



# Unisub Magnets

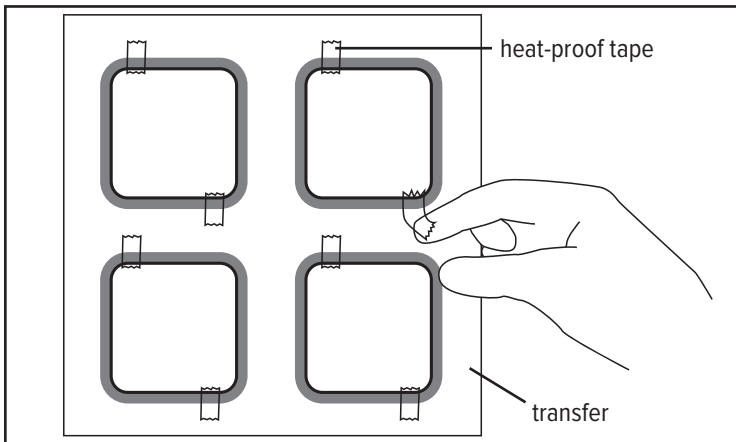
Unisub Sublimation and Assembly Tip Sheet

## MATERIALS NEEDED:

- Unisub Bare Magnet
- Printed Transfer and Scissors
- Sublimation Printer (RIP Printing Software)
- Small Swing Away Heat Press set to 385 Degrees F (Heat Gloves, and Heat Tape)
- Blowout Paper
- Cloth for Cleaning and All-Purpose Cleaner



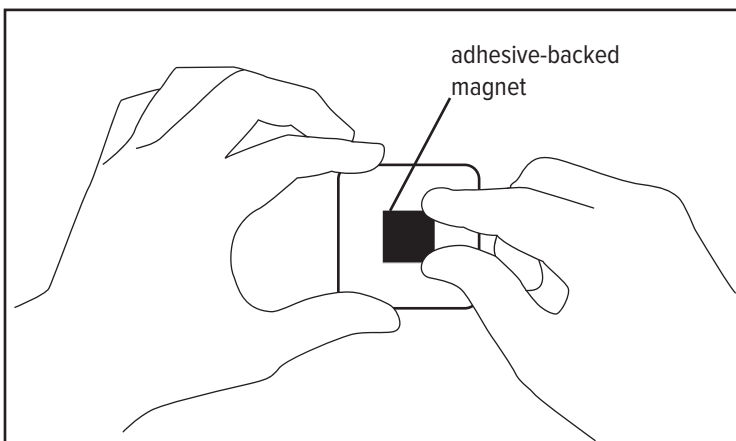
## INSTRUCTIONS



**Step 1:** First, clean the magnet. Next line up and center on transfer and tape magnet to the transfer.

Product	Temperature	Time
Aluminum	385° F	45-55 seconds
FRP (fiberglass reinforced plastic)	385° F	1:00-1:10

**Step 2:** Press magnets at 385 Degrees F following the times found in the chart. Increase time if pressing more than one magnet at a time.



**Step 3:** To complete the magnet, peel the film off the two-sided tape from the magnet back (included) and attach to the magnet.

  
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 From Bare to Brilliant