

Quality		Speed		Build Plate Adhesion	
Layer Height	0.2 mm	Print Speed	60 mm/s	Build Plate Adhesion Type	Skirt
Initial Layer Height	0.15 mm	Infill Speed	60 mm/s	Skirt Line Count	2
Shell		Wall Speed	30.0 mm/s	Special Modes	
Wall Thickness	0.8 mm	Outer Wall Speed	30.0 mm/s	Print Sequence	All at Once
Wall Line Count	3	Inner Wall Speed	60.0 mm/s	Experimental	
Infill		Top/Bottom Speed	30.0 mm/s	Tree Support	<input type="checkbox"/>
Infill Density	20 %	Support Speed	60 mm/s	Make Overhang Printable	<input type="checkbox"/>
Infill Pattern	Tri-Hexagon	Travel Speed	120 mm/s	Spaghetti Infill	<input type="checkbox"/>
Infill Overlap Percentage	10 %	Enable Jerk Control	<input type="checkbox"/>	Enable Conical Support	<input type="checkbox"/>
Material		Travel		Fuzzy Skin	<input type="checkbox"/>
Printing Temperature	220 °C	Avoid Printed Parts When Traveling	<input checked="" type="checkbox"/>	Use adaptive layers	<input type="checkbox"/>
Build Plate Temperature	40 °C	Z Hop When Retracted	<input type="checkbox"/>		
Diameter	1.75 mm	Cooling			
Flow	105 %	Enable Print Cooling	<input checked="" type="checkbox"/>		
Enable Retraction	<input checked="" type="checkbox"/>	Fan Speed	100.0 %		
Retract at Layer Change	<input type="checkbox"/>	Support			
Retraction Distance	6.5 mm	Generate Support	<input checked="" type="checkbox"/>		
Retraction Speed	25 mm/s	Support Placement	<input checked="" type="checkbox"/>	Touching Build...	
		Support Overhang Angle	<input checked="" type="checkbox"/>	50 °	
		Support Pattern	<input checked="" type="checkbox"/>	Zig Zag	
		Support Density	<input checked="" type="checkbox"/>	15 %	