

PAROPY LASER LIGHT

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into laser printer so that the printer is printing on the printable side (white matte coated side).

Step 2

Design your image and resize if necessary

Step 3

Prepress fabric for 5-10 seconds.

Step 4

Place on shirt with image face down.

Step 5

Heat apply the transfer onto the fabric. Press at 375°F at 15-20 seconds. Use high pressure. Do not use teflon sheets when pressing.

Step 6

Release press. Gently tug at side of shirt and peel backing paper off while after 5-7 seconds.

After peeling off the backing peeling paper, gently tug sideways along each side of the image. This will soften the feel of the transfer on the shirt.

APPLICATION

Paper Mode	Heavy to Label*
Image	Mirror
Press Time:	15-20 sec.
Temperature:	375-385°F (190°C)
Pressure:	High
Peel:	Warm, wait 5-7 secs, slow peel
Wash Temp.:	Up to 140°F (60°C)

*Do not use teflon sheets when pressing
These settings are recommended, you may need to conduct your own tests
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

White or Light Colored
100% cotton
100% polyester
Poly/cotton blends
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin

Accessories Required

Computer, Color Laser Printer,
Heat Press.

Printable side

The printable side (white matte coated side) without the red lettering.

Care Instructions

Wait 24 hours before washing.
Machine wash using mild detergent.
Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105°F.

Pressure Settings

To ensure that the coating has properly fused with the fabric, We recommend to use maximum pressure to ensure coating has properly fused with fabric for best wash results.

Peeling

This paper needs to be peeled 5-7 seconds after pressing. Gently tug along either side of the image, this will soften the feel of the transfer on the shirt. Peeling too early will not allow all the image to transfer to shirt.

Storage

Laser Light Transfer Paper has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

PAROPY LASER DARK OPAQUE

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into laser printer so that the printer is printing on the printable side (white matte coated side).

Step 2

Design your image and place your cut lines. Print and Cut your design right reading

Step 3

Weed away excess material using tweezers or weeding tool.

Optional:

For designs with small pieces, use MultiTack. Please see instructions for MultiTack

Step 4

Prepress fabric for 5 seconds. Remove backing material and place on fabric with image face up. Place silicon sheet on top of image.

Step 5

Heat apply the transfer onto the fabric. Press at 350F at 30 seconds. Use medium pressure. Do not use teflon sheets when pressing.

Step 6

Peel silicon sheet cool.

APPLICATION

Paper Mode:	Heavy to Label*
Image:	Right Reading
Press Time:	30 sec.
Temperature:	350F (175C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75g
Peel:	Cool
Wash Temp.:	Up to 105F (40C)

*Do not use teflon sheets when pressing
These settings are recommended, you may need to conduct your own tests
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

Light or Dark Colored
100% cotton
100% polyester* (see note below)
Poly/cotton blends
Poly/foam & cotton caps
Satin

Accessories Required

Computer, Color Laser Printer, Heat Press. Cutter/Plotter.

Printable side

The printable side (white matte coated side) where film peels off.

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Wait 24 hours before washing.
Machine wash using mild detergent.
Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105F

Storage

CL Dark Premium has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

Non-Continuous Parts

If applying lettering and other non-continuous parts, we recommend using MultiTack to assist in the positioning of all the non-continuous small parts.

*Some polyester garments may experience discoloration and/or dye migration, prior testing is strongly recommended

Technical Products
LASER-ONE-OPAQUE



LASER-ONE-OPAQUE® HEAT TRANSFER PAPER

Product #NE-LO-8511

Designed for both fuser oil and oil-less laser copiers and laser printers for the heat transfer of **high-resolution photographs** and images to **dark T-shirts, sweatshirts, mouse pads, coasters, puzzles, handbags, binders, paper, leather, magnets, wood veneer, nylon and more.**

This product may be die or kiss-cut and moved with tape.

RECOMMENDATIONS

Product #	Fabric Color	Hot Peel	Warm Peel	Cold Peel	Hand Iron
9753P0	Dark			✓	✗

COMMERCIAL PRESS INSTRUCTIONS

PRINTING INSTRUCTIONS:

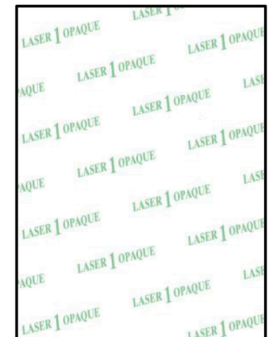
1. Print image right reading.
2. Trim away the unprinted areas of the transfer.

