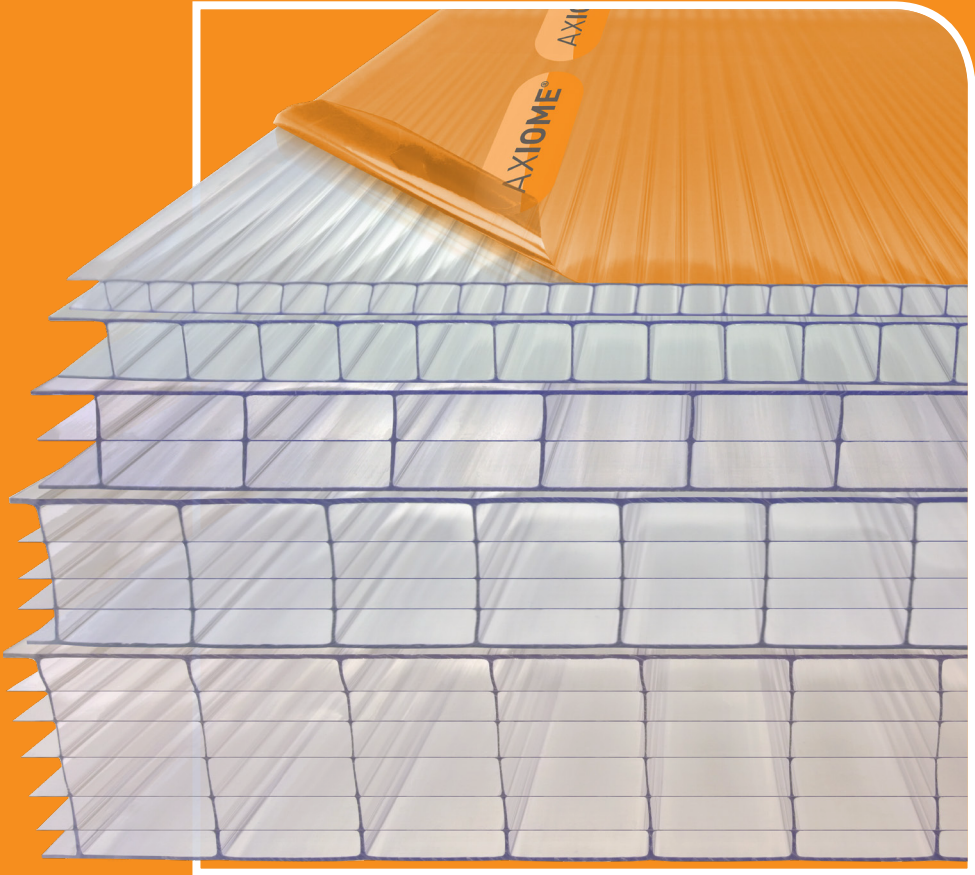




Multiwall Polycarbonate Products Installation Guide



AXIOME® : Installation Guide

***Internal structure illustrative only, and may vary from batch to batch**

4mm Twinwall



6mm Twinwall



10mm Twinwall



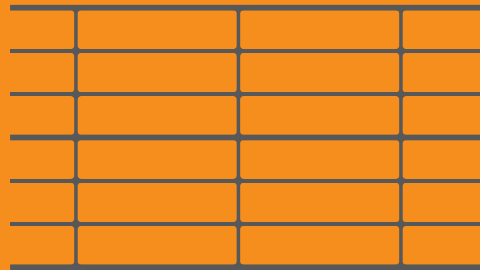
16mm Triplewall



25mm Multiwall



35mm Multiwall



ALUKAP®-XR

Anti-dust tape

***Recommended item**



ALUKAP®-XR

16mm Endstop bar

Tools required



Protective gloves and glasses



Tape measure, power saw and a fine bladed jigsaw

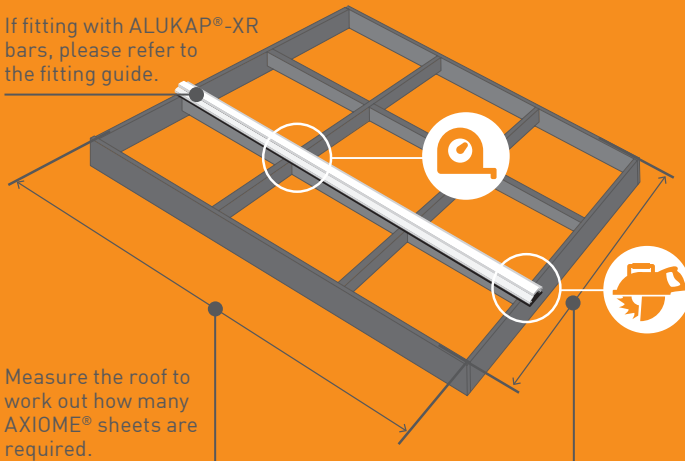


AXIOME® compatible sealant and sealant gun

Installation

1 Take all **MEASUREMENTS** of the roof

If fitting with ALUKAP®-XR bars, please refer to the fitting guide.

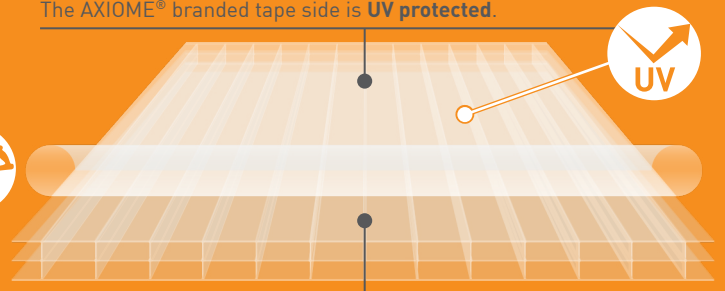


Measure the roof to work out how many AXIOME® sheets are required.

2 Prepare the **AXIOME® SHEETS** before installation

IMPORTANT – Store the AXIOME® sheets in a **clean, dry area** to prevent moisture getting into the flutes.

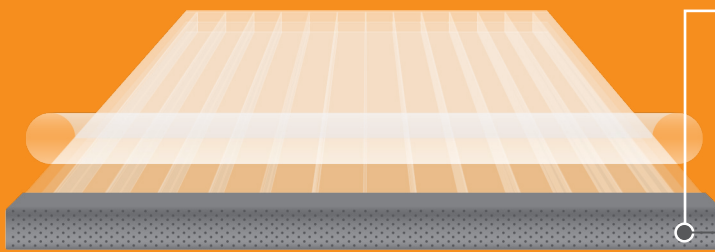
