₩PRINCESOURCE TO SOLUTION

SAFETY DATA SHEET

1. Identification

Product identifier Red Iron Oxide

Other means of identification None.

Recommended use Not available.
Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Prince Minerals LLC
Address 15311 Vantage Pkwy W

Suite 350

Houston, TX 77032 United States

Telephone General Information (713) 955-5398

Website www.princecorp.com

E-mail Not available.

Emergency phone number CHEMTREC (800) 424-9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Carcinogenicity

Environmental hazards Not classified.

OSHA defined hazards Not classified.
Not classified.

Label elements



Signal word Danger

Hazard statement May cause cancer.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Wear protective gloves/protective clothing/eye protection/face protection.

Category 1A

Response If exposed or concerned: Get medical advice/attention.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Red Iron Oxide		1309-37-1	90 - 100
Impurities			
Chemical name	Common name and synonyms	CAS number	%
SILICA, CRYSTALLINE (QUARTZ)		14808-60-7	9
ALUMINA (ALUMINUM OXIDE)		1344-28-1	< 3
MAGNESIUM OXIDE		1309-48-4	< 1

Material name: Red Iron Oxide SDS US

1093 Version #: 04 Revision date: 10-25-2018 Issue date: 05-21-2015

% Common name and synonyms **CAS** number Chemical name **CALCIUM OXIDE** 1305-78-8 < 0.8

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments Occupational Exposure Limits for impurities are listed in Section 8.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists. Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists. Eve contact

Rinse mouth. Get medical attention if symptoms occur. Ingestion Most important Dusts may irritate the respiratory tract, skin and eyes.

symptoms/effects, acute and

delayed Indication of immediate

medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing

media

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters

Fire fighting equipment/instructions Use water spray to cool unopened containers.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

During fire, gases hazardous to health may be formed.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

Material name: Red Iron Oxide SDS US

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contan Components	Туре	Value	Form
Red Iron Oxide (CAS 1309-37-1)	PEL	10 mg/m3	Fume.
Impurities	Туре	Value	Form
MAGNESIUM OXIDE (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.
ALUMINA (ALUMINUM OXIDE) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
SILICA, CRYSTALLINE (QUARTZ) (CAS 14808-60-7)	PEL	0.05 mg/m3	Respirable dust.
CALCIUM OXIDE (CAS 1305-78-8)	PEL	5 mg/m3	
US. OSHA Table Z-3 (29 CFR 1910.1000)	_		-
Components	Туре	Value	Form
Red Iron Oxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
,		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Impurities	Туре	Value	Form
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
ALUMINA (ALUMINUM OXIDE) (CAS 1344-28-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
SILICA, CRYSTALLINE (QUARTZ) (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable.
,		2.4 mppcf	Respirable.
US. ACGIH Threshold Limit Values Components	Туре	Value	Form
Red Iron Oxide (CAS	TWA	5 mg/m3	Respirable fraction.
1309-37-1)		o mg/mo	πουριτασίο πασίοπ.
Impurities	Туре	Value	Form
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
ALUMINA (ALUMINUM OXIDE) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE (QUARTZ) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

Material name: Red Iron Oxide SDS US

US. ACGIH Threshold Limit Values				
Impurities	Туре	Value	Form	
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3		
US. NIOSH: Pocket Guide to Che	emical Hazards			
Components	Туре	Value	Form	
Red Iron Oxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.	
Impurities	Туре	Value	Form	
SILICA, CRYSTALLINE (QUARTZ) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.	
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3		

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels

exceeding the exposure limits. Chemical respirator with organic vapor cartridge, full facepiece,

dust and mist filter.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance Powder.

Physical state Solid.

Form Powder.

Color Reddish-gray to Red brown. Dark red.

Odor Odorless.
Odor threshold Not available.
pH Not available.

Melting point/freezing point 1049 °F (565 °C) estimated

Initial boiling point and boiling

range

Not available.

Flash point

Evaporation rate

Not available.

Not available.

Not available.

Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper Not available.

(%)

Material name: Red Iron Oxide SDS US

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 0.00001 hPa estimated

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density 5.24 g/cm3 estimated

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

Specific gravity 5.24 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with

incompatible materials.

Incompatible materials Powerful oxidizers. Chlorine.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Dust may irritate respiratory system. Prolonged inhalation may be harmful.

Skin contact Dust or powder may irritate the skin.

Eye contact Dust may irritate the eyes.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye Direct contact with eyes may cause temporary irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Red Iron Oxide (CAS 1309-37-1) 3 Not classifiable as to carcinogenicity to humans.

SILICA, CRYSTALLINE (QUARTZ) (CAS 14808-60-7) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

SILICA, CRYSTALLINE (QUARTZ) (CAS 14808-60-7) Cancer

Material name: Red Iron Oxide SDS US

US. National Toxicology Program (NTP) Report on Carcinogens

SILICA, CRYSTALLINE (QUARTZ) (CAS 14808-60-7) Known To Be Human Carcinogen.

This product is not expected to cause reproductive or developmental effects. Reproductive toxicity

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

Chronic effects

Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential Mobility in soil

No data available. No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and Not applicable.

the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

Toxic Substances Control

All components of the mixture on the TSCA 8(b) inventory are designated "active".

Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

SILICA, CRYSTALLINE (QUARTZ) (CAS 14808-60-7)

lung effects

Cancer

immune system effects

Material name: Red Iron Oxide SDS US

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

Classified hazard

Carcinogenicity

categories

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
ALUMINA (ALUMINUM OXIDE)	1344-28-1	< 3	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

California Proposition 65



WARNING: This product can expose you to SILICA, CRYSTALLINE (QUARTZ), which is known to the State of

California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

SILICA, CRYSTALLINE (QUARTZ) (CAS Listed: October 1, 1988

14808-60-7)

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Australian Inventory of Chemical Substances (AICS)

SILICA, CRYSTALLINE (QUARTZ) (CAS 14808-60-7)

Inventory name

International Inventories

Australia

Country(s) or region

Domestic Substances List (DSL)	Yes
Non-Domestic Substances List (NDSL)	No
Inventory of Existing Chemical Substances in China (IECSC)	Yes
European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
European List of Notified Chemical Substances (ELINCS)	No
Inventory of Existing and New Chemical Substances (ENCS)	Yes
Existing Chemicals List (ECL)	Yes
New Zealand Inventory	Yes
Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan Chemical Substance Inventory (TCSI)	Yes
	Non-Domestic Substances List (NDSL) Inventory of Existing Chemical Substances in China (IECSC) European Inventory of Existing Commercial Chemical Substances (EINECS) European List of Notified Chemical Substances (ELINCS) Inventory of Existing and New Chemical Substances (ENCS) Existing Chemicals List (ECL) New Zealand Inventory Philippine Inventory of Chemicals and Chemical Substances (PICCS)

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

Toxic Substances Control Act (TSCA) Inventory

16. Other information, including date of preparation or last revision

 Issue date
 05-21-2015

 Revision date
 10-25-2018

Version # 04

United States & Puerto Rico

Material name: Red Iron Oxide SDS US

Yes

On inventory (yes/no)*

Yes

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.

Material name: Red Iron Oxide SDS US

1093 Version #: 04 Revision date: 10-25-2018 Issue date: 05-21-2015