PRE-TRANSFERRING INSTRUCTIONS:

1. Prepare the surface by ensuring the surface is clean, dry and wrinkle free with a 5 - 7 second pre-press.

TRANSFERRING INSTRUCTIONS:

1. Peel the backer sheet off of the paper (LASER 1 OPAQUE® Heat Transfer Paper).
2. Place the printed image on top of the garment with the image facing up (right reading to you).
3. Completely cover the image with an ironing sheet.
4. Cover the ironing sheet with a single layer of fabric.
5. Press: **30 seconds** at **350°F** using **medium pressure**.
6. Peel the ironing sheet off once **cold** in a smooth even motion.



WASHING INSTRUCTIONS: Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. Do not iron directly on the transferred area. **IMPORTANT:** Heat presses vary in accuracy. The sellers and manufactures maximum obligation shall be to replace any paper that has proven to be defective.

LASER PRINTER



IMAGE CLIP® LASER LIGHT HEAT TRANSFER PAPER

Product #9770P0

Designed for transfer of images with fuser oil or oil-less laser color copiers/printers to items such as **T-shirts, handbags, mouse pads, leather articles, art papers etc.** Works well on **cotton, cotton blends and polyester.**

There is **no need to trim the paper.** Is **self-weeding** and leaves **no background plastic polymer.**

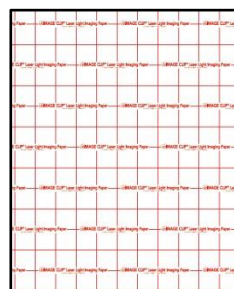
RECOMMENDATIONS

Product #	Fabric Color	Hot Peel	Warm Peel	Cold Peel	Hand Iron
9770P0	White & Light	✓			✗

COMMERCIAL PRESS INSTRUCTIONS

PRINTING INSTRUCTIONS:

1. Print the image in reversed/mirrored format onto the 'Imaging Sheet' (Red backer paper).
 - a. Begin by printing on standard paper setting. If toner does not fuse, increase the paper weight.



Imaging Sheet

PRE-TRANSFERRING INSTRUCTIONS

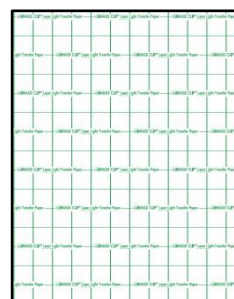
TRANSFERRING INSTRUCTIONS:

Step 1:

1. Place a foam pad on the heat press.
1. Prepare the substrate by ensuring the surface is clean, dry and wrinkle free.
2. Press the printed imaged sheet to the 'Transfer Sheet' (Green backer paper) and heat press for **20 seconds @ 210°F** using **heavy** pressure. (If not using a foam pad, use light pressure).
3. Separate papers while still **hot** in a smooth even motion.

Step 2:

1. Remove the foam pad from heat press and place the substrate onto the heat press.
2. Press the imaging sheet facedown onto the shirt or substrate.
3. Press **30 seconds @ 375°F** using **heavy** pressure. **Transfer Sheet**
4. Peel the paper once **cold** in a smooth even motion.



Watch instructional Video on YouTube: [Guide to Heat Transfer Paper](#)

WASHING INSTRUCTIONS: Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. Do not iron directly on the transferred area. **IMPORTANT:** Heat presses vary in accuracy. The sellers and manufactures maximum obligation shall be to replace any paper that has proven to be defective.

IMAGE CLIP® Heat Transfer Paper Tips

The IMAGE CLIP® product family is developed for the transfer of full color text or intricate graphics to either light or dark substrates. These papers are not suitable for photographic images or pastel colors.

Printing Information:

Our products are designed to work with most color laser printers and copiers on the market. When using a laser printer, the printer will need to be able to handle the 'thickness' of the paper for fusing purposes.

How to set up printer for IMAGE CLIP® Papers:

IMAGE CLIP® Laser Dark is considered to be a 'heavier' paper than IMAGE CLIP® Laser Light.

1. Run clean copier paper through printer prior to printing the heat transfer paper.
2. Use bypass tray for loading paper, not the paper tray.
3. Begin with a standard paper setting and print the heat transfer paper.
4. Using a tissue, lightly rub the printed area. If color rubs off on the tissue, it is not fused.
 - a. If not fused, go to next higher setting (i.e., medium paper setting), which slows down the printing and increases the heat.
5. Repeat step 3 until tissue wipes clean.

Step 1 Tips

If the polymer sheet (Transfer sheet) is not transferring fully to the Imaging sheet (there are areas that are left untreated), increase the pressure and delay the peeling of the two sheets 2-3 seconds.

If an excessive amount of toner is transferring from the Imaging sheet to the Transfer sheet, the heat press may be too hot.