There is **protective film on both sides** of the AXIOME® sheet. The AXIOME® branded tape side is **UV protected**.



Ensure that you are working in a **clean dry area**, pull the **protective film back approximately 100mm from the open edge on both sides**, taking care not to scratch the surface.

3 Apply the **ANTI-DUST TAPE** to the AXIOME® sheets

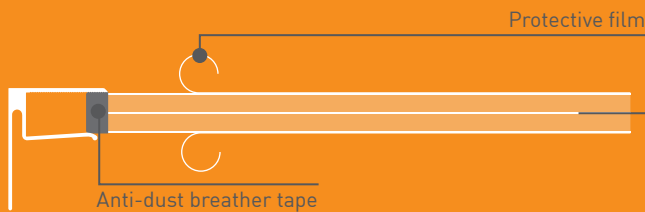
IMPORTANT – All adhesives suffer reduced initial bonding strength in cold conditions – **avoid applying tape below 5°C.**



Stick the **AXIOME® Anti-dust Breather Tape** onto the top surface in a straight line from one side to the other, allowing enough to wrap around and bond to the underside. **If it is necessary to join the tape mid-panel, ensure that there is a minimum 25mm overlap.**

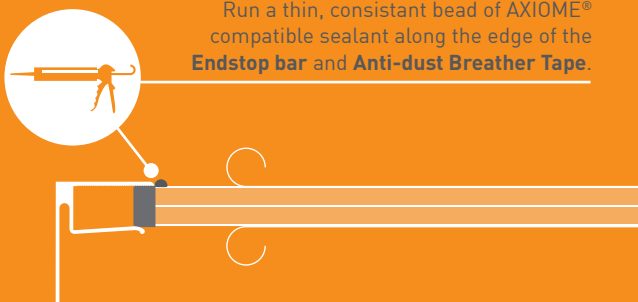
4 Part apply the **ALUKAP®-XR Endstop bar** to the AXIOME® sheets

We recommend using the ALUKAP®-XR Endstop bar as a sheet closure at the bottom sealed end. Cut the ALUKAP®-XR Endstop bar to the width of each AXIOME® sheet, and **push-fit on partway ONLY** so that the **open edge of the Endstop bar just covers the anti-dust breather tape.**



