



★ MEMBERS ONLY ★

# HTV Time & Temp

Save time by using automations and integrations to help increase production and cut down on tasks you can automate.

MATERIAL	TIME	TEMP	PRESSURE	FABRICS	NOTES
Siser EasyWeed Smooth	Preheat: 2-3 s 10-15 s	305 F	Medium	Cotton, Polyester, Poly/Cotton Blends, Leather	Hot or Cold Peel
Siser Easyweed Stretch	Preheat: 2-3 s 10-15 s	320 F	Medium	Cotton, Polyester, Poly/Cotton Blends, Leather, Lycra, Spandex	Hot or Cold Peel
Siser EasyWeed Glitter	Preheat: 2-3 s 15-20 S	320 F	Medium	Cotton, Polyester, Poly/Cotton Blends, Leather	Warm Peel After 15 Seconds
Siser Easyweed Holographic	Preheat: 2-3 s 10-15 s	320 F	Medium	Cotton, Polyester, Poly/Cotton Blends, Leather	Cold Peel
Siser Easyweed Sparkle	Preheat: 2-3 s 15-20 s	305 F	Medium	Cotton, Polyester, Poly/Cotton Blends, Leather	Hot or Cold Peel
Siser Stripflock	Preheat: 2-3 s 5-10 s	310 F	Medium	Cotton, Polyester, Poly/Cotton Blends, Leather	Warm Peel After 15 Seconds
Siser EasySubli	Preheat 2-3 s 15-20 s	310 F	Medium	Cotton, Polyester, Poly/Cotton Blends	Printable with Sublimation Ink; Peel Warm
Thermoflex Plus	15 s	320 F	Medium	Cotton, Cotton/Poly, Linen, Wool, Uncoated Poly	Peel Warm
Thermoflex Stretch	15 s	320 F	Medium	Cotton, Blends, Spandex, Linen, Wool, Uncoated Poly	Peel Warm
Thermoflex Glitter Flex Ultra	12-15 s	320 F	Medium to Firm	Cotton, Blends, Cotton/Poly Blends, Linen, Wool, Uncoated Poly	Peel Warm, Repress with Teflon 2 seconds



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MATERIAL	TIME	TEMP	PRESSURE	MASK	PEEL
Siser EasySubli	Preheat 2-3 s 15 s	310 F	Medium	EasySubli Mask	Peel Hot

For Use with: Sublimation ink

Siser S Print	Preheat: 2-3 s 10-15 s	248 F	Medium-Firm	Easy Mask or High Tack	Peel Hot
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For Use on: 100% Cotton, 100% Polyester, Poly/Cotton Blends, Spandex

For Use with: Ecosolvent and solvent printers, not compatible with inkjet or sublimation printers

Siser SparklePrint	Preheat: 2-3 s 15 s	311 F	Medium-Firm	Easy Mask or High Tack	Hot Peel
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For Use on: 100% Cotton, 100% Polyester, Poly/Cotton Blends

For Use with: Ecosolvent, solvent, and latex inks, not compatible with inkjet or sublimation printers

Siser ColorPrint Easy	Preheat: 2-3 s 15 s	300 F	Medium	Easy Mask or High Tack	Warm Peel
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For Use on: 100% Cotton, 100% Polyester, Poly/Cotton Blends

For Use with: Ecosolvent and solvent ink, not compatible with inkjet or sublimation printers

Siser ColorPrint PU	Preheat: 2-3 s 15 -20 s	295 F	Medium	Easy Mask or High Tack	Hot Peel
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For Use on: 100% Cotton, 100% Polyester, Poly/Cotton Blends, Lycra/Spandex, Leather

For Use with: Ecosolvent, solvent, & latex ink, not compatible with inkjet or sublimation printers



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MATERIAL	TIME	TEMP	PRESSURE	MASK	PEEL
Starcraft Inkjet Printable for Lights	30 s	375 F	Medium	No Mask Need	Peel Hot Immediately

Notes: Print image in reverse. Cut close to design to eliminate transfer of coating in areas around image. For Use with Inkjet printers

Starcraft Inkjet Printable for Darks	30 s	350 F	Medium	Medium Tack	Cold Peel
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Notes: Do not mirror image before printing. Cut around image after printing with cutting machine. For Use with Inkjet printers

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For Use on:  
For Use with:

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For Use on:  
For Use with:

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For Use on:  
For Use with:



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MATERIAL	TIME	TEMP	PRESSURE	MASK	PEEL

For Use on:  
For Use with:

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Notes: Do not mirror image before printing. Cut around image after printing with cutting machine. For Use with Inkjet printers

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For Use on:  
For Use with:

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For Use on:  
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For Use on:  
For Use with: