

Slimline Pro Gel Pen & Pencil Kits Assembly Instructions

Kit Features:

- Both Products designed to match as a set
- Pen is recognized by 2 rings around the plunger
- Convenient one-hand operation
- Pen uses advanced gel, black ink (other colors available)
- Pencil equipped with a high tech precision .7mm 'super-feed' lead mechanism
- Overall length: 5 1/8"

Required Accessories:

- 7mm, long mandrel
- 3 piece bushing set
- 8mm drill bit
- 8mm barrel trimmer
- 2 part epoxy glue or insta-cure (cyanoacrylate) glue

Diagram A: PEN PARTS

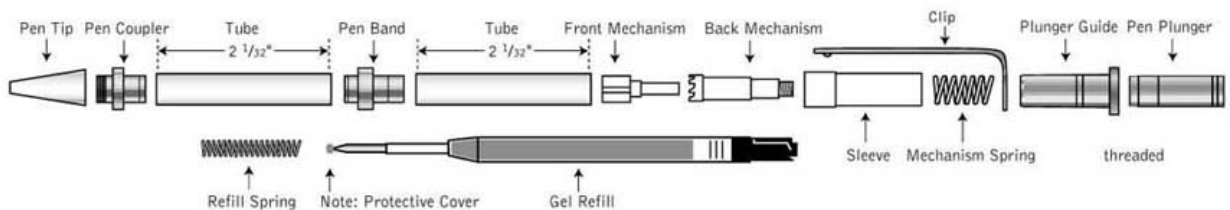
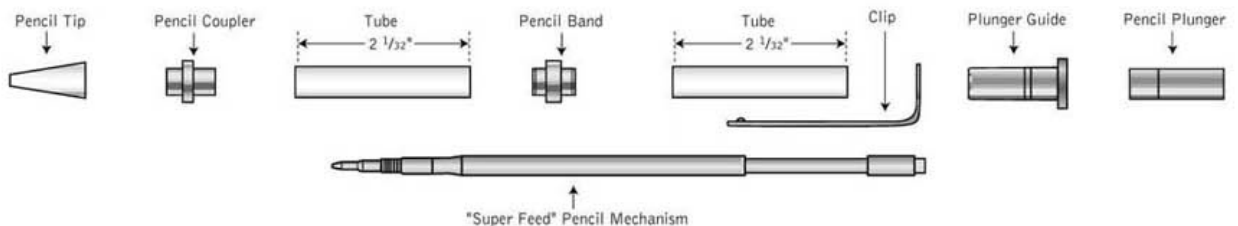


Diagram B: PENCIL PARTS



PREPARING THE BLANKS FOR TURNING

- Cut 3/4" to 5/8" square blanks, to the length of the brass tubes (add 1/16" for squaring off)
- Drill an 8mm-centered hole lengthwise through each blank. Spread glue over the tubes. Insert the tubes into the blanks with a twisting motion to spread the glue evenly inside, then center the tubes lengthwise inside the blanks.
- When the glue dries, square the ends of the blanks. Use an 8mm barrel trimmer or belt/disc sander to take the wood down flush to the brass tube.