



Majestic • Magnum Razor Kit

Required Accessories

-

Diagram illustrating the components of a Gillette razor assembly:

- Razor Holder
- Coupler*
- Tube/Barrel
- Lower Cap*

* Varies by style

- Cut a blank of 5/8" square to the length of the brass tube. Add 1/16" for squaring off.
- Drill a 7mm hole through the blank.
- Spread glue over the tube, insert into the blank with a twisting motion to spread the glue evenly inside.
- When the glue dries, use a 7mm barrel trimmer to square the ends of the blank. Take the wood flush with the brass tube.

Diagram illustrating the setup for turning a blank on a lathe. The components shown are:

- Headstock
- 7mm Spacer Bushings
- End Bushing
- Wood
- Tube varies by style
- Finished Blank
- End Bushing
- Knurled Nut
- Mandrel
- Live Center

- Mount the bushings and blank onto the mandrel according to diagram B.
- For Magnum & Majestic styles you need to mount the bushings with the wide ends against the blank.
- Turn and the wood down to the bushings.
- Finish the wood with water proof sealer like "I Can't Beleive this Fininsh" PKCAFINSET.

- Press the coupler into either end of the turned barrel.
- Press the lower cap into the opposite end of the barrel.
- Screw the razor holder into the coupler, tight.
- Affix the Mach 3 Razor Blade by advancing the black button forward

For Majestic Style: to fit on hanging stands it is necessary to use narrow bushing #PKRAHANBU for the upper end