

# PAROPY LASER DARK OPAQUE

## APPLICATION INSTRUCTIONS

### STEP BY STEP

**Step 1**  
Feed material into laser printer so that the printer is printing on the printable side (white matte coated side).

**Step 2**  
Design your image and place your cut lines. Print and Cut your design right reading

**Step 3**  
Weed away excess material using tweezers or weeding tool.

**Optional:**  
For designs with small pieces, use MultiTack. Please see instructions for MultiTack

**Step 4**  
Prepress fabric for 5 seconds. Remove backing material and place on fabric with image face up. Place silicon sheet on top of image.

**Step 5**  
Heat apply the transfer onto the fabric. Press at 350F at 30 seconds. Use medium pressure. Do not use teflon sheets when pressing.

**Step 6**  
Peel silicon sheet cool.

### APPLICATION

Paper Mode:	Heavy to Label*
Image:	Right Reading
Press Time:	30 sec.
Temperature:	350F (175C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75g
Peel:	Cool
Wash Temp.:	Up to 105F (40C )

\*Do not use teflon sheets when pressing  
These settings are recommended, you may need to conduct your own tests  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

### NOTES

#### **Recommended Fabrics**

Light or Dark Colored  
100% cotton  
100% polyester\* (see note below)  
Poly/cotton blends  
Poly/foam & cotton caps  
Satin

#### **Accessories Required**

Computer, Color Laser Printer, Heat Press. Cutter/Plotter.

#### **Printable side**

The printable side (white matte coated side) where film peels off.

#### **Cutting Notes**

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

#### **Care Instructions**

Wait 24 hours before washing.  
Machine wash using mild detergent.  
Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105F

#### **Storage**

CL Dark Premium has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

#### **Non-Continuous Parts**

If applying lettering and other non-continuous parts, we recommend using MultiTack to assist in the positioning of all the non-continuous small parts.

\*Some polyester garments may experience discoloration and/or dye migration, prior testing is strongly recommended