75.00
1-12779-035-40	.281 Mixing Tube, .035 in. × 4.00 in.	012680-35-40	\$85.00
1-12779-040-20	.281 Mixing Tube, .040 in. × 2.00 in.	012680-40-20	\$75.00
1-12779-040-30	.281 Mixing Tube, .040 in. × 3.00 in.	012680-40-30	\$75.00
1-12779-040-35	.281 Mixing Tube, .040 in. × 3.50 in.	012680-40-35	\$85.00
1-12779-040-40	.281 Mixing Tube, .040 in. × 4.00 in.	012680-40-40	\$85.00
1-12779-045-30	.281 Mixing Tube, .045 in. × 3.00 in.	012680-45-30	\$75.00
1-12779-050-30	.281 Mixing Tube, .050 in. × 3.00 in.	012680-50-30	\$75.00
1-12779-050-35	.281 Mixing Tube, .050 in. × 3.50 in.	012680-50-35	\$85.00

Flow®

.281 ROCTEC® 100 mixing tubes with performance locating rings

Hypertherm part number	Description	Replaces	Price
1-12779-020-30R	.281 Mixing tube, .020 in. × 3.00 in.	014214-20-30	\$75.00
1-12779-020-40R	.281 Mixing tube, .020 in. × 4.00 in.	014214-20-40	\$85.00
1-12779-030-30R	.281 Mixing tube, .030 in. × 3.00 in.	014214-30-30, 1000001-30-30	\$75.00
1-12779-030-40R	.281 Mixing tube, .030 in. × 4.00 in.	014214-30-40, 1000001-30-40	\$85.00
1-12779-035-30R	.281 Mixing tube, .035 in. × 3.00 in.	014214-35-30, 1000001-35-30	\$75.00
1-12779-035-40R	.281 Mixing tube, .035 in. × 4.00 in.	014214-35-40, 1000001-35-40	\$85.00
1-12779-040-30R	.281 Mixing tube, .040 in. × 3.00 in.	014214-40-30, 1000001-40-30	\$75.00
1-12779-040-40R	.281 Mixing tube, .040 in. × 4.00 in.	014214-40-40, 1000001-40-40	\$85.00
1-12779-050-30R	.281 Mixing tube, .050 in. × 3.00 in.	014214-50-30	\$75.00

Jet Edge™

.250 ROCTEC® 100 nozzles

Hypertherm part number	Description	Replaces	Price
1-12782-020-30	.250 Nozzle, .020 in. × 3.00 in.	—	\$75.00
1-12782-030-30	.250 Nozzle, .030 in. × 3.00 in.	30647 36937	\$75.00
1-12782-035-30	.250 Nozzle, .035 in. × 3.00 in.	—	\$75.00
1-12782-040-30	.250 Nozzle, .040 in. × 3.00 in.	30648 101159	\$75.00
1-12782-045-30	.250 Nozzle, .045 in. × 3.00 in.	30649 36769	\$75.00
1-12782-050-30	.250 Nozzle, .050 in. × 3.00 in.	—	\$75.00

KMT®

.375 ROCTEC® 100 focusing tubes (nozzles)

Hypertherm part number	Description	Replaces	Price
1-12784-030-30	.375 Focusing tube, .030 in. × 3.00 in.	10126969	\$75.00
1-12784-040-30	.375 Focusing tube, .040 in. × 3.00 in.	10126928	\$75.00
1-12784-043-30	.375 Focusing tube, .043 in. × 3.00 in.	—	\$75.00
1-12784-063-30	.375 Focusing tube, .063 in. × 3.00 in.	10126936	\$75.00
1-12784-030-313	.375 Focusing tube, .030 in. × 3.125 in.	10126969	\$75.00
1-12784-040-313	.375 Focusing tube, .040 in. × 3.125 in.	49835390	\$75.00
1-12784-043-313	.375 Focusing tube, .043 in. × 3.125 in.	10126928	\$75.00
1-12784-043-25	.375 Focusing tube, .043 in. × 2.50 in.	—	\$75.00

OMAX®

.315 ROCTEC® 100 nozzles

Hypertherm part number	Description	Replaces	Price
1-12780-020-225	.315 Nozzle, .020 in. × 2.25 in.	—	\$110.00
1-12780-030-40	.315 Nozzle, .030 in. × 4.00 in.	—	\$110.00
1-12780-042-40	.315 Nozzle, .042 in. × 4.00 in.	—	\$110.00



For information, contact your local AccuStream partner or customer service at: 1-866-566-7099 or accustreamsales@hypertherm.com

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Environmental stewardship is one of Hypertherm's core values, and it is critical to our success and our customers' success. We are striving to reduce the environmental impact of everything we do. For more information: www.hypertherm.com/environment.



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