



WORX RACING YAMAHA STEERING STEM

PART # - WR06028

MODELS: All YAMAHA GP1800, EX, EXR, VXR

INSTALLATION INSTRUCTIONS

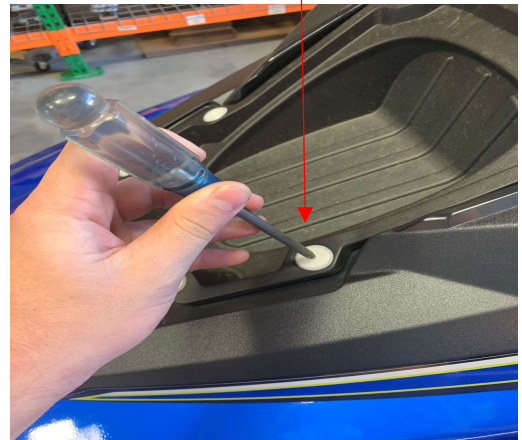
IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION

- 1- Make sure ski is secure and on a flat surface. Remove lanyard and disconnect battery.
- 2- Open hood all the way up and pull hood straight off
- 3- Remove storage tray by pushing the centre of the plastic rivets and pulling them out
- 4- Remove end cap from handlebars and pull grips off
- 5- Remove handlebar chin pad from ski
- 6- Unscrew throttle trigger and ride system trigger and remove from bars
- 7- Disconnect steering from OEM stem
- 8- Pull OEM arm down off stock steering stem.
- 9- Lift OEM steering stem straight up to remove from ski.
- 10- Transfer OEM bushings and magnet onto WORX stem
- 11- Grease Pivot points on new stem. Fit WORX Steering stem into OEM location. Make sure OEM bush located in housing.
- 12- Make sure bottom bush is located into correct position before fitting bottom steering arm.
- 13- Bottom OEM steering arm will locate onto new WORX stem same as OEM. Fit bottom steering arm to steering stem by pushing up onto keyed section. The OEM bolt should fit thru the cut away section same as OEM. Secure with OEM bolt and Nut. Remember to use locking plate. Once bolt is tight fold up tabs to secure bolt.
- 14- Re-attach steering cable to ball joint on steering arm. Check steering operation is correct and movement is free. Steering alignment will be the same as OEM so if it was correct before it will not need any adjustment.
- 15- Refit front storage tray with OEM plastic rivets, fit hood back on. You are now able to fit 7/8 handlebars of your choice and attach all handlebar controls.
- 16- Once bars are fitted. Reconnect battery. **Fully check for correct Steering operation before use.**

Open hood all the way up and pull hood straight off



Remove storage tray by pushing the centre of the plastic rivets and pulling them out



Remove end cap from handlebars and pull grips off



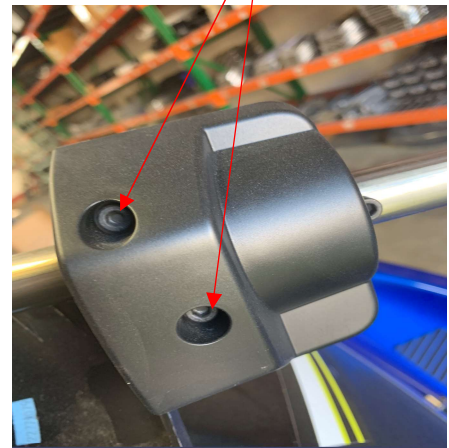
Remove handlebar pad from ski. Unscrew these 6 bolts to pull off



Push tab in to
fully pull bar
pad off



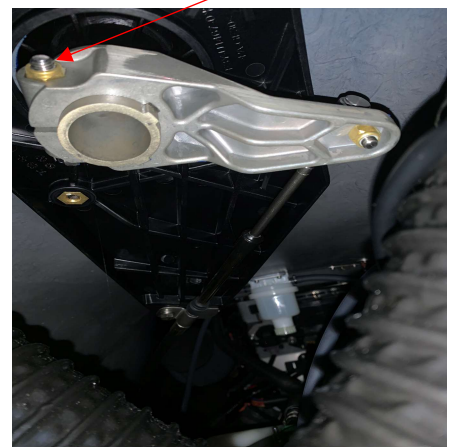
Unscrew throttle
trigger and remove
from bars



Unscrew the ride
system trigger and
remove from bars



Pull OEM arm
down off stock
steering stem.
Unscrew nut and
bolt



Transfer OEM
bushings and magnet
onto WORX stem



Grease Pivot points on
new stem. Fit WORX
Steering stem into OEM
location. Make sure
OEM bush located in
housing.

