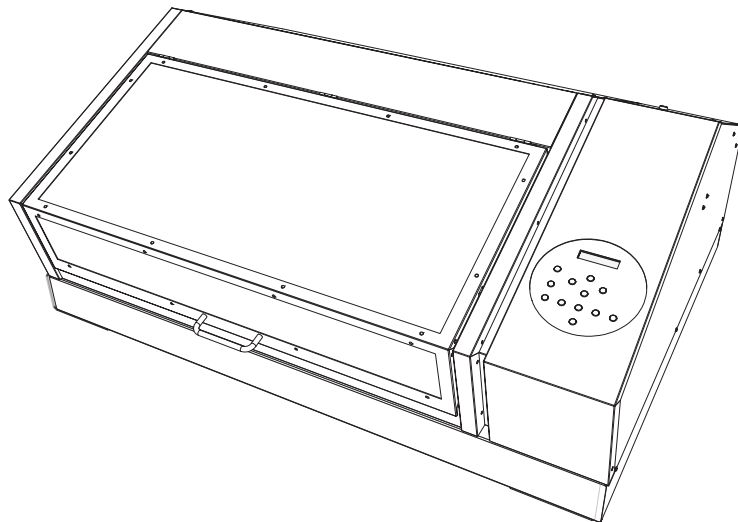


LEF2-200

Setup Guide



-
- Thank you very much for purchasing this product.
 - To ensure correct and safe usage with a full understanding of this product's performance, please be sure to read through this manual completely and store it in a safe location.
 - Unauthorized copying or transferal, in whole or in part, of this manual is prohibited.
 - The specifications of this product and the contents of this operation manual are subject to change without notice.
 - This manual and the product have been prepared and tested as much as possible. If you find any misprints or errors, please inform Roland DG Corporation.
 - Roland DG Corporation assumes no responsibility for any direct or indirect loss or damage that may occur through use of this product, regardless of any failure to perform on the part of this product.
 - Roland DG Corporation assumes no responsibility for any direct or indirect loss or damage that may occur with respect to any article made using this product.
-

Roland DG Corporation



For the USA

**FEDERAL COMMUNICATIONS
COMMISSION RADIO FREQUENCY
INTERFERENCE STATEMENT**

Responsible Party : Roland DGA Corporation
Address : 15363 Barranca Parkway Irvine, CA 92618 U.S.A.
Telephone : 949-727-2100
Type of Equipment :Flat UV Printer
Model Name :LEF2-200

NOTE:

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

FCC CAUTION

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Use only I/O cables that have been designed and manufactured specifically for this device.

For Canada

CAN ICES-3 (A)/NMB-3(A)

For California



WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm.

For more information go to www.P65Warnings.ca.gov.

For EU Countries

WARNING

Operation of this equipment in a residential environment could cause radio interference.

For EU Countries



Manufacturer:

ROLAND DG CORPORATION

1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken,
431-2103 JAPAN

The importer in the EU:

Roland DG Europe Holdings B.V.

Prof. J.H. Bavincklaan 2, 1183 AT, Amstelveen, The Netherlands

NOTICE

Grounding Instructions

- In the event of a malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This tool is equipped with an electric cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into a matching outlet that is properly installed and grounded in accordance with all local codes and ordinances.
- Do not modify the plug provided - if it will not fit the outlet, have the proper outlet installed by a qualified electrician.
- Improper connection of the equipment-grounding conductor can result in a risk of electric shock. The conductor with insulation having an outer surface that is green with or without yellow stripes is the equipment-grounding conductor. If repair or replacement of the electric cord or plug is necessary, do not connect the equipment-grounding conductor to a live terminal.
- Check with a qualified electrician or service personnel if the grounding instructions are not completely understood, or if in doubt as to whether the tool is properly grounded.
- Use only 3-wire extension cords that have 3-prong grounding plugs and 3-pole receptacles that accept the tool's plug.
- Repair or replace damaged or worn cord immediately.

This product uses GNU General Public License (GPL)/GNU Lesser General Public License (LGPL) software. You have the right to acquire, modify, and distribute the source code for this GPL/LGPL software. You can obtain the GPL/LGPL source code used in this product by downloading it from the following website
URL: <http://www.rolanddg.com>

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Company names and product names are trademarks or registered trademarks of their respective holders.


For China

产品中有毒有害物质或元素的名称及含量

部件名称	有毒有害物质或元素					
	铅(Pb)	汞(Hg)	镉(Cd)	六价铬(Cr(VI))	多溴联苯(PBB)	多溴二苯醚(PBDE)
印刷电路板	×	○	×	○	○	○
头部	×	○	○	○	○	○
壳体、底架	×	○	○	○	○	○
电源	×	○	×	○	○	○
其他(电缆、附件等)	×	○	○	○	○	○

○：表示该有毒有害物质在该部件所有均质材料中的含量均在 GB/T26572-2011 标准规定的限量要求以下。
 ×：表示该有毒有害物质至少在该部件的某一均质材料中的含量超出 GB/T26572-2011 标准规定的限量要求。

环保使用期限



此标志适用于在中国国内销售的电子信息产品，表示环保使用期限的年数。所谓环保使用期限是指在自制造日起的规定期限内，产品中所含的有害物质不致引起环境污染，不会对人身、财产造成严重的不良影响。环保使用期限仅在遵照产品使用说明书，正确使用产品的条件下才有效。不当的使用，将会导致有害物质泄漏的危险。

For EU countries



This product must be disposed of separately at your local waste recycling center. Do not dispose of in household waste bin.



Lever dit product in bij een lokaal afvalverzamelpunt. NIET met normaal huishoudelijk afval afvoeren.



Bitte führen Sie dieses Produkt separat Ihrer örtlichen Entsorgungsstelle zu. Bitte nicht mit dem normalen Hausmüll entsorgen.



Dette Produkt skal smides særskilt væk på den lokale affalds- og genbrugsstation. Må ikke smides ud sammen med almindeligt husholdningsaffald.



Ne jetez pas le produit avec vos ordures ménagères. Portez-le dans un centre recyclage des déchets.



Tätä tuotetta ei saa hävittää normaalien talousjätteiden mukana, vaan se on toimitettava ongelmajätteiden keräilypisteeseen hävitettäväksi.



Questo prodotto deve essere smaltito negli appositi contenitori per la raccolta differenziata, non buttare nel cestino dei rifiuti casalinghi.



Produkten måste kasseras separat på din lokala återvinningscentral. Släng inte produkten tillsammans med hushållssoporna.



Este producto debe devolverse al centro de reciclaje más cercano a su domicilio para su correcta eliminación. No lo tire a la basura.





Μην πετάξετε το αντικείμενο αυτό στο καλάθι των απορριμμάτων. Αφαιρέστε τις μπαταρίες και προσκομίστε το στο τοπικό κέντρο ανακύκλωσης.



Deite fora separadamente este produto no seu centro de reciclagem local. Não o deite fora no seu caixote do lixo.



1. Introduction

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To Ensure Safe Use

Improper handling or operation of this machine may result in injury or damage to property. Points that must be observed to prevent such injury or damage are described as follows.

About WARNING and CAUTION Notices

 WARNING	Used for instructions intended to alert the user to the risk of death or severe injury should the unit be used improperly.
 CAUTION	Used for instructions intended to alert the user to the risk of injury or material damage should the unit be used improperly. *Material damage refers to damage or other adverse effects caused with respect to the home and all its furnishings as well as to domestic animals or pets.

About the Symbols

	The  symbol alerts the user to important instructions or warnings. The specific meaning of the symbol is determined by the design contained within the  symbol. The symbol at left means "danger of electrical shock."
	The  symbol alerts the user to items that must never be carried out (are forbidden). The specific meaning of the symbol is determined by the design contained within the  symbol. The symbol at left means the unit must never be disassembled.
	The  symbol alerts the user to things that must be carried out. The specific meaning of the symbol is determined by the design contained within the  symbol. The symbol at left means the power-cord plug must be unplugged from the outlet.

Incorrect operation may cause injury

WARNING



Always unplug the power cord when attaching or removing parts and optional parts and when performing cleaning or maintenance that does not require the machine to be connected to a power source.

Attempting such operations while the machine is connected to a power source may result in injury or electrical shock.



Keep children away from the machine.

The machine includes areas and components that pose a hazard to children and may result in injury, blindness, choking, or other serious accidents.



Never attempt to disassemble, repair, or modify the machine.

Doing so may result in fire, electrical shock, or injury. Entrust repairs to a trained service technician.



Be sure to follow the operation procedures described in the user's manual. Never allow anyone unfamiliar with the usage or handling of the machine to touch it.

Incorrect usage or handling may lead to an accident.



Never operate the machine while tired or after ingesting alcohol or any medication.

Operation requires unimpaired judgment. Operating with impaired judgment may result in an accident.



Conduct operations in a clean, brightly lit location.

Working in a location that is dark or cluttered may lead to an accident, such as becoming caught in the machine as the result of an inadvertent stumble.

WARNING



Never climb or lean on the machine.

The machine is not made to support a person. Climbing or leaning on the machine may dislodge components and cause a slip or fall, resulting in injury.

CAUTION



Exercise caution to avoid being pinched or becoming caught.

Inadvertent contact with certain areas may cause the hand or fingers to be pinched or become caught. Use care when performing operations.



