FOREVER
DIGITAL TRANSFER APPLICATIONS TECHNOLOGY
nothing's impossible

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Transfer Instructions for:
FOREVER Subli-Flex 202
for DARK & LIGHT GARMENTS (100% COTTON)

100% COTTON

(!) ATTENTION! Before starting a **mass production**, we recommend to make **transfer and wash tests** with **all materials**.

PRINT SETTINGS:
• **Only for use** with Ink-Jet Printers and Sublimation Inks!
• **Image Mode:** Mirror Image

TRANSFER SETTINGS:

📄	°C ǀ °F	🕐	⤢
MATT FINISH	**180°C / 356°F**	**15 sec. + 30 sec.**	5 Bar / 72.5 psi / **high pressure**
HIGH GLOSS FINISH	**180°C / 356°F**	**15 sec. + 30 sec.**	5 Bar / 72.5 psi / **high pressure**

TRANSFER APPLICATION: MATT FINISH
• **Print** in "mirror image" mode.
• **Cut** the outlines.
• **Weed** the white areas.
• **Pre-Press** the t-shirt for 5 seconds to REMOVE the humidity in the textile.
• **Place** the FOREVER Subli-Flex 202 transfer onto the garment and put 10 sheets of copy paper on top.
• **Press** 15 seconds and peel off the backing paper once it is completely cold.
• **Cover** the transfer with Matt Finish Economy and press again for 30 seconds.

TRANSFER APPLICATION: HIGH GLOSS FINISH
• **Print** in "mirror image" mode.
• **Cut** the outlines.
• **Weed** the white areas.
• **Pre-Press** the t-shirt for 5 seconds to REMOVE the humidity in the textile.
• **Place** the FOREVER Subli-Flex 202 transfer onto the garment and put 10 sheets of copy paper on top.
• **Press** 15 seconds then remove the 10 sheets.
• **Press** again for 30 seconds (without 10 sheets).
• **Peel** off the backing paper once it is completely cold.

(!) IMPORTANT: To avoid blistering on your design, it is very important to cover it with 10 sheets of copy paper!

WASHING:
• **Up to 40°C (cold wash cycle).**

IRONING:
• When ironing cover the print with baking paper.

(!) IMPORTANT ADVICE FOR DOUBLE-SIDED PRINTING ON TEXTILES:
• T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat so that the applicated design from the other side will be pressed out again.