

2020 SeaDoo GTR 230 & 2018+ RXT 300 Rear Exhaust

Part No. WR04066

Suits Models:

- 2020+ SeaDoo GTR 230 & 2018+ RXT 300 Rear Exhaust

Parts Supplied:

- WR04066-1 Silicon Exhaust Hose
- Exhaust Outlet Retainer Ring
- Exhaust Outlet
- 6 x M6 x 30mm Cap Head Bolts
- Exhaust Block Off Cap

Tools Required:

- Blue Loctite
- Marine Sealant
- Electric Drill
- 6mm Drill Bit
- 79mm (3 1/8") Holesaw
- T27 Torx Bit
- 5mm Hex Key
- 10mm Spanner

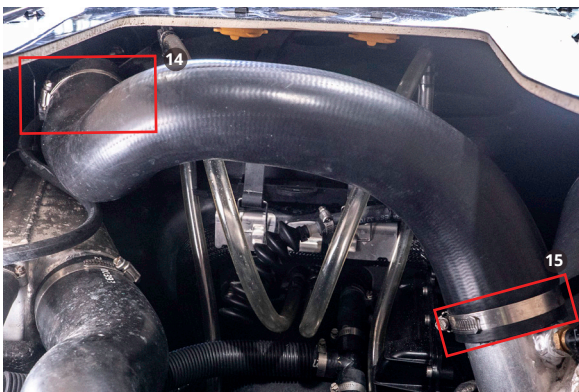
IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION

INSTALLATION INSTRUCTIONS:

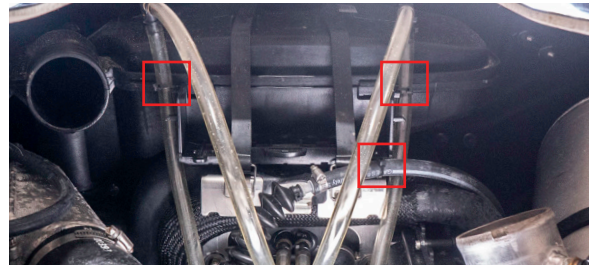
1. Make sure ski is secure and on a flat surface. Remove lanyard and disconnect battery.
2. Pull the rear plastic and seat housing off the ski.
3. Undo and remove the labelled bolts⁽¹⁻¹³⁾ with a torx bit.



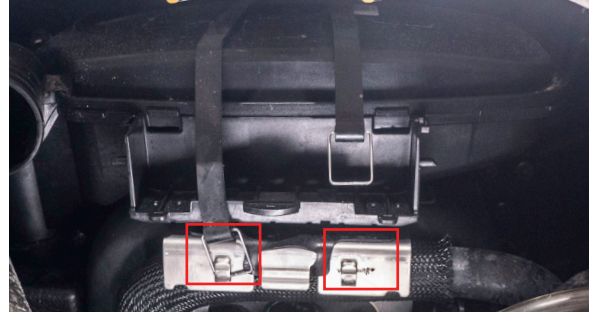
4. Disconnect OEM Exhaust Hose and retain hose clamps⁽¹⁴⁻¹⁵⁾.



5. Cut and remove the zip ties shown before moving the hoses out of the way.



6. Unclip the straps securing the resonator box in place.



7. Undo hose clamp⁽¹⁶⁾ pictured before removing the resonator box.
TIP: Pull the resonator up and rotate the right side of it towards the front of the ski before pulling it from the cavity.

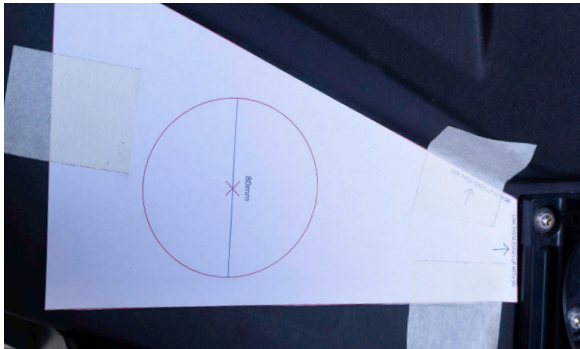


- 8.** Place the exhaust block off cap in the OEM exhaust outlet hose before retightening the hose clamp.



- 9.** Cut out the template provided on page 4(GTR) or page 5(RXTX) and line it up with the edges on the rear left side of the ski, as pictured below.

Note: If you're printing the template at home, ensure your printer scaling is set to either "None" or "Actual Size".