Never attempt operation while wearing a necktie, necklace, loose clothing, or gloves. Bind long hair securely.

Such items may become caught in the machine, resulting in injury.

This is a heavy machine.

CAUTION



Unloading and emplacement are operations that must be performed by four persons or more.

Tasks that require undue effort when performed by a small number of persons may result in physical injury. Also, if dropped, such items may cause injury.

CAUTION



Install the machine in a location that is level, stable, and able to bear the weight of the machine.

The total weight of the machine may reach 110 kg (242.5 lb.) or more. Installation in an unsuitable location may cause a major accident, including tip over, fall, or collapse.

 **Danger of electrical short, electrical shock, or fire**

 **WARNING**



Connect to an electrical outlet that complies with this machine's ratings (for voltage, frequency, and current).
Incorrect voltage or insufficient current may cause fire or electrical shock.



If sparking, smoke, burning odor, unusual sounds, or abnormal operation occur, immediately unplug the power cord. Never use if any component is damaged.
Continuing to use the machine may result in fire, electrical shock, or injury. Contact your authorized Roland DG Corporation dealer.



Never use outside or in any location where exposure to water or high humidity may occur. Do not touch the power cord, plug, or electrical outlet with wet hands.
Doing so may result in fire or electrical shock.



Never allow any foreign object to get inside. Never expose the machine to liquid spills.
Inserting objects such as coins or matches or allowing beverages to be spilled into the ventilation ports may result in fire or electrical shock. If anything gets inside, immediately disconnect the power cord and contact your authorized Roland DG Corporation dealer.



Never place any flammable object nearby. Never use a combustible aerosol spray nearby. Never use in any location where gases can accumulate.
Combustion or explosion could occur.



Handle the power cord, plug, and electrical outlet correctly and with care. Never use any article that is damaged.
Using a damaged article may result in fire or electrical shock.



When using an extension cord or power strip, use one that adequately satisfies the machine's ratings (for voltage, frequency, and current).
Use of multiple electrical loads on a single electrical outlet or of a lengthy extension cord may cause fire.

 **WARNING**



Position so that the power plug is within immediate reach at all times.
This is to enable quick disconnection of the power plug in the event of an emergency. Install the machine next to an electrical outlet. Also, provide enough empty space to allow immediate access to the electrical outlet.



For accessories (optional and consumable items, power cord, and the like), use only genuine articles compatible with this machine.
Incompatible items may lead to an accident.



Do not use the supplied power cord for other products.



If the machine will not be used for a long period, disconnect the power cord.
This prevents an accident caused by unexpected electric leakage or unintentional start of the machine.

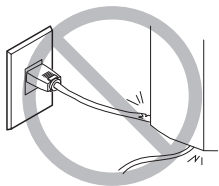


Connect to ground.
This can prevent fire or electrical shock due to current leakage in the event of malfunction.

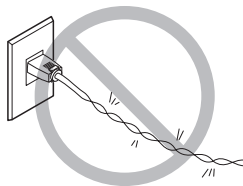


Never use the machine for any purpose for which it is not intended, or use the machine in an excessive manner that exceeds its capacity.
Doing so may result in injury or fire.

⚠ Important notes about the power cord, plug, and electrical outlet



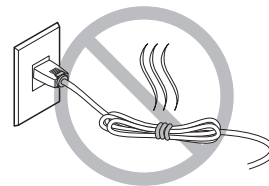
Never place any object on top or subject to damage.



Never bend or twist with excessive force.



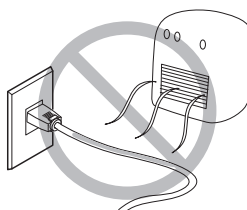
Never pull with excessive force.



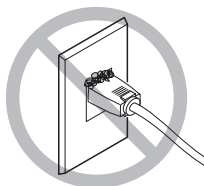
Never bundle, bind, or roll up.



Never allow to get wet.



Never make hot.



Dust may cause fire.

⚠ Ink, cleaning liquid, and discharged fluid are flammable and toxic

⚠ WARNING



Keep open flame away from the work area. Ink and discharged fluid are flammable.



Never store ink, cleaning liquid, or discharged fluid in any of the following locations.

- Any location exposed to open flame
 - Any location where high temperature may occur
 - Near bleach or any other such oxidizing agent or explosive material
 - Any location within the reach of children
- Fire may be a danger. Accidental ingestion by children may pose a health hazard.



Never place an ink container (such as a cartridge or pouch) in fire. Ink may flow out, catch fire, and spread fire to other nearby objects.

⚠ WARNING



Never drink or sniff ink, cleaning liquid, or discharged fluid, or allow them to come in contact with the eyes or skin. Doing so may be hazardous to your health.

⚠ CAUTION



Ensure adequate ventilation for the work area.

Failing to perform ventilation may result in a health hazard or danger of combustion due to ink fumes.



Never allow an ink container (such as a cartridge or pouch) to be subjected to impact, and never attempt to disassemble. Ink may leak.

 **In the event of ingestion or physical distress**

- In the event of contact with the eyes, immediately flush with water for at least 15 minutes. If eye irritation continues, seek treatment by a physician.
 - In the event of contact with skin, immediately wash with soap. If irritation or inflammation occurs, seek treatment by a physician.
 - In the event of ingestion, do not induce vomiting, and immediately seek treatment by a physician. Forcibly inducing vomiting may lead to danger of choking.
 - If odor leads to physical distress, move to a well-ventilated location and rest quietly. If dizziness or nausea persists, seek treatment by a physician.
- * Refer to the appropriate safety data sheet (SDS) for the chemical substances used in the ink and the safety related to those substances.

 **Danger of fire, burns, or toxic gas emissions**

 **CAUTION**



Remove the object to be printed on or switch off the sub power when printing is not being performed.

The continued application of heat at a single location may cause fire or produce toxic gases.

 **This machine uses ultraviolet light**

 **CAUTION**



Never look at the blue-white (ultraviolet) light emitted from the print-head area for an extended time.

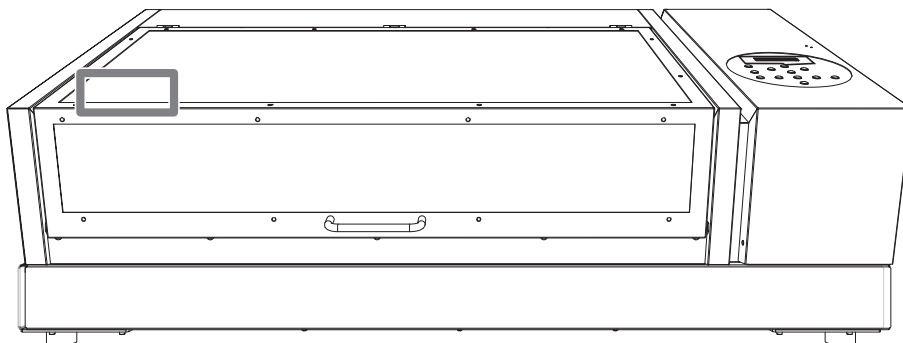
Looking directly at the ultraviolet light from up close for an extended period may result in eye injury.




 **Caution: Ultraviolet Light**

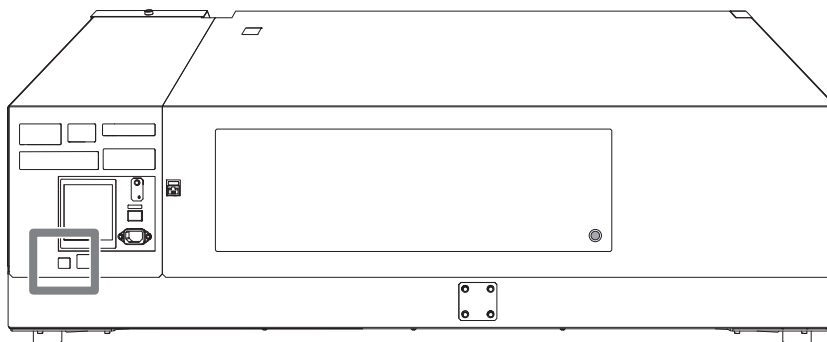
This machine is fitted with covers to keep external leakage of ultraviolet light at low levels, but incorrect handling or operation can lead to physical injury due to ultraviolet light. The extent of injury depends on the intensity and wavelength of the ultraviolet light, and the length of time of exposure. Prolonged exposure to strong ultraviolet light of hazardous wavelengths can cause injury to the eyes or skin. Exercise caution.


! Warning Labels

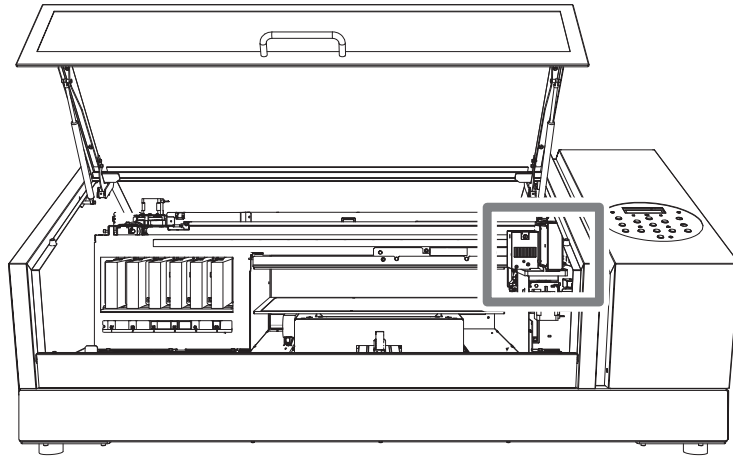
A warning labels are affixed to the machine to make areas of danger immediately clear. The meanings of these labels are as follows. Be sure to heed their warnings. Also, never remove the labels or allow them to become dirty.






