



ALL ARMS MARKETING AND  
MANUFACTURING ORGANISATION

AMMO & COMPANY LIMITED



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## “SERVICE TO SERVICE” THROUGH THE REGIONS OF SIX SOVEREIGNS

The Organisation’s manufacturing arm has been based in Birmingham since its foundation in 1850. The present managing director is the fifth generation of the original family establishment.

During the English Civil War (1642 - 1651) Birmingham became a power house for the manufacture of both large and small Arms. In 1767, Sketchley’s Directory of Birmingham lists a total of 62 workshops involved in gun making. By 1851 there were 2867 workers in the Birmingham Arms trade and by 1865 nearly 10,000 workers were employed in the industry. The Worshipful Company of Gun Makers was established by Royal Charter in 1637 which saw the introduction of gun barrel proofing in England. Gun proofing was not compulsory and although a number of proof houses were run by individual gunmakers that existed in Birmingham they were not used by the less reputable gun makers. A decision was taken to establish an independent proof house. As a result, the Birmingham Proof House was established in 1815 by Act of Parliament at the request and expense of the Birmingham Arms trade. It still exists as a two-storey building with a magnificent relief of heraldry which displays the Hanoverian coat-of-arms, the Birmingham shield with crossed swords, proof mark and a profusion of muskets, pistols, cannon balls, flags and drums all above the front entrance. The Trophy of Arms adopted by the All Arms Organisation has a similar but not identical theme. It is the only official proof house outside London. It is situated in Banbury Street but a 19th century’s mortar lob from the Lombard Street historical present headquarters of today’s All Arms Organisation.

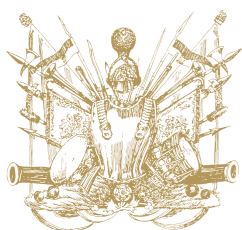


Where then, is the link between D&N and the Birmingham Arms Trade? Frederick Narborough’s company was encouraged to make component parts for the arms trade in the form of accessories and storage containers for weapons during the Crimean war 1853-1856. This continued during the South African campaigns from 1899-1902. The Great War saw the company continue to make military component parts and in the Second World War turned its hand to British army compass bases as well as ammunition boxes.

AMMO & Company’s origins started when Frederick Narborough started a business to provide military ceremonial and gentlemen’s’ dress canes, sterling silver mounted. The company was registered as silversmiths at the Birmingham Assaye Office in 1859. British hall-marked silver is an international seal of quality.



Over the years the cane business expanded into ceremonial equipment for the military and police forces of the world. The company remained in the ownership of the Narborough family and in 1925 a Mr S.C. Dalman, a Narborough nephew joined the company. In 1962 S.C. Dalman succeeded in being appointed managing director whereupon the company changed its name to Dalman & Narborough. His son John P. Dalman joined the company who in turn, became managing director in 1971. Steven J. Dalman, his son, became his successor in 1993. Tommy Dalman, Stephen’s son is now managing director.



# ALL ARMS MARKETING AND MANUFACTURING ORGANISATION

AMMO & COMPANY LIMITED

In 2012 Dalman & Narborough was absorbed into All Arms Marketing and Manufacturing Organisation. The military were quick to convert our title by way of an acronym AMMO. We quite liked it, so the name stuck! AMMO & Company is well known for the bespoke production of ceremonial drum major's staffs for military and civil use. Sterling silver military staffs are still being manufactured today many of whom have been created for Her Majesty's Royal Marines, the United States Marine Corps and many other military formations both in the United Kingdom and world-wide.



The hall mark clearly defines the date and origin of the manufactured item. Seen above are the registered marks of Dalman & Narborough. The D&N is the maker's mark, the Anchor represents the Birmingham Assaye Office, the Lion represents the Sterling mark and a letter of the alphabet in this case "q" is the date 2015.



Dalman & Narborough became specialists in the production of Scottish ceremonial regalia, including bonnet badges, plaid brooches, doublet buttons and badges, waist belts and cross belts for broadswords, dirks and sgian dhubs, bladed pieces that take us back to the Civil War. Highly decorative sterling silver bagpipe mounts became a speciality and are still in demand from the finest bagpipe manufacturers in Scotland today. The company has its dedicated team of silver smiths, spinners, turners, casters, platers, enamellists and polishers. Its range of product is all embracing. The Ministry of Defence awarded the contract to the company for the complete issue of dress sporrans to The Royal Regiment of Scotland.

Ceremonial equipment is also in the repertoire resulting in our supplying dedicated items to Her Majesty The Queen, HRH The Earl of Wessex and HRH The Duke of Gloucester.

Acquisitions furnished the Group with more product and a wider customer base. The Ministry of Defence operated an e-commerce site "The Cadet Kit Shop" from the Combined Cadet Force (CCF) and Army Cadet Force (ACF) base headquarters in Frimley, Surrey. As part of its reorganisational changes, it was decided that the e-commerce site would be put up for tender to be sold. AMMO & Company in opposition to a number of competitive houses in the trade bid for the management and intellectual property rights and were successful. The Cadet Kit Shop was revamped with the latest IT systems and the Group expanded into on-line activities. E-commerce came with a vengeance.

Success breeds success and as a result, the Group was approached by British army regiments to explore the benefits of a professionally managed organisation who understood the quality and quantity of military equipment in all its various formats. "REGIMENTS DIRECT" was established which embraced The Princess of Wales's Royal Regiment, The Royal Regiment of Fusiliers, The Rifles, The Royal Gurkha Rifles amongst many others. The intellectual rights of the website belong to each regiment. The management comprises an advisory committee with delegates from the regiment together with representatives from the Group. All items of equipment featured are authorised by the regiment. An agreed ratio of the profits is paid back into the regiment's welfare fund.