Step 2 Tips:

Allow the paper and shirt to fully cool to room temperature to allow for best color reproduction. (IMAGE CLIP® Dark & Koncert Ts)

For IMAGE CLIP® Light: if after transfer you feel polymer on the image; Cover transfer with ironing sheet and repress 30 seconds at 375F, peel hot. This will result in a smooth transfer.

IMAGE CLIP® is **not** recommended for photos. IMAGE CLIP® Laser Light & Dark do not print white images, therefore are not recommended for transfer of photos. We recommend Techni-Print® 4.0 (for light substrates) and Laser-One-Opaque® (for dark substrates) Heat Transfer Papers.

Helpful Links:

Please visit: www.YouTube.com/HeatPressNation for instructional How-To videos

Please visit: [Guide to Heat Transfer Paper](#) for product instructions



LASER PRINTER



IMAGE CLIP® Mugs HEAT TRANSFER PAPER Product #9795P0

By using only the imaging sheet (red sheet), you may use this product for must.

MUG PRESS INSTRUCTIONS PRINTING

INSTRUCTIONS:

1. Print image reversed/mirrored format.
2. Cut paper to fit mug.

TRANSFERRING INSTRUCTIONS:

1. Place the printed image on top of the mug (right reading to you).
2. Press: **2 minutes at 325°F.**
3. Remove mug from press carefully and run under **cold** water to peel the paper backing.

LASER PRINTER

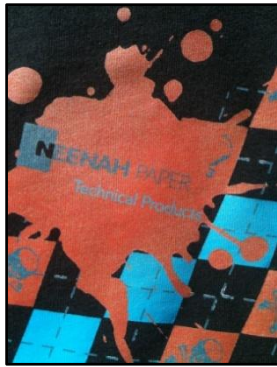


IMAGE CLIP® LASER DARK HEAT TRANSFER PAPER

Product #NE-IC-LD-8511

Designed for transferring full color images to dark or other colored garments and substrates. Self-Weeding and leaves no background plastic Polymer. Designed for images that do not contain white (i.e., not intended for photographs).

Substrates include: **T-shirts, sweatshirts, mouse pads, puzzles, and leather goods etc.**



RECOMMENDATIONS

Product #	Fabric Color	Hot Peel	Warm Peel	Cold Peel	Hand Iron
9849P0	Dark			✓	✗

COMMERCIAL PRESS INSTRUCTIONS

PRINTING INSTRUCTIONS:

1. Print the image in reversed/mirrored format onto the 'Imaging Sheet' (Purple backing paper).
 - a. Typical printer setting is 'heavy'.

PRE-TRANSFERRING INSTRUCTIONS:

1. Prepare the substrate by ensuring the surface is clean, dry and wrinkle free.

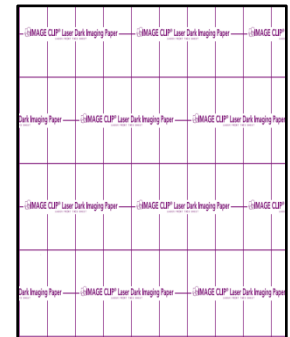
TRANSFERRING INSTRUCTIONS:

Step 1:

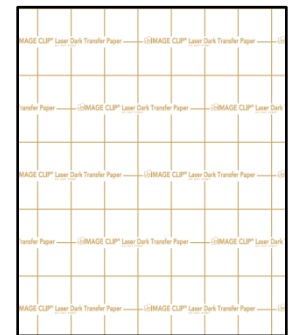
1. Place the printed Imaging Sheet to the Transfer Sheet (Brown backing paper) on the heat press.
 - a. Press two sheets against each other so backing papers are facing out.
2. Press **20 seconds @ 250°F** using **medium/heavy** pressure.
3. Peel the papers apart while still **hot** in a smooth even motion.

Step 2:

1. Place garment onto heat press.
2. Press the treated Imaging Sheet face down onto the shirt or substrate.
3. Press **25 seconds @ 375°F** using **heavy** pressure.
4. Peel the paper once **cold** in a smooth even motion.



Imaging Sheet



Transfer Sheet

Watch YouTube Instructional Video at: www.YouTube.com/HeatPressNation

WASHING INSTRUCTIONS: Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. Do not iron directly on the transferred area. **IMPORTANT:** Heat presses vary in accuracy. The sellers and manufactures maximum obligation shall be to replace any paper that has proven to be defective.

IMAGE CLIP® Heat Transfer Paper Tips

The IMAGE CLIP® product family is developed for the transfer of full color text or intricate graphics to either light or dark substrates. These papers are not suitable for photographic images or pastel colors.

