



## Installation Instructions: CF MOTO UFORCE 1000 SUICIDE DOORS #DS-8101

**\*\*\* SAFETY FIRST: ALWAYS DISCONNECT THE NEGATIVE BATTERY LEAD ON YOUR MACHINE PRIOR TO PERFORMING ANY MAINTENANCE OR INSTALLATION. PLACE THE VEHICLE ON LEVEL GROUND IN PARK WITH THE PARKING BRAKE ON.**

**Step 1:** Starting on the driver side, remove the factory door nets and net buckle latches and brackets.

**Step 2:** Remove the driver seat and passenger seat lower cushions.

**Step 3:** Remove the driver side lateral panel plastic cap (**photo below**) by simply pulling on it by hand from the **LEFT** side and sliding it to the right side to clear the plastic prongs.

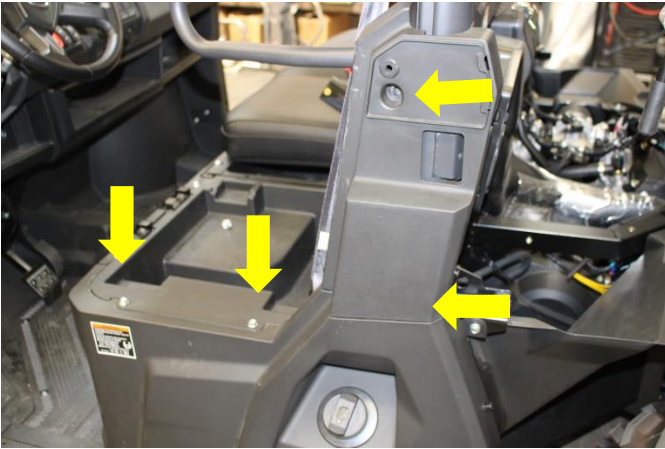


**Step 5:** Now tilt the dump bed back.

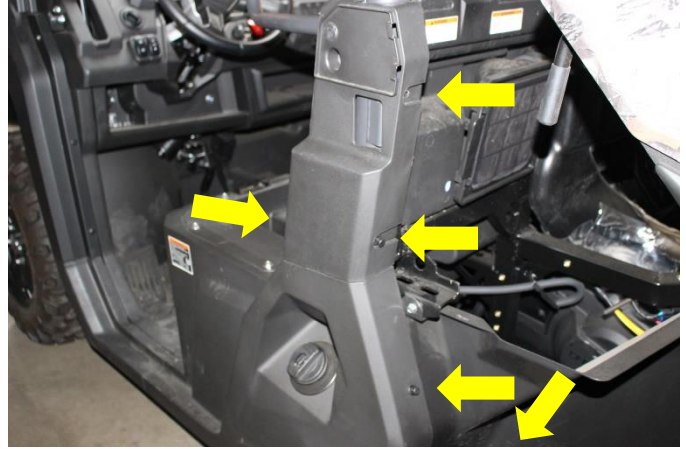
**Step 6:** Remove the **(5)** factory nylon push rivets and the **(4)** 6mm bolts on the driver side lateral panel and main rocker panel. Remove the lateral panel to expose the lower shoulder bar mount. **(See photos on next page):**

(Step 6 continued on next page)

## DRIVER LATERAL PANEL



Four bolts to remove (1) is underneath



Five push rivets to remove



Lateral panel removed



Exposed shoulder bar mount

**Step 7:** Remove the shoulder bar.

**Step 8:** Pull the main side plastic rocker panel away from the UTV to expose the lower seat belt mount. Remove the lower seat belt bolt (14mm, 19mm) and retain all except the 1/8" washer.



