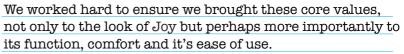




Orangebox products are smart, never overcooked and focused on bringing innovation and value to real market needs.

functioncomfortintelligence







Joy redefined great value task seating and the introduction of the mesh and high back chairs expands this benchmark and iconic product.

formcontoursproportions



You will find **Joy** at work if you excel at what you do.

You know the phrase 'bad craftsman always blame their tools'. At Orangebox we have a simple goal, to provide our customers with the best tools possible.

Continuous ergonomic research and refinement has defined the form, contours and proportions of the Joy mid back, high back and mesh back chairs.

So that irrespective of your own body shape or size or the level of function you select, one thing you can take for granted is the supreme comfort of Joy.



performancevaluedesign











Always striving to be better

With factors such as serviceability and ease of disassembly built in from day one, Joy has always been designed to be environmentally smart. But we're always looking to improve and we've now been able to increase the recycled content of the major plastic parts, significantly raising the overall recycled content of a standard chair.







The success of Joy has moved it from being an innovative product that has set new standards for performance, value and design to becoming the benchmark against which task chairs of this market sector are judged.

meshbackmidbackhighback







We have manufactured over one million task chairs so one thing we know above all else is the absolute need to produce an intuitive chair that's quick to adjust and easy to use.

The market success achieved by Joy proves this product delivers where many imitators fail.

Everyone has the right to expect great design, smart engineering, sound ergonomics and robust performance.



And if you develop a chair that's succinct and clear in it's design you allow the specifier to determine the personality that works for their design scheme.





successbreedssuccess

To meet market demands for an expanded family of product we introduced a Joy high back, to offer a little more status and a mesh back which creates a slimmer, visually lighter solution.



The mesh back is manufactured from 100% recyclable polyester and provides a refined level of breathability which ensures less heat build up. It's designed with a dual density back to increase support through the lumbar region which, while unique to the mesh product; still balances perfectly with both of the Joy upholstered chairs.







Joy extends to visitor options which share the same design and manufacturing values as the task chairs, with versatile products which meet the most demanding of office environments.











The Joy visitor chairs are available with either an upholstered back, which shares the same design and detailing as the upholstered task chair or with a mesh back, which again suites with the mesh task chair. All are available on cantilever frames or four leg frames with either castors or glides.





standard models and optional features



Code. JOY - 01 Swivel Task Chair

930mm H / 630mm D / 660mm W



Code. JOY - 02 Swivel Task Arm Chair

930mm H / 630mm D / 660mm W



Code. JOY - 03 Counter Chair

1050mm H / 630mm D / 660mm W



Code. JOY - 04 Counter Arm Chair

1050mm H / 630mm D / 660mm W



Code. JOY - 05 Visitor Chair

860mm H / 560mm D / 560mm W



Code. JOY - 06 Visitor Arm Chair

860mm H / 560mm D / 560mm W

standard models and optional features



Code. JOY - 13 Mesh Back Cantilever Chair

950mm H / 560mm D / 520mm W



Code. JOY - 14 Mesh Back Cantilever Arm Chair

950mm H / 560mm D / 660mm W



Code. JOY - 15 Mesh Back 4 Leg Chair on Glides

950mm H / 560mm D / 520mm W



Code. JOY - 16 Mesh Back 4 Leg Arm Chair on Glides

950mm H / 560mm D / 660mm W



Code. JOY - 17 Mesh Back 4 Leg Chair on Castors

950mm H / 560mm D / 520mm W

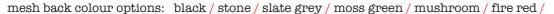














Code. JOY - 07 4 Leg Chair

855mm H / 575mm D / 545mm W



Code. JOY - 09 High Back Swivel Chair

1025mm H / 630mm D / 660mm W



Code. JOY - 10 High Back Swivel Arm Chair

1025mm H / 630mm D / 660mm W



Code. JOY - 11 Mesh Back Swivel Chair

1025mm H / 630mm D / 660mm W Code. JOY - 12 Mesh Back Swivel Arm Chair

1025mm H / 630mm D / 660mm W

Standard Specification and options - task chairs

standard

standard

- synchronous mechanism
- dual seat zone
- black nylon base
- 50mm hard castors (glides are standard on Joy-03 & 04)
- adjustable arms (Joy-02 & Joy 04)

• synchronous mechanism

• black nylon base & black gas lift

· fixed seat as standard

• adjustable arms (Joy-10)

• 50mm hard castors

options

- \bullet sliding seat
- sliding armpads (Joy-02 & 04)
- $\bullet \, aluminium/RAL \,\, 9006/stone \,\, base \,\,$
- glides
- •two tone or luxury upholstery
- •upholstered back shell

options

- sliding seat
- width adjustable arms
- •black PU armpads
- sliding armpads (Joy-10)
- •aluminium/RAL 9006 base
- •65mm castors (nylon base only)
- •glides
- •two tone or luxury upholstery
- •upholstered back shell
- coat hanger black, RAL or chrome

Joy mesh back task chairs

Joy mid back

Joy high back

task chairs

task chairs

gtondon

- synchronous mechanism
- · fixed seat as standard
- black nylon base & gas lift
- 50mm hard castors
- 2D adjustable arms (Joy-12)
- black mesh back as standard

ontions

- sliding seat
- width adjustable arms
- •black PU armpads
- •aluminium/RAL 9006 base
- glides
- additional lumbar support
- two tone or luxury upholstery
- •upholstered back shell
- $\bullet \, optional \, \, mesh \, colours \, \,$

(see colour options to left)

Joy 05 & 06 - mid back cantilever

- black frame is fitted as standard on all visitor chairs with RAL 9006 and stone available as no cost options.
- two tone upholstery or luxury upholstery are available as an upcharge.

Specification and options - visitor chairs

• black PU armpads are available as an upcharge.

Joy 07 - mid back 4 leg

- black frame is fitted as standard on all visitor chairs with RAL 9006 and stone available as no cost options.
- two tone upholstery and luxury upholstery are available as an upcharge.
- black PU armpads are available as an upcharge.

Joy 13 - mesh back visitor chairs

- black frame is fitted as standard on all visitor chairs with RAL 9006 and stone available as no cost options.
- black mesh back as standard with other colours available as a no cost option. (see colour options to left)
- · luxury upholstery is available as an upcharge.
- · black PU armpads available as an upcharge.
- Ergonomic Accessories: An integral inflatable lumbar, and a lumbar vest are available for Joy mid back and Joy high back and a lumbar support pad is available for Joy mesh back.





orangebox

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