In 2017, it was decided that the Lombard Street premises were inadequate to cope with the expansion of the business. Suitable premises were found in short order with the move completed in October 2018. The new address is Unit 17, Thompson Drive, Gravelly Industrial Park, Erdington, Birmingham, B24 8HZ. So, here we are in Thompson Drive a "throwback" to the Tommy Gun so popular with allied armies in the Second World War. Birmingham All Arms repeating itself, perhaps? No. The Thompson submachine gun was made in the U.S.A.



# ALL ARMS MARKETING AND MANUFACTURING ORGANISATION

AMMO & COMPANY LIMITED

## "FLAGS, COLOURS, GUIDONS AND STANDARDS"

*A moth-eaten rag on a worm-eaten pole  
It doesn't look likely to stir a man's soul  
T'is the deeds that were done 'neath the worm-eaten pole  
When the pole was a staff and the rag was a flag*

The practice of carrying symbols into battle has existed for centuries and in many countries. The Egyptians during the reigns of the Pharaohs are good examples together with the famous Eagle Standards of the Roman Legions.

During the period of the Crusades between the 11th - 15th Century, knights went into battle with their entire body and most of their horse covered by protective armour. This concealed the identity of the wearer creating difficulties of identification on the battlefield. Distinctive badges were introduced to adorn the chest of the wearer, devices modelled to be affixed to the helmet as well as repeated on the wearer's shield. Pennants or banners were also introduced from which came the origins of Regimental Colours as carried today.

In the early days, the largest flags were called "Standards" and, as its name implies, was a flag made to "Stand" as opposed to being carried. Heavy Cavalry eventually adopted the larger Standard which was practically square in shape. This was carried by these mounted regiments.

The Light Cavalry carried a smaller "Guidon". The name is taken from the old French "guyd'homme", the flag carried by the leader of Horse. It has always been swallow-tailed in shape and easily identifiable from the Standard.

Colours were used in the British army by the Infantry as a means of identifying the headquarters of the regiments in battle. It was here that the colonel established himself with the escort to the Colours and the Corps of Drums that beat around the Colours during the course of the battle. The Colours became the rallying point of the regiment and many deeds of great bravery were performed over the years in the protection of the Colours in battle. The drummers continued to beat during the heat and noise of battle so that the soldiers knew that whilst their drums were still beating, their Colours were still in safe hands and that their headquarters had not been overrun.

It was important that each soldier should recognise and identify his own regiment's Colours. It was for this reason that the ceremony of "Trooping the Colour" came into being. It became customary to carry the Colours down the ranks at the end of a day's march and to escort them to the billet where they were kept for the night. The billet was the headquarters of a regiment and its assembly point in an emergency. The object of the exercise was to familiarise each man with the appearance of his own regiment's Colours and to guarantee that all ranks would recognise their assembly point especially when stationed in unfamiliar surroundings. Each morning the Colours were escorted from the billet back to their position in the regiment's ranks. In time, names of battles in which the regiment took part were embroidered on scrolls and added to the decorations carried on the Colours. As such the Colours are an important object of reverence and a memorial to lost comrades. The Colours therefore express the spirit of the regiment and are held in the highest esteem.



## COLOURS



Tel: 0121 772 2999

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## COLOURS

### REGIMENTAL, SOVEREIGN'S AND NATIONAL COLOURS

Size 45" x 36" excluding fringe, fully embroidered on colour silk ground on both sides, in gold and silver bullion with coloured silks with full devices with honours where appropriate to conform to authorised designs, edged on three sides with gold or silver bullion fringe, inserted sleeve to contain Colour pike, and fitted gold plated eyelet for bullion cords and tassels.

NOTE: a design service may be offered upon request

- 2% Gold or silver bullion cords and tassels for Colours
- 2% Gold and Crimson bullion cords and tassels for Colours
- 2% Gold and Blue bullion cords and tassels for Colours
- Colour cover, heavy-duty black leather, with brass dome and rocket shaped protective head, with tie cords.
- MOD Colour One-piece Pike, for Standards Guidons, 7'4"
- MOD Colour One-piece Pike, for Infantry Colours, 8'2"
- Colour pike and Colour transit case, 9 feet overall
- Colour pike, jointed with brass centre joint fittings, complete with spearhead brass finial
- Colour pike and Colour transit case, 5 feet overall for jointed pike and Colour
- Finial - modelled top to specially commissioned design appropriate to distinctive unit device or national emblem as authorised, in gold gilt or silver plated finish.

### COLOUR BELT (CEREMONIAL PATTERN)

Fully embroidered in gold and silver bullion with coloured silks with the regimental or unit devices, honours where appropriate, all upon a ground of regimental or unit's facings, edged wide gold or silver lace, fitted with Colour pike metal bucket fully adjustable to enable embroidery to remain in correct position when worn.

- Colour Belt case, lightweight and lockable with carrying handle

### COLOUR BELT

Similar to MOD UK pattern in heavy duty white or black gloss plastic, fitted heavy duty ornamental buckle, slide and tip together with ceremonial belt plate embossed with regimental or unit devices, fitted Colour pike bucket, metal fittings gold gilt or silver-plated.

### COLOUR BELT (PRACTICE PATTERN)

Brown, black or white leather Colour belt with adjustable buckle, leather sewn Colour pike bucket.

