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## **Data Sheet**

## **Crack Inducers**

**Top Crack Inducer** is a made up from a two part rigid PVC. The top section measures 25x10mm and is easily removed to form a groove in the concrete for subsequent sealing. It is inserted into wet concrete and will, with or without the aid of a bottom crack inducer, create a plane of weakness in a controlled position in the slab.

Top Crack Inducer is inserted into the freshly laid wet concrete. An aluminium t-section should be used to form the groove in which to insert the crack inducer. Concrete around the joint should be recompacted.

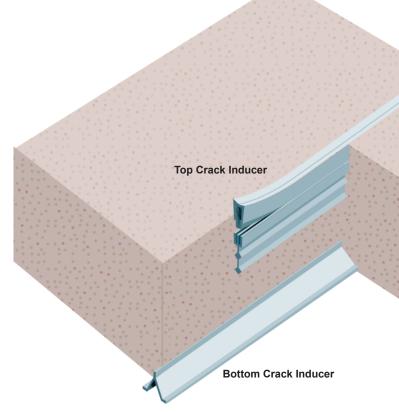
The unbraced legs of the top section allow for easy removal from the hardened concrete leaving the bottom section in-situ.

The neat clean and straight groove left by Bi-Former needs little cleaning prior to the final sealing operation.

**Bottom Crack Inducer** is a rigid PVC Base Crack inducer. It creates a plane of weakness in a slab so that in conjunction with a Top Crack Inducer or saw cut, a crack is induced in a controlled position in the slab.

Bottom Crack Inducer is fixed to the sub-base, prior to laying of concrete by nailing through the lugs. Alternatively, special fixing clips can be supplied.

The position of the Bottom Crack Inducer should be clearly marked so that the top joint-formers can be accurately located directly above. This ensures that the crack will be formed vertically between the two.



Product Code	Depth (mm)	Length (mtr)	Pack Size (mtr)
CITP50	50	5	50
CITP75	75	5	50

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Product Code	Depth (mm)	Length (mtr)	Pack Size (mtr)
CIBY402.5	40	2.5	50
CIBY40	40	5	50
CIBY75	75	5	50

