## Rhino Hammer

66130

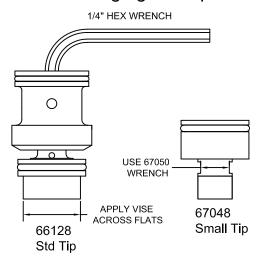
Easily removes tabbed-in parts from the cut plate

SlatPro 763-452-4550 www.slatpro.com

# **Parts** 10-24 X .62 CAPSCREW(4) 67107 CAP -031 ORING 67075 EXHAUST SEAT 1/4-20 CAPSCREW 67073 PLUG 67026 STEM VALVE ASSEMBLY **67074 BUMPER -212 ORING -127 ORING** 0 - 67027 VALVE -114 ORING **67028 SLEEVE** -218 ORING 66128 TIP 67029 HOUSING

### Instructions

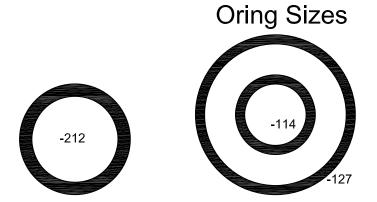
#### Changing the Tip

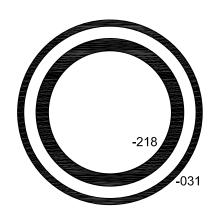


- Place rubber flats of used Std Tip in vise with moderate pressure. Use wrench on Small Tip.
- 2. Use hex wrench in Stem to unthread.
- 3. Place new Std Tip in vise with moderate pressure or wrench on Small Tip
- Apply brake cleaner fluid to <sup>5</sup>/<sub>16</sub> thread on new Tip and existing Stem and blow dry to clean
- 5. Apply Loctite 7649 Primer to  $\frac{5}{16}$  male thread and allow to dry.
- 6. Put a few drops of Blue Loctite 242 in thread of tip
- 7. Thread valve assembly components together and tighten
- 8. Allow to cure for 24 hours before using

Add a few drops of oil in air inlet before each use

Use 67015 Oring Kit





#### **RHINO HAMMER TROUBLE SHOOTING GUIDE**

Problem: Loss of power, leaking air, or hammers slow and hard

#### **Possible Cause and Correction:**

- 1) Check all screws to make sure they are tight
- 2) Verify that the TIP is tightly threaded to the STEM. If loose, reassemble according to instructions.
- 3) If TIP is not loose it will be necessary to disassemble and inspect all orings for possible damage. Carefully remove the two -212 orings from the inside of the VALVE. Reassemble with white lithium grease or Super Lube on orings

#### **Replacement O-Ring Kit**

67015 - Replacement O-Ring Kit

Lubricate before use with a few drops of 6-10 weight non-detergent air tool oil.

If cleaning solvents are used they must be compatible with rubber and polyurethane.

#### **Warranty**

Structural components are covered for 90 days from ship date. Sealing elements and 66128 Tip excluded. No coverage for improper handling.