### MARKER'S FLAGS (COMPANY COLOURS)

Fully embroidered by hand in gold and silver with coloured silks, on flag silk ground to regimental or unit facings with regimental, company, squadron or distinctive unit device to size or pattern as authorised.

### MARKER'S POLES

Jointed poles, 7 feet in length, surmounted by polished brass spear-head

### PENNANTS

Pennants (Flags) for motor cars where authorised made to order to specifications, embroidered in gold and silver wire and coloured silks where appropriate, fringed.

### STAR PLATES

Star plates for motor cars as appropriate made to order and supplied with covers.



COLOURS



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CADET BANNERS



There has not been a clear understanding for some time within the Army Cadet Force and Combined Cadet Force on the subject of Colours, Flags or Banners designed and purchased for cadet units from private funding. As these items were never authorised, they were never provided at public expense nor were there clear guidelines established for their design.

Following extensive consultation and investigation involving the Army Honours and Distinctions Committee (AHDC) at MoD, decisions were made. As Standards, Guidons and Colours are borne by the Armed Services such nomenclature would be inappropriate for Cadet Contingents. However, it was thought that Banners would be appropriate. They would be purchased by private funding, provided that commonality was established in their design and usage.

In association with the College of Arms, designs were prepared for a Stand of Banners which comprise of a Union Banner and a Contingent Banner. These were finally approved and are illustrated above. We have worked closely with the Ministry of Defence and the College of Arms and are fully conversant with the design and production requirement for the new Banners. Full details and specifications are published overleaf.



## CADET BANNERS

### REGAL RANGE

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#### UNION BANNER

42" x 36" double sided excluding fringe fully embroidered by hand in gold and silver bullion and coloured silks with the badge of the ARMY CADET FORCE or the COMBINED CADET FORCE within a circlet inscribed with the relevant title and surmounted by the Royal Crown, all upon the ground of the Great Union, sleeved in red, edged gold metallic fringe and matching gold metallic cords and tassels.

#### CONTINGENT BANNER

42" x 36" double sided excluding fringe, fully embroidered by hand in gold and silver bullion and coloured silks with the badge of the ARMY CADET FORCE or the contingent badge for the COMBINED CADET FORCE within a circlet inscribed with the relevant title, embroidered in gold lettering, the whole surmounted by the Royal Crown within the Union wreath, all proper. All upon a ground of Royal blue, sleeved in red, edged gold metallic fringe and matching gold metallic cords and tassels.

### CONSORT RANGE

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#### UNION BANNER

42" x 36" double sided excluding fringe, silk screen printed in gold and silver and full colour to similar specification and design as for Regal Range appliquéd with the badge of the ARMY CADET FORCE or the COMBINED CADET FORCE within a circlet inscribed with the relevant title and surmounted by the Royal Crown, all upon the ground of the Great Union, sleeved in red, edged gold silk fringe and matching gold silk cords and tassels.

#### CONTINGENT BANNER

42" x 36" double sided excluding fringe, silk screen printed in gold and silver and full colour to similar specification and design as for Regal Range appliquéd with the badge of the ARMY CADET FORCE or the contingent badge for the COMBINED CADET FORCE within a circlet inscribed with the relevant title and surmounted by the Royal Crown, within the Union wreath, all proper. All upon a ground of Royal blue edged gold silk fringe and matching gold silk cords and tassels.

### REGENT RANGE

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#### UNION BANNER

42" x 36" double sided excluding fringe, colour screen printed throughout in gold and silver and full colour to similar specification and design as for Regal Range with the badge of the ARMY CADET FORCE or the COMBINED CADET FORCE within a circlet inscribed with the relevant title and surmounted by the Royal Crown, all upon the ground of the Great Union, sleeved in red, edged gold metallic fringe and matching gold metallic cords and tassels.

#### CONTINGENT BANNER

42" x 36" double sided excluding fringe, colour screen printed throughout in gold and silver and full colour to similar specifications and design as for Regal Range with the badge of the ARMY CADET FORCE or the contingent badge for the COMBINED CADET FORCE within a circlet inscribed with the relevant title and surmounted by the Royal Crown, within the Union wreath, all proper. All upon a ground of Royal blue edged gold metallic fringe and matching gold metallic cords and tassels.

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FULL RANGE OF ACCESSORIES AVAILABLE UPON REQUEST



## EMBROIDERY

### TRUMPET BANNERS

Fanfare trumpet (chromatic) banners, fully embroidered in gold and silver bullion with coloured silks with the regimental or unit badges and devices all upon a banner silk ground to unit facings, edged gold or silver bullion fringe to authorised specifications. State trumpet banners as specified above. Fully embroidered in gold and silver bullion with coloured silks to regimental or unit specifications on a silk ground edged gold or silver fringe.



### MUSIC STAND BANNERS

Fully embroidered in gold and silver bullion with coloured silks, with enlarged regimental or unit device, all upon a superfine cloth ground to regimental or unit facings edged and fringed in gold or silver.



### CONDUCTOR'S ROSTRUM BANNER

Fully embroidered in gold and silver bullion with coloured silks, with enlarged regimental or unit device with additional badges and honours in accordance with regimental tradition, all on a superfine cloth ground to regimental or unit facings, edged and fringed in gold or silver.

### DRUM BANNERS FOR MOUNTED BANDS (PAIRS)

Fully embroidered in gold and silver bullion with coloured silks with enlarged regimental or unit device and additional badges and honours in accordance with regimental tradition, all upon a superfine cloth ground to regimental or unit facings, double-edged in gold or silver lace.



