



## Berea Hardwoods Premium Pizza Cutter (Berea #1509PC)



Needed: Mandrel-None Needed  
Bushings-None Needed  
Drill-12.5mm  
Wood Size- 1" x 1" x 7" or Larger

**Caution!! The blade in this cutter is EXTREMELY sharp. Please use an abundance of caution when handling this blade!!**

### **Preparing the Material Blank**

1. Cut the material blank. You are only making the handle. The contour you select is a matter of personal preference.
2. Drill the blank, on center in one end with a 12.5mm bit about  $\frac{3}{4}$ " deep. It is advisable to drill a smaller pilot hole before using the 12.5mm bit.
3. Chuck the blank in the lathe using the hole you drilled on the tailstock center.
4. Turn the handle to the desired contour and finish as you wish.
5. Part off the handle at the chuck end and touch up the area of the part.
6. Insert the threaded insert into the hole you drilled using a large bitted screwdriver.
7. I would advise inserting the insert to the proper depth and then remove it. Then place a SMALL drop of epoxy in the hole and re-inserting the threaded insert. This assures that it will not screw out of the handle when removing the cutter for cleaning.

## Assembling the Kit



Please refer to the Parts diagram above.

1. Screw the Cutter Frame into the handle you have prepared. This gives you something to hold on to when assembling the cutter.

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2. Assemble the cutter wheel to the frame as shown in the picture above. **There is a protective plastic film on the cutter wheel. Remove it before assembly.**
3. Push the smooth axle screw through the frame.
4. Slip on a nylon washer.
5. Place the cutter wheel on the screw.
6. Slip on another washer.
7. Now thread the remaining axle screw into the first one and tighten with the allen wrenches provided.
8. Set your oven to the appropriate temperature and make a pizza.
9. Now slice it with your new slicer.

For cleaning, unscrew the frame assembly from the handle and wash.