Main panel pulled outward



Remove bolt and discard this 1/8" washer



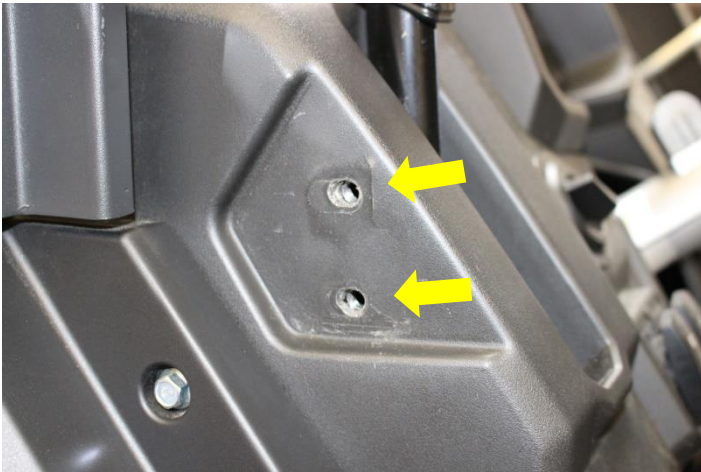
## FRONT BRACKET AND STRIKER INSTALLATION

**Step 9:** Find the small pre marked drill holes in the front plastic to the left of the steering column. There are two 8mm mounting nuts underneath the plastic ready to accept our bracket. We need to access these nuts for the striker bracket installation. In order to do this with out damaging the threads of the nuts we need to separate the plastic from the frame a tiny bit **BEFORE** we drill the holes in the plastic. **(NOTE: We have noticed they are NOT always centered on the nut underneath)**

**Step 10:** Remove **(6)** nylon push rivets from both sides of the front fender. Remove **(1)** 6mm bolt from the outside.

**Step 11:** Remove the **(1)** 6mm bolt under the fender.

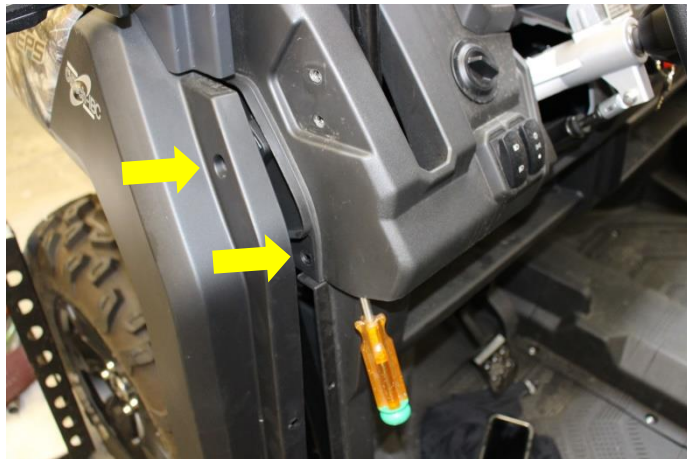
**Step 12:** Remove the **(2)** screws underneath the dash below the parking brake.



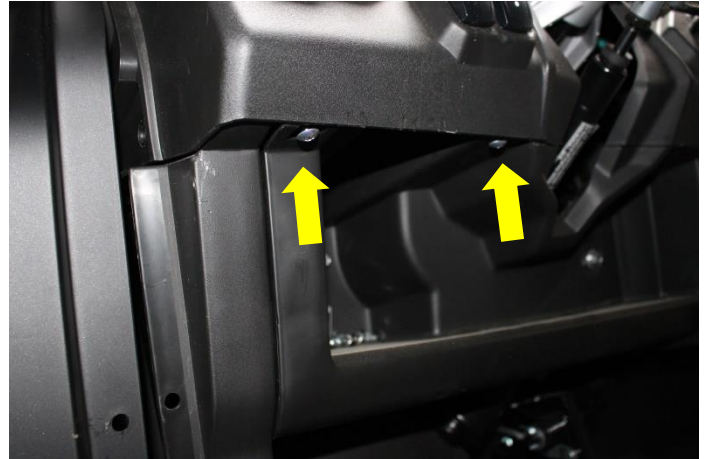
FIND PILOT HOLE MARK LOCATION



REMOVE NYLON PUSH PINS



REMOVE 6MM BOLTS



REMOVE DASH SCREWS

**Step 13:** Gently slip a long flat blade screwdriver underneath the dash next to the two screws you removed and pull the dash outwards away from the frame underneath. Drill a small 1/8" pilot hole in the Pre marked hole location while pulling the plastic outwards.

**Step 14:** Using a flashlight, determine that the pilot holes you drilled are lined up with the threads underneath. Once determined drill out the holes in the plastic **ONLY** using a 3/8" drill bit. Be very careful not to damage the threads underneath. If they are not lined up make adjustments and re drill the hole to locate the threads underneath.



