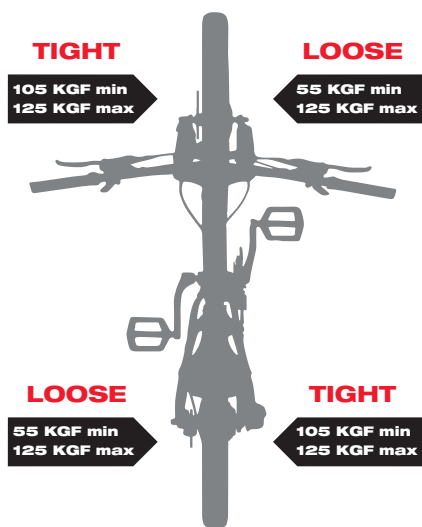


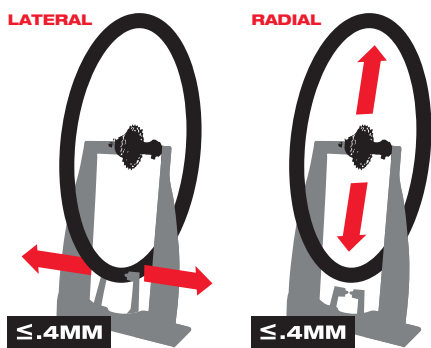


WHEEL BUILDING STANDARDS

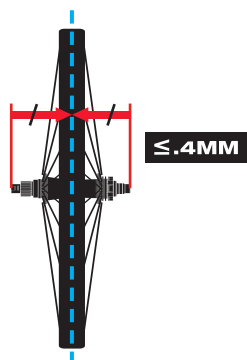
- 24-HOLE WHEELS should use 2x spoke lacing
- 28 & 32-HOLE WHEELS should use 3x lacing
- SPOKE ANGLES on the built wheel should not exceed 12 degrees unless the rim is specially drilled to suit the application
- WTB RIMS are not designed to be used with large-flange hub drive E-bike motors



- Tight Side: 105kgf – 125kgf max
高張力側: 介於105kgf-125kgf, 以不超過最大值125kgf °
- Loose Side: 55kgf – 125kgf max.
低張力側: 介於55kgf-125kgf, 以不超過最大值125kgf °
- Tension Variance (per side): 10% maximum, 5% preferred 張力差異 (每側): 最大不超過10%, 5%為首選建議.



- Lateral and Radial runout not to exceed 0.4mm 縱和向橫向跳動不超過0.4 mm °



- Wheel to be dished within 0.4mm (centerline of rim to centerline of hub) Unless otherwise specified by the frame manufacturer, rim to be dished to centerline of hub. 輪組組裝後, 縱向和橫向偏擺, 需低於 0.4 mm 以內 (輪輞中心線到輪轂中心線) °