### PIPE BANNERS

Fully embroidered in gold and silver bullion and coloured silks on the obverse and donor's crest where appropriate on the reverse, all upon a silk ground to regimental or unit facings, edged gold or silver fringe, complete with ties.

### MASCOT COAT

Fully embroidered in gold and silver bullion with coloured silks with regimental or unit badge and devices and honours where appropriate all upon a superfine cloth ground to regimental or unit facings, edged in gold or silver lace. Estimates and designs available on request. Please state type of animal.

### MASCOT HALTER

Please state type of animal.

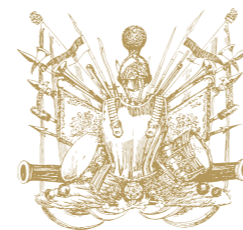
### MASCOT

Horned animals - sterling silver protective tips for horns.





## FLAGS & HERALDRY OF DISTINCTION



## FLAGS & HERALDRY OF DISTINCTION

Regimental, unit and company flags, made to special design and specifications, in all sizes, in polyester flag bunting (MOD UK approved) roped and toggled for use.  
National Flags available in all sizes to authorised designs, roped and toggled for use.

### CORPORATE AND LIVERY FLAGS

Flags specially commissioned and designed for corporate bodies for flying.  
Livery Company flags bearing the Arms of the Worshipful Company suitable for flying from Livery Halls.

### FLAGS FOR FORMAL DISPLAY

#### STATE FLAGS FOR DISPLAY WITHIN PALACES OR PRESIDENTIAL SUITES

Fully embroidered on the obverse and reverse, 6" x 4", in gold and silver with coloured silks, with the Ruler's Arms, Presidential Arms or Arms of State all upon a silk ground to authorised facing colours edged gold or silver bullion fringe. Complete with gold or silver bullion cords and tassels.

### DISPLAY PIKES

Manufactured from heavy duty metal tubing, surmounted by modelled finial, with supporting fittings for wall mounting. All heavily gold plated.

### LIVERY COMPANY FLAGS

Fully embroidered in gold and silver bullion with coloured silks on obverse and reverse with Arms of the Worshipful Company to size and specification as instructed complete with pike for display within Livery Hall.

### TABLE FLAGS

National, Presidential, Corporate, Regimental or Livery flags mounted on miniature poles and stands for banqueting tables.





UNIFORMS



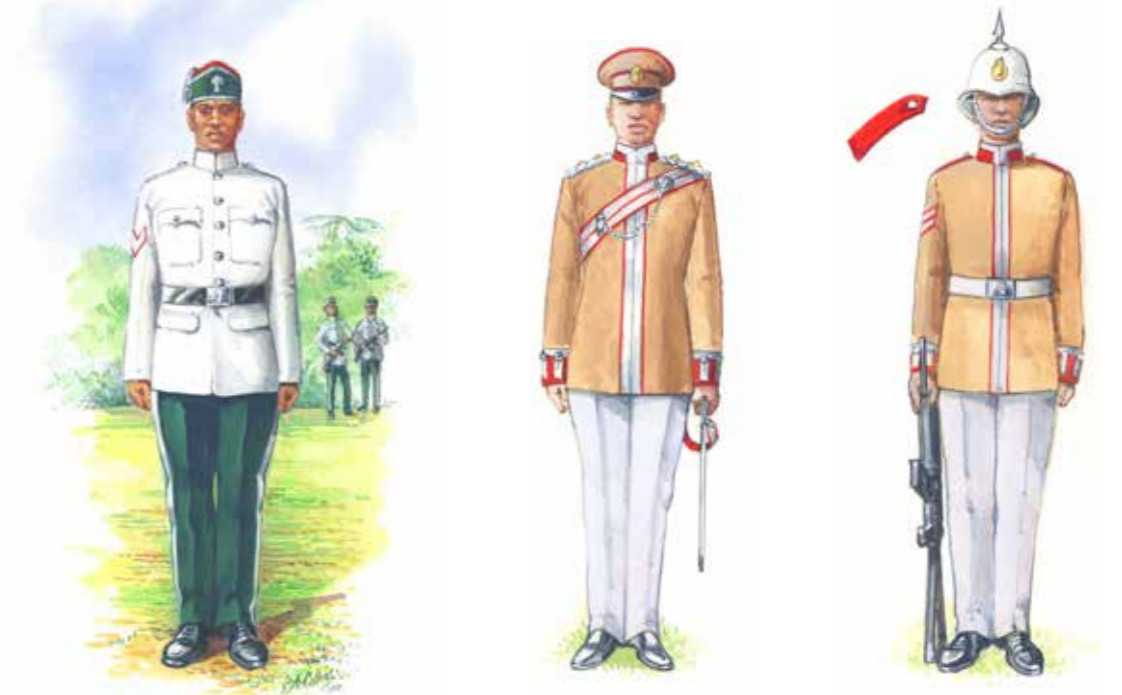
Tel: 0121 772 2999

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UNIFORMS

Hand-painted artwork produced by our design team for Tonga and Equatorial – Guinea.



In 2006 on the formation of The Duke of Lancaster's Regiment Ammo & Co were commissioned to produce Drummers Tunics for the entire Corps of Drums within the newly formed Regiment.