**PRY DASH OUTWARDS WHILE DRILLING PILOT HOLE**

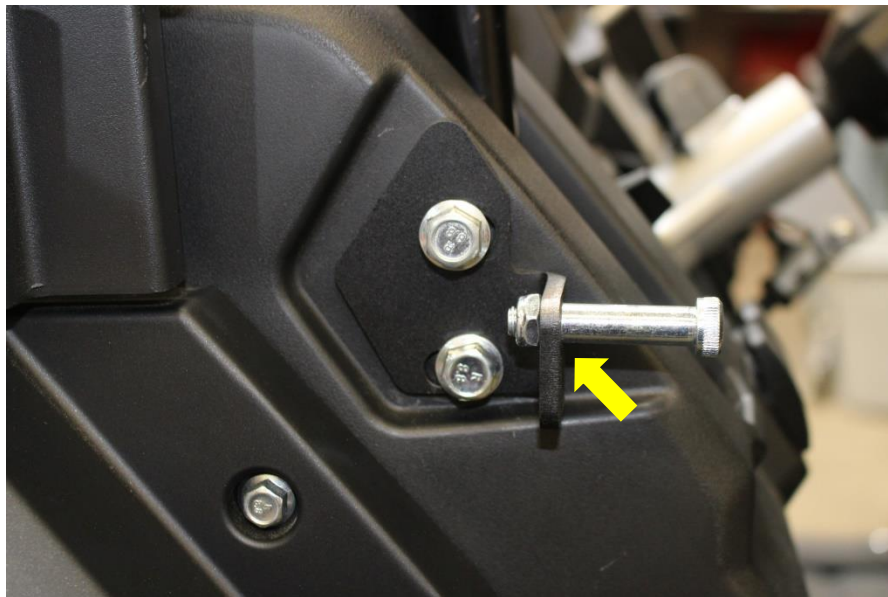


**DRILL A 1/8" PILOT HOLE IN PREMARKED PLASTIC**

**Step 15:** Clean and test the threads. Reassemble the dash and all of the hardware you removed from step 10, 11 and 12.

**Step 16:** Attach the supplied striker bolt to the driver side striker bracket (black) using one (1) low profile 5/16" nyloc nut and one (1) 5/16" flat washer on the **BOLT** side only. (see photo below)

**Step 17:** Mount the correct steel striker bracket to the threads you exposed using the supplied 8mm x 25mm long bolts. Tighten semi tight in the neutral position.



**WASHER GOES ON THIS SIDE**



## DOOR INSTALLATION

**Step 18:** Place the door in position and re mount the lower seat belt bolt through the door bracket then the frame. Re use the split washer and factory nut but not the 1/8" washer. Tighten semi tight.

**Step 19:** Mount the upper door frame to the outside of the original shoulder bar lower mount using the supplied 8mm x 25mm bolt, washer and Nyloc nut. Tighten semi tight



**Step 20:** Next install the rotary latch on the driver door using the supplied 1/4" x 20 bolts and lock washers. There is a right and left latch supplied with the kit. The latch lever should be pointing UP and the latch should be on the backside of the door bracket. Leave the latch bolts loose for final adjustment.

**Step 21:** Install door knobs to both latches using supplied nut and washer.



**Step 22:** Adjust the door and door latch so that when you close the door the movement is a smooth action with no binding. Make sure striker bolt is aligned in the center of the latch. Check the action of the door and tighten all hardware when complete.

**Step 23:** Install the driver door skin using the supplied 6mm button head bolts, split washers and acorn nuts. Adjust the door skin by checking the fitment when opening and closing the door. Once the

door has a smooth action without hitting or binding go back and tighten all of the hardware to factory specs.

**Step 24:** Realign the lateral panels and reinstall the factory bolts and nylon push pins that you removed in step 6.



**Step 25:** Repeat all of these steps to mount the passenger side.

**Step 26:** Reinstall the seats and reconnect battery

## CONGRATULATIONS ON THE INSTALL!

### Tips:

- After installation of your doors, ride your machine through rough terrain then check fitment again. It may be necessary to make adjustments again.
- Always check fitment before and after each ride to see if adjustments need to be made and to get the longest life out of your doors.
- Over time and use, the body of your UTV may flex and alter. This may also require adjustments to be made.