	<p>Caution: Ultraviolet Light When the cover is open, check that the UV lamp is off.</p>
	<p>Caution: Pinching Hazard Be careful not to allow the fingers to become pinched when closing covers.</p>
	<p>Caution: Moving Print Heads The print heads inside the cover move at high speed and pose a hazard. Never insert your hands or fingers into the gap.</p>



	<p>Caution: High Voltage Removing the cover may result in high-voltage electric shock.</p>
---	---





	<p>Ink, cleaning fluid, and discharged fluid are flammable and toxic. If these fluids come into contact with the eyes or skin, it may be hazardous to the health. When performing maintenance work, for example when disposing of discharged fluid, wear protective eyewear and protective gloves (refer to the safety data sheet [SDS]).</p>
	<p>Caution: High Temperature Certain areas become hot. Exercise caution to avoid burns.</p>
	<p>Caution: Pinching Hazard Hands or fingers may be pinched or become caught in certain areas. Use care when performing operations.</p>










Pour utiliser en toute sécurité

La manipulation ou l'utilisation inadéquate de cet appareil peuvent causer des blessures ou des dommages matériels. Les précautions à prendre pour prévenir les blessures ou les dommages sont décrites ci-dessous.

À propos des avis ATTENTION et PRUDENCE

 ATTENTION	Utilisé pour avertir l'utilisateur d'un risque de décès ou de blessure grave en cas de mauvaise utilisation de l'appareil.
 PRUDENCE	Utilisé pour avertir l'utilisateur d'un risque de blessure ou de dommage matériel en cas de mauvaise utilisation de l'appareil. * Par dommage matériel, il est entendu dommage ou tout autre effet indésirable sur la maison, tous les meubles et même les animaux domestiques.

À propos des symboles

	Le symbole  attire l'attention de l'utilisateur sur les instructions importantes ou les avertissements. Le sens précis du symbole est déterminé par le dessin à l'intérieur du symbole  . Le symbole à gauche signifie « danger d'électrocution ».
	Le symbole  avertit l'utilisateur de ce qu'il ne doit pas faire, ce qui est interdit. Le sens précis du symbole est déterminé par le dessin à l'intérieur du symbole  . Le symbole à gauche signifie que l'appareil ne doit jamais être démonté.
	Le symbole  prévient l'utilisateur sur ce qu'il doit faire. Le sens précis du symbole est déterminé par le dessin à l'intérieur du symbole  . Le symbole à gauche signifie que le fil électrique doit être débranché de la prise.

Une utilisation incorrecte peut causer des blessures

ATTENTION



Toujours débrancher le câble d'alimentation lors de la fixation ou du retrait de pièces et de pièces en option et du nettoyage ou des travaux d'entretien qui n'exigent pas un branchement de l'appareil à une source d'alimentation. Tenter ces opérations pendant que l'appareil est branché à une source d'alimentation peut causer des blessures ou un choc électrique.



Garder les enfants loin de l'appareil. L'appareil comporte des zones et des composants qui présentent un danger pour les enfants et qui pourraient causer des blessures, la cécité, la suffocation ou d'autres accidents graves.



Ne jamais tenter de démonter, de réparer ou de modifier l'appareil. Le non-respect de cette consigne risque de provoquer un incendie, un choc électrique ou des blessures. Confier les réparations à un technicien ayant la formation requise.



S'assurer de suivre les procédures d'utilisation décrites dans le manuel utilisateur. Ne jamais permettre à quiconque ne connaissant pas le fonctionnement ou la maintenance de l'appareil de le toucher. L'utilisation ou la maintenance incorrectes peuvent causer un accident.



Ne jamais faire fonctionner l'appareil après avoir consommé de l'alcool ou des médicaments, ou dans un état de fatigue. L'utilisation de l'appareil exige un jugement sans faille. L'utilisation avec les facultés affaiblies pourrait entraîner un accident.



Utiliser l'appareil dans un endroit propre et bien éclairé. Travailler dans un endroit sombre ou encombré peut causer un accident; l'utilisateur risque, par exemple, de trébucher malencontreusement et d'être coincé par une partie de l'appareil.

ATTENTION



Ne jamais grimper ni s'appuyer sur la machine. La machine n'est pas conçue pour supporter le poids d'une personne. Grimper ou s'appuyer sur la machine peut déplacer des éléments et causer un faux pas ou une chute, ce qui causerait des blessures.

PRUDENCE



Faire preuve de prudence pour éviter l'écrasement ou le coincement. La main ou les doigts peuvent être écrasés ou coincés s'ils entrent en contact avec certaines surfaces par inadvertance. Faire preuve de prudence pendant l'utilisation de l'appareil.



Ne jamais faire fonctionner l'appareil si on porte une cravate, un collier ou des vêtements amples. Bien attacher les cheveux longs. Ces vêtements ou ces objets peuvent être coincés dans l'appareil, ce qui causerait des blessures.

Cet appareil est lourd.

PRUDENCE



Le déchargement et la mise en place doivent être faits par au moins quatre personnes. Les tâches qui exigent un effort trop grand si elles sont exécutées par un petit nombre de personnes peuvent être cause de blessures. La chute d'articles très lourds peut aussi causer des blessures.

PRUDENCE



Installer l'appareil à un endroit de niveau, stable et pouvant prendre en charge le poids l'appareil. Le poids total de la machine peut atteindre 110 kg (242,5 lb) ou plus. Installer l'appareil à un endroit inapproprié peut provoquer un accident grave comme le renversement, la chute ou l'effondrement.

Risque de décharge ou de choc électrique, d'électrocution ou d'incendie

ATTENTION



Brancher à une prise électrique conforme aux caractéristiques de cet appareil (tension, fréquence et courant).

Une tension incorrecte ou un courant insuffisant peuvent causer un incendie ou un choc électrique.



S'il se produit des étincelles, de la fumée, une odeur de brûlé, des bruits inhabituels ou un fonctionnement anormal, débrancher immédiatement le câble d'alimentation. Ne jamais utiliser si un composant est endommagé.

Continuer à utiliser l'appareil peut causer un incendie, un choc électrique ou des blessures. Communiquer avec le représentant Roland DG Corporation autorisé.



Ne jamais utiliser à l'extérieur ni à un endroit où l'appareil risque d'être exposé à de l'eau ou à une humidité élevée. Ne pas toucher le câble d'alimentation, la fiche ou la prise électrique avec des mains mouillées.

Le non-respect de cette consigne risque de provoquer un incendie ou un choc électrique.



Ne jamais insérer d'objet étranger dans l'appareil. Ne jamais exposer l'appareil aux déversements de liquides.

L'insertion d'objets comme des pièces de monnaie ou des allumettes ou le déversement de liquides dans les orifices de ventilation peuvent causer un incendie ou un choc électrique. Si un objet ou du liquide s'infiltré dans l'appareil, débrancher immédiatement le câble d'alimentation et communiquer avec le représentant Roland DG Corporation autorisé.



Ne jamais placer d'objet inflammable à proximité de l'appareil. Ne jamais utiliser de produit inflammable en aérosol à proximité de l'appareil. Ne jamais utiliser l'appareil dans un endroit où des gaz peuvent s'accumuler.

Une combustion ou une explosion pourraient se produire.

ATTENTION



Manipuler le câble d'alimentation, la fiche et la prise électrique correctement et avec soin.

Ne jamais utiliser un article endommagé, car cela pourrait causer un incendie ou un choc électrique.



Si une rallonge ou une bande d'alimentation électrique sont utilisées, s'assurer qu'elles correspondent aux caractéristiques de l'appareil (tension, fréquence et courant).

L'utilisation de plusieurs charges électriques sur une prise unique ou une longue rallonge peut causer un incendie.



Placer l'appareil de façon à ce que la fiche soit facile d'accès en tout temps.

Ainsi, l'appareil pourra être débranché rapidement en cas d'urgence. Installer l'appareil près d'une prise électrique. En outre, prévoir suffisamment d'espace pour que la prise électrique soit facile d'accès.



Utiliser uniquement des accessoires d'origine (accessoires en option, articles consommables, câble d'alimentation et autres articles semblables), compatibles avec l'appareil.

Les articles incompatibles risquent de causer des accidents.



Ne pas utiliser le cordon électrique fourni avec d'autres produits.



Si l'appareil doit rester inutilisé pendant une longue période, débrancher le câble d'alimentation.

Cela peut prévenir les accidents en cas de fuite de courant ou de démarrage accidentel.



Mise à la terre.

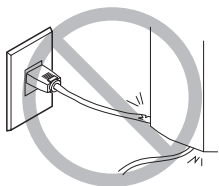
La mise à la terre peut prévenir un incendie ou un choc électrique dus à une fuite de courant en cas de défaillance.