## UNIFORM CLOTHING & EQUIPMENT



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## CANES AND PACE STICKS

### CANES

- Riding whips, Officers' and other ranks
- Swagger 27" overall cane with ball/thimble top, crested
- As above but with Hallmarked sterling silver top, crested
- CO's Orderly cane, mounted with crested top to regimental pattern
- Provost Sergeant's cane 36" with crested top to regimental pattern
- CSM's walking cane, 36" with crested top to regimental pattern
- Drum or Bugle Major's cane, with pear-shaped head crested, fitted plaited chain and steel shod ferrule.

NOTE: Canes finished in black, light stain or dark oak.

### PACE STICKS

- Regulation MoD pattern 37" overall with brass screw fittings
- Black leather sleeve for stick
- Presentation Desk Mount
- Slim-line Racer with screw fittings, available 36"-44" overall

NOTE: Pace Sticks available in black, rosewood, light stain or dark oak





## UNIFORM CLOTHING & EQUIPMENT

### HEADDRESS OFFICERS

- No 1 Dress peaked cap
- Service Dress peaked cap
- Beret with leather sweat band
- Beret with silk ribbon sweat band
- Side caps, to regimental pattern
- 1914 Infantry Blue Cloth Helmets
- Wolsey Helmet
- Pith Helmet



### HEADDRESS OTHER RANKS

- Ceremonial head dress - details on request
- Beret with leather sweat band
- Beret with silk ribbon sweat band
- Hackles/Plumes to regimental or unit pattern
- Glengarry to regimental pattern
- Kilmarnock bonnet to regimental pattern
- Balmoral bonnet to regimental pattern
- Blackcock feathers
- Caubeen



### BADGES

- Cap or beret, metal or embroidered
- Collar badges, metal or embroidered
- Badges of rank, No. 1 Dress
- Badges of rank, No. 2 Dress
- Badges of rank, Working Dress
- Rank slides - OG, MTP and Desert
- Woven identification patches
- Name tags, embroidered
- Regimental titles, embroidered or metal
- Regimental armlets to unit pattern



### BELTS

- Stable belt, webbing with leather strap adjustments
- Stable belt, webbing with locket or plate buckle
- Waist belt for No 2 Dress to regimental or unit pattern
- Waist belt for No 1 Dress to regimental or unit pattern
- Waist belt for Full Dress to regimental or unit pattern
- Sword belt and slings for Warrant Officers, brown leather, white or black plastic
- Sam Browne leather waist belt with cross strap
- Sword frog to match
- Sword knot to match
- Sword belt, web girdle, with gold or silver laced leather sword slings
- Crimson silk waist sash with tassels.
- Special colours to regimental pattern to order



## UNIFORM CLOTHING & EQUIPMENT

### MESS KIT

- All badges of rank in gold & silver embroidery and gold & silver lace
- Shoulder boards with badge of rank to regimental pattern
- Regimental waistcoat buttons
- Mess dress lapel badges embroidered or metal
- Mess dress shirts, white with double cuffs
- Cufflinks to regimental pattern
- Pocket watch with chain to regimental pattern
- Gold signet rings to regimental pattern
- Black bow-ties for mess dress
- Miniature medals supplied standard or court mounted



### OFF PARADE

- Ties, regimental pattern, polyester
- Ties, regimental pattern, silk
- Tie pins to regimental pattern
- Tie slides to regimental pattern
- Blazer badges
- Blazer buttons, to regimental pattern
- Key fobs to regimental pattern
- Lapel badges to regimental pattern
- Regimental emblazons framed
- Regimental watch straps
- Regimental jumpers
- Regimental dog leads and collars
- Ladies brooches
- Cummerbunds
- Braces regimental pattern
- Regimental trouser belts medals
- Full size regimental medals
- Awards/sports medals



### PHOTO FRAMES

Sterling Silver with regimental crest engraved,  
Choice of sizes



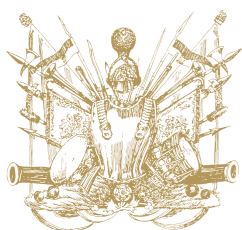
### PLAQUES

Regimental shields and wall clocks

### TANKARDS & HIP FLASKS

- 6oz Hip flask with captive top
- Half pint or pint tankard
- Georgian pint tankard engraved with regimental badge





## UNIFORM CLOTHING & EQUIPMENT

### SASHES

- Sergeant's, red worsted with fringe
- Special unit colours made to order
- Officers', crimson silk waist sash with long fringe
- Special unit colours made to order
- Officers', crimson silk shoulder sashes with long fringe for Scottish regiments

### LANYARDS

- Plain cord in unit colours worsted to regimental or unit pattern
- Plain cord in unit colours silk to regimental or unit pattern
- Plaited cord in unit colours worsted to regimental or unit pattern
- Plaited cord in unit colours silk to regimental or unit pattern

### AIGUILLETES

All patterns, plaited and fitted egllets, made specially to order to regimental or unit pattern in worsted, silk, gold or silver mylar or 2WM gold bullion

- MoD UK - Aiguillette pattern No:- 1 All gold, plaited for wear on right shoulder  
Aiguillette pattern No:- 2 Gold and crimson, plaited for wear on right shoulder  
Aiguillette Pattern No:- 3 Gold and crimson, plaited for wear on left shoulder

### SHOULDER CORDS

- Plaited gold shoulder cords with badge of rank metal No1 Dress
- 3 Ply plaited gold or silver shoulder cords with badge of rank embroidered in silver or gold

### GORGETS

- Field Marshals and General Officers
- Brigadier and Colonels
- With No. 1 and No. 2 Dress the patches are sewn on. With No. 3, No. 4, No. 13 and No. 14 Dress, the patches are attached with a spring clip
- The button worn on the patch is of the same style and size as worn on the forage cap

### GLOVES

- Brown English tan leather
- Black leather
- Officer white parade – button cuff
- OR Pattern white parade
- Mercerised white cotton
- Gauntlets white and black leather available.
- Drummers



## SWORDS



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SWORDS

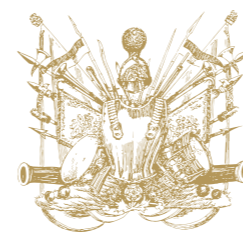
ROYAL NAVY COMMISSIONED OFFICERS' SWORD

- Blade & Tang** The blade and tang shall be manufactured in one piece from carbon steel hardened and tempered to within the range of 400-500 HV. The length of the blade is 795mm
- Guard** Hot brass stamping polished and gold plated
- Falldown** Hot brass stamping polished and gold plated
- Mullet** Hot brass stamping polished and gold plated
- Backpiece** Casting polished and gold plated
- Ferrule** Brass polished and gold plated
- Grip** Wooden core covered in fish skin  
Three strand grip wire gold plated
- Scabbard** 3mm real rawhide leather scabbard, hand-sewn with gold plated brass mountings with two attachments. Officers of Flag Rank and above carry a version with ornate mounts



GENERAL OFFICERS' OF THE ARMY AND ROYAL MARINES

- Blade & Tang** The blade and tang shall be manufactured in one piece from carbon steel hardened and tempered to within the range of 400-500 HV. The length of the blade is 805mm
- Backpiece** Brass casting polished and gold plated
- Grip** Imitation Ivory polished
- Crosspiece** Brass casting polished and gold plated
- Rosettes** Brass casting polished and gold plated knot bushes brass bar gilt
- Screws** Mild-steel natural
- Buff** Leather white
- Scabbard** Steel 1mm iron steel tube with brass mouthpiece and two steel carrying rings all nickel-plated



SWORDS

CAVALRY OFFICERS' SWORD

- Blade & Tang** The blade and tang shall be manufactured in one piece from carbon steel hardened and tempered to within the range of 400-500 HV. The length of the blade is 900mm
- Guard** Steel 1.6mm polished and nickel-plated
- Pommel** Brass casting polished and nickel-plated
- Grip** Wooden core covered in fish skin. Three strand grip wire silver plated
- Ferrule** Brass polished and nickel-plated
- Under nut** Mild steel natural
- Pommel nut** Mild steel polished
- Buff** Leather white
- Scabbard** Steel 1mm iron steel tube with brass mouthpiece and two steel carrying rings all nickel-plated. Brown leather scabbard available for use with Sam Browne

Regiments:

- 1st The Queen's Dragoon Guards
- The Royal Scots Dragoon Guards
- The Royal Dragoon Guards
- The Queen's Royal Hussars
- The Royal Lancers
- The King's Royal Hussars
- The Light Dragoons

BRIGADE OF GUARDS OFFICERS' SWORD

- Blade & Tang** The blade and tang shall be manufactured in one piece from carbon steel hardened and tempered to within the range of 400-500 HV. The length of the blade is 830mm
- Guard** Steel polished and nickel-plated
- Backpiece** Brass casting polished and nickel-plated
- Grip** Wooden core covered in fish skin. Three strand grip wire silver plated
- Ferrule** Mild steel polished and nickel-plated
- Under nut** Mild steel natural
- Pommel nut** Brass polished and nickel-plated
- Buff** Leather white
- Scabbard** Steel 1mm iron steel tube with brass mouthpiece and two steel carrying rings all nickel-plated. Brown leather scabbard available for use with Sam Browne

Regiments

- Grenadier Guards
- Coldstream Guards
- Scots Guards
- Irish Guards
- Welsh Guards
- Honourable Artillery Company





# ALL ARMS MARKETING AND MANUFACTURING ORGANISATION

AMMO & COMPANY LIMITED

## SWORDS

### ROYAL ARTILLERY OFFICERS' SWORD

- Blade & Tang** The blade and tang shall be manufactured in one piece from carbon steel hardened and tempered to within the range of 400-500 HV. The length of the blade is 870mm
- Guard** Brass casting polished and nickel-plated
- Backpiece** Brass casting polished and nickel-plated
- Grip** Wooden core covered in fish skin. Three strand Grip wire silver plated
- Ferrule** Mild steel polished and nickel-plated
- Under nut** Mild steel natural
- Pommel nut** Brass polished and nickel-plated
- Buff** Leather brown
- Scabbard** Steel 1mm iron steel tube with brass mouthpiece and two steel carrying rings all nickel-plated. Brown leather scabbard available for use with Sam Browne.

#### Regiments:

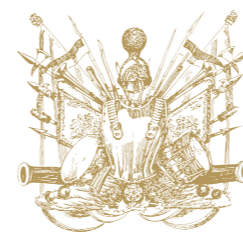
- Royal Regiment of Artillery
- Army Air Corps
- The Royal Logistic Corps
- The King's Troop Royal Horse Artillery
- The Queen's Own Gurkha Logistic Regiment

### INFANTRY & CORPS OFFICERS' SWORD

- Blade & Tang** The blade and tang shall be manufactured in one piece from carbon steel hardened and tempered to within the range of 400-500 HV. The length of the blade is 830mm
- Guard** Steel polished and nickel-plated
- Backpiece** Brass casting polished and nickel-plated
- Grip** Wooden core covered in fish skin. Three strand grip wire silver plated
- Ferrule** Mild steel polished and nickel-plated
- Under nut** Mild steel natural
- Pommel nut** Brass polished and nickel-plated
- Buff** Leather brown
- Scabbard** Steel 1mm iron steel tube with brass mouthpiece and two steel carrying rings all nickel-plated. Brown or black leather scabbard available for use with Sam Browne.

