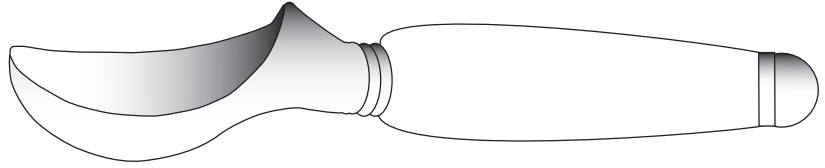# ICE CREAM SCOOP KIT

KIT FEATURES
- Attractive, contemporary design
- Chrome plated, durable for long life
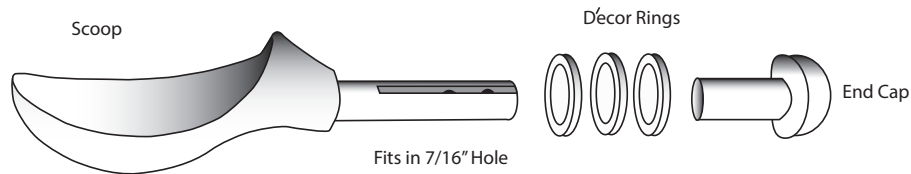- Thumb rest on scoop
- Optional assembly of decorative rings

REQUIRED ACCESSORIES:
- 7mm, Pen Mandrel
- 7/16" Drill Bit
- 2pc bushing set #5366
  (Note: The bushings reverse for squaring and finishing)
- 2 part epoxy glue or insta-cure cyanoacrylate glue

Chrome # 5365 or Gold TN #5999 Kit

DIAGRAM A / Parts list
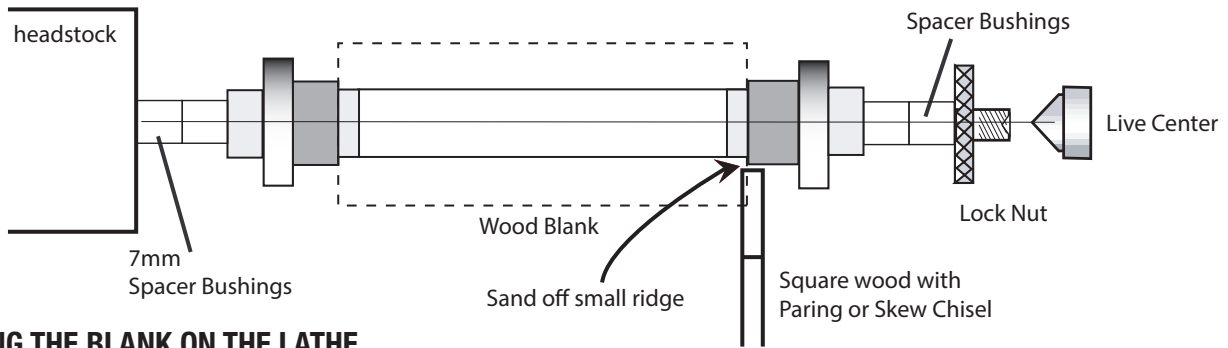

Scoop

Décor Rings

End Cap

Fits in 7/16" Hole

PREPARING THE BLANK
- Prepare a blank of about 1-½" square x 3-½" to 4" long
- Mark the center of the end surface and drill a 7/16" hole through the blank.

DIAGRAM B
Position of bushings on the mandrel for squaring the blank

headstock

Spacer Bushings

Live Center

Lock Nut

7mm
Spacer Bushings

Wood Blank

Sand off small ridge

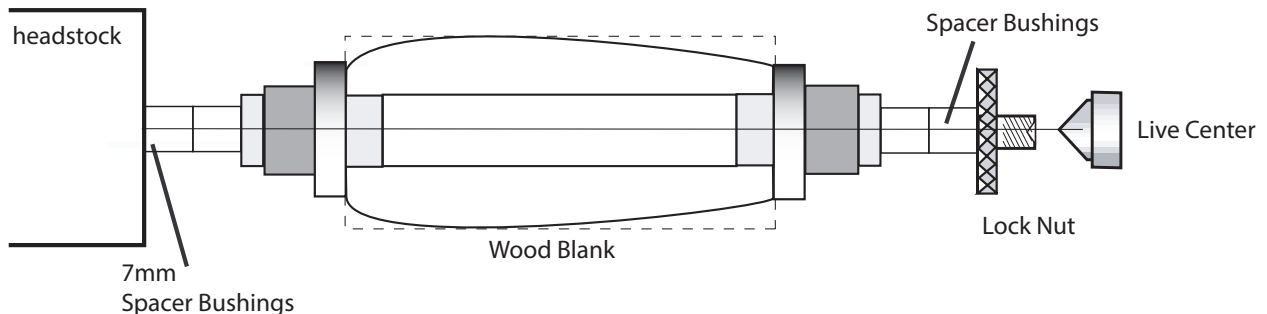Square wood with
Paring or Skew Chisel

SQUARING THE BLANK ON THE LATHE

- Mount bushing, long extension first over the pen mandrel. Mount the wood blank and other bushing with short extension in first. Fit in the holes of the blank, lock set up in place with lock nut. (see dia. B)
- Use a parting or skew chisel to square (90°), both ends of the blank to the bushing dia. Remove the blank and sand down the small ridge left by the bushings (see dia. B)
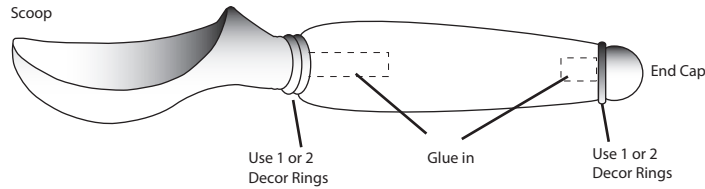
DIAGRAM C
Position of bushings for turning the blank

headstock

Spacer Bushings

Live Center

Lock Nut

7mm
Spacer Bushings

Wood Blank

TURNING THE BLANK:

• Remove and remount the bushings over the mandrel. First bushing, mount with the short extension in first, then the woodblank. For the second bushing, mount with long extension in first. Use spacer bushings to close the space to the threads, lockset up in place for turning.
• Turn the blank to the profile of your choice down to the diameter of the bushings. Sand and finish the handle. #PKCAFINSET is recommended for a final shine on the wood.

DIAGRAM D / Assembly

Scoop

End Cap

Use 1 or 2
Decor Rings

Glue in

Use 1 or 2
Decor Rings

ASSEMBLY:

• You may choose to use 1 or 2 decor rings at the front end or 2 and 1 decor rings at the end cap.
• Squeeze glue into the opening of each side. Slide the components in with a twisting motion to spread the glue inside the handle. Let dry.
• The scoop is ready to dish. NOTE: Handwash. Do not use dishwasher.

DIAGRAM C • #5366

.830"
.432"
.562"
.432"
.248" Holes through both
.187"
.250"
.500"
.1.187"
Both bushings are the same