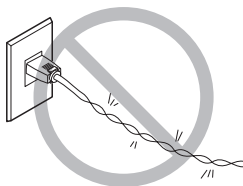
Ne jamais utiliser l'appareil à des fins autres que celles pour lesquelles il est conçu. Ne jamais l'utiliser de manière abusive ou excessive.

Le non-respect de cette consigne peut causer des blessures ou un incendie.

⚠ Remarques importantes à propos du câble d'alimentation, de la fiche et de la prise électrique.



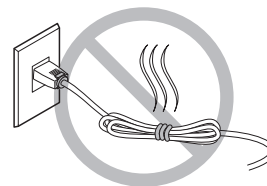
Ne jamais déposer aucun objet dessus au risque de les endommager.



Ne jamais plier ni tordre avec une force excessive.



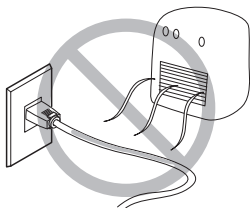
Ne jamais tirer avec une force excessive.



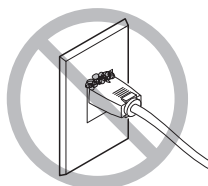
Ne jamais plier ni enrrouler.



Ne jamais laisser mouiller.



Ne jamais chauffer.



La poussière peut provoquer un incendie.

⚠ L'encre, les liquides nettoyeurs et les liquides usés sont inflammables et toxiques

⚠ ATTENTION



Ne pas approcher une flamme nue de l'espace de travail.
L'encre et les liquides usés sont inflammables.



Ne jamais entreposer d'encre, de liquide de nettoyage ou de liquides usés dans les endroits suivants :

- un endroit exposé à une flamme nue;
 - un endroit où il y a risque de température élevée;
 - près d'eau de Javel, d'un autre agent d'oxydation ou de matériel explosif;
 - tout endroit à la portée d'enfants;
- Il y a risque d'incendie. L'ingestion accidentelle par un enfant peut présenter un risque pour la santé.



Ne placez jamais un récipient d'encre (tel qu'une cartouche ou une poche) dans le feu. De l'encre pourrait couler, s'enflammer et le feu, se répandre à des objets proches.

⚠ ATTENTION



Ne jamais boire l'encre, le liquide de nettoyage ni les liquides usés, ne pas en respirer les vapeurs et ne pas laisser les produits entrer en contact avec les yeux ou la peau. Cela est dangereux pour la santé.

⚠ PRUDENCE



S'assurer que le lieu de travail est bien aéré. L'absence d'aération adéquate peut créer une situation dangereuse pour la santé ou un risque de combustion à cause des vapeurs qui émanent de l'encre.



Ne jamais soumettre un réservoir d'encre (cartouche ou poche) aux impacts et ne jamais tenter de le démonter. De l'encre pourrait s'échapper.

En cas d'ingestion ou de trouble physique

- En cas de contact avec les yeux : rincer immédiatement et abondamment à l'eau courante pendant au moins 15 minutes. Si les yeux sont toujours irrités, consulter un médecin.
 - En cas de contact avec la peau : laver immédiatement à l'eau et au savon. En cas d'irritation ou d'inflammation de la peau : consulter un médecin.
 - En cas d'ingestion : ne pas provoquer le vomissement et demander immédiatement l'aide d'un médecin. Provoquer le vomissement peut créer un risque de suffocation.
 - Si l'odeur cause un trouble physique, amener la personne dans un endroit bien aéré et la faire se reposer. Si l'étourdissement ou la nausée persistent, consulter un médecin.
- * Se reporter à la fiche signalétique (FS) pour toute information sur les produits chimiques contenus dans l'encre et les instructions de sécurité associées.

Risque d'incendie, de brûlures ou d'émissions de gaz toxique

PRUDENCE



Lorsqu'aucune impression n'est en cours, retirer l'objet à imprimer ou couper l'alimentation électrique.

L'application continue de chaleur sur un point unique peut provoquer un risque d'incendie ou émettre des gaz toxiques.

Cet appareil utilise des rayons ultraviolets

PRUDENCE



Ne jamais regarder pendant de longues périodes le rayonnement blanc bleuté (ultraviolet) émis par la tête d'impression.

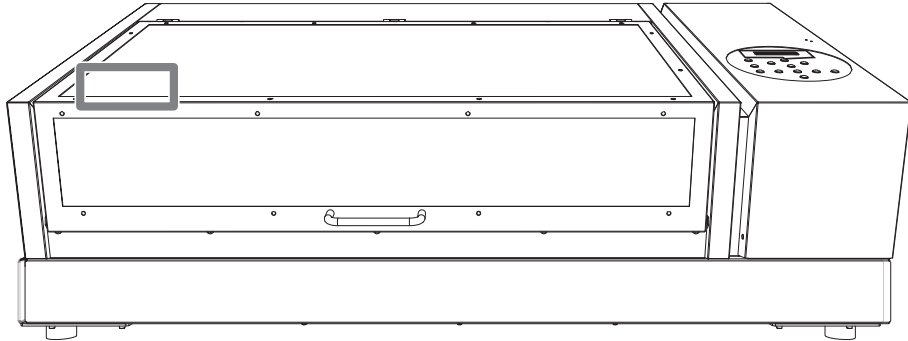
Le fait de regarder directement et de près le rayonnement ultraviolet pendant une période prolongée peut causer des lésions oculaires.




Prudence : Rayonnement ultraviolet

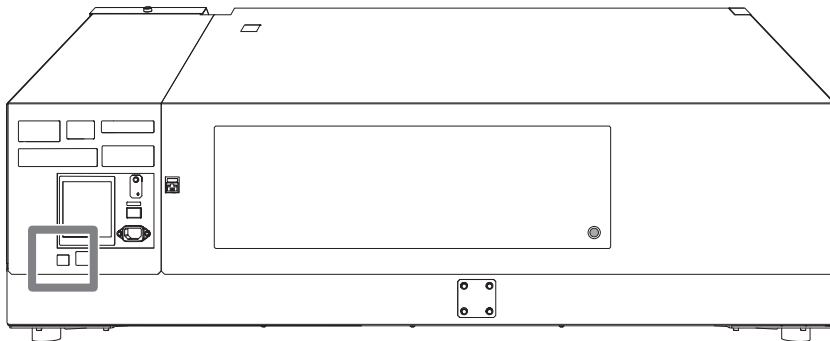
Cet appareil est muni de couvercles destinés à empêcher les fuites de rayonnement ultraviolet à faible niveau, mais sa manipulation ou son utilisation incorrectes peuvent causer des lésions dues au rayonnement ultraviolet. La gravité des lésions est fonction de l'intensité et de la longueur d'onde du rayonnement ultraviolet et de la durée de l'exposition. L'exposition prolongée à un fort rayonnement ultraviolet de longueur d'onde dangereuse peut causer des lésions oculaires ou cutanées. La prudence est de rigueur.


Vignettes d'avertissement

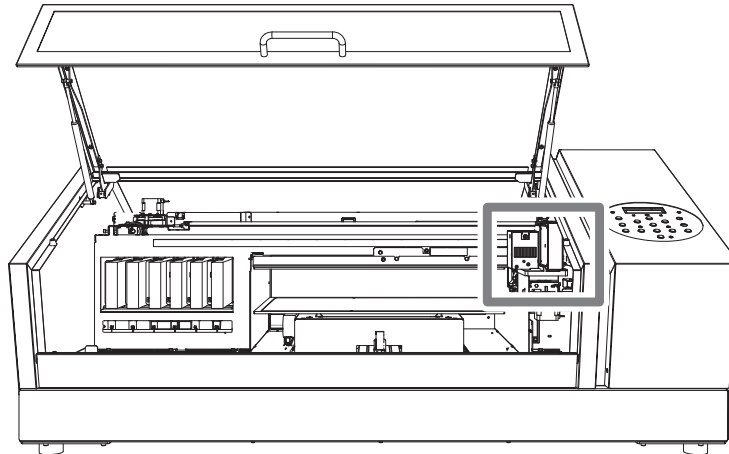
Des vignettes d'avertissement sont apposées pour qu'il soit facile de repérer les zones dangereuses. La signification des vignettes est donnée ci-dessous. Respecter les avertissements. Ne jamais retirer les vignettes et ne pas les laisser s'encrasser.






	Prudence : Rayonnement ultraviolet Lorsque le couvercle est ouvert, vérifiez que la lampe UV est éteinte.
	Prudence : Risque de pincement Veillez à ce que les doigts ne se pincent pas lors de la fermeture des couvercles.
	Prudence : Têtes d'impression mobiles Les têtes d'impression à l'intérieur du couvercle se déplacent à grande vitesse et constituent un danger. N'insérez jamais vos mains ou vos doigts dans l'espace.



	Prudence : Haute tension Le retrait du couvercle peut provoquer un choc électrique de haute tension.
---	--



	<p>L'encre, les liquides nettoyants et les liquides usés sont inflammables et toxiques. Si ces liquides entrent en contact avec les yeux ou la peau, ils peuvent être dangereux pour la santé. Lors des travaux d'entretien, par exemple lors de l'élimination des liquides évacués, porter des lunettes de protection et des gants de protection (voir la fiche de sécurité [FS]).</p>
	<p>Prudence : températures élevées Certaines zones chauffent. Faire preuve de prudence pour éviter des brûlures.</p>
	<p>Prudence : risque de blessure par écrasement Les mains ou les doigts peuvent être écrasés ou se coincer dans certaines zones. Faire preuve de prudence pendant ces opérations.</p>

Machine Highlights

Features of This Machine

This machine is provided with the following features.