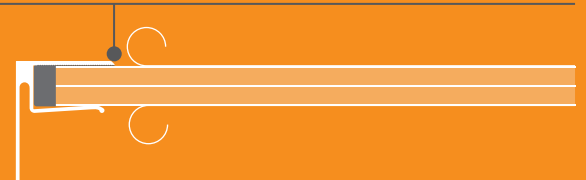
5 Apply the **AXIOME® compatible sealant**

Run a thin, consistent bead of AXIOME® compatible sealant along the edge of the **Endstop bar** and **Anti-dust Breather Tape.**



6 PUSH the ALUKAP®-XR Endstop Bar in place

Push the **ALUKAP®-XR Endstop bar fully into place**, so that the leading edge slides over the bead of sealant, creating a seal that eliminates capillary action.



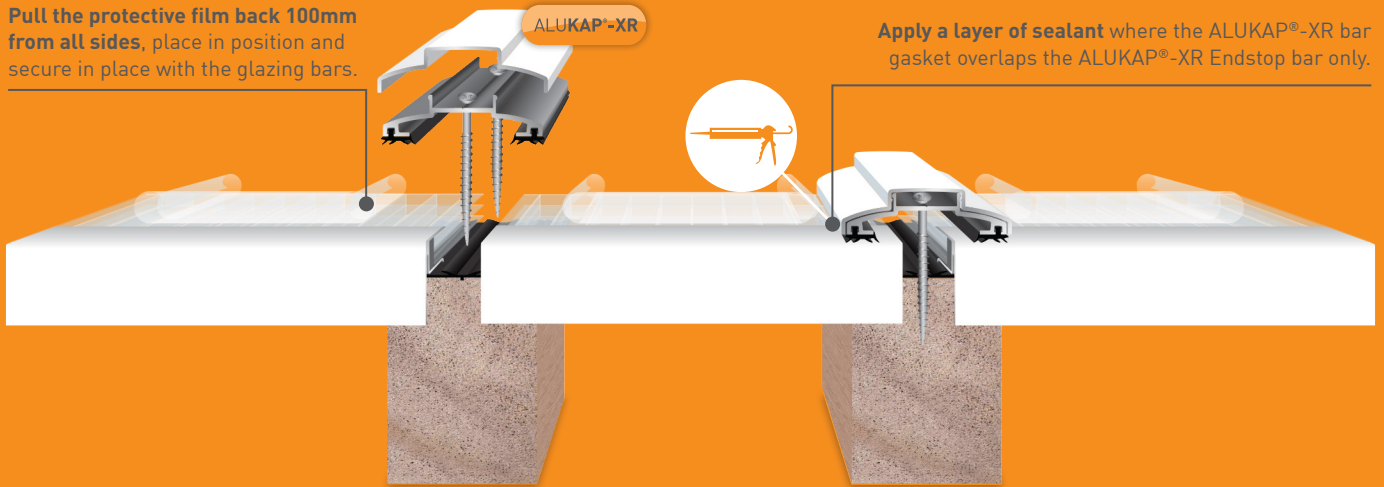
The AXIOME® sheet is now ready for installation.

6

Place in position and secure in place with glazing bars

IMPORTANT – Where the glazing bars ride over the **ALUKAP®-XR Endstop bar**, special attention must be given to applying sealant at this point, thereby ensuring no water ingress.

Pull the protective film back 100mm from all sides, place in position and secure in place with the glazing bars.



Apply a layer of sealant where the ALUKAP®-XR bar gasket overlaps the ALUKAP®-XR Endstop bar only.

7

REMOVE THE PROTECTIVE FILM from the AXIOME® sheets

IMPORTANT – Once the **AXIOME® sheet** has been installed, remove the protective film on both sides immediately, making sure that it's clean before removal, so that dirt or dust particles are not transferred to the surface of the AXIOME® sheet.



ANY CLEANING REQUIRES the use of plenty of clean, soapy water and a soft, abrasive-free cloth.

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Disclaimer

Once AXIOME® multiwall polycarbonate sheet has left our warehouse, we cannot control transportation, storage, installation or handling, nor can we influence installation conditions, Clear Amber Group cannot be held responsible in any

way for condensation issues or other installation problems that may arise, or any associated remedial work. All advice is offered in good faith based on our experience. Installers should apply best practices before and during installation.

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