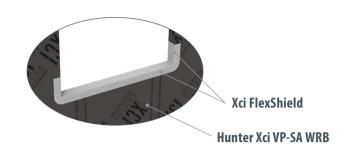




## Self-Adhering Flexible Flashing Membrane for Window Sills





### **Description**

Xci FlexShield is a self-adhering flexible flashing membrane composed of a microcreped PP film facer with a butyl hybrid adhesive on a PET liner.

#### **Features and Benefits**

- Strong, flexible membrane seals tightly to most building materials and prevents water intrusion
- Butyl hybrid adhesive technology allows for excellent adhesion and flexibility in temperatures ranging from 10°F (-12°C) to 150°F (65°C)
- Does not contain asphaltic or bitumen materials that can cause staining and deformation
- · Split release liner for easy installation
- Puncture resistant
- UV resistant up to 6 months
- No priming required
- · Made in the USA

### **Installation Steps**

- Ensure that the window sill has at least a slight slope toward the exterior.
- Prepare the FlexShield flashing by measuring and cutting a length that is 12" longer than the window opening. FlexShield will run along the window sill and 6" up each jamb.
- Remove the inner portion of the release liner from the back of the cut FlexShield piece and center the FlexShield in the opening.
- Center and place FlexShield in window sill.
- Starting in the center of the sill, begin to apply pressure to the FlexShield, moving outward toward each corner and then up each jamb. Use a J-roller across the surface.
- Remove outer portion of release liner and fold FlexShield outward to wrap onto the exterior wall surface providing pressure while doing so.
- Once secured, use a J-roller across the entire surface of the membrane to ensure proper overall adhesion.

# **Physical Properties**

Property	Test Method	Typical Value	Industry Requirement
Thickness w/o liner	ASTM D1777	65 mils	_
Sealant Compatibility	AAMA711-08 level 3	Pass	
WVTR	ASTM E96 (Desiccant)	< 0.1 perms	< 0.1 perms
Sd Value (Equivalent air layer thickness)	_	> 35 m	_
Water Immersion	ASTM G154 Cycle 1	No degradation or loss of peel adhesion	-

### **Technical Data**

Property	Test Method	Typical Value [90° peel]	Industry Requirement
Peel Adhesion: OSB Plywood Fiberglass gypsum	ASTM D3330 Method F	2.0 lb/in 2.5 lb/in 3.0 lb/in	> 1.5 lb/in
Nail Sealability	AAMA 711	Pass	
Low Temperature Flex- ibility (-20°F)	ASTM D1970	Excellent	
UV Resistance	ASTM G 154 Cycle 1	No degradation No loss of peel adhesion	
Outdoor Exposure	Cover within 120 days	-	
Application Temperature	-	10°F to 150°F (-12°C to 66 °C)	
Service Temperature	-	-30°F to 200°F (-34°C to 93°C)	
Shelf Life	-	2 years	
Dimensional Stability	Resistance to movement	Excellent	

### **Packaging**

9"x75' roll; 2 rolls per box