- **This machine also supports printing on thick materials**

This machine is a printer that can print on a variety of materials from thin paper to thick materials. Using UV ink, this printer can print high-quality images on various types of materials.

- **Head gap sensor**

This sensor detects the height of the object to be printed on placed on the table. Then the table's height is adjusted according to the height of the media so that high-quality images can be printed safely.

- **Location specification using an LED pointer**

Using an LED pointer, you can easily and accurately specify the print-start location and the printing area. You can also verify the printing area before you carry out printing, which can help prevent failures when performing actual printing (preview feature).

About the User's Manuals for This Machine

The following documentation is included with the machine.

Paper Manuals

- **Setup Guide**

This manual contains details on how to install the machine and how to configure its initial settings.

- **Regular Maintenance Guide**

This manual contains details on the machine's daily maintenance as well as on the maintenance that must be performed periodically.

Electronic-format Manual

- **User's Manual**

This manual contains details such as how to use and maintain the machine as well as an FAQ (a set of frequently asked questions).

You can view and download the electronic-format manual from the following URL.

<https://webmanual.rolanddg.com/LEF2-200>

* You can also view and download all the paper manuals.

2. Installation

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Deciding On an Installation Environment

Deciding On an Installation Site

Install the machine in a quiet, stable location offering good operating conditions. An unsuitable location can cause accidents, fire, faulty operation, or breakdown.

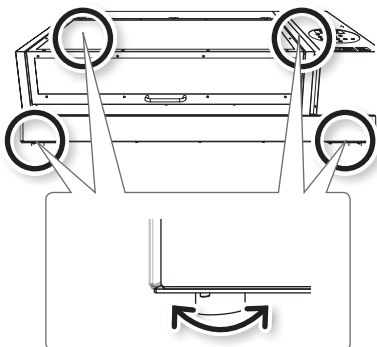
- ⚠ WARNING** **Install the machine in a location that is level, stable, and able to bear the weight of the machine.**
The total weight of the machine may reach 110 kg (242.5 lb.) or more. Installation in an unsuitable location may cause a major accident, including tip over, fall, or collapse.
- ⚠ WARNING** **Never install the machine outside or in any location where exposure to water or high humidity may occur.**
Current leakage may cause electrical shock or fire.
- ⚠ WARNING** **Never install the machine close to any flammable object or in a gas-filled location.**
Combustion or explosion may occur.
- ⚠ WARNING** **Install the machine in a clean, brightly lit location.**
Working in a location that is dark or cluttered may lead to an accident, such as becoming caught in the machine as the result of an inadvertent stumble.
- ⚠ WARNING** **Position the machine so that the power plug is within immediate reach at all times.**
This is to enable quick disconnection of the power plug in the event of an emergency. Install the machine next to an electrical outlet. Also, provide enough empty space to allow immediate access to the electrical outlet.
- ⚠ CAUTION** **Ensure adequate ventilation for the work area.**
Failing to perform ventilation may result in a health hazard or danger of combustion due to ink fumes.

Unsuitable installation sites

- Locations subject to large fluctuations in temperature or humidity
- Locations subject to shaking or vibration
- Locations where the floor is tilted, not level, or unstable
- Dusty locations
- Locations exposed to direct sunlight
- Locations near air-conditioning or heating equipment
- Locations exposed to water or moving air
- Locations exposed to considerable electrical or magnetic noise or other forms of electromagnetic energy

Point

When you install the machine, check that all four rubber feet of the machine contact the ground. If any of the rubber feet do not contact the ground, you can adjust their height by rotating them.



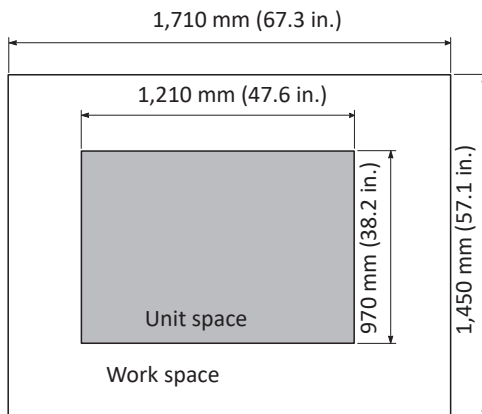
Temperature and Humidity

Maintain the specified temperature and humidity even when the machine is not in use. Failure to do so may result in malfunction.

- **During operation: Temperature: 20 to 32°C (68 to 90°F), humidity: 35 to 80%RH (no condensation)**
- **During non-operation: Temperature: 5 to 40°C (41 to 104°F), humidity: 20 to 80%RH (no condensation)**

Installation Space and Height

The space shown in the figure is required in order to use this machine.



Do not install the machine at a height of 0.6 m (23.6 in.) or more above the work floor.

This machine is desktop type. Install the machine in a location that allows easy access to areas such as the power switch and other controls during operation.


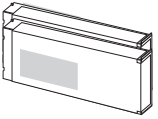
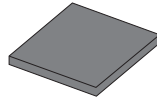
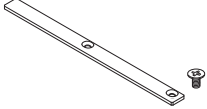


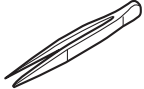



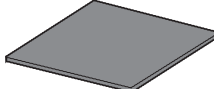
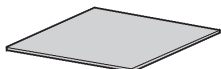
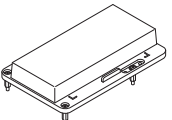


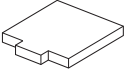
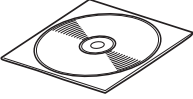
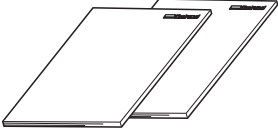
Air Ventilation

This machine emits a small amount of volatile compounds during printing and for some time after printing, which may cause irritation of your eyes, nose, and throat. To use this machine, make sure to install ventilating equipment to ensure adequate ventilation.

For installation of a ventilation machine, contact your authorized Roland DG Corporation dealer.

Checking the Included Items

The following items are included with the machine. Make sure they are all present and accounted for.

 <p>Power cord (1)</p>	 <p>SOL INK cleaning cartridges (2)</p>	 <p>Mist filters (2)</p>	 <p>Positioning jigs (4) Retaining screws (8)</p>
 <p>Cleaning sticks</p>	 <p>Cleaning liquid (2)</p>	 <p>Tweezers (1)</p>	 <p>Wipers (6)</p>
 <p>Hexagonal wrench (5 mm [0.2 in.]) (1)</p>	 <p>Drain bottle (1)</p>	 <p>Sponges (6)</p>	 <p>Pad trays (2)</p>
 <p>Head refresher (1)</p>	 <p>Cleaning liquid for head refreshing (1)</p>	 <p>Head cleaning sheet (1)</p>	 <p>Wiper cleaning sponges (3)</p>
 <p>Software RIP (1)</p>	 <p>Setup Guide (this document) (1) Regular Maintenance Guide (1)</p>		

Setting Up the Machine

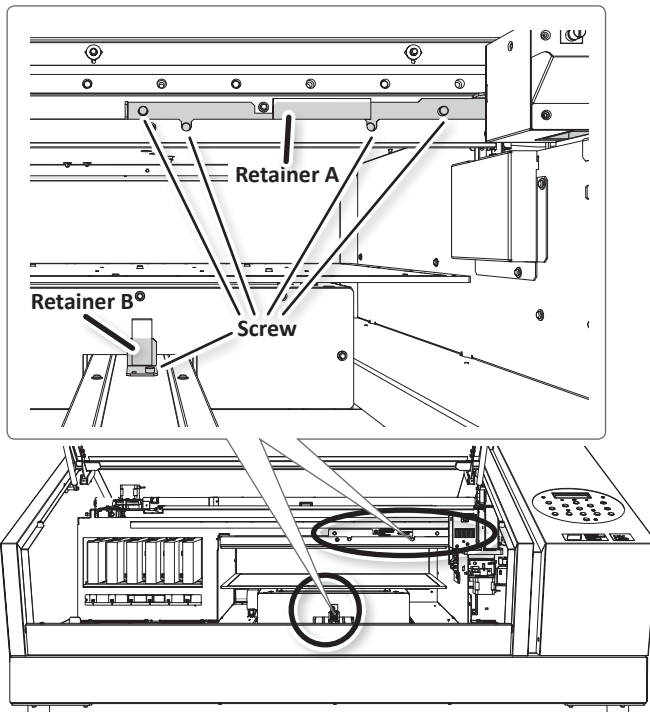
Step 1: Removing the Retainers

Retainers are attached to the machine to protect it from vibration during transportation. When installation is complete, remove these.