Printing Information:

Our products are designed to work with most color laser printers and copiers on the market. When using a laser printer, the printer will need to be able to handle the 'thickness' of the paper for fusing purposes.

How to set up printer for IMAGE CLIP® Papers:

IMAGE CLIP® Laser Dark is considered to be a 'heavier' paper than IMAGE CLIP® Laser Light.

1. Run clean copier paper through printer prior to printing the heat transfer paper.
2. Use bypass tray for loading paper, not the paper tray.
3. Begin with a standard paper setting and print the heat transfer paper.
4. Using a tissue, lightly rub the printed area. If color rubs off on the tissue, it is not fused.
 - a. If not fused, go to next higher setting (i.e., medium paper setting), which slows down the printing and increases the heat.
5. Repeat step 3 until tissue wipes clean.

Step 1 Tips

If the polymer sheet (Transfer sheet) is not transferring fully to the Imaging sheet (there are areas that are left untreated), increase the pressure and delay the peeling of the two sheets 2-3 seconds.

If an excessive amount of toner is transferring from the Imaging sheet to the Transfer sheet, the heat press may be too hot.

Step 2 Tips:

Allow the paper and shirt to fully cool to room temperature to allow for best color reproduction. (IMAGE CLIP® Dark & Koncert Ts)

IMAGE CLIP® is **not** recommended for photos. IMAGE CLIP® Laser Light & Dark do not print white images, therefore are not recommended for transfer of photos. We recommend Techni-Print® 4.0 (for light substrates) and Laser-One-Opaque® (for dark substrates) Heat Transfer Papers.

Helpful Links:

Please visit: www.youtube.com/heatpressnation for instructional How-To videos

Please visit: www.heatpressnation.com/instructions for product instructions

www.heatpressnation.com • 2300 E Walnut Ave, Fullerton, CA 92831

(800)215-0894 • facebook.com/heatpressnation

Twitter & Instagram: @heatpressnation

For other product instructions: heat.press/instructions



LASER PRINTER



IMAGE CLIP® KONCERT T'S HEAT TRANSFER PAPER

Product # NE-IC-KT-8511

Designed for the heat transfer of a white image to pastel, dark and bright colored items including: **T-shirts, handbags, mouse pads, coasters, leather articles, art papers, etc.**

There is no need to trim the paper. IMAGE CLIP® Koncert T's Heat Transfer Paper is self-weeding and leaves no background plastic polymer.

RECOMMENDATIONS

Product #	Fabric Color	Hot Peel	Warm Peel	Cold Peel	Hand Iron
9847P0	Dark			✓	✗

COMMERCIAL PRESS INSTRUCTIONS

PRINTING INSTRUCTIONS:

1. Print the image in reversed/mirrored format in solid color – either Dark Blue or Black onto the 'Imaging Sheet'. *Imaging Sheet Backer paper color is Blue.*

PRE-TRANSFERRING INSTRUCTIONS:

1. Prepare the substrate by ensuring the surface is clean, dry and wrinkle free with a 5 - 7 second pre-press.

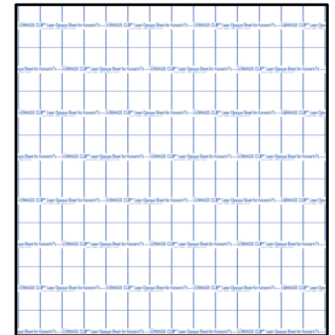
TRANSFERRING INSTRUCTIONS:

Step 1:

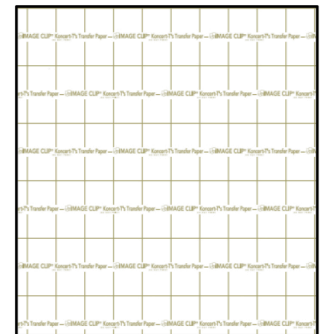
1. Place the imaged sheet (imaging sheet) to the transfer sheet (Transfer Sheet Backer Paper may be Orange or Yellow) on the heat press.
2. Press: **20 seconds at 250°F using medium to heavy pressure.**
3. Peel the papers apart while still **hot** in a smooth even motion.

Step 2:

1. Place the substrate onto the heat press.
2. Press the treated imaging sheet facedown onto the shirt or substrate
3. Press **25 seconds @ 375°F** using **heavy** pressure.
4. Peel the paper once **cold** in a smooth even motion.



Imaging Sheet



Transfer Sheet

WASHING INSTRUCTIONS: Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. Do not iron directly on the transferred area. IMPORTANT: Heat presses vary in accuracy. The sellers and manufactures maximum obligation shall be to replace any paper that has proven to be defective.