

Parts Supplied:

- WR04039 Hose
- WR04066 Retainer Ring
- WR04039 Block Off
- 6 x M6 30mm Bolts
- WR04066 Outlet

Tools Required:

- 5mm Hex Key
- 10mm Spanner/Socket
- Sikaflex
- 80mm/76mm Hole Saw
- Phillips Head Screwdriver
- Electric Drill

IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION

Note: While it is not necessary to remove the hull for ECU removal, some people may find it easier to remove the hull for better access and reduce the risk of dropped parts.

INSTALLATION INSTRUCTIONS:

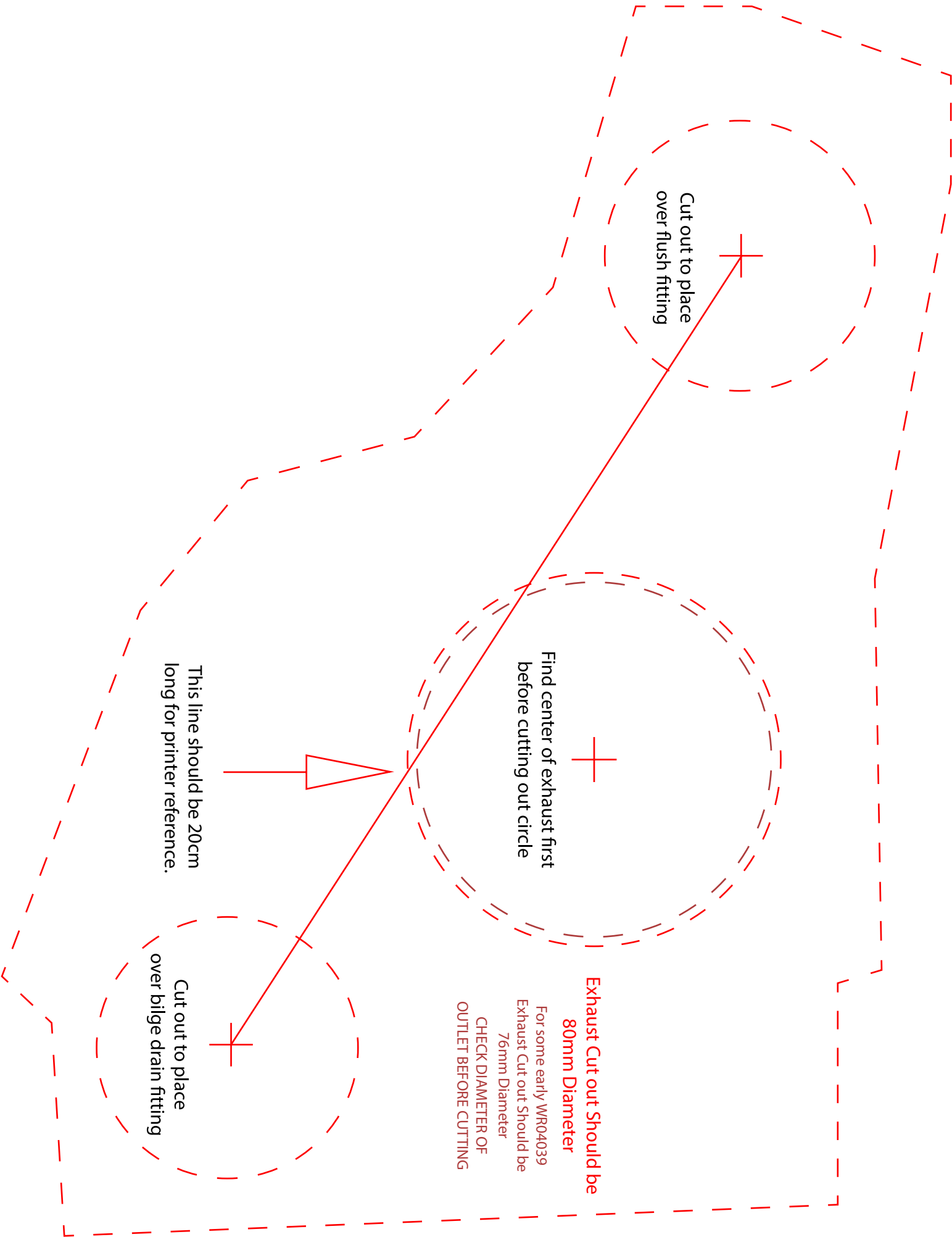
1. Make sure ski is secure and on a flat surface. Remove lanyard and disconnect battery.
2. Remove OEM cross over hose from water box to sound baffle. Retain OEM clamps.
3. Remove sound suppression baffle and hose elbow hose connected to thru hull fitting. Discard baffle. Retain OEM clamp. Note baffle is secured at front by 10mm screw or rivet that need to be removed before baffle can be extracted.
4. Remove the OEM exhaust nut on the outside of hull in pump area. Run a small bead of silicone around the edge of the supplied WORX block off nut and secure onto OEM thread to block original exhaust outlet.
5. Fit cut out template onto left side of hull and mark centre of hole. Remove template and drill hole for outlet using 80mm hole saw bit. Install WORX billet outlet into hole and mark and drill all 6 holes. Remove outlet and clean all dust and debris. Run a bead of marine silicone around inner edge of the outlets and secure into place with supplied M6 bolts and retaining ring. Tighten bolts in number order a few turns at a time so the securing ring pulls up evenly on the inside of the hull. DO NOT over tighten bolts. Clear away and excess silicone.
6. Install WORX Silicone hose to outlet and waterbox and secure with OEM clamps. DO NOT overtighten clamps.
7. Ziptie clear bilge tubes back onto high crossover part of exhaust.
8. Check ski for tools etc. Re-connect battery and run on flush hose to check for leaks.

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Cut out to place
over flush fitting

Find center of exhaust first
before cutting out circle

This line should be 20cm
long for printer reference.

Cut out to place
over bilge drain fitting

**Exhaust Cut out Should be
80mm Diameter**
For some early WR04039
Exhaust Cut out Should be
76mm Diameter
**CHECK DIAMETER OF
OUTLET BEFORE CUTTING**