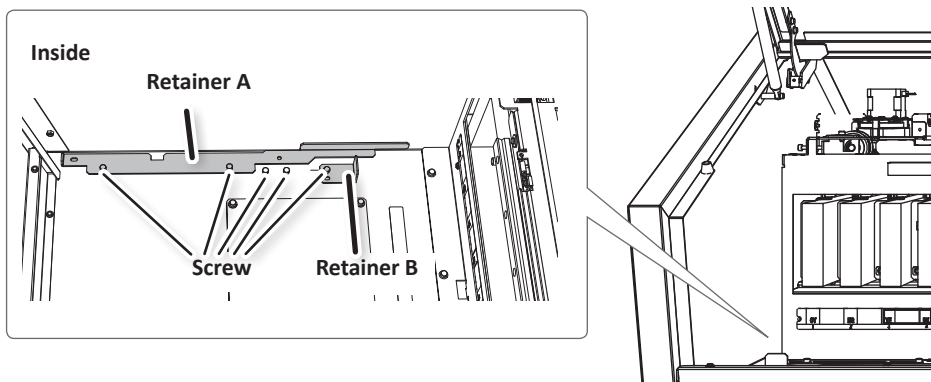
⚠ WARNING Carry out these operations before you connect the power cord. Inadvertent powerup may result in pinched hands or other injury.

IMPORTANT

- Make sure to remove all the retainers. Any that remain may cause faulty operation or breakdown when the power is switched on.
- Store the retainers carefully because they are needed again when transporting the machine.
- For transportation of this machine, contact your authorized Roland DG Corporation dealer.



You can store the retainers in the locations indicated in the illustration. Use the screws previously attached to the retainers to attach them to the machine.



Step 2: Attaching the Pad Tray

The pad tray prevents discharged fluid from entering the machine when discharged fluid spills from the drain bottle.

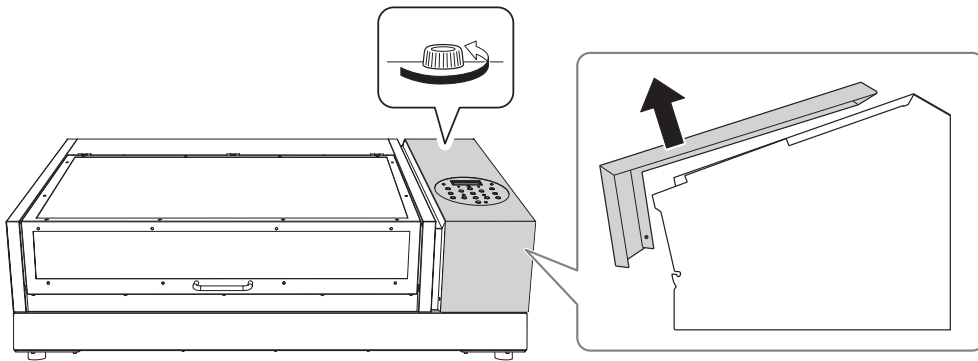
Point

When the pad tray gets dirty, replace it with a spare pad tray (included) as needed.

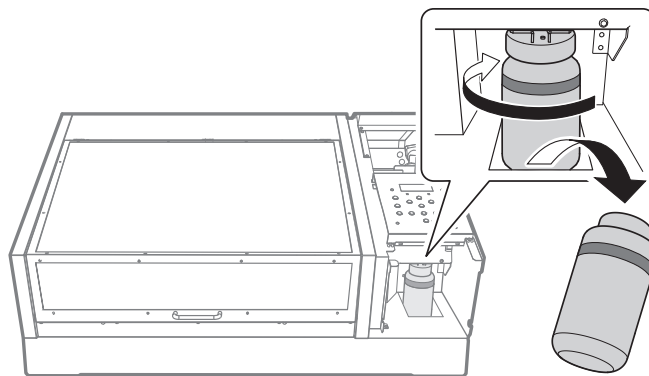
Procedure

1 Open the panel cover.

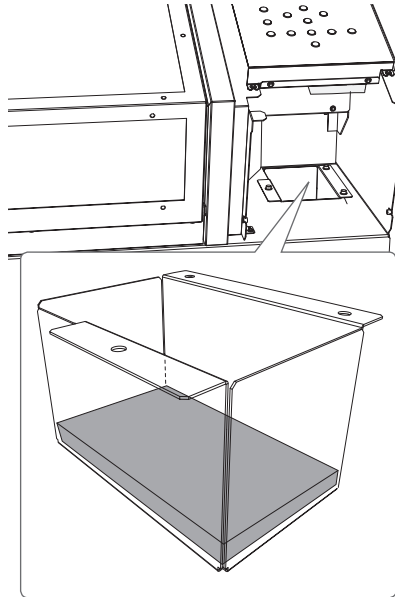
Remove the screw on the top of the panel cover, and then pull out the panel cover in the direction indicated by the arrow.



2 Detach the drain bottle.



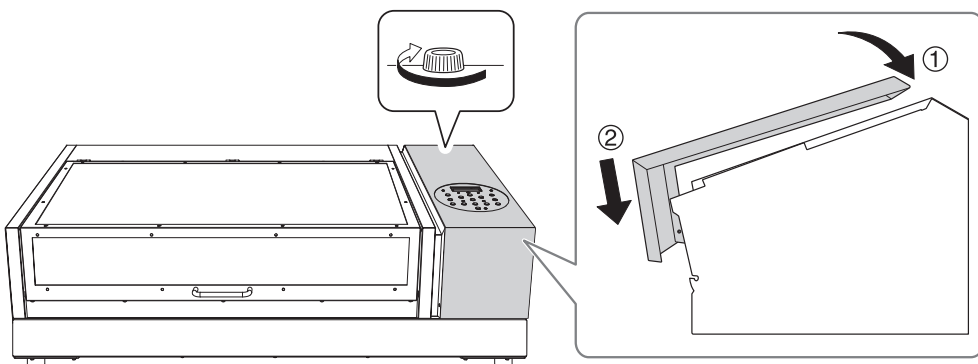
- 3 Place the pad tray on the place where the drain bottle was stored.



Point

Place the pad tray so that it is not creased or loose. If the pad tray is creased or loose, it will be difficult to install the drain bottle.

- 4 Place the drain bottle on the pad tray, and then install the drain bottle.
- 5 Close the panel cover.

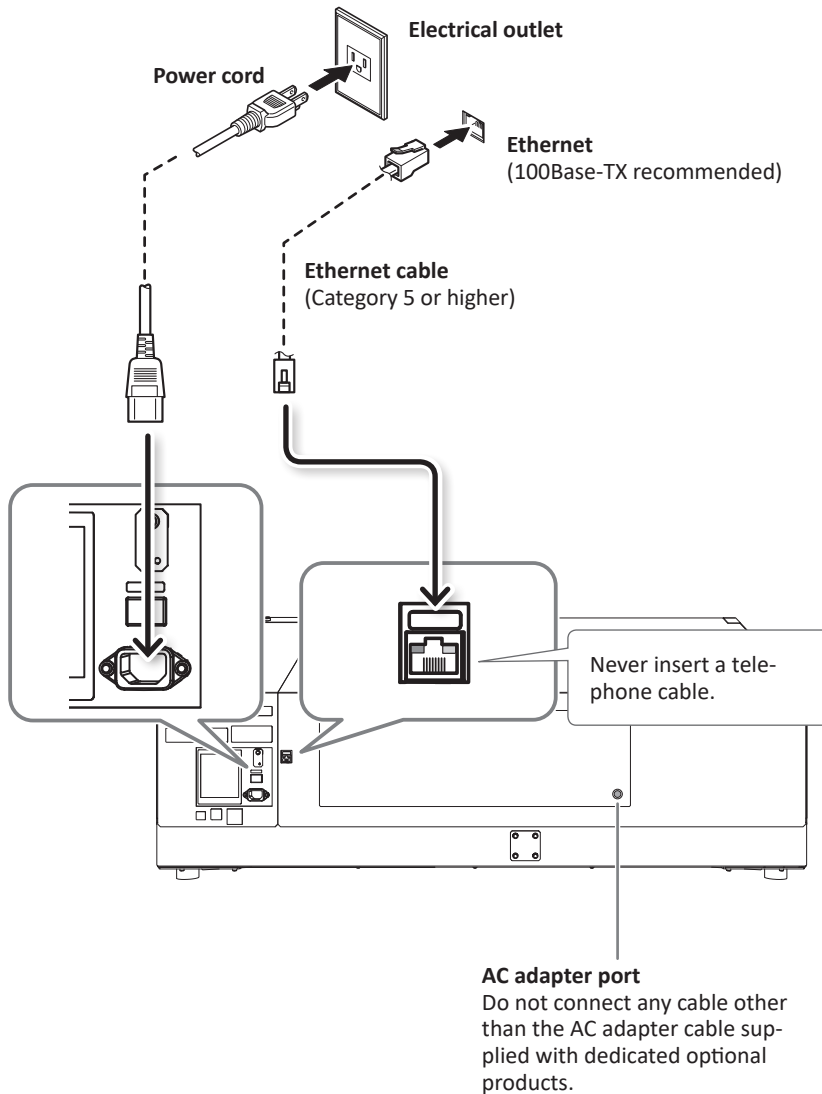


Step 3: Connecting the Cables

⚠ WARNING

Perform this task with all power switches left switched off.

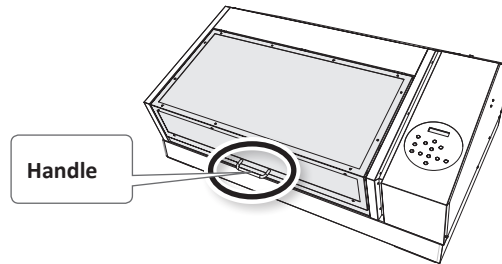
Failure to do so may result in sudden movement of the machine, which may cause injury.



