



WHAT'S INCLUDED



- Viper MAXX Pretreatment Machine. **[Included in Accessory Box]**
- Power Adapter
- One (1x) Fluid Supply Tube
- Tip Soaking Jar/Purge Container, and Toothbrush
- Tip gauge
- 1 Quart Image Armor ULTRA Pretreatment
- 1 Quart Image Armor LIGHT Pretreatment
- 1 Quart Image Armor CLEANING SOLUTION

MACHINE SETUP GUIDE

1. Open the crate and unscrew the braces with a Phillips screwdriver.
2. Enclosed is a Viper Accessory Box.
3. Remove the Viper MAXX from the crate and place on a level table. **(Please have 2 people lift machine when handling)**
4. Plug your power adapter into a grounded outlet/surge protector. **(ONLY USE SUPPLIED POWER ADAPTER SUPPLIED WITH MACHINE)**
5. Plug the power adapter to the machine.
6. Ensure the red E-Stop/ON button is not pressed in by twisting 1/4 turn to the right to release.
7. Insert the Fluid Supply Tube into the Fluid Input on the side of the machine and place into the fluid jug you want to use. **(Please shake your pretreatment jug before using each day)**
8. If the spray head is not to the rear of the machine press the Start Button once to send to home.
9. Place the Spray tip jar/Purge Container in the spot under the spray valve.
10. Press the Purge Button on the side of the machine for 10 seconds to fill the machine.
11. See videos online at Viperxpt.com for the how to spray guide, and any trouble shooting tips.

Scan the QR Code below
to access our online manual and videos



DAILY CLEANING GUIDE

1. Take the Supply Line out of pretreatment.
2. Press the Purge button for 10 seconds to empty the line.
3. Place your Supply Line into a Water jug. (you can use hot tap water *not boiling* to clear the line better)
4. Press the Purge Button for 30 seconds to fill and clear the line from any pretreatment.
5. Leave water ONLY in the machine to help from any build up of pretreatment.

NOTE: If you have hard or bad water, please make sure to only use distilled water for cleaning and leaving in the Viper MAXX.

WEEKLY CLEANING GUIDE

1. Do steps 1-4 above.
2. Place your Supply Line in Image Armor Cleaning Solution.
3. Press the Purge Button for 30 seconds
4. Do steps 1-5 from the DAILY CLEANING GUIDE to flush out the Viper MAXX.

DO NOT leave pretreatment or cleaning solution in machine

5. Clean all rails with rubbing alcohol or denatured alcohol.
6. The rails will need lubed over time of use.

Only use 3in1 original oil or a lightweight slide oil for lubrication. If used with any grease or non recommended lubricant will result in reduced spray speed and/or binding

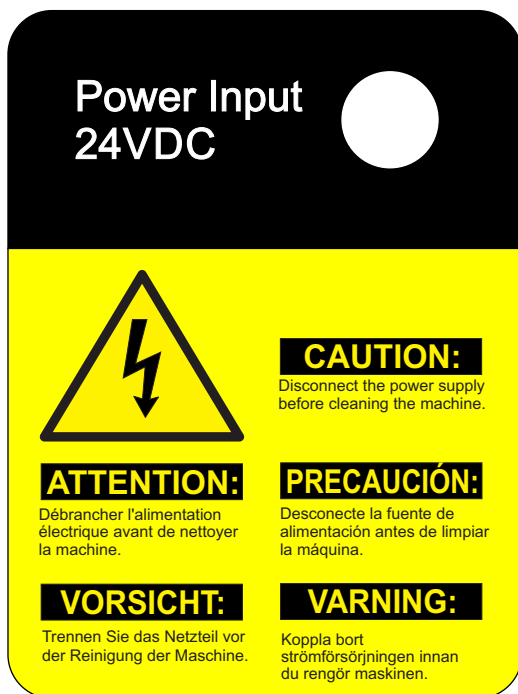


TECHNICAL INFORMATION

- Please allow 3 feet of space between you and the machine for use and maintenance. The machine area size is 100.33cm x 115.57cm (39.5in x 45.5in)
- Ensure proper safety procedures when using or working on machine.
- In some environments it may be necessary to wear hearing protection.
- Please read the manual and are knowledgeable of the machine before using
- Airborne noise emissions:
 - Front of HMI : 74.0 dBA and 72.6 dBC
 - 1 m from HMI : 68.4 dBA and 65.8 dBC
- Environmental conditions:
 - a) Ambient Air temperature: +5°C to 40°C;
 - b) 0% to 90% relative humidity;
 - c) Altitudes up to 1000 m above sea level;
 - d) Transportation and storage temperature range: -25°C to + 55°C.

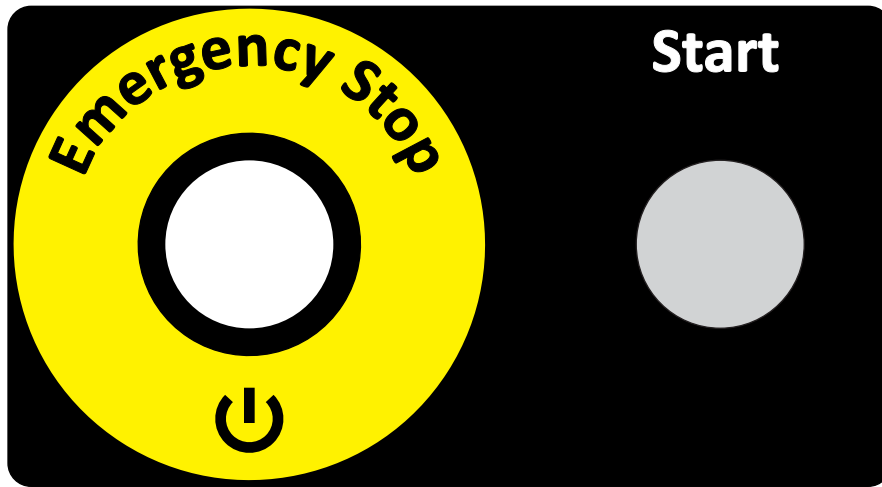
MECHANICAL INFORMATION

- To keep the machine in better condition to operate:
 - a) Always keep bellows in the machine
 - b) Keep lids on at all times to prevent build up
- If the machine breakdowns and is needing repair. It will need to be flushed out and cleaned to the best of your abilities to prevent buildup and further issues.
- After maintenance cleaning or disassembly, it is recommended to do a test spray with air/water to make sure the machine is functioning correctly.