- 10.** Using a small drill bit, drill a pilot hole in the centre of the 'X' on the template.



- 11.** Using a 79mm hole saw, slowly drill out the hole for your exhaust outlet.



- 12.** Place the Worx Exhaust outlet through the whole and ensure it is rotated as pictured below. Holding the outlet firmly, use a 6mm to drill out your bolt locations.

TIP: Drill out the location for the two bolts pictured below⁽¹⁷⁻¹⁸⁾, before inserting them and using them to ensure the outlet stays in the correct position while drilling out the final four bolt⁽¹⁹⁻²²⁾ holes.



- 13.** Run a bead of marine silicone around the lip of the exhaust outlet.



- 14.** Place the retainer ring behind the outlet hole and slide the exhaust outlet through it. Begin lightly tightening the bolts through the outlet and ring a little at a time before finally securing them tightly.



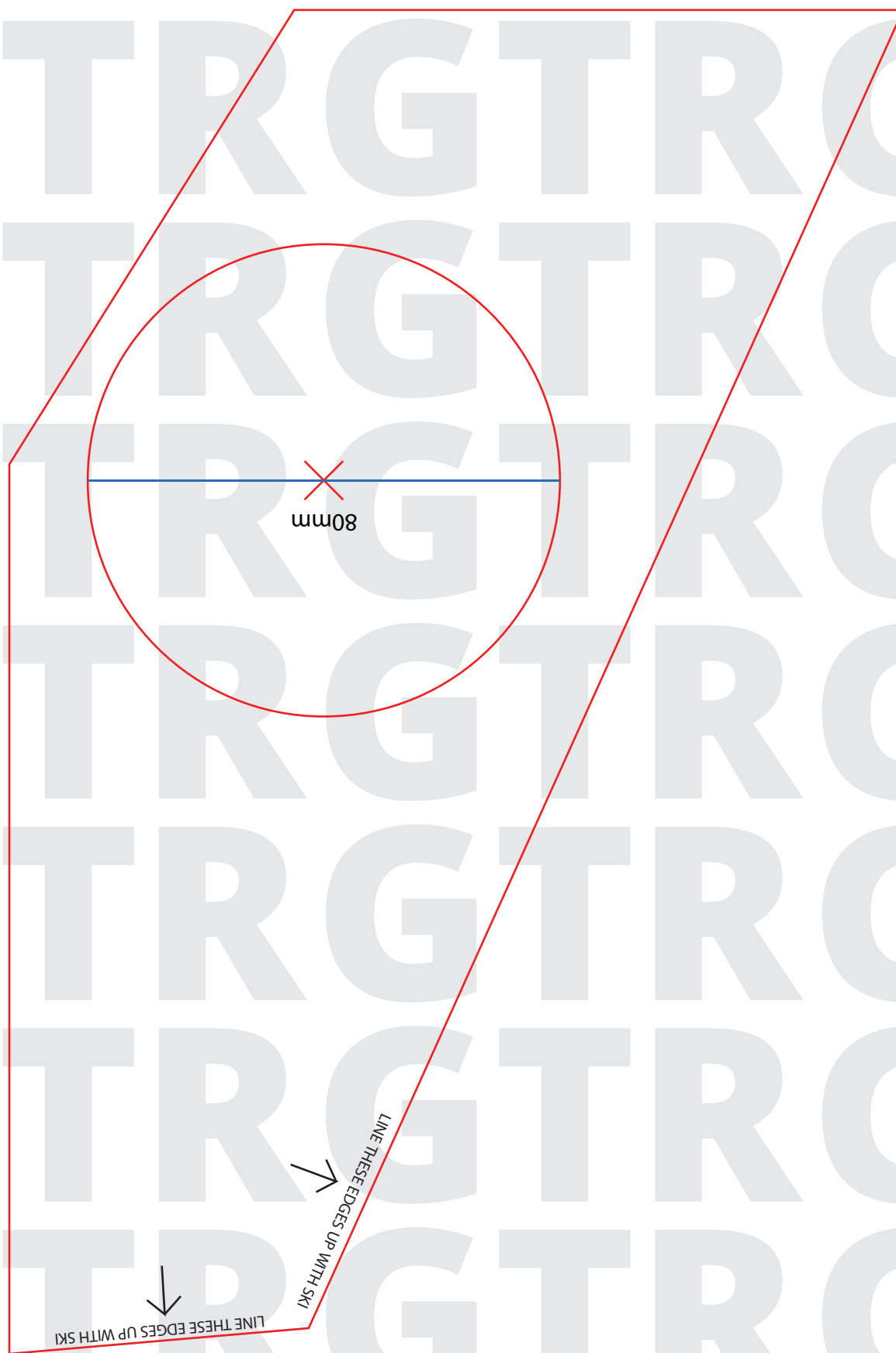
- 15.** Attach the hose from the waterbox to the new outlet and use OEM hose clamps to fasten each end securely.