#### Regiments:

- Royal Tank Regiment
- Corps of Royal Engineers
- Royal Corps of Signals
- The Princess of Wales' Royal Regiment
- The Royal Regiment of Fusiliers
- The Royal Anglian Regiment
- The Duke of Lancaster's Regiment
- The Yorkshire Regiment
- The Mercian Regiment
- The Royal Welsh
- The Royal Irish Regiment
- The Parachute Regiment
- Royal Army Medical Corps
- Corps of Royal Electrical and Mechanical Engineers
- Adjutant General's Corps (Includes ETS & RMP)
- Intelligence Corps
- Queen's Gurkha Signals
- Royal Marines



# ALL ARMS MARKETING AND MANUFACTURING ORGANISATION

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## SWORDS

### RIFLE REGIMENTS OFFICERS' SWORD

- Blade & Tang** The blade and tang shall be manufactured in one piece from carbon steel hardened and tempered to within the range of 400-500 HV. The length of the blade is 830mm
- Guard** Steel polished and nickel-plated
- Backpiece** Brass casting polished and nickel-plated
- Grip** Wooden core covered in fish skin. Three strand grip wire silver plated
- Ferrule** Mild steel polished and nickel-plated
- Under nut** Mild steel natural
- Pommel nut** Brass polished and nickel-plated
- Buff** Leather brown
- Scabbard** Steel 1mm iron steel tube with brass mouthpiece and two steel carrying rings all nickel-plated.

#### Regiments:

- The Rifles
- The Royal Gurkha Rifles

### SCOTTISH REGIMENTS OFFICERS' BROADSWORD

- Blade & Tang** The blade and tang shall be manufactured in one piece from carbon steel hardened and tempered to within the range of 400-500 HV. The length of the blade is 830mm
- Guard** Brass casting polished and nickel-plated
- Pommel nut** Brass polished and nickel-plated
- Grip** Wooden core covered in fish skin. Three strand grip wire silver plated
- Lining** White inside superfine cover outside scarlet edges bound blue silk ribbon and ties
- Fringe (Tassel)** Crimson
- Scabbard** Steel 1mm iron steel tube with brass mouthpiece and two steel carrying rings all nickel-plated. Brown leather scabbard available for use with Sam Browne

#### Regiments

- The Royal Regiment of Scotland
- The London Scottish

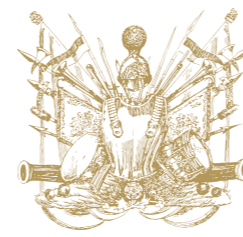




## SWORDS

### ROYAL AIR FORCE OFFICERS' SWORD

- Blade & Tang** The blade and tang shall be manufactured in one piece from carbon steel hardened and tempered to within the range of 400-500 HV. The length of the blade is 725mm (small) 830mm Standard
- Guard** Brass stamping polished and gold plated
- Cartouche** Brass stamping polished and gold plated
- Backpiece** Brass casting polished and gold plated
- Ferrule** Brass polished and gold-plated
- Grip** Wooden core covered in fish skin. Three strand grip wire gold plated
- Scabbard** 3mm Real rawhide leather scabbard, hand-sewn with gold plated brass mountings with two attachments. Officers of Air Flag Rank and above carry a version with ornate mounts



## SWORD ACCESSORIES





UNIFORM FOOTWEAR

HALF WELLINGTON BOOT

Leather lined, Goodyear welted sole, leather heel with anti slip rubber top piece, vamp and counter part in patent leather, quarter part plain smooth leather, with a zip fitting on the inner side, available with or without spur box.  
Size: 5 - 12



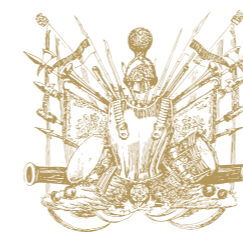
FULL WELLINGTON BOOT

Leather lined, Goodyear welted sole, leather heel with anti slip rubber top piece, vamp and counter part in leather, quarter part plain smooth leather. Complete with a spur box.  
Size: 5 - 12



OXFORD SHOE

Plain smooth leather black or brown, leather lined, Goodyear welted leather sole, with leather heel and anti slip rubber top piece, complete with shoe horn and spare laces. Also available in black with patent toe cap and in white.  
Size: 5 - 12



UNIFORM FOOTWEAR

GEORGE BOOT

Patent or smooth leather boot, leather lined, Goodyear welted sole, leather heel with a quarter anti slip rubber top piece, available with or without spur box, complete with shoe horn and spare laces.  
Size: 5 - 12



AMMO BOOTS

AMMO boot, full leather lined with Goodyear welted sole and mid sole. Boots are supplied with UK made toe and heel plates complete with No2 treble hob nails.  
Size: 7 - 13



BLACK DMS BOOT

Hi shine toe & counter.  
Moulded Vulcanised Nitrile Rubber



FEMALE PARADE SHOE

Ladies service shoe, plain smooth leather black, leather lined, Goodyear welted leather sole, with leather heel and anti slip rubber top piece, complete with shoe horn and spare laces.  
Size: 3 - 8



SPURS

Available in brass and nickel plate.



