

Product Information

Mod.R&S 06 | Rev.4 | Update 09/2018 | Page 1



EASY SUBLI

Description

Thermotransfer film with plain polyester backing, designed for sublimation ink printers.

It grants vibrant colours and a stunning thin design on the garment and allows to decorate cotton fabrics with sublimation inks.

Suitable textiles: cotton (all colors) and white/light coloured polyester or poly/cotton blend, not treated.

Usage

- Print and cut
- Weed the exceeding material
- Remove the print from its polyester support by hand, then place it on the t-shirt
- Cover the print with silicon paper, baking paper or parchment paper.
- In case of pre-cut letters or numbers use our **TTD Special application tape** to remove the print from the carrier, then place it on the t-shirt.
- Heat apply at the conditions shown on the right
- Remove the cover paper warm.
- If you used our **TTD Special application tape**, remove it **cold**.
- Given the large number of sublimation inks and printers, we highly recommend performing a print and cut test before entering into production.

Washing

Wait at least **24 hours** from application before washing. Washing resistance up to **60°C**, best inside-out. Do not use bleach or other aggressive chemical agents. Not suitable for dry cleaning Suitable for tumble dryer, synthetic cyle.

The product is REACH compliant
The product is certified Öko-Tex® Standard 100 Class I



N.B. All information here contained are based on our experience.

We always recommend to perform a test before starting standard production. For best results we suggest to store the product standing, away from sunlight at temperatures between 18°C and 26C°



Management System ISO 9001:2015 www.tuv.com ID 9105027958



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website www.siser.com For further information, please contact our Sales Office. Thank you



Suggested cutting settings

Average thickness

220 microns

45° blade pressure 120 gf speed 20 cm/sec



Transfer settings

15 seconds at 155°C (311°F) medium pressure (3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer



