



Unisub License Plates and Frames

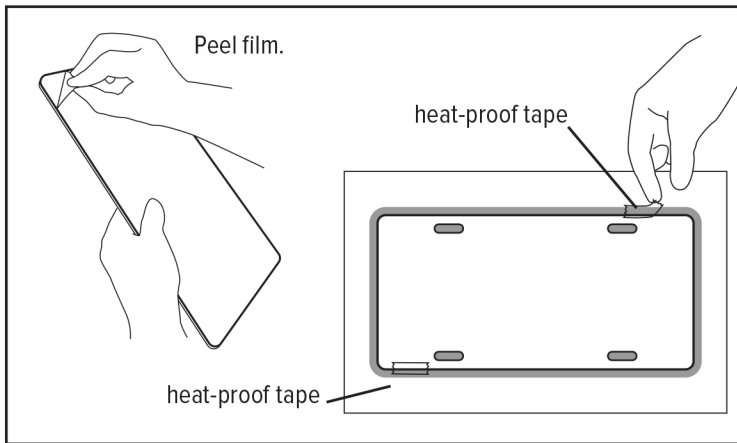
Unisub Sublimation Tip Sheet

MATERIALS NEEDED:

- Unisub Bare License Plate or Frame
- Printed Transfer and Scissors
- Sublimation Printer (RIP Printing Software)
- Small Swing Away Heat Press set to 385° F (Heat Gloves and Heat Tape)
- Blowout Paper
- Cloth for Cleaning and All-Purpose Cleaner



INSTRUCTIONS



Step 1: First, peel film and clean the license plate or frame. Next, line it up and center on transfer. Tape to the transfer.

| Product | Temperature | Time |
|-------------------------|-------------|-----------|
| Aluminum License Plates | 385° F | 1:10-1:20 |
| Mini License Plates | 385° F | 1:00-1:10 |
| License Plate Frames | 385° F | 1:05-1:15 |
| Action Plates | 385° F | 1:10-1:15 |

Step 2: With bare side facing up, press **license plate or frame** at 385° F, following the times for each surface in the chart above. Time may vary based on equipment.

Step 3: Remove the transfer, let cool, and use a screwdriver and screws to attach frame to vehicle.

Extra Tip: Use caution when peeling film, so that you do not accidentally bend the license plate frame.