FEMALE SHOE





**MESS WARE**



Tel: 0121 772 2999

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**MESS WARE**

**SILVERWARE**

We offer a bespoke Cutlery Design and Cresting Service to create beautiful unique products.

- |                             |                            |
|-----------------------------|----------------------------|
| Table knife and kolk        | Ice and sugar tongs        |
| Dessert knife and kolk      | Fish carver knife and fork |
| Dessert spoon               | Cheese knife               |
| Soup spoon                  | Ladles                     |
| Tea and coffee spoon        | Wedding cake knife         |
| Fish knife and fork         | Carving set                |
| Table server spoon and fork | Butter knife               |
| Sugar spoon                 |                            |



**GLASSWARE**

- |                  |                   |                             |
|------------------|-------------------|-----------------------------|
| Sherry glass     | Port              | Decanters                   |
| White wine glass | Whisky            | Jugs                        |
| Red wine glass   | Brandy            | Special bottle service      |
| Tumbler          | Highball tumblers | Wine labels sterling silver |
| Champagne flute  | Beer goblet       | Drip rings                  |

**DINNERWARE**

We offer a bespoke Design and Service to create an exquisite unique products in Bone China or Porcelain.

- |                            |              |
|----------------------------|--------------|
| Service "charger" plate    | Cereal bowl  |
| Dinner plate               | Soup bowl    |
| Salad plate                | Dessert bowl |
| Bread and butter plate     | Mugs         |
| Tea/coffee cup and saucer. |              |



**SERVERWARE**

Available in sterling silver, silver plate, stainless steel as well as all types of ceramics. We offer a bespoke Design and Cresting Service to create unique products.

- |                    |                       |                               |
|--------------------|-----------------------|-------------------------------|
| Coffee pot         | Gravy/sauce boat      | Wine cooler single and double |
| Tea pot            | Bread boat            | Ice bucket                    |
| Cream and milk jug | Butter dish           | Fruit bowl                    |
| Platters           | Cake stands           | Quaich bowls                  |
| Serving bowls      | Salt and pepper mills |                               |
| Vegetable dishes   | Toast rack            |                               |
| Sugar bowl         | Jam/ marmalade stand  |                               |

**TABLE ATTIRE**

- |               |                    |
|---------------|--------------------|
| Place mats    | Place cards        |
| Coasters      | Menu cards         |
| Table runners | Menu / table stand |
| Napkin rings  | Gavel              |



**CENTREPIECES**

- Silver bowls
- Candelabra
- Vases
- Bespoke commissions



**REPAIR AND REPLATE**

Our dedicated team of professional craftsmen provide a wide selection of services in order to maintain your silverware's impeccable condition.





PRESENTATIONS



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PRESENTATIONS

COFFEE TABLES

Side, tenor or bass drums, fully emblazoned by hand in gold or white leaf with coloured oils, to authorised regimental or unit heraldry, wooden counter hoops painted authorised regimental or unit colours. Complete with a fitted plate glass top and wooden feet



SCULPTURE

Vehicles  
Wildlife  
Boots and beret  
Figurines

FRAMING & EMBROIDERIES

Mess presentations  
Medal framing  
Miniature colours



SPECIAL BOTTLE SERVICE

Scotch whisky  
Champagne  
Brandy & cognac  
Port  
Rum



CRYSTAL AND GLASS

Gift boxed sets  
Serving tray sets  
Tankards  
Hipflasks

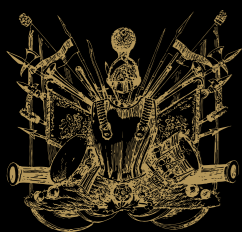
TROPHIES

Sports  
Glass  
Presentation shields  
Trophy cups  
Laser crystal  
Bugle



CHALLENGE COINS AND MEDALS

Awards medals  
Commemorative medals  
Challenge coins



BESPOKE SPORTS APPAREL



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SUPPLIER OF  
THE VERY BEST  
EMBROIDERED OR  
PRINTED SPORTS &  
LEISUREWEAR

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- Fleece
- Sweatshirts
- T-Shirts
- Polo shirts
- Baseball caps
- Woolly hats
- Football strips
- Rugby strips
- Hockey strips
- Cricket sweaters

All with your own  
individual designs





COMBAT CLOTHING & EQUIPMENT



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COMBAT CLOTHING & EQUIPMENT

Keela MK4 Jacket



Snugpak Sasquatch



Keela Belay Jacket



Camelbak BFM



Camelbak Sparta



Tasmanian Tiger Chest Rigs,  
MOLLE Plates & Belts



Mechanix  
M-Pact 2



Mechanix  
Fast Fit Gloves



Tasmanian Tiger Pouches in  
Multicam, Black or Olive



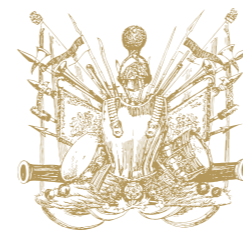


COMBAT BOOTS



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COMBAT BOOTS



Alt-Berg Sneaker boot  
MoD brown



Assault boot



Patrol boot black



Alt-Berg Desert MoD  
brown



Alt-Berg Tabbing boot  
black



AKU Pilgrim GTX  
Combat black



Alt-Berg Tabbing boot MoD brown



AKU Pilgrim GTX MoD brown



Patrol boot MoD brown



Alt-Berg Sneaker boot black



# ALL ARMS MARKETING AND MANUFACTURING ORGANISATION

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