Step 4: Initial Settings

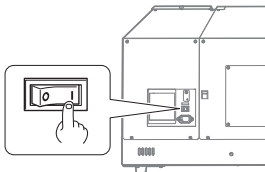
IMPORTANT

Be sure to hold the handle of the front cover and open and close it gently.

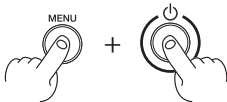


Procedure

- 1 Close the front cover.
- 2 Turn on the main power switch.



- 3 Hold down [MENU] and press the sub power switch.



- 4 Press [▲] or [▼] to select the language you want.



- 5 Press [ENTER] to confirm your entry.
- 6 Press [▲] or [▼] to select the unit of measurement you want for length.



- 7 Press [ENTER] to confirm your entry.

- 8 Press [▲] or [▼] to select the unit of measurement you want for temperature.



- 9 Press [ENTER] to confirm your entry.

Step 5: Ink Filling

Firstly, clean the print heads with cleaning liquid when installing ink cartridges for the first time after shipment from the factory. After cleaning, fill the machine with the ink of each color.

The on-screen messages indicate which ink cartridges to insert and remove and when to insert and remove them.

Follow the instructions given in "2. Clean the print heads using the SOL INK cleaning cartridges." (P.31) and "3. Insert the ink cartridge for each color." (P.33).

Items Used in this Procedure

- Two SOL INK cleaning cartridges
- The ink cartridges to be used

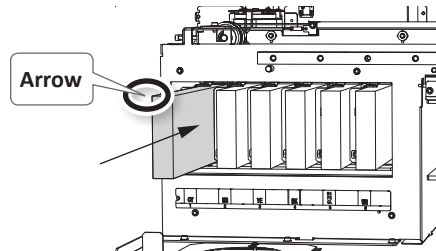
IMPORTANT

- Be sure to use new SOL INK cleaning cartridges and ink cartridges.
- Never, under any circumstances, use anything other than the specified type of ink or cleaning liquid.

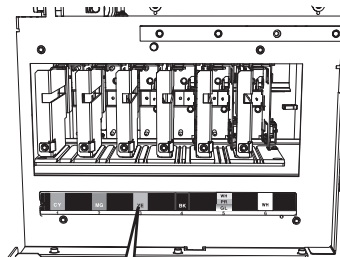
Installing the Ink Cartridges

IMPORTANT

- Insert each color ink cartridge into the slot labeled with the matching color. Inserting an incorrect cartridge may lead to breakdowns. Be careful not to insert the wrong cartridges. If you insert an incorrect cartridge by mistake, contact your authorized Roland DG Corporation dealer.
- Be sure to insert cartridges horizontally. Otherwise, cleaning and filling may not be performed properly.



- Insert the cartridge so that the side with the arrow faces up.
- Insert and remove cartridges slowly, one at a time.



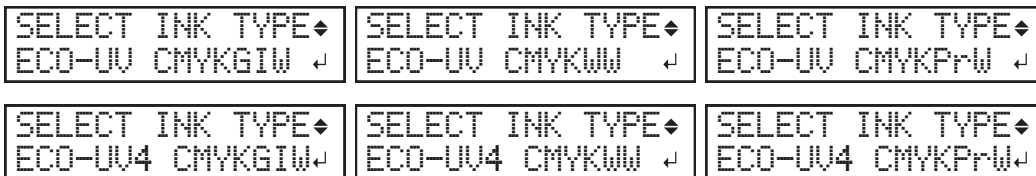
SET C1-LIQUID

1

Slot number

1. Select the ink type.

1 Press [▲] [▼] to select the ink type.



Ink type	Ink cartridge to be used
ECO-UV CMYKGIW	ECO-UV Ink cartridge Cyan, magenta, yellow, black, gloss, white
ECO-UV CMYKWW	ECO-UV Ink cartridge Cyan, magenta, yellow, black, white, white
ECO-UV CMYKPrW	ECO-UV Ink cartridge Cyan, magenta, yellow, black, primer, white
ECO-UV4 CMYKGIW	ECO-UV4 Ink cartridge Cyan, magenta, yellow, black, gloss, white
ECO-UV4 CMYKWW	ECO-UV4 Ink cartridge Cyan, magenta, yellow, black, white, white
ECO-UV4 CMYKPrW	ECO-UV4 Ink cartridge Cyan, magenta, yellow, black, primer, white

2 Press [ENTER] to confirm your entry.

3 Make sure the drain bottle is installed.



4 Press [ENTER] to confirm your entry.

2. Clean the print heads using the SOL INK cleaning cartridges.

- 1 When the following screen is displayed, remove the cartridges whose slot numbers are flashing.

```
REMOVE CL-LIQUID
      12
```

- 2 When the following screen is displayed, insert SOL INK cleaning cartridges into the slots whose numbers are flashing.

The SOL INK cleaning cartridges are not differentiated by color.

```
SET CL-LIQUID
      12
```

The screen shown below appears.

```
FILLING INK...
>
```

- 3 When the following screen is displayed, remove the SOL INK cleaning cartridges whose slot numbers are flashing.

```
REMOVE CL-LIQUID
      12
```

- 4 When the following screen is displayed, insert SOL INK cleaning cartridges into the slots whose numbers are flashing.

The SOL INK cleaning cartridges are not differentiated by color.

```
SET CL-LIQUID
      34
```

The screen shown below appears.

```
FILLING INK...
>
```

- 5 When the following screen is displayed, remove the SOL INK cleaning cartridges whose slot numbers are flashing.

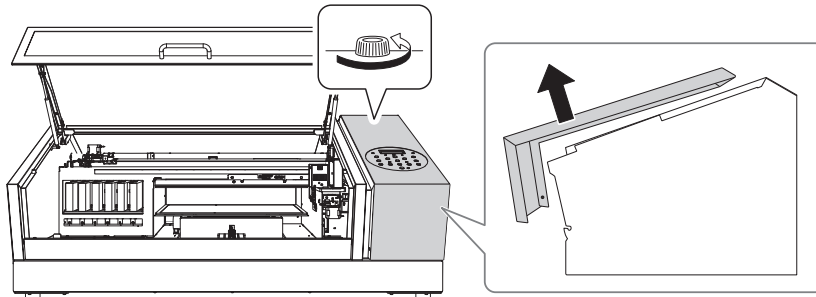
```
REMOVE CL-LIQUID
      34
```

- 6 Repeat steps 2 to 5 until the screen shown below appears.

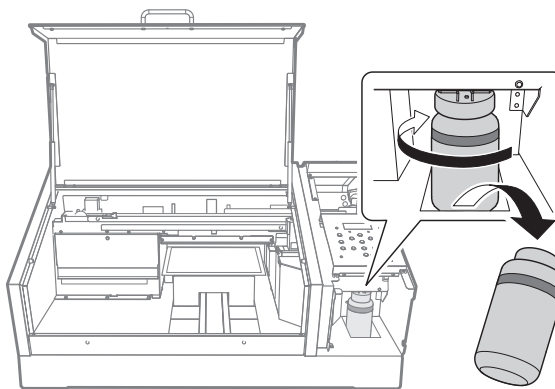
```
EMPTY
DRAIN BOTTLE ↵
```

7 Open the panel cover.

Remove the screw on the top of the panel cover, and then pull out the panel cover in the direction indicated by the arrow.



8 Remove the drain bottle and discard the discharged fluid.

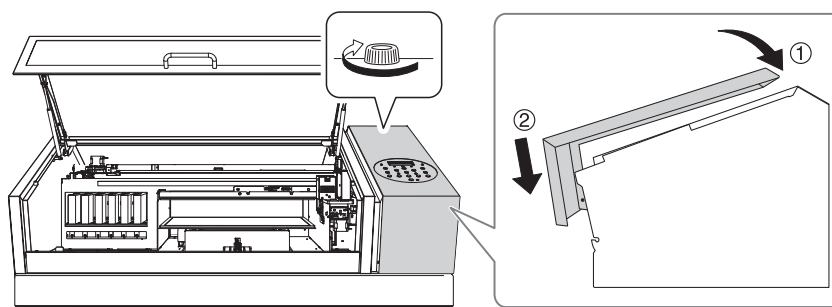


IMPORTANT

When you remove the drain bottle, a few drops of discharged fluid may come out of the machine. Exercise caution to prevent this fluid from soiling your hands.

9 Quickly attach the emptied drain bottle to the machine once more.

10 Close the panel cover.



11 Make sure the drain bottle is installed, and then press [ENTER].

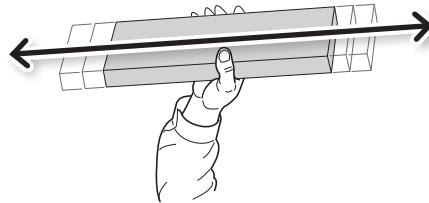
Cleaning is finished.

3. Insert the ink cartridge for each color.

IMPORTANT

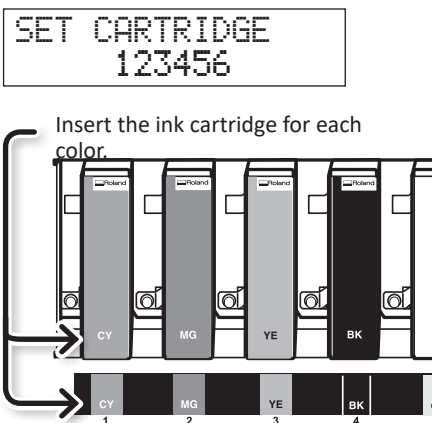
Be sure to hold the handle of the front cover and open and close it gently.