- 16.** Ensure all connections are tight and secure before reinstalling all panels and seat.



GTR



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RXTX

RXTX

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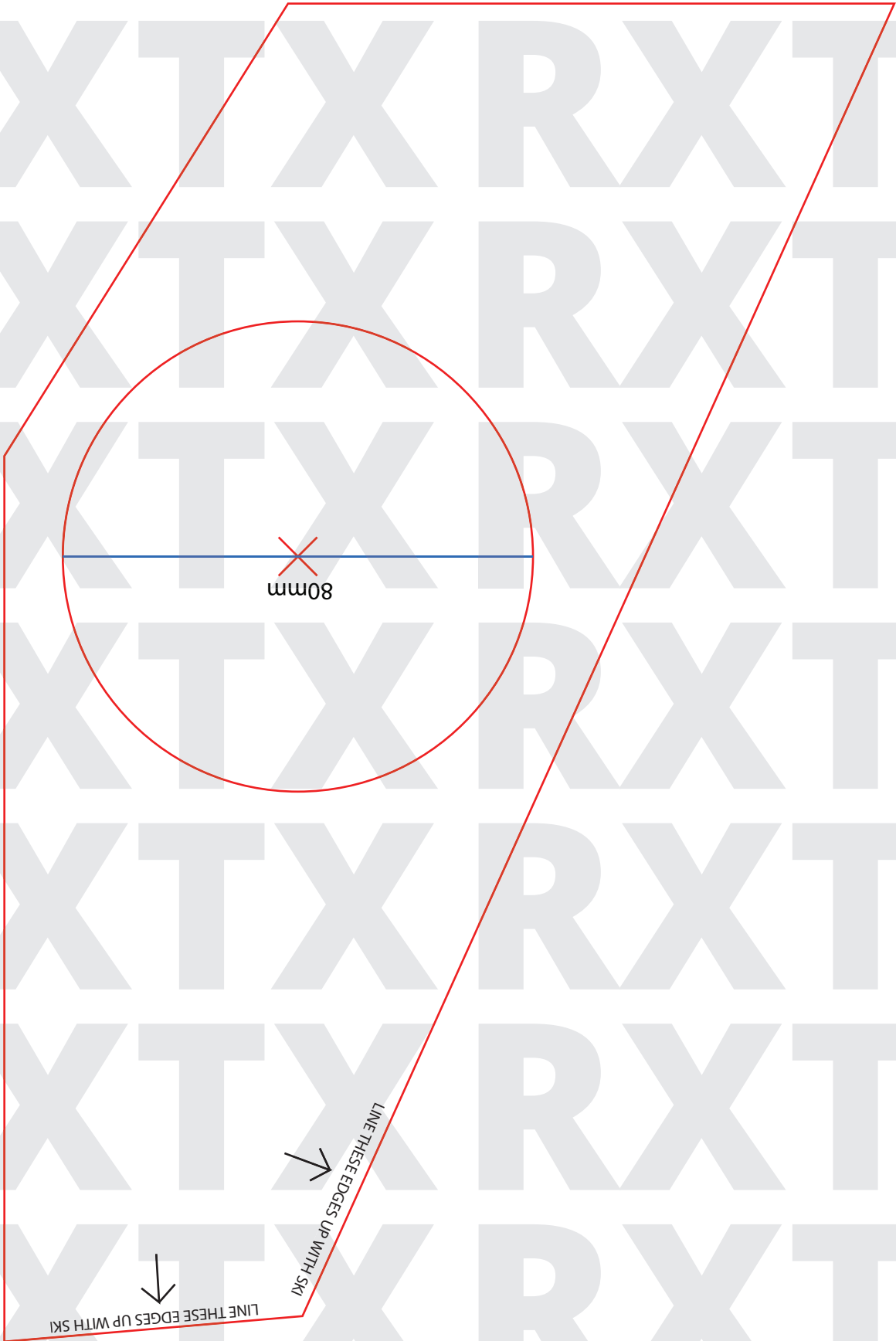
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