

INSTALLATION INSTRUCTIONS B-PILLAR VINYL KIT

Please read these installation instructions BEFORE you attempt to apply the vinyl kit.

Installation of an EVANNEX® Vinyl Kit is a moderately challenging DIY project. It requires care, a steady hand, the ability to follow instructions, and the patience to remove and reapply the vinyl, if required. If you're uncomfortable with Vinyl Kit installation for any reason, we recommend that you contact a professional vinyl installer at a automotive custom shop or window tinting outlet and have that person do the installation.

<u>VERY IMPORTANT</u>: If you're unfamiliar with vinyl installation, please read our **GENERAL INSTRUCTIONS FOR APPLYING VINYL FILMS** before you attempt to install this vinyl kit, including information about **Returns** and our **Damage Disclaimer**. A **GENERAL INSTRUCTIONS** video is available at evannex.com.

INSTALLATION:

Video installation instructions are available at evannex.com.

<u>WARNING</u>: The Model 3 B-pillar houses a side-looking camera that is used for Tesla "autopilot" capability and in the future, autonomous driving capability (see Photo). The EVANNEX® B-Pillar vinyl appliques have been designed to accommodate the oval opening provided for the camera. It is critically important that this opening is NOT impeded or blocked in any way.

BE ABSOLUTELY CERTAIN NOT TO COVER THE B-PILLAR OVAL CAMERA OPENING WITH ANY PART OF THE B-PILLAR VINYL PIECE.





Side B-Pillars

These instructions are applicable to both driver and passenger side B-Pillars. The driver side B-Pillar is shown.

Step 1. Be certain that your B-pillar is clean and free from dirt, dust and fingerprints.

Step 2. Open both the front and rear door before installing the B-Pillar vinyl.

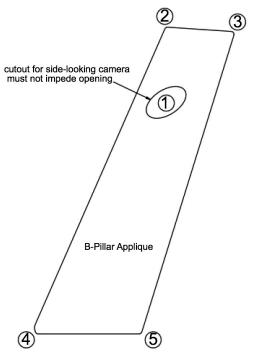
Step 3. Align the oval cut in the vinyl in location 1 with the oval OEM B-pillar opening for the Model 3 side-looking camera (please be certain to heed the WARNING on the first page of these Installation Instructions).

Step 4a. Coincident with Step 3, align edge 2-4 with the edge of the B-pillar, allowing 2-3 mm overlap to cover the radius at the edge.

Step 4b. At the same time align edge 2-3 with the top of the B-Pillar.

Step 5a. Smooth the vinyl upward toward edge 2-3 using your squeegee, ensuring that all air bubbles have been removed.

Step 5b. Smooth the vinyl outward toward edge 2-4 using your squeegee, ensuring that all air bubbles have been removed.



Step 5. Align edges 3-5 and 4-5, , allowing 2-3 mm overlap at edge 3-5 to cover the radius at the edge.

Step 6. Smooth the vinyl downward and outward toward edge 4-5 and 3-5 using your squeegee, ensuring that all air bubbles have been removed.

Step 7. Using your sqeegee and a hair dryer (optional), work the edges of the vinyl at edges 2-3, 2-4, 3-5, and 4-5 to fit the curvature at the edges.

Step 8. IMPORTANT: For safety, re-check the oval in location 1 to ensure that the side-looking B-pillar camera is not impeded. The outline of the vinyl oval should coincide exactly with the outline of the OEM oval for the side-looking camera.

Repeat Steps 1 – 8 for the opposite side B-pillar.

Your installation is now complete.