- 1 Before inserting ink cartridges, shake each of them 50 times (about 15 seconds).

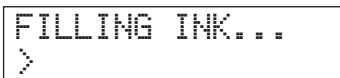


The precipitation of the ingredients in the ink disables printing in normal color. So that the ink mixes well, shake the ink cartridge horizontally with a stroke length of around 5 cm (2 in.) from each end of the ink cartridge.

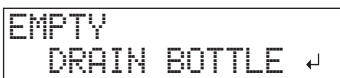
- 2 When the following screen is displayed, insert an ink cartridge for each color.



When ink cartridges are inserted in all the slots, the following screen appears.



- 3 When the following screen is displayed, open the panel cover.



- 4 Remove the drain bottle and discard the discharged fluid.

IMPORTANT

When you remove the drain bottle, a few drops of discharged fluid may come out of the machine. Exercise caution to prevent this fluid from soiling your hands.

5 Quickly attach the emptied drain bottle to the machine once more.

6 Close the panel cover.

7 Make sure the drain bottle is installed, and then press [ENTER].

When the following screen is displayed, filling with ink is finished.



SETUP MEDIA

8 Close the front cover.

Connecting to the Computer

Introduction

Make sure the machine is connected to the network by an Ethernet cable.

The network settings on the machine must be made manually, using the operation panel. For information about how to make the settings, refer to "Step 2: Make the Network Settings on the Printer" (P.39) later in this step.

Also, to perform printing from this machine, the software RIP included with the machine must be installed on the computer you are using. For information about installation and setup, refer to the documentation for the software RIP.

This machine has a built-in print server as a network interface. When you use the print server, you can send print data to the machine from anywhere on the network. TCP/IP is used as the protocol.

IMPORTANT

The examples used in the procedures for making the settings described in this section assume you are using one computer and one machine. The procedures and setting values described here may not be suitable for all operating environments.

If the computer you are using is connected to a number of networked devices or to the Internet, incorrect settings may adversely affect the entire network. For detailed information about the settings, consult your network administrator.

Step 1: Make the Network Settings for the Computer

Procedure

1 Log on to Windows as the "Administrator" or a member of the "Administrators" group.

2 Display the [Local Area Connection Status] dialog box.

Windows 10 users

- ① From the [Start] menu, click [Settings], and then click [Network & Internet].
- ② Click [Network and Sharing Center].
- ③ Click [Ethernet] or [Wi-Fi].

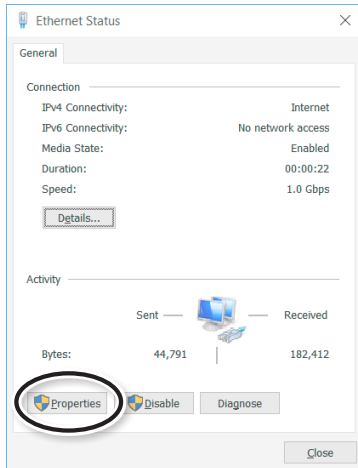
Windows 8.1 users

- ① From the [Start] menu, click [PC settings], and then click [Control Panel].
- ② Click [Network and Internet], and then click [Network and Sharing Center].
- ③ Click [Ethernet] or [Wi-Fi].

Windows 7 users

- ① From the [Start] menu, click [Control Panel].
- ② Click [Network and Internet], and then click [Network and Sharing Center].
- ③ Click [Local Area Connection] or [Wireless Network Connection].

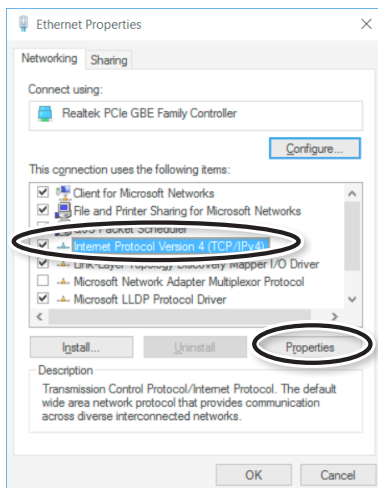
3 Click [Properties].



The [Ethernet Properties] dialog box appears. (On Windows 7, the [Local Area Connection Properties] dialog box appears.)

If the [User Account Control] dialog box appears, click [Continue].

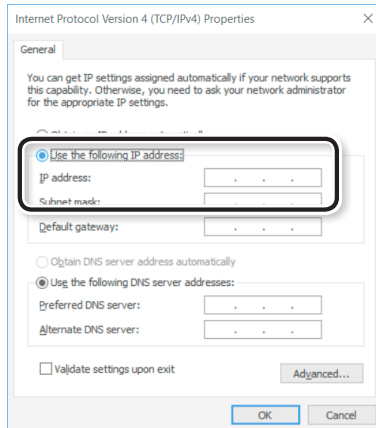
4 Select [Internet Protocol Version 4 (TCP/IPv4)], and then click [Properties].



MEMO

If the [Internet Protocol] check box is clear, select it.

5 Select [Use the following IP address].



6 Enter the information as shown below, then click [OK].

Item	Address to enter
IP address	192.168.0.XXX
Subnet mask	255.255.255.0

Here, "XXX" can be any number from 001 to 254. However, be sure to specify a number that is different from the numbers used for other computers and devices. Here, as an example, enter "192.168.0.101" for the IP address and "255.255.255.0" for the subnet mask.

7 Click [Close] in [Ethernet Properties] ([Local Area Connection Properties] on Windows 7), and then click [Close] in [Ethernet Status] ([Local Area Connection Status] on Windows 7).

Step 2: Make the Network Settings on the Printer

IMPORTANT

The addresses used in this section are merely example settings. For detailed information about the settings, consult your network administrator.

1. Set the IP address.

1 Press [MENU].

2 Press [▼] several times to display the screen shown below.

```
MENU          ◀▶
SYSTEM INFO.  ▶
```

3 Press [▶], then [▲] to display the screen shown below.

```
SYSTEM INFO.  ◀▶
NETWORK       ▶
```

4 Press [▶] three times to display the screen shown below.

```
IP ADDRESS    ◀▶▶
192.000.000.000↓
```

5 Press [▲] or [▼] to select the address number.

6 Press [▶].

7 Repeat steps 5 and 6 to set the [IP ADDRESS] (192.168.000.XXX).

Here, "XXX" can be any number from 001 to 254. However, be sure to specify a number that is different from the numbers used for other computers and devices.

For the part corresponding to "192.168.000," apply the same value as the setting of your computer.

Here, "192,168,000,003" is entered by way of example.

```
IP ADDRESS    ◀▶▶
192.168.000.003↓
```

8 When you have finished making the setting, press [ENTER].

9 Press [←].

The screen shown below appears again.

```
NETWORK       ◀▶
IP ADDRESS    ▶
```

2. Set the subnet mask.

1 Press [▼].

The screen shown below appears.

```
NETWORK      ◀◆
SUBNET MASK   ▶
```

2 Press [▶] twice to display the screen shown below.

```
SUBNET MASK  ◀◆▶
000.000.000.000↓
```

3 Press [▲] or [▼] to select the address number.

4 Press [▶].

5 Repeat steps **3** and **4** to set the subnet mask (255.255.255.0).

Note: For the subnet mask, make the setting the same value as the one used by the computer. Here, "255.255.255.000" is entered by way of example.

```
SUBNET MASK  ◀◆▶
255.255.255.000↓
```

6 When you have finished making the setting, press [ENTER].

7 Press [←].

The screen shown below appears again.

```
NETWORK      ◀◆
SUBNET MASK   ▶
```

If you connect the computer and the machine on a one-to-one basis, this completes the settings to make on the printer. Proceed to "Step 3: Make the Port Settings for the Software RIP" (P.42). If you need to set the gateway address, proceed to the following procedure, "3. Set the gateway address." (P.41).

3. Set the gateway address.

1 Press [▼].

The screen shown below appears.

```
NETWORK      ◀◆
GATEWAY ADDR. ▶
```

2 Press [▶] twice to display the screen shown below.

```
GATEWAY ADDR. ◀◆▶
000.000.000.000↓
```

3 Press [▲] or [▼] to select the address number.

4 Press [▶].

5 Repeat steps **3** and **4** to set the gateway address (255.255.255.255).

For the value to enter for your gateway address, consult your network administrator. Here, "255.255.255.255" is entered by way of example.

```
GATEWAY ADDR. ◀◆▶
255.255.255.255↓
```

6 When you have finished making the setting, press [ENTER].

7 Press [←].

The screen shown below appears again.

```
NETWORK      ◀◆
GATEWAY ADDR. ▶
```

Step 3: Make the Port Settings for the Software RIP

- Install the software RIP and set it up. For the print destination, use the IP address set on the printer. For information about how to make the settings, refer to the documentation for the software RIP.
- You can check whether the connection to the network has been made by using the printing-test feature of the software RIP. For information about how to carry out a printing test, refer to the documentation for the software RIP.

A series of horizontal dotted lines for writing, spanning the width of the page.

MEMO

A series of horizontal dotted lines for writing.