VERSAWORKS SETTINGS

ROLAND BN-20D DTF PRINTER

PRINTABLE CHEAT SHEET

STEP 1

- [ ] Import Image (PNG or PDF) by going to File > Add Job to Queue and navigate to file
- [ ] Right click image name in queue > Select "Settings"

LAYOUT TAB

- [ ] Check box to Get Media Width
- [ ] Check box to Mirror

QUALITY TAB

- [ ] Media Type: Select "Generic Film Dark" for Dark Garments; Select "Generic Flm Light for Light Shirts
- [ ] Resolution: 1440 x 720 DPI
- [ ] Color Management: True Rich Color 3

CUT CONTROLS TAB

- [ ] Operation Mode: Print Only
- [ ] Check box to Return to Origin

SAVE & RETURN TO QUEUE

STEP 2

- [ ] Return to Queue
- [ ] Right click image name in queue > Duplicate Job > Duplicate Job
- [ ] Name Duplicated Job
- [ ] Right click Image name in queue > Settings

QUALITY TAB

- [ ] Resolution: 720 x 720 DPI

SPECIAL COLORS TAB

- [ ] Check Box to Generate Special Colors Plate
- [ ] Set Special Color to White
- [ ] Set Size Correction to -3 (.004)

SAVE & RETURN TO QUEUE

STEP 3

- [ ] Ensure the CMYK job is listed first in the queue
- [ ] Select both jobs > Right Click > Multiple Job Grouping
- [ ] Right Click Multiple Job Grouping > Print

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