- Live voltage input use cautionary procedures when accessing inside machine.

MECHANICAL INFORMATION



- Emergency Stop- ON/OFF button
- Start button for operation of the machine



- Caution: Pinch Point, Do not stick hand or other object near during operation

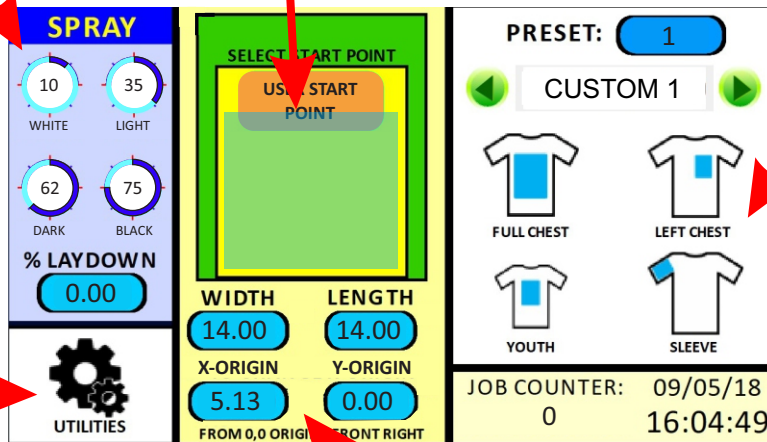
TOUCH SCREEN INFORMATION

Quick select laydown %*

Approximate spray area for displayed settings.

Quick select spray area.

Settings

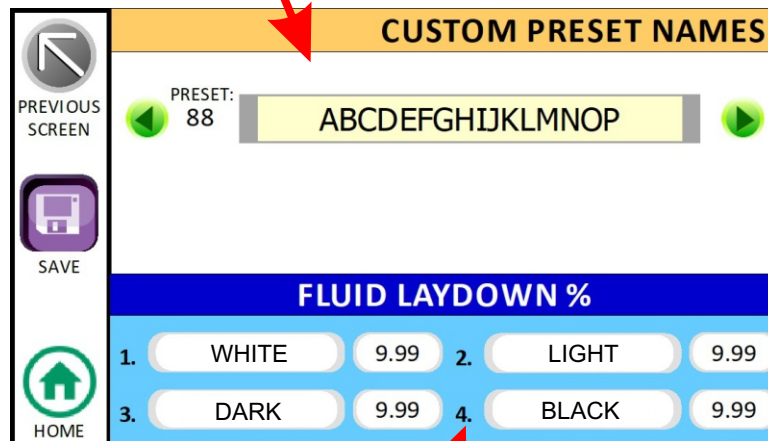


*Can be changed in CUSTOM PRESETS in the UTILITIES screen.

Shows current spray area settings. Can be manually changed.

Preset 0-30 can be changed to style of shirt being sprayed.

*You will need to save your settings before going Home or Previous Screen

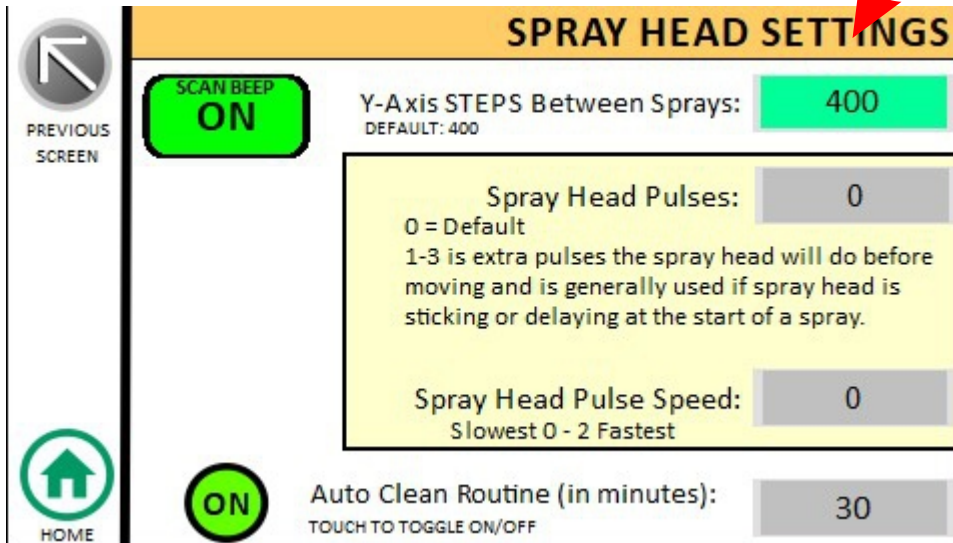


With each preset you can change the fluid amount you need for that specific style of shirt that can be quick selected from main screen

TOUCH SCREEN INFORMATION

This is the distance between each spray head pass. The default is set to barely overlap creating a smooth pattern.

If more overlap is desired the lower the number Y-Axis Step Between will need to be.



When machine is left on and Auto Clean is active, the machine will briefly purge itself to keep the spray